

6	YG-TY-JM-001	角码30X30X1.5	普通碳钢	8	0.005	
5	YG-C11C-0000-002	后面板	6063-T5	1	0.214	
4	YG-C11C-0000-004	侧板	6063-T5	2	0.123	
3	GB-T-819.1-2000-C-NI-M3X6	碳钢镀锌十字沉头螺丝M3X6	普通碳钢	36	0.0004	
2	YG-C11C-0000-001	前面板	6063-T5	1	0.230	
1	YG-C11C-0000-003	盖板	5052-H32	2	0.538	
序号	图号	名称	材料	数量	单重	备注

技术要求:

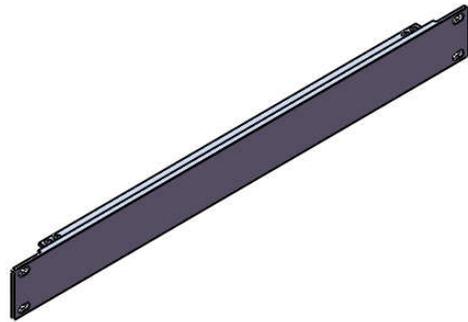
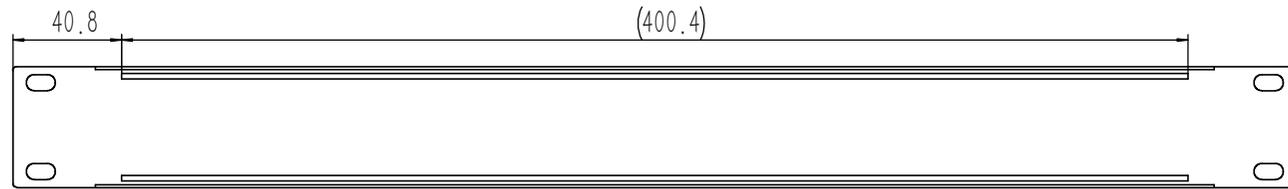
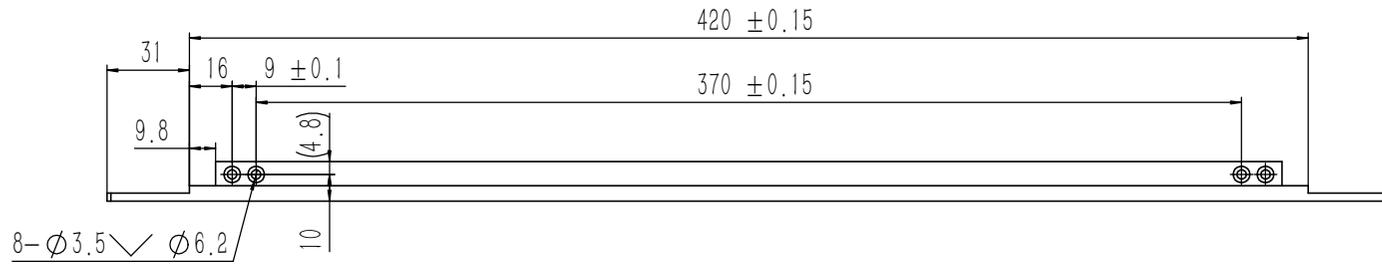
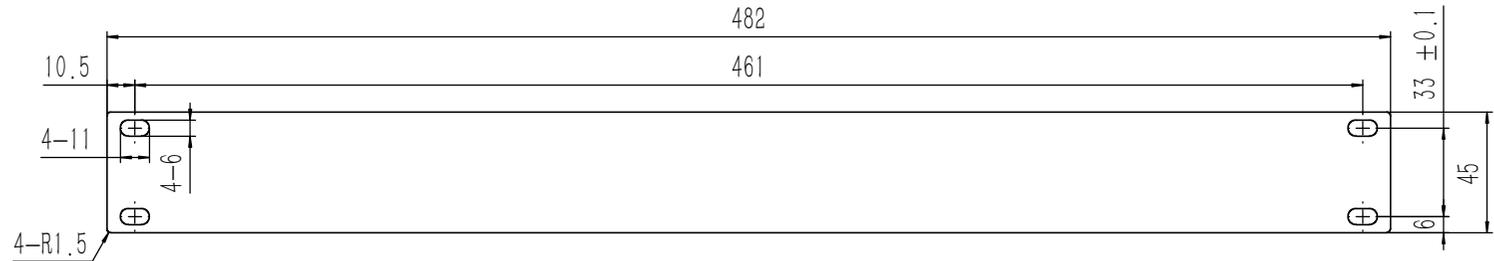
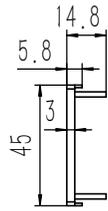
- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件,装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ± 0.05	

