

技术要求:

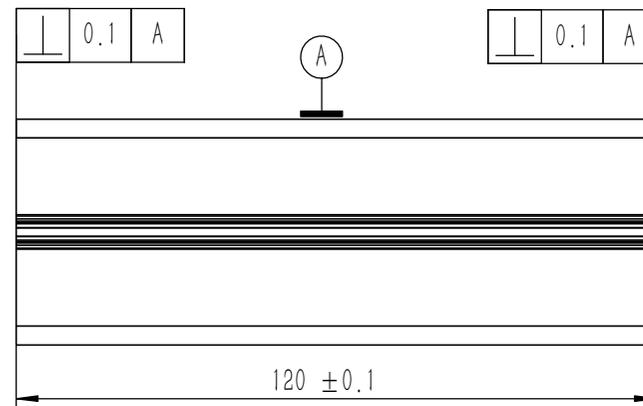
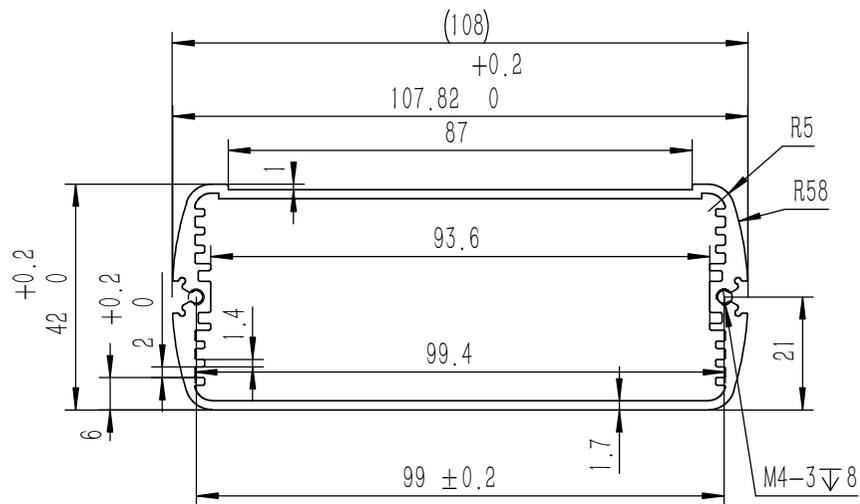
- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件,装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

业务代码:

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ±0.05	

5	YG-MJ03-0000-002	装饰条	6063-T5	2	0.00	
4	YG-MJ03-0000-001	壳体	6063-T5	1	0.21	
3	YG-MH03-0000-004	MH03压铸端盖	ADC12	2	0.05	
2	YG-MH-MFGJQ-003	MH03红色密封圈	硅胶	2	0.00	
1	GB-T-70.1-2000-S-NL-M3X8	不锈钢内六角杯头螺丝M3X8	SUS 304	4	0.001	
序号 (Item)	图号 (Drawing Number)	名称 (Part Name)	材料 (Material)	数量 (QTY)	单重 (Weight)	备注 (Note)

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4		Material (材料): (装配图)				
		Weight: (重量) (Kg) 0.32				
		Protection: (表面处理):		Drawing Number (图号): YG-MJ03-0000-000		
		Part Name (零/部件名称): MJ03壳体				
		Drawn by (绘图): 杨志业	Date (日期): 2023.12.23	Scale (图幅): A4		
		Check by (校对):	Date (日期):	Scale (比例): 1:1.5	Sheet (页数):	
		Signature by (批准):	Date (日期):	Revision (版本): A1	1 / 1	



技术要求:

