

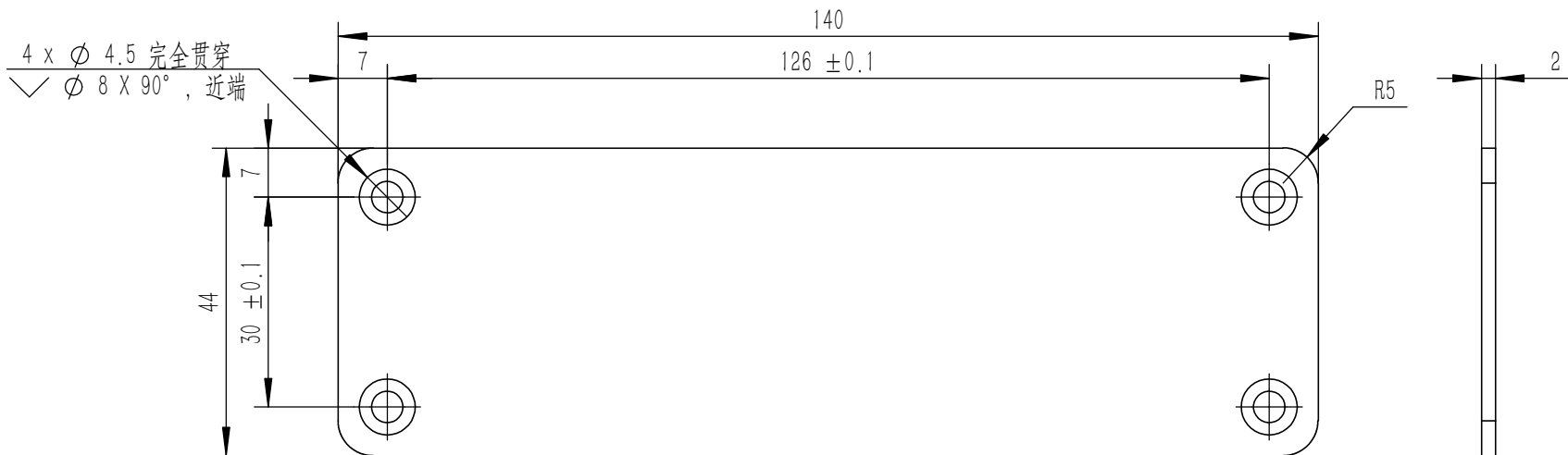
技术要求:

- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件,装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

业务代码:

5	GB-T-819.1-2000-C-NI-M4X10	碳钢镀镍十字沉头螺丝M4X10	普通碳钢	8	0.001	
4	YG-N201A-0001-003	左右侧板	5052-H32	2	0.014	
3	YG-N201A-0001-002	上下盖板	5052-H32	2	0.065	
2	YG-N201A-0001-004	支柱	6063-T5	4	0.052	
1	YG-N201A-0001-001	前后面板	5052-H32	2	0.032	
序号 (Item)	图号 (Drawing Number)	名称 (Part Name)	材料 (Material)	数量 (QTY)	单重 (Weight)	备注 (Note)

Tolerances (未注公差):		Material (材料): (装配图)		YONGU 永固		
0.5 to 6 ± 0.1		Weight: (重量) (Kg) 0.440				
6 to 30 ± 0.2		Protection: (表面处理):				
30 to 120 ± 0.3		Part Name (零/部件名称):				
120 to 400 ± 0.4		N201A1壳体		Drawing Number (图号):		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°		Angular tolerances (未注角度公差):		YG-N201A-0001-000		
Position tolerances (未注位置公差): ±0.05		<6° ± 10'		Date (日期): 2022.10.24		Size: (图幅): A3
		<30° ± 20'		Date (日期):		Scale (比例): 1:1
		<120° ± 30'		Signature by (批准):		Sheet (页数):
		>120° ± 1°		Date (日期):		1 / 1