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): (装配图)
Weight: (重量) (Kg): 1.820	
Protection: (表面处理):	
Part Name (零/部件名称):	

**YONGU** 永固

C11C机箱		Drawing Number (图号): YG-C11C-0000-000	
Drawn by (绘图): 邓展锋	Date (日期): 2020.05.26	Size (图幅): A0	Sheet (页数): 1/1
Check by (校对):	Date (日期):	Scale (比例): 1:1	Revision (版本): A1
Signature by (批准):	Date (日期):		



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

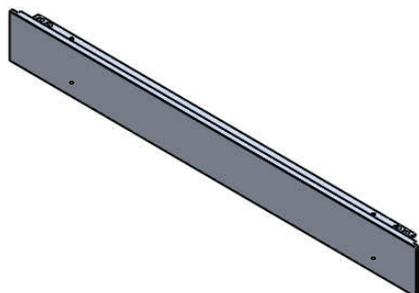
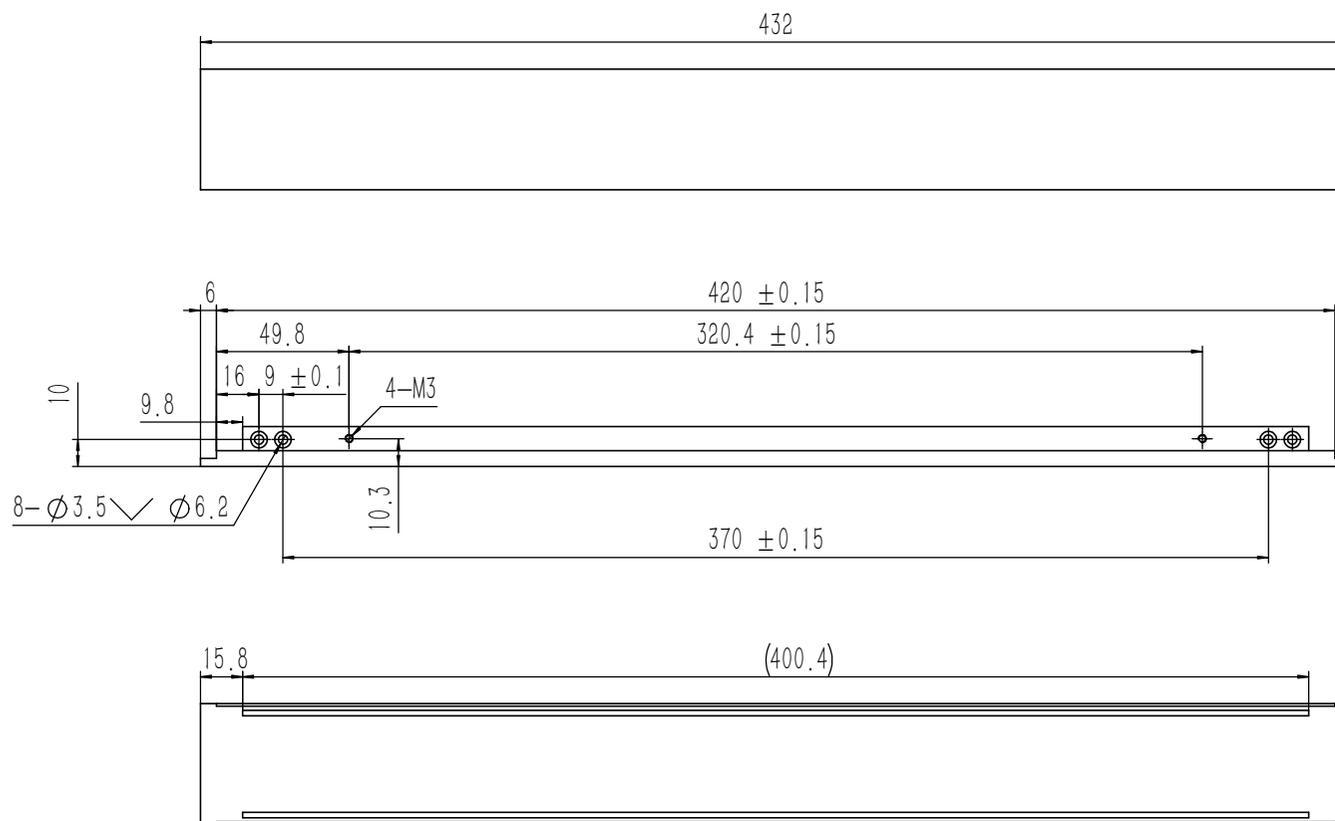
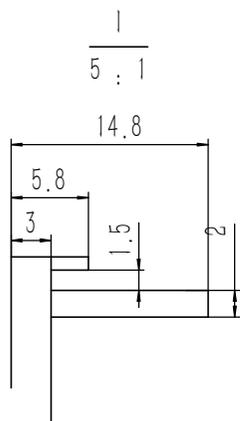
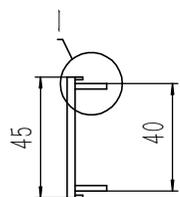
Tolerances (未注公差):	
0.5 to 6	± 0.1
6 to 30	± 0.2
30 to 120	± 0.3
120 to 400	± 0.4

