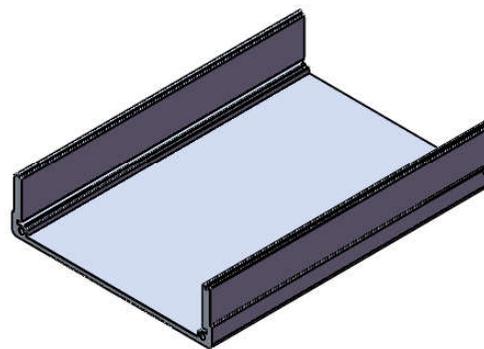
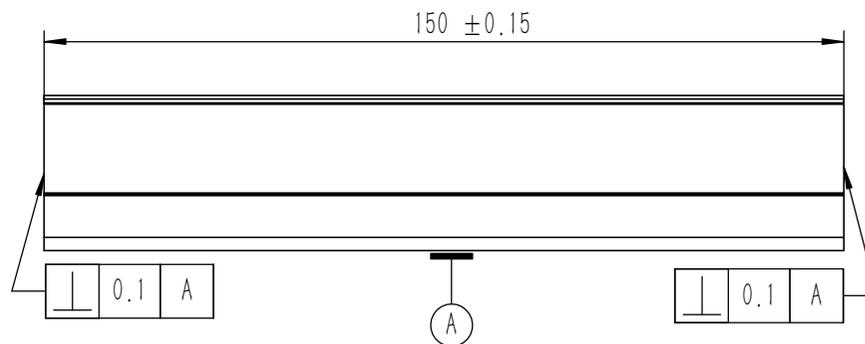
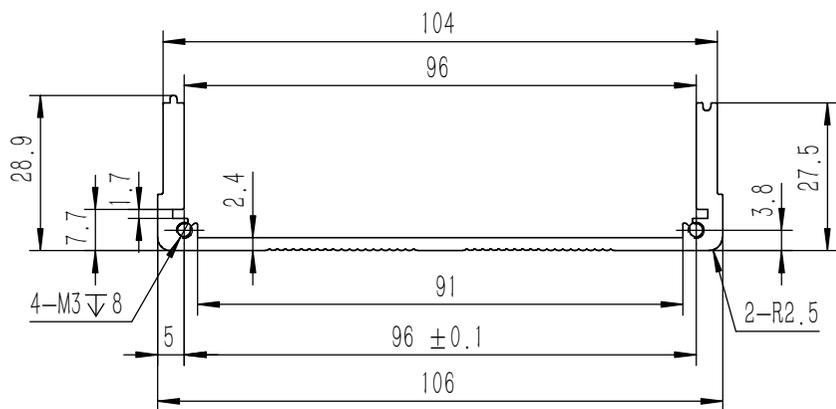


技术要求:

- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件,装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

| 3 | GB-T-819.1-2000-C-NI-M3X6 | 碳钢镀镍十字沉头螺丝M3X6 | 普通碳钢 | 8 | 0.0004 | |
|----|---------------------------|----------------|----------|----|--------|----|
| 2 | YG-H19A-0000-002 | 挡板 | 5052-H32 | 2 | 0.023 | |
| 1 | YG-H19A-0000-001 | 壳体 | 6063-T5 | 2 | 0.186 | |
| 序号 | 图号 | 名称 | 材料 | 数量 | 单重 | 备注 |