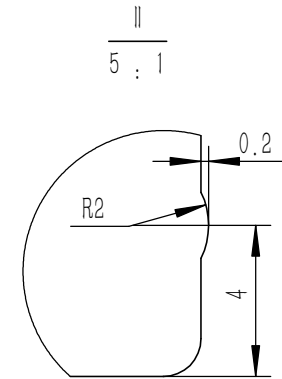
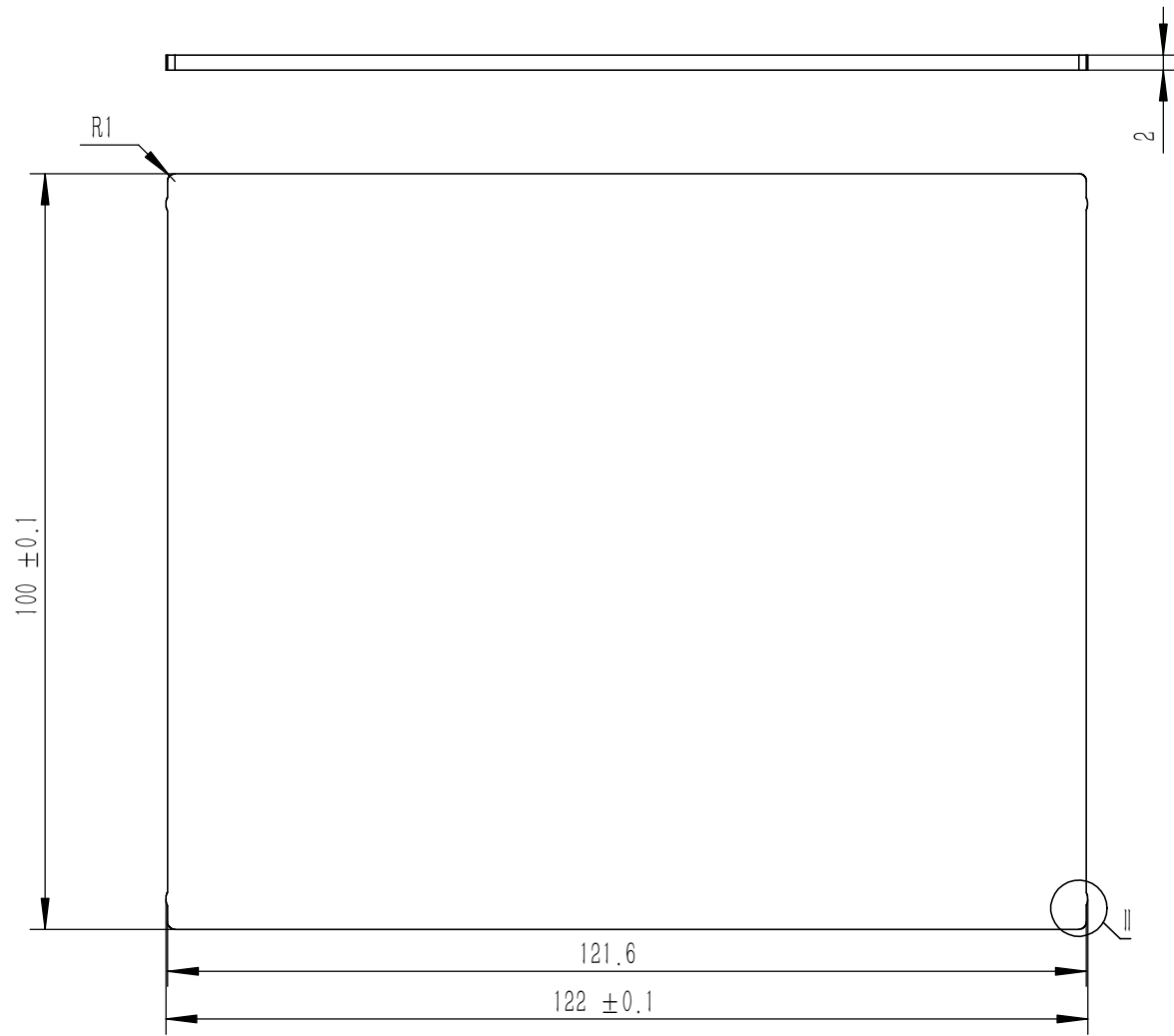


技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

业务代码:

Tolerances (未注公差): 0,5 to 6 ± 0,1 6 to 30 ± 0,2 30 to 120 ± 0,3 120 to 400 ± 0,4	Material (材料):	5052-H32		YONGU 永固
	Weight: (重量) (Kg)	0.032		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			
	Position tolerances (未注位置公差): ±0.05	Part Name (零/部件名称):	前后面板	
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图):	邓展锋	Date (日期):	2022.10.24
	Signature by (批准):		Date (日期):	
		Drawing Number (图号):	YG-N201A-0001-001	
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		Revision (版本):	A1	
		Sheet (页数):	1 / 1	

