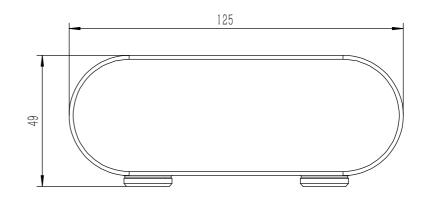
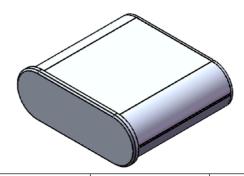


必须按照设计、工艺要求及本规定和有关标准进行装配, 所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配,

2、所有零部件(包括外购、外协件) 公须具有检验合格证为能进行表配; 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、 切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求; 4、装配过程中零件不得磕碰、划伤和锈蚀; 5、油漆未干的零件不得进行装配; 6、相对运动的零件,装配时接触面间应加润滑油脂; 7、各零、部件装配后相对位置应准确。





8	GB-T-819.1-2000-C-BE- M2.5X6	碳钢发黑十字沉头螺丝M2.5X6	普通碳钢	2	0.000	
7	GB-T-819.1-2000-C-BE-M3X6	碳钢发黑十字沉头螺 丝M3X6	普通碳钢	4	0.0004	
6	GB-T-819.1-2000-C-BE-M3X8	碳钢发黑十字沉头螺 丝M3X8	普通碳钢	4	0.0005	
5	YG-W28C-0000-005	机脚	5052-H32	4	0.004	
4	YG-W28C-0000-004	后面板	5052-H32	1	0.024	
3	YG-W28C-0000-003	前面板	5052-H32	1	0.056	
2	YG-W28C-0000-002	下壳体	6063-T5	1	0.130	
1	YG-W28C-0000-001	上壳体	6063-T5	1	0.131	
序号	图号	名称	材料	数量	单重	备注

Tolerances (未注公差): 0.5 to 6 \pm 0 6 to 30 30 to 120 120 to 400

Break sharp edges (未注锐边倒角):

0.05 to 0.25 x45°

Position tolerances

(未注位置公差):

(未注角度公差) ± 20' ± 30' <120°

	PI V			- H - M -
	Material (材料):	(装配图)	
0.1	Weight: (重量) (Kg)		0.361	
2.0	Protection: (表面处理):			

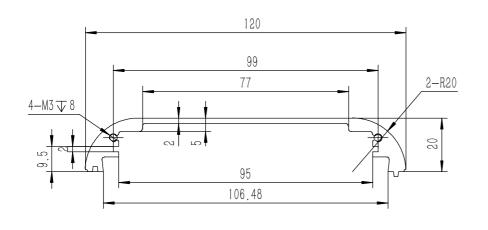
Part Name (零/部件名称) :

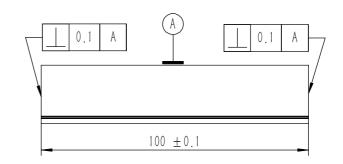


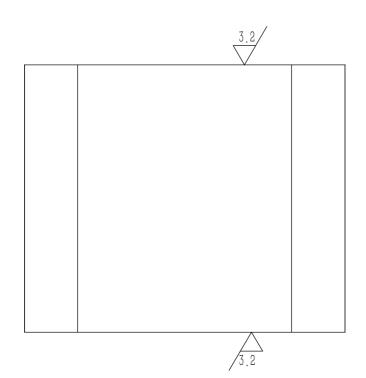
Drawing Number (图号):
Y	G-W28C-0000-000

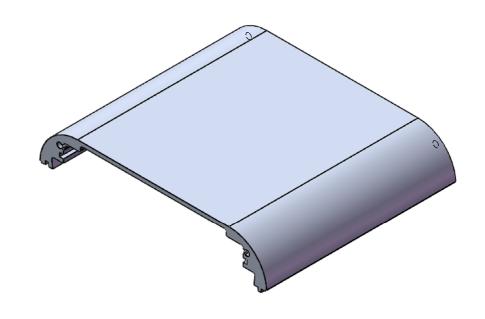
W28C功放 Drawn by (绘图):邓展锋 2020.05.15 Date (日期) Size: (图幅): Date (日期) Scale (比例): Check by (校对) Signature by (批准) Date (日期) Revision (版本):

Sheet (页数)









- 技术要求:
 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 2、去除毛刺飞边,锐角倒钝;
 3、未标注尺寸见3D数模。

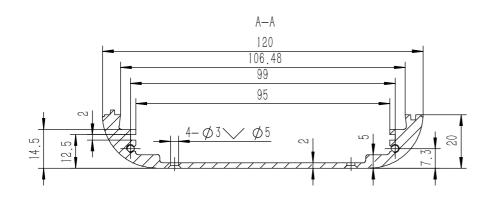
	10101411	000
	(未注公差	差):
	0.5 to 6	± 0.
	6 to 30	± 0.
	30 to 120	± 0.
	120 to 400	± 0.
Break sharp edges	Angular tol	erances
(未注锐边倒角):	(未注角度/	〉差):
Ch 0.05 to 0.25 x45°	<6°	± 10'
Position tolerances	<30°	± 20'
(未注位置公差):	<120°	± 30'
+0.05	>120°	+ 1°