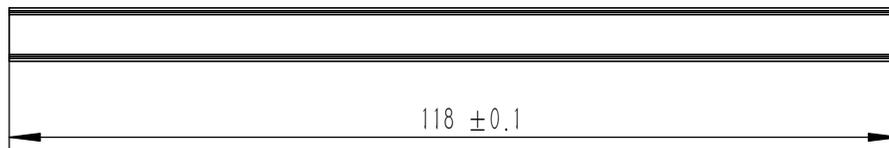
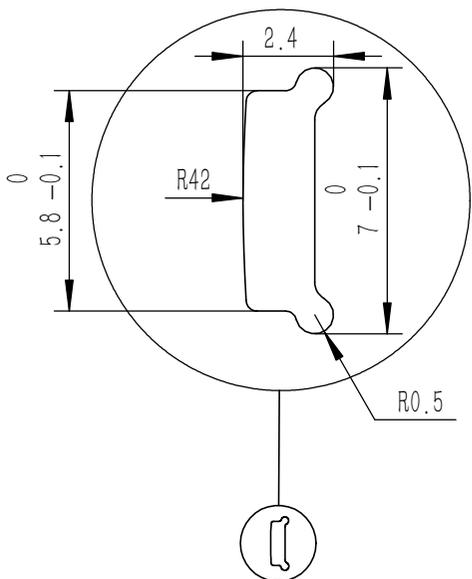
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

业务代码:

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ±0.05	

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 6063-T5	YONGU 永固
	Weight: (重量) (Kg) 0.21	
	Protection: (表面处理):	
	Part Name (零/部件名称): 壳体	Drawing Number (图号): YG-MJ03-0000-001
	Drawn by (绘图): 杨志业	Date (日期): 2023.12.23
	Check by (校对):	Date (日期):
	Signature by (批准):	Date (日期):
	Size: (图幅): A3	Scale (比例): 1:1
	Revision (版本): A1	Sheet (页数): 1 / 1

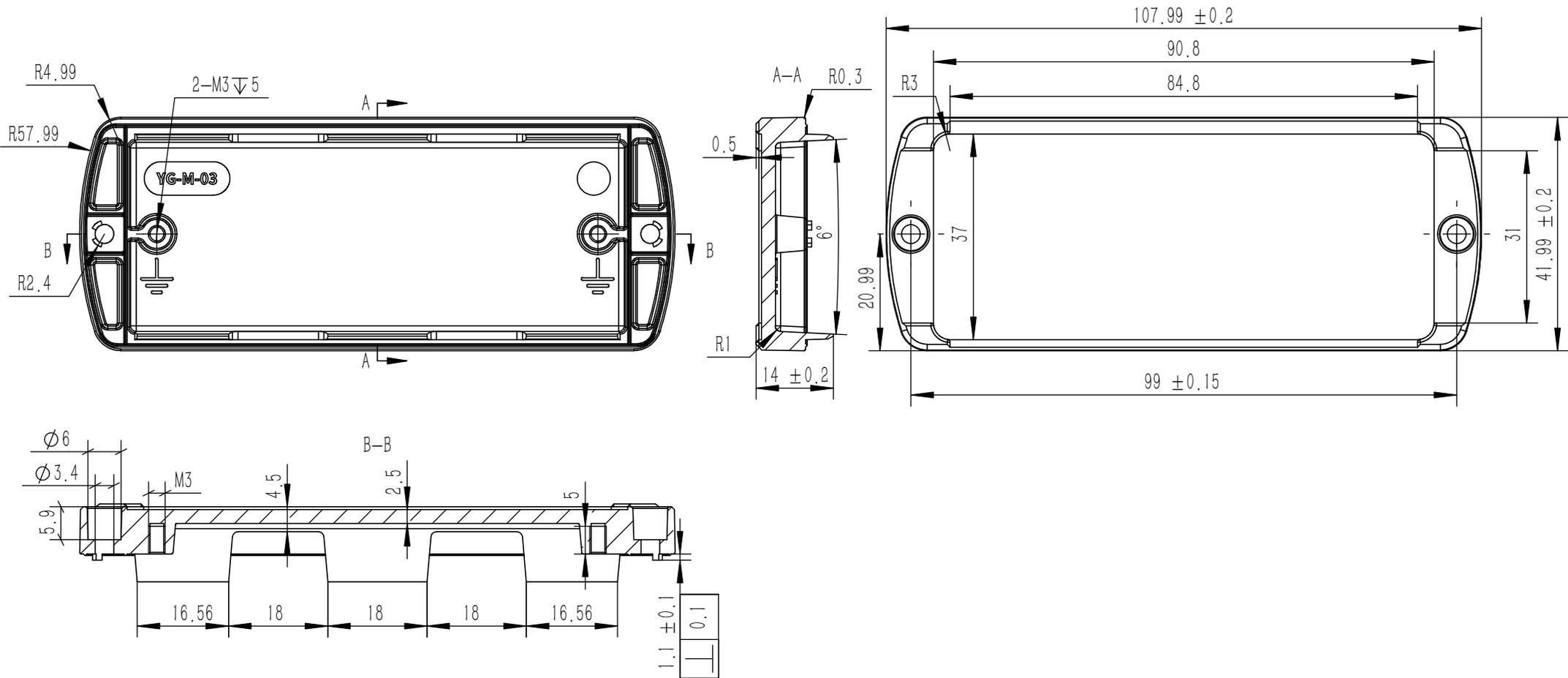
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- 技术要求:
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 - 2、去除毛刺飞边,锐角倒钝;
 - 3、未标注尺寸见3D数模。

