

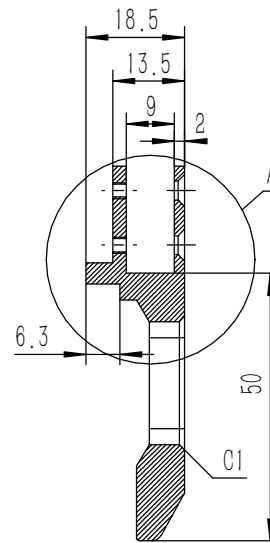
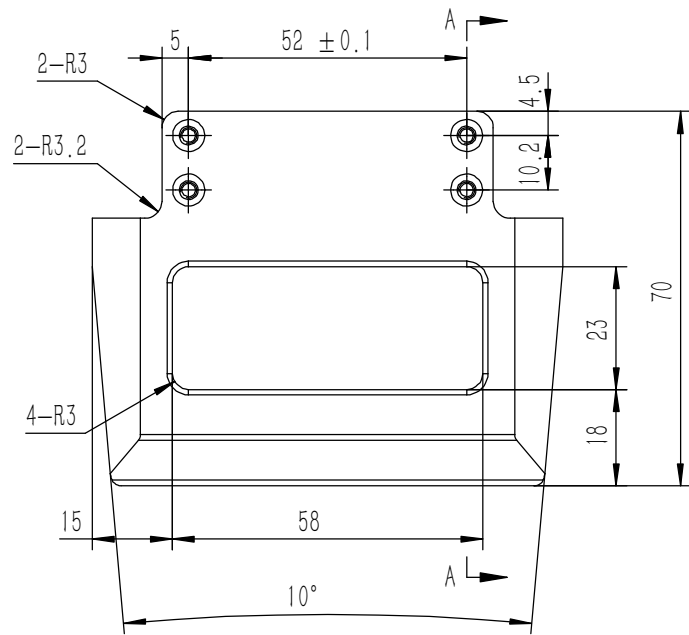
8	YG-TY-JM-001	角码	普通碳钢	4	0.005	
7	GB-T-819.1-2000-C-BE-M3X16	碳钢发黑十字沉头螺丝M3X16	普通碳钢	8	0.0009	
6	GB-T-819.1-2000-C-BE-M3X6	碳钢发黑十字沉头螺丝M3X6	普通碳钢	20	0.0004	
5	YG-G13B-0000-003	盖板	5052-H32	2	0.404	
4	YG-G13B-0000-004	侧板	6063-T5	2	0.283	
3	YG-G13B-0000-002	后板	6063-T5	1	0.451	
2	YG-G13B-0000-001	前面板	6063-T5	1	0.416	
1	YG-G13B-0000-005	拉手	6063-T5	2	0.077	
序号	图号	名称	材料	数量	单重	备注

技术要求:

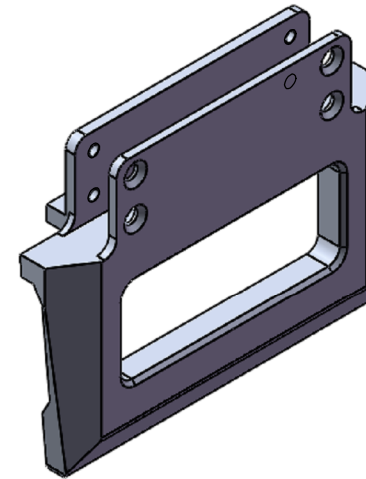
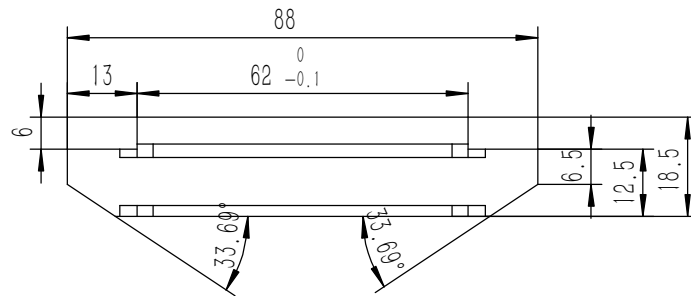
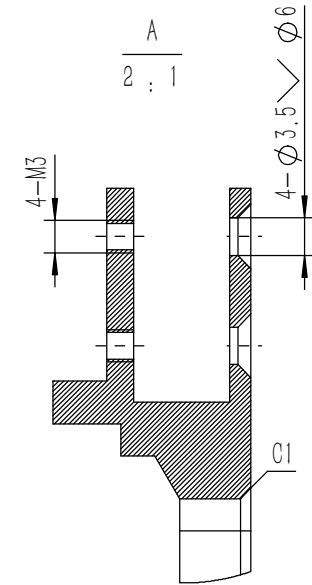
- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件,装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ± 0.05	