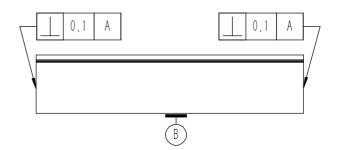
Tolerances

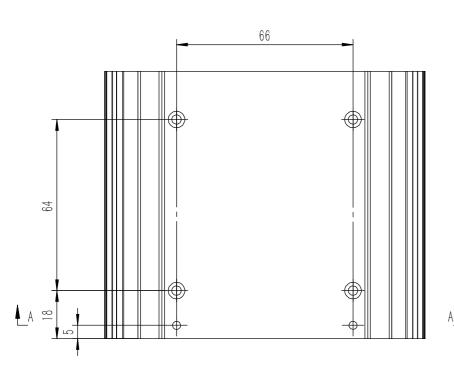
	Material (材料) :	6063-T5
1.1	Weight: (重量) (Kg)	0.131
.2	Protection: (表面处理):	

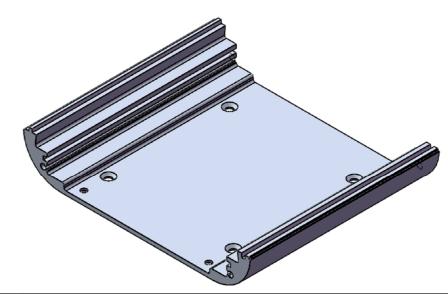
(()	NGU	Īij

,	11000001011: (农田入生):				
1	Part Name (零/部件名称):			Drawing Number (图号):	
	上壳体	k		YG-W28C	-0000-001
	Drawn by (绘图) : 邓展锋	Date (日期) : 2020	.05.15	Size: (图幅): A3	- - ÷
	Check by (校对) :	Date (日期) :		Scale (比例) : 1:1	Sheet (页数) :
	Signature by (批准) :	Date (日期) :		Revision (版本) : A1	1 / 1









- 技术要求:
 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 2、去除毛刺飞边, 锐角倒钝;
 3、未标注尺寸见3D数模。

	(未注公差):
	0.5 to 6 \pm 0.1
	6 to 30 ± 0.2
	30 to 120 ± 0.3
	120 to 400 ± 0.4
Break sharp edges	Angular tolerances
(未注锐边倒角):	(未注角度公差):
h 0.05 to 0.25 x45°	<6° ± 10'
Position tolerances	<30° ± 20'
(未注位置公差):	<120° ± 30'
+0.05	>120° + 1°

Tolerances

	Material (材料):	6063-T5	
.1	Weight: (重量) (Kg)	0.130	
	Protection: (表面处理):		
. 3 . 4	Part Name (零/部件名称):		
		下壳体	

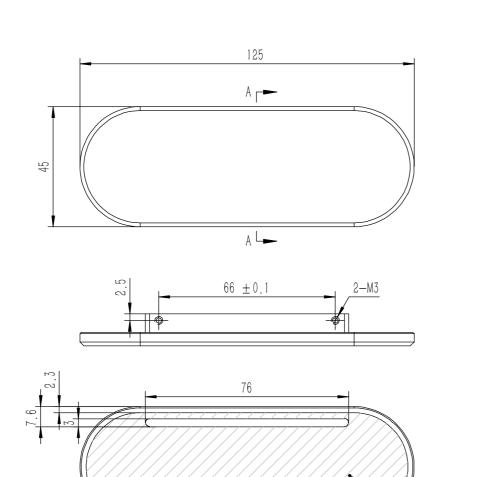
Drawn by (绘图):邓展锋

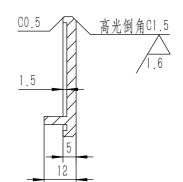
Check by (校对)

Signature by (批准):

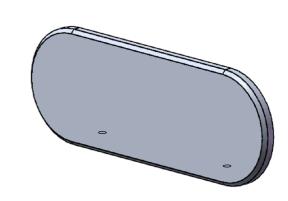


f	*	YG-W28C-0000-002		
	Date (日期) : 2020.05.15	Size: (图幅): A3	-	
	Date (日期):	Scale (比例) : 1:1	Sheet (页数) :	
	Date (日期) :	Revision (版本) : A1	1 / 1	





A-A



Revision (版本): A1

技术要求:
1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
2、去除毛刺飞边,锐角倒钝;
3、未标注尺寸见3D数模。

	(未注公差):
	0.5 to 6 ± 0.1
	6 to 30 ± 0.2
	30 to 120 ± 0.3
	120 to 400 ± 0.4
Break sharp edges	Angular tolerances
(未注锐边倒角):	(未注角度公差):
Ch 0.05 to 0.25 x45°	<6° ± 10'
Position tolerances	<30° ± 20'
(未注位置公差):	<120° ± 30'
±0.05	>120° ± 1°