业务代码:

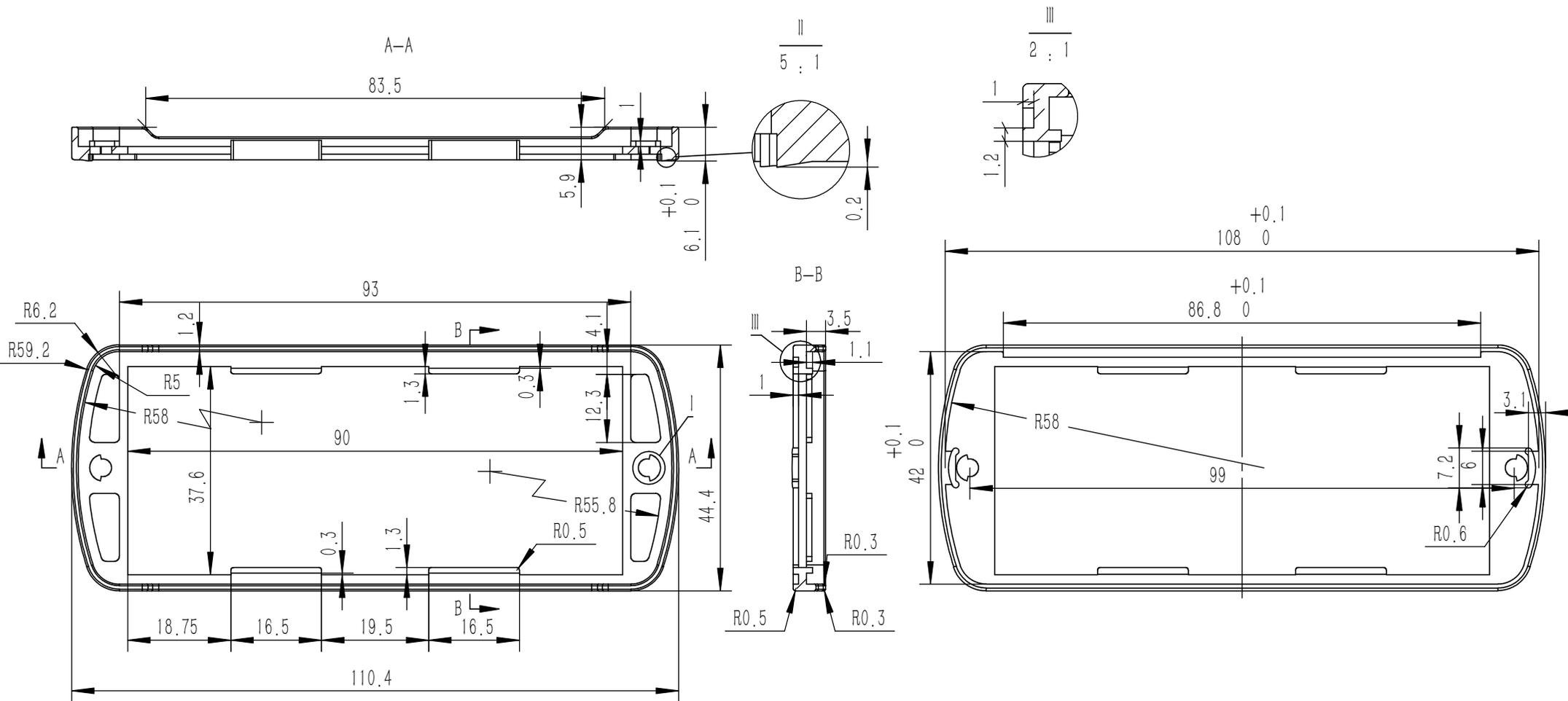
Tolerances (未注公差):		Material (材料):	YONGU 永固	
0.5 to 6	± 0.1	6063-T5	Weight: (重量) (Kg)	0.00
6 to 30	± 0.2		Protection: (表面处理):	
30 to 120	± 0.3		Part Name (零/部件名称):	装饰条
120 to 400	± 0.4		Drawn by (绘图): 杨志业	Date (日期): 2023.12.23
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差):		Check by (校对):	Date (日期):
Position tolerances (未注位置公差):			Signature by (批准):	Date (日期):
±0.05	<6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°			
				Drawing Number (图号): YG-MJ03-0000-002
				Size: (图幅): A4
				Scale (比例): 1:1
				Revision (版本): A1
				Sheet (页数): 1 / 1