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4		Material (材料): (装配图)	YONGU 永固
Weight: (重量) (Kg): 2.429		Protection: (表面处理):	
Part Name (零/部件名称): G13B机箱		Drawing Number (图号): YG-G13B-0000-000	
Drawn by (绘图): 莫永康	Date (日期): 2020.05.29	Size (图幅): A0	Sheet (页数): 1 / 1
Check by (校对):	Date (日期):	Scale (比例): 1:1	Revision (版本): A1
Signature by (批准):	Date (日期):		



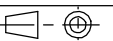
A-A



技术要求:
 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 2、去除毛刺飞边,锐角倒钝;
 3、未标注尺寸见3D数模。

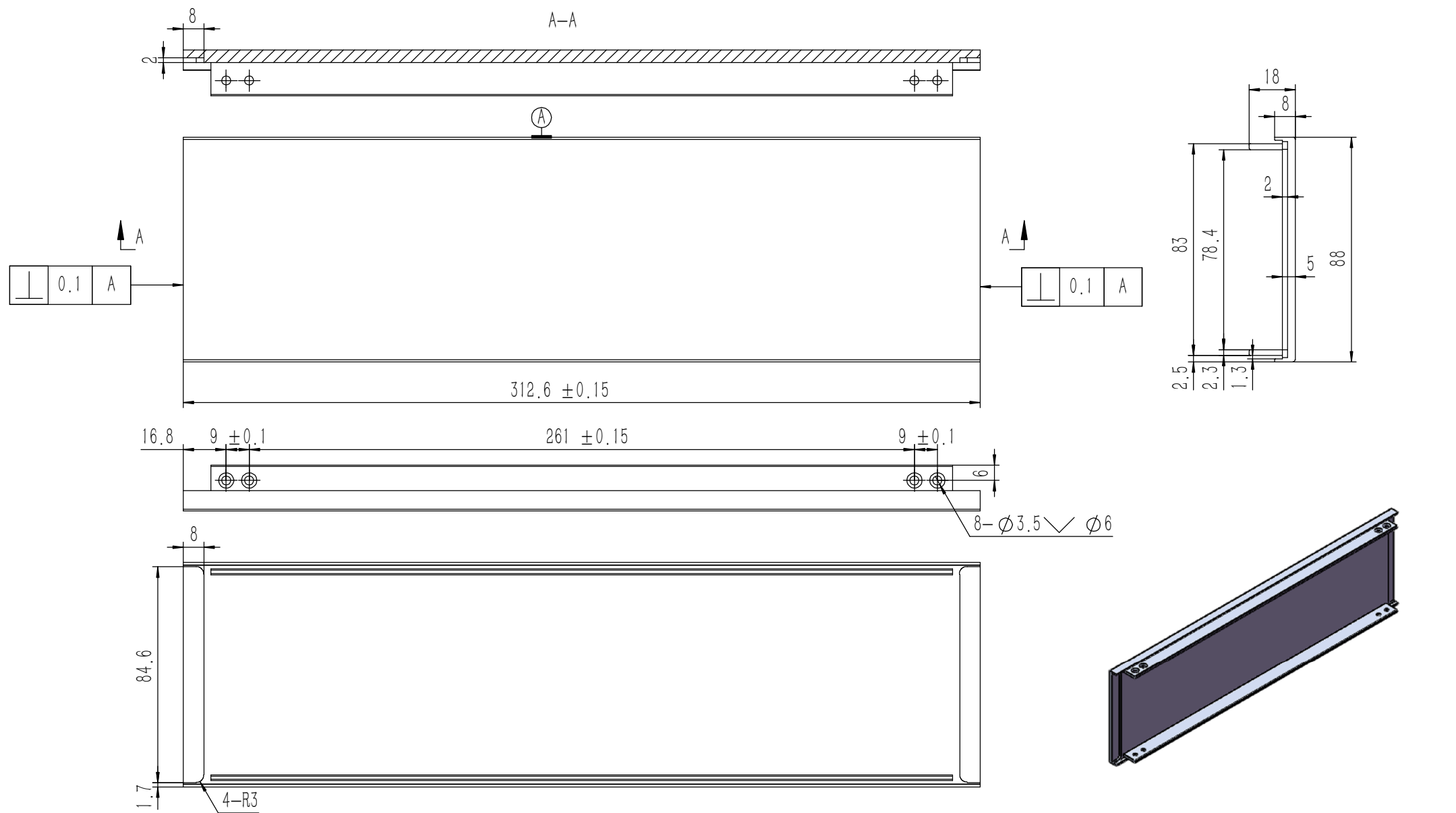
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ±0.05	

