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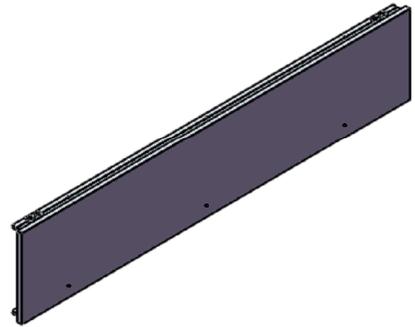
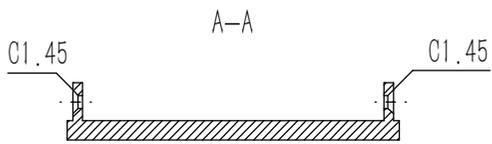
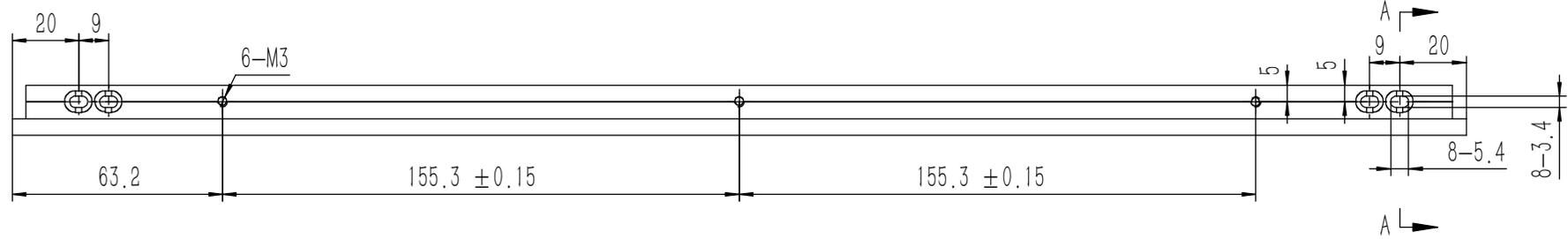