- 技术要求:
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 - 2、去除毛刺飞边,锐角倒钝;
 - 3、未标注尺寸见3D数模。

业务代码:

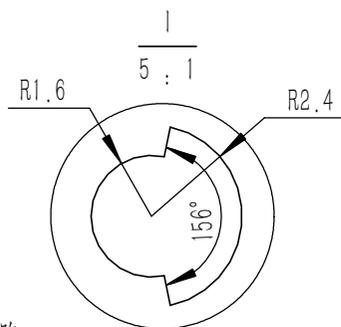
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): ADC12	YONGU 永固		
	Weight: (重量) (Kg) 0.05			
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):	Part Name (零/部件名称): MH03压铸端盖		
	Position tolerances (未注位置公差): ±0.05	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawing Number (图号): YG-MH03-0000-004	
Drawn by (绘图): 杨志业		Date (日期): 2023.12.23	Size: (图幅): A4	Sheet (页数): 1 / 1
Check by (校对):		Date (日期):	Scale (比例): 1:1	
Signature by (批准):		Date (日期):	Revision (版本): A1	



技术要求:

- 1、表面应光洁无损、色泽均匀，无明显凹痕、飞边、银丝、熔接痕等缺陷；
- 2、未注公差尺寸的允许偏差按GB/T14486-93-MT5；
- 3、浇口、溢边修剪后飞边 ≤ 0.3 ，且不得伤及本体；
- 4、未标注尺寸见3D数模。

业务代码:



Tolerances (未注公差):	
0.5 to 6	± 0.1
6 to 30	± 0.2
30 to 120	± 0.3
120 to 400	± 0.4

Break sharp edges (未注锐边倒角):	
Ch 0.05 to 0.25 x45°	

Position tolerances (未注位置公差):	
± 0.05	

Angular tolerances (未注角度公差):	
$<6^\circ$	$\pm 10'$
$<30^\circ$	$\pm 20'$
$<120^\circ$	$\pm 30'$
$>120^\circ$	$\pm 1^\circ$

Material (材料):	硅胶
Weight: (重量) (Kg):	0.00

YONGU 永固

Protection: (表面处理): 红色, 硬度50A

Part Name (零/部件名称):

Drawing Number (图号):

MH03红色密封圈

YG-MH-MFGJQ-003

Drawn by (绘图): 杨志业

Date (日期): 2023.12.22

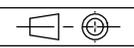
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Size: (图幅): A4

Signature by (批准):

Scale (比例): 1:1

Revision (版本): A2



Sheet (页数):

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