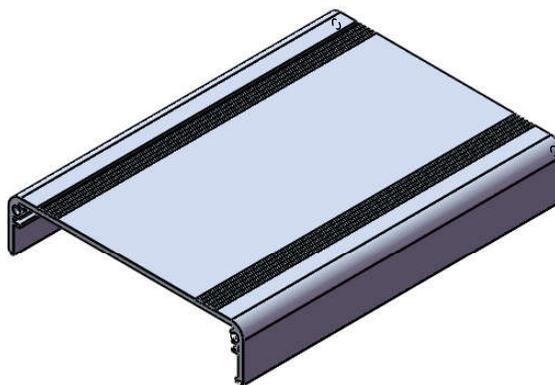
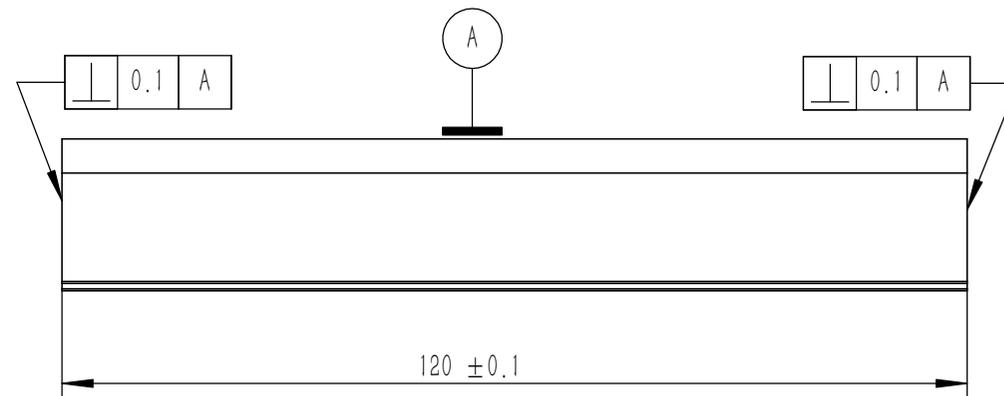
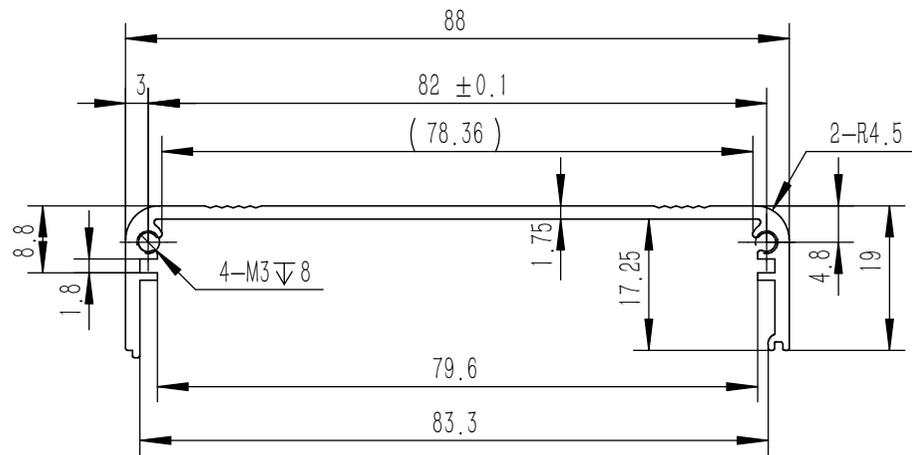


- 技术要求:
- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
 - 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
 - 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
 - 4、装配过程中零件不得磕碰、划伤和锈蚀;
 - 5、油漆未干的零件不得进行装配;
 - 6、相对运动的零件,装配时接触面间应加润滑油脂;
 - 7、各零、部件装配后相对位置应准确。

3	GB-T-819.1-2000-C-NI-M3X6	碳钢镀镍十字沉头螺丝M3X6	普通碳钢	8	0.0004	
2	YG-H10B-0000-002	挡板	5052-H32	2	0.014	
1	YG-H10B-0000-001	壳体	6063-T5	2	0.074	
序号	图号	名称	材料	数量	单重	备注