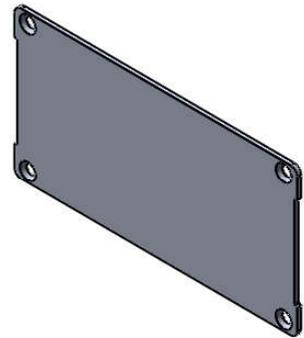
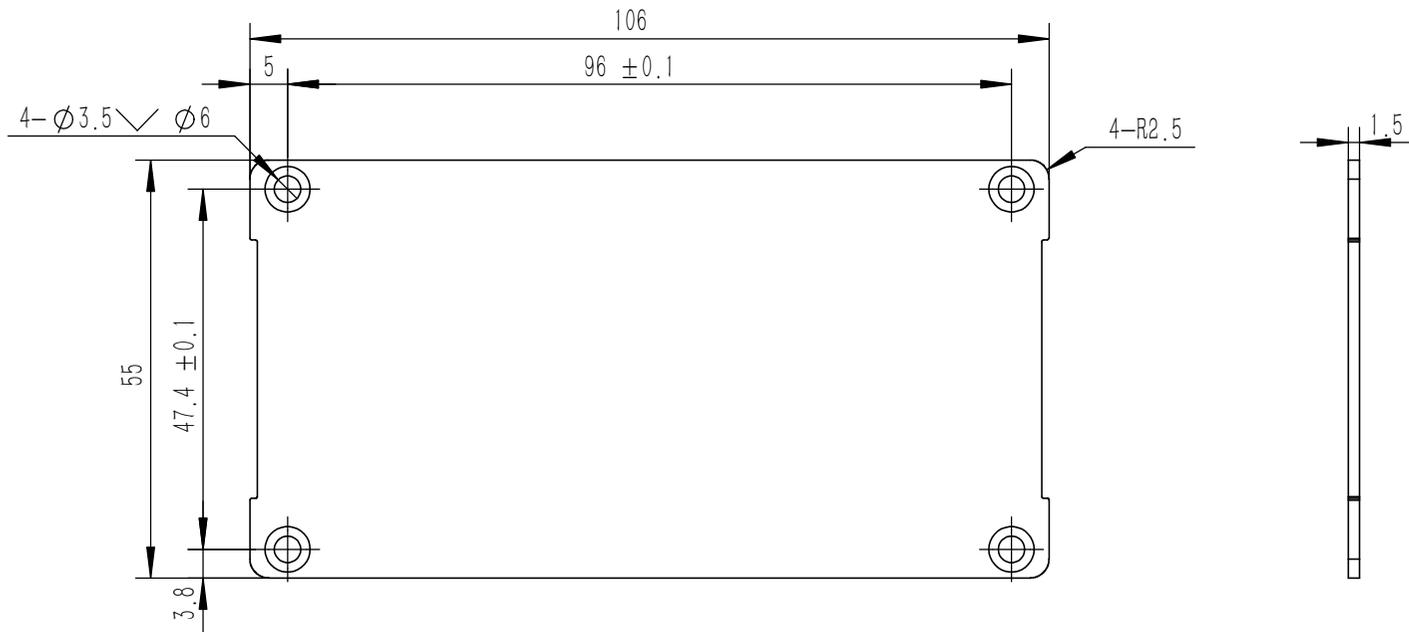
| | | | | | | | |
|--|-------------------------|------------------------------|----------------------|--------------------|-----------------------|-------------------|-----------------------|
| Tolerances (未注公差): | | Material (材料): (装配图) | | YONGU 永固 | | | |
| 0.5 to 6 ± 0.1 | Weight: (重量) (Kg) 0.421 | | | | | | |
| 6 to 30 ± 0.2 | Protection: (表面处理): | | | | | | |
| 30 to 120 ± 0.3 | Part Name (零/部件名称): | | Drawing Number (图号): | | | | |
| 120 to 400 ± 0.4 | H19A壳体 | | YG-H19A-0000-000 | | | | |
| Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45° | | Angular tolerances (未注角度公差): | | Drawn by (绘图): 邓展锋 | Date (日期): 2020.05.12 | Size (图幅): A3 | Sheet (页数): 1 / 1 |
| Position tolerances (未注位置公差): ±0.05 | | <6° ± 10' | | Check by (校对): | Date (日期): | Scale (比例): 1:1 | |
| | | <30° ± 20' | | Signature by (批准): | Date (日期): | Revision (版本): A1 | |
| | | >120° ± 1° | | | | | |



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

| | | | | |
|---|---------------------|---------------------|-------------------|--------------------------|
| Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4 | Material (材料): | 6063-T5 | | YONGU 永固 |
| | Weight: (重量) (Kg): | 0.186 | | |
| Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45° | Protection: (表面处理): | Part Name (零/部件名称): | | Drawing Number (图号): |
| Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1° | 壳 体 | | YG-H19A-0000-001 | |
| Position tolerances (未注位置公差): ±0.05 | Drawn by (绘图): | Date (日期): | Size: (图幅): | Sheet (页数): 1 / 1 |
| | 邓展锋 | 2020.05.12 | A3 | |
| | Check by (校对): | Date (日期): | Scale (比例): 1:1 | |
| | Signature by (批准): | Date (日期): | Revision (版本): A1 | |



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

| | | | | |
|---|---|---------------------|------------|----------------------|
| Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4 | Material (材料): | 5052-H32 | | YONGU 永固 |
| | Weight: (重量) (Kg) | 0.023 | | |
| Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45° | Protection: (表面处理): | | | |
| | Position tolerances (未注位置公差): ±0.05 | Part Name (零/部件名称): | 挡板 | |
| Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1° | Part Name (零/部件名称): | 挡板 | | Drawing Number (图号): |
| | Drawn by (绘图): | 邓展锋 | Date (日期): | 2020.05.12 |
| | Check by (校对): | | Date (日期): | |
| | Signature by (批准): | | Date (日期): | |
| | | Scale (比例): | 1:1 | |
| | | Revision (版本): | A1 | |
| | | Sheet (页数): | 1 / 1 | |