Tolerances

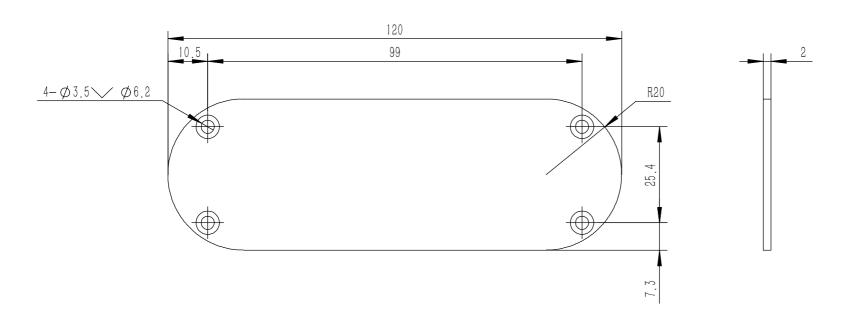
	Material (材料):	5052—H32
.1	Weight: (重量) (Kg)	0.056
.2	Protection: (表面处理):	
.) [

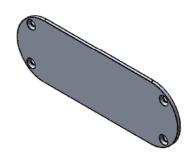
阴影部分铣低1.5MM

Signature by (批准):

Material (材料) :	5052-H32		1//	\\ I \	<u></u>
Weight: (重量) (Kg)	0.056		7(DNG	y L J MINN
Protection: (表面处理):					allellel.
Part Name (零/部件名称):				Drawing Number (图号):	
	前面板			YG-W28C	-0000-003
Drawn by (绘图) : 邓展锋	Date (ョ期): 2020	.05.15	Size: (图幅): A3	<u></u> - 💮
Check by (校对):	Date (B	3期):		Scale (比例) : 1:1	Sheet (页数):

Date (日期)





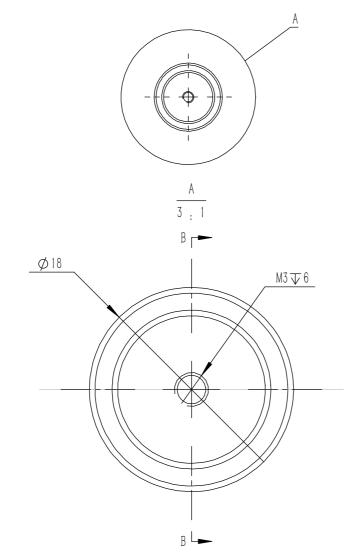
Tolerances (未注公差):	Material (材料):	5052-H32	V	- F 10
(木圧公左): 0.5 to 6 ± 0.1	Weight: (重量) (Kg)	0.024	YONG	
6 to 30 ± 0.2	Protection: (表面处理):			
30 to 120 ± 0.3	Part Name (零/部件名称):		Drawing Number (图号) :	

YG-W28C-0000-004

Sheet (页数):

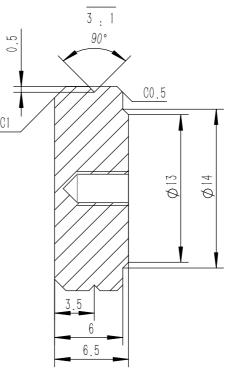
- 技术要求:
 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 2、去除毛刺飞边,锐角倒钝;
 3、未标注尺寸见3D数模。

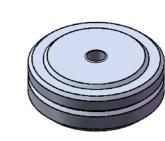
	70 1- 100 1 0 7			
	30 to 120 ± 0.3 120 to 400 + 0.4	Part Name (零/部件名称) :		Drawing Number (图号
Break sharp edges	Angular tolerances	f		YG-W28C-
(未注锐边倒角) : h 0.05 to 0.25 x45°	(未注角度公差): <6° ± 10'	Drawn by (绘图) :邓展锋	Date (日期) : 2020.05.15	Size: (图幅): A4
Position tolerances (未注位置公差):	<30° ± 20'	Check by (校对) :	Date (日期) :	Scale (比例) : 1:1
(不正位且公左): ±0.05	<120° ± 30' >120° ± 1°	Signature by (批准) :	Date (日期):	Revision (版本) : A1











- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷; 2、去除毛刺飞边,锐角倒钝; 3、未标注尺寸见3D数模。

Tolerances			
	(未注公差):		
	0.5 to 6 ± 0.1		
	6 to 30 ± 0.2		
	30 to 120 ± 0.3		
	120 to 400 ± 0.4		
Break sharp edges	Angular tolerances		
(未注锐边倒角):	(未注角度公差):		
Ch 0.05 to 0.25 x45°	<6° ± 10'		
Position tolerances	<30° ± 20'		
(未注位置公差):	<120° + 30'		

	1		
	Material (材料) :	5052—H32	
1	Weight: (重量) (Kg) (0.004	YONGU 🛗
2	Protection: (表面处理):		

Part Name (零/部件名称) :		Drawing Number (图号)	:
	机脚	YG-W28C-	0000-005
Drawn by (绘图) :邓展锋	Date (日期) : 2020.05.15	Size: (图幅): A4	-□
Check by (校对) :	Date (日期) :	Scale (比例) : 1.1	Sheet (页数) :
Signature by (批准) :	Date (日期) :	Revision (版本) : A1	1 / 1