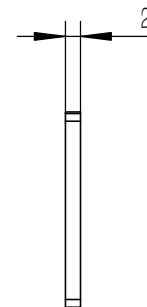
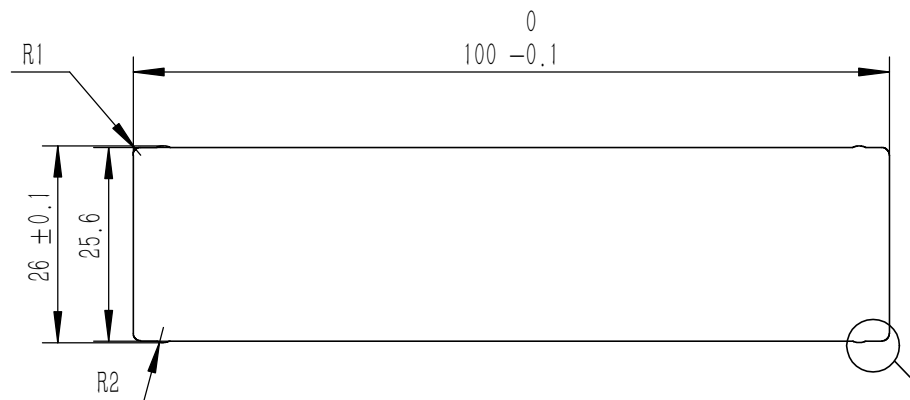


技术要求:

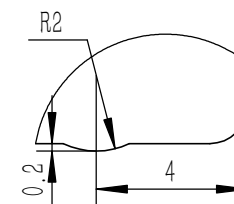
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

业务代码:

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	5052-H32		YONGU 永固
	Weight: (重量) (Kg):	0.065		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			
	Position tolerances (未注位置公差): ±0.05	Part Name (零/部件名称):	上下盖板	
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图):	邓展锋	Date (日期):	2022.10.24
		Check by (校对):		Date (日期):
	Signature by (批准):		Date (日期):	
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			Revision (版本): A1	1 / 1



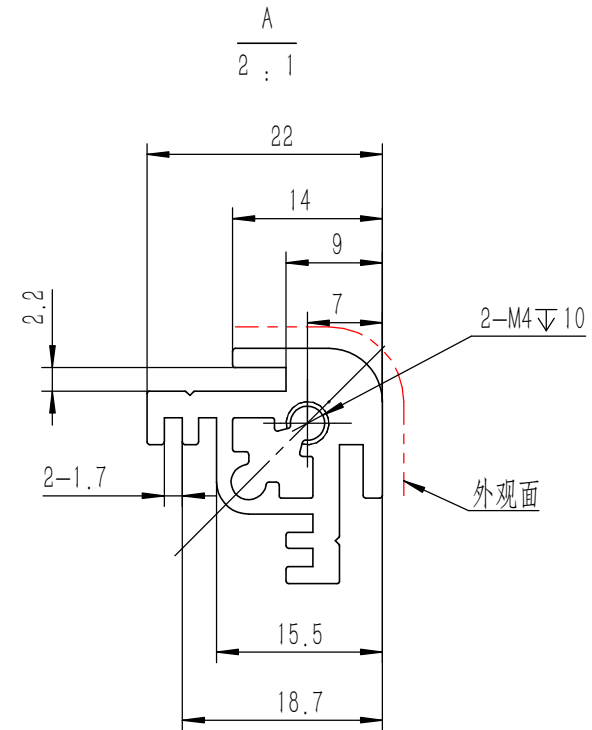
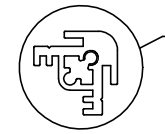
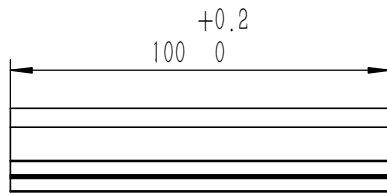
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- 技术要求:
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 2、去除毛刺飞边,锐角倒钝;
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业务代码:

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 5052-H32	YONGU 永固	
	Weight: (重量) (Kg) 0.014		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):	Part Name (零/部件名称):	
	Position tolerances (未注位置公差): ±0.05	左右侧板	
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Part Name (零/部件名称):	Drawing Number (图号):	
	Drawn by (绘图): 邓展锋	Date (日期): 2022.10.24	YG-N201A-0001-003
	Check by (校对):	Date (日期):	Size: (图幅): A4
	Signature by (批准):	Date (日期):	Scale (比例): 1:1
			Revision (版本): A1
			Sheet (页数): 1 / 1



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
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业务代码:

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5	YONGU 永固				
	Weight: (重量) (Kg)	0.052					
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		Drawing Number (图号): YG-N201A-0001-004				
	Position tolerances (未注位置公差): ±0.05	Part Name (零/部件名称):		支柱			
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图):	邓展锋	Date (日期):	2022.10.24	Size: (图幅):	A3	 Sheet (页数): 1 / 1
		Check by (校对):		Date (日期):		Scale (比例):	
	Signature by (批准):		Date (日期):		Revision (版本):	A1	