Material (材料):	6063-T5
Weight: (重量) (Kg):	0.230
Protection: (表面处理):	

**YONGU** 永固

Part Name (零/部件名称):		Drawing Number (图号):	
前面板		YG-C11C-0000-001	
Drawn by (绘图): 邓展锋	Date (日期): 2020.05.26	Size: (图幅): A1	Sheet (页数): 1 / 1
Check by (校对):	Date (日期):	Scale (比例): 1:1	
Signature by (批准):	Date (日期):	Revision (版本): A1	

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差):
Position tolerances (未注位置公差): ± 0.05	<6° ± 10'
	<30° ± 20'
	<120° ± 30'
	>120° ± 1°

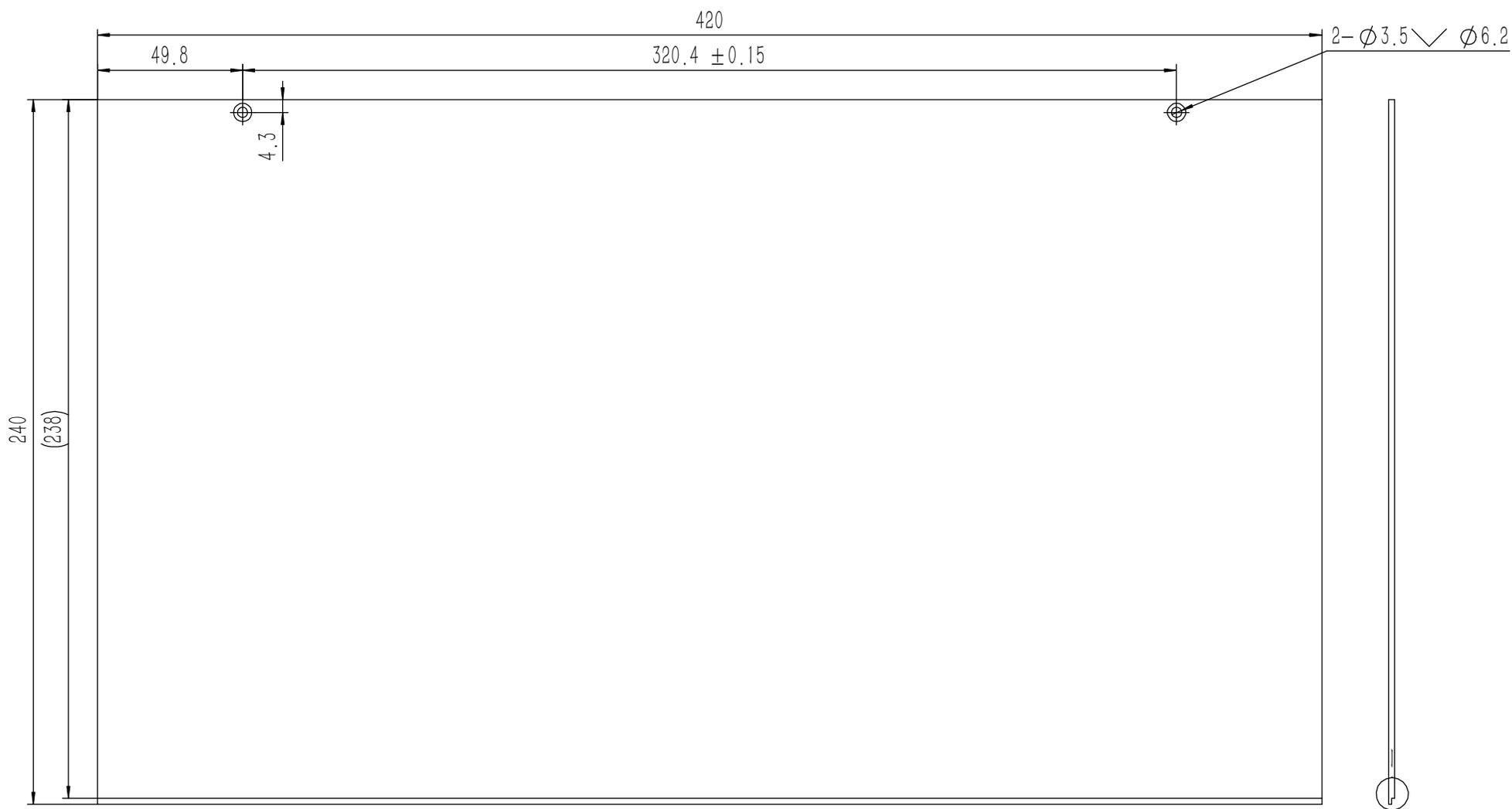


技术要求:

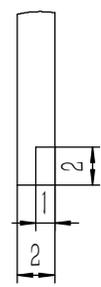
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5	
	Weight: (重量) (Kg):	0.214	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		
	Part Name (零/部件名称):	后面板	
Position tolerances (未注位置公差): ±0.05	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Part Name (零/部件名称):	后面板
	Drawing Number (图号):	YG-C11C-0000-002	
Drawn by (绘图): 邓展锋	Date (日期): 2020.05.26	Size: (图幅): A1	Sheet (页数): 1 / 1
Check by (校对):	Date (日期):	Scale (比例): 1:1	
Signature by (批准):	Date (日期):	Revision (版本): A1	