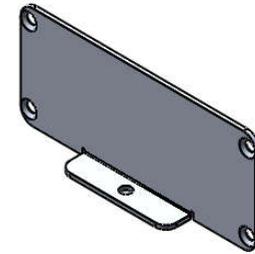
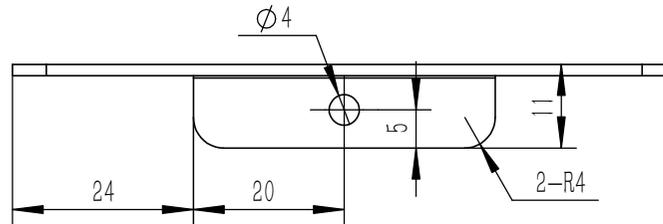
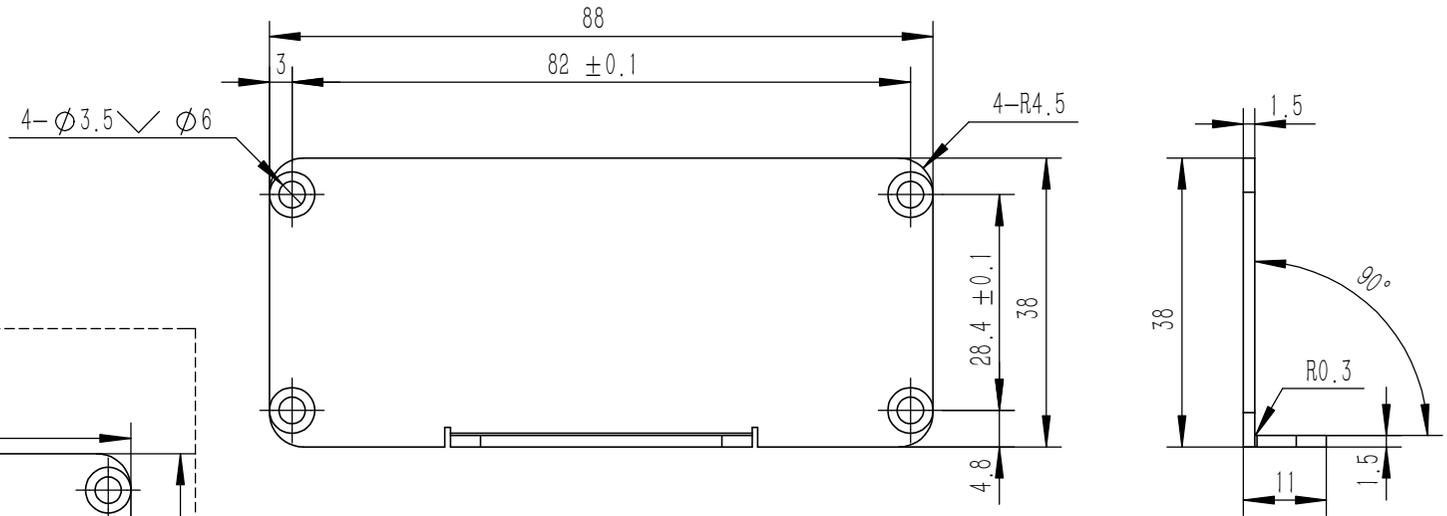
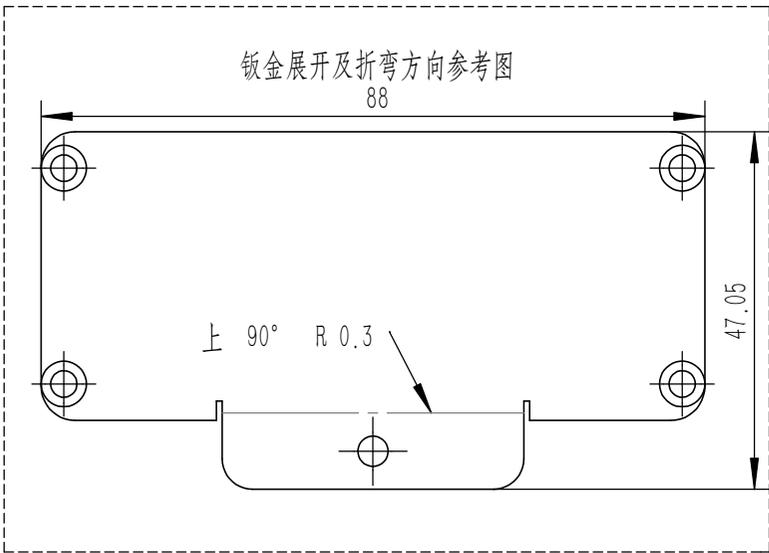
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	(装配图)		YONGU 永固
	Weight: (重量) (Kg)	0.181		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			
	Part Name (零/部件名称):	H10B壳体		Drawing Number (图号): YG-H10B-0000-000
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图):	莫永康	Date (日期):	2020.05.11
	Position tolerances (未注位置公差): ±0.05	Check by (校对):	Date (日期):	
		Signature by (批准):	Date (日期):	
		Scale (比例):	1:1	Sheet (页数): 1 / 1
		Revision (版本):	A1	



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 6063-T5	YONGU 永固		
	Weight: (重量) (Kg) 0.074			
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):	Part Name (零/部件名称): 壳体		
	Position tolerances (未注位置公差): ±0.05	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawing Number (图号): YG-H10B-0000-001	
Drawn by (绘图): 莫永康		Date (日期): 2020.05.11	Size: (图幅): A4	Sheet (页数): 1 / 1
Check by (校对):		Date (日期):	Scale (比例): 1:1	
Signature by (批准):		Date (日期):	Revision (版本): A1	



技术要求:

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Tolerances (未注公差):	Material (材料):	5052-H32	
	0.5 to 6 ± 0.1	Weight: (重量) (Kg)	0.014
6 to 30 ± 0.2	Protection: (表面处理):		
30 to 120 ± 0.3	Part Name (零/部件名称):	挡板	
120 to 400 ± 0.4	Drawing Number (图号):	YG-H10B-0000-002	
Break sharp edges (未注锐边倒角):	Drawn by (绘图):	莫永康	Date (日期): 2020.05.11
Ch 0.05 to 0.25 x45°	Check by (校对):		Date (日期):
Position tolerances (未注位置公差):	Signature by (批准):		Date (日期):
±0.05			
Angular tolerances (未注角度公差):	Size: (图幅):	A4	Sheet (页数):
<6° ± 10'	Scale (比例):	1:1	
<30° ± 20'	Revision (版本):	A1	1 / 1
<120° ± 30'			
>120° ± 1°			

YONGU 永固