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 6063-T5	
	Weight: (重量) (Kg) 0.077	
Protection: (表面处理):	Part Name (零/部件名称): 拉手	Drawing Number (图号): YG-G13B-0000-005
Drawn by (绘图): 莫永康	Date (日期): 2020.05.29	Size (图幅): A3
Check by (校对):	Date (日期):	Scale (比例): 1:1
Signature by (批准):	Date (日期):	Revision (版本): A1



Sheet (页数):

1 / 1

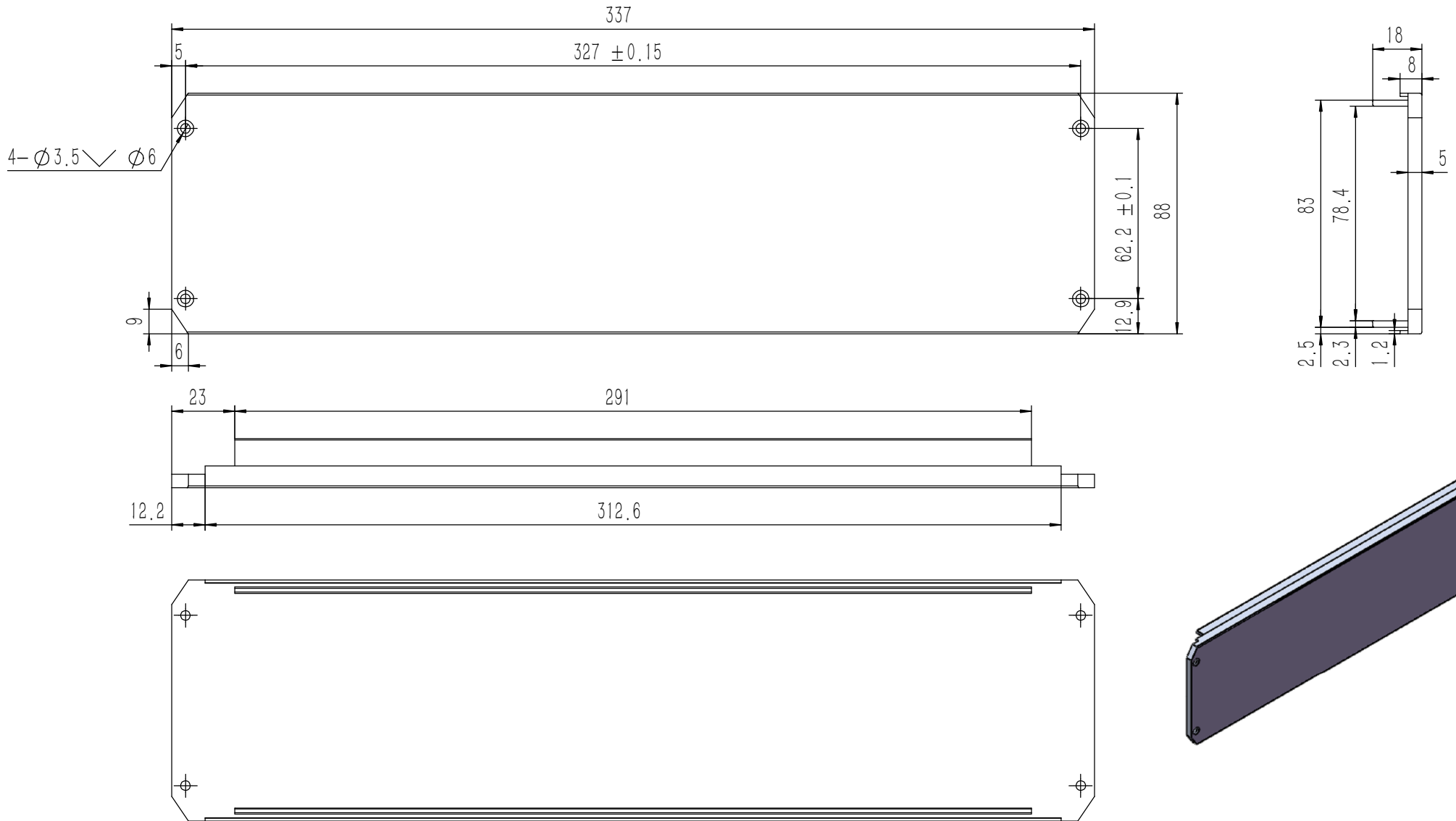


技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5	
	Weight: (重量) (Kg):	0.416	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		
	Position tolerances (未注位置公差): ±0.05	Part Name (零/部件名称):	前面板
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图):	莫永康	Date (日期): 2020.05.29
	Check by (校对):		Date (日期):
	Signature by (批准):		Date (日期):
	Drawing Number (图号):		YG-G13B-0000-001
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	Scale (比例):	1:1	1 / 1
	Revision (版本):	A1	