**YONGU** 永固

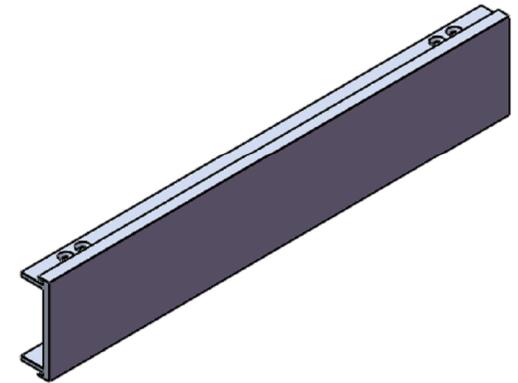
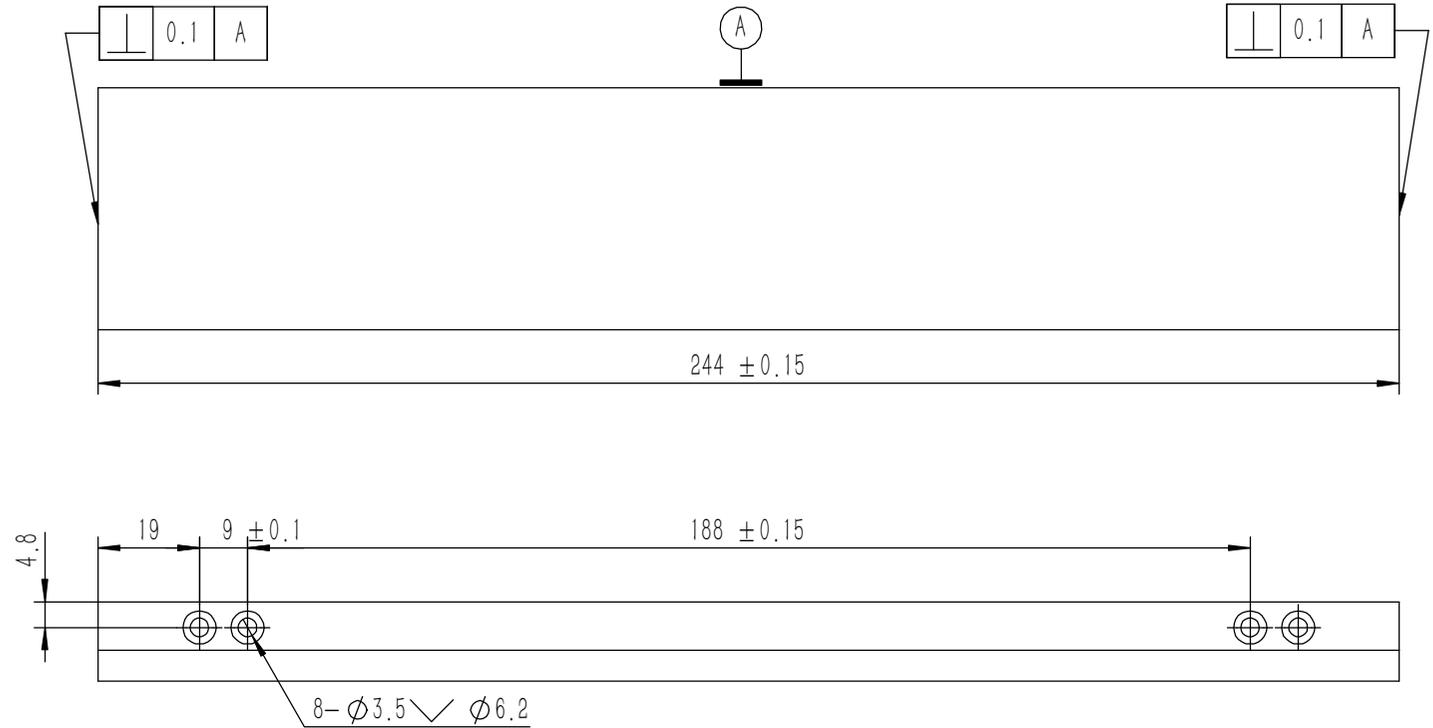
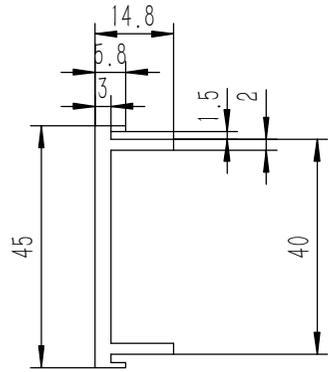


1  
5 : 1



技术要求:  
 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;  
 2、去除毛刺飞边,锐角倒钝;  
 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	5052-H32		<b>YONGU</b> 永固				
	Weight: (重量) (Kg):	0.538						
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			Drawing Number (图号): YG-C11C-0000-003				
	Part Name (零/部件名称):	盖板						
Position tolerances (未注位置公差): ±0.05	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图):	邓展锋	Date (日期):	2020.05.26	Size: (图幅):	A2	Sheet (页数): 1 / 1
		Check by (校对):		Date (日期):		Scale (比例):	1:1	
		Signature by (批准):		Date (日期):		Revision (版本):	A1	



- 技术要求:
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
  - 2、去除毛刺飞边, 锐角倒钝;
  - 3、未标注尺寸见3D数模。

Tolerances (未注公差):	0.5 to 6	± 0.1	Material (材料):	6063-T5		YONGU 永固			
	6 to 30	± 0.2		Weight: (重量) (Kg)	0.123				
	30 to 120	± 0.3	Protection: (表面处理):			Drawing Number (图号):			
	120 to 400	± 0.4	Part Name (零/部件名称):	侧板			YG-C11C-0000-004		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差):	<6° ± 10'	Drawn by (绘图):	邓展锋	Date (日期):	2020.05.26	Size (图幅):	A3	Sheet (页数):
Position tolerances (未注位置公差):	<30° ± 20'	<120° ± 30'	Check by (校对):		Date (日期):		Scale (比例):	1:1	
±0.05	>120° ± 1°		Signature by (批准):		Date (日期):		Revision (版本):	A1	