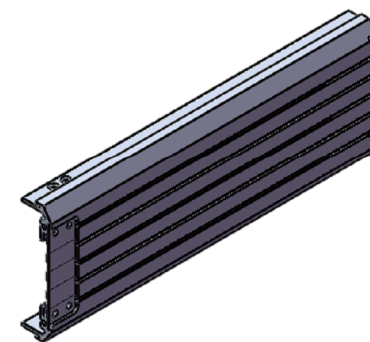
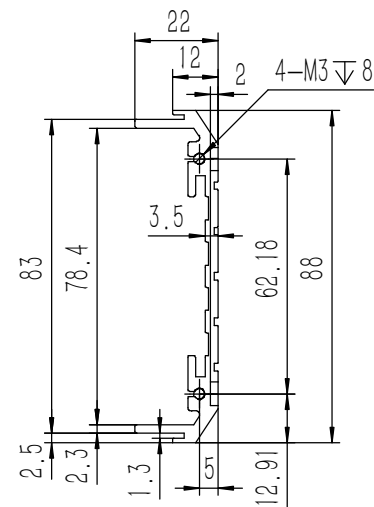
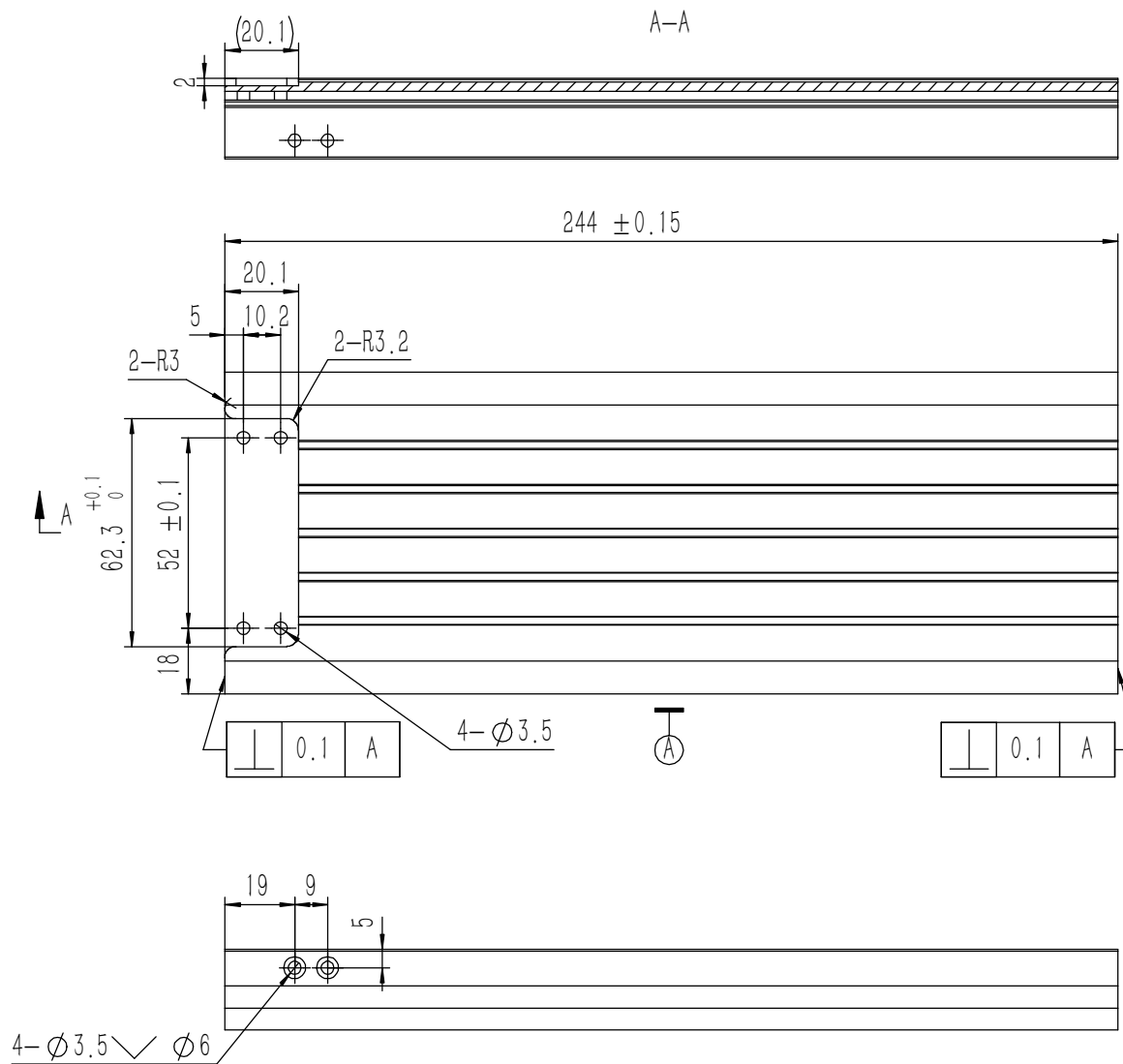
YONGU 永固



技术要求:

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- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

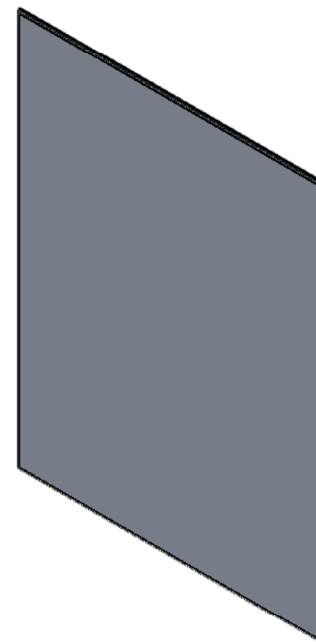
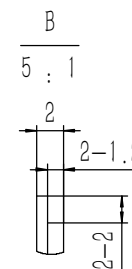
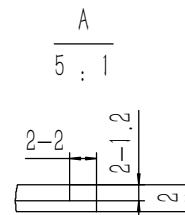
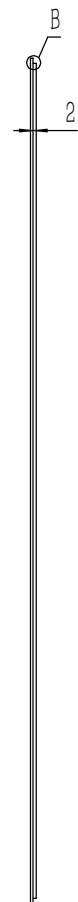
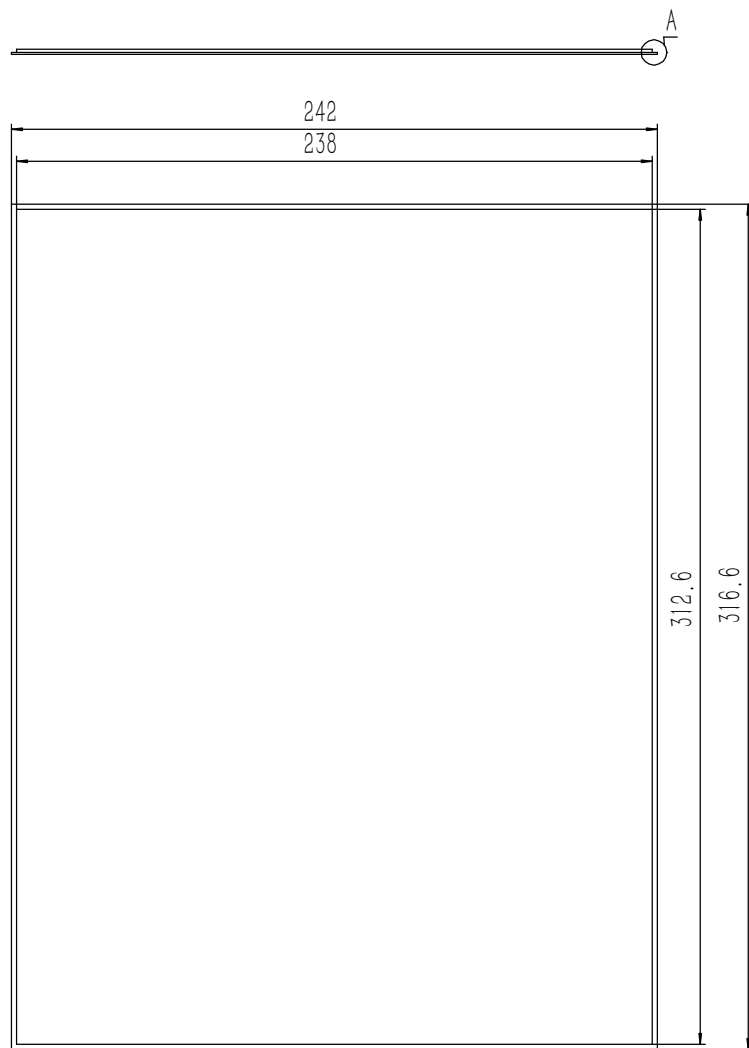
Tolerances (未注公差):	0.5 to 6	± 0.1	Material (材料):	6063-T5	YONGU 永固				
	6 to 30	± 0.2	Weight: (重量) (Kg):	0.451					
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	30 to 120	± 0.3	Protection: (表面处理):		Drawing Number (图号): YG-G13B-0000-002				
	120 to 400	± 0.4	Part Name (零/部件名称):	后板					
Position tolerances (未注位置公差): ±0.05	Angular tolerances (未注角度公差):		Drawn by (绘图):	莫永康	Date (日期):	2020.05.29	Size: (图幅):	A2	Sheet (页数): 1 / 1
	<6°	± 10'	Check by (校对):		Date (日期):		Scale (比例):	1:1	
	<30°	± 20'	Signature by (批准):		Date (日期):		Revision (版本):	A1	
	<120°	± 30'							
	>120°	± 1°							



技术要求:

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- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5		YONGU 永固
	Weight: (重量) (Kg):	0.283		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45° Position tolerances (未注位置公差): ±0.05	Protection: (表面处理):			Drawing Number (图号): YG-G13B-0000-004
	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Part Name (零/部件名称):	侧板	
	Part Name (零/部件名称):	侧板		Size (图幅): A2
	Drawn by (绘图): 莫永康	Date (日期): 2020.05.29	Scale (比例): 1:1	Sheet (页数): 1 / 1
	Check by (校对):	Date (日期):	Revision (版本): A1	
	Signature by (批准):	Date (日期):		



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- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 5052-H32	YONGU 永固
	Weight: (重量) (Kg): 0.404	
Protection: (表面处理):	Part Name (零/部件名称): 盖板	Drawing Number (图号): YG-G13B-0000-003
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图): 莫永康
Position tolerances (未注位置公差): ± 0.05		Date (日期): 2020.05.29
		Check by (校对):
		Date (日期):
		Signature by (批准):
		Date (日期):
		Scale (比例): 1:1
		Revision (版本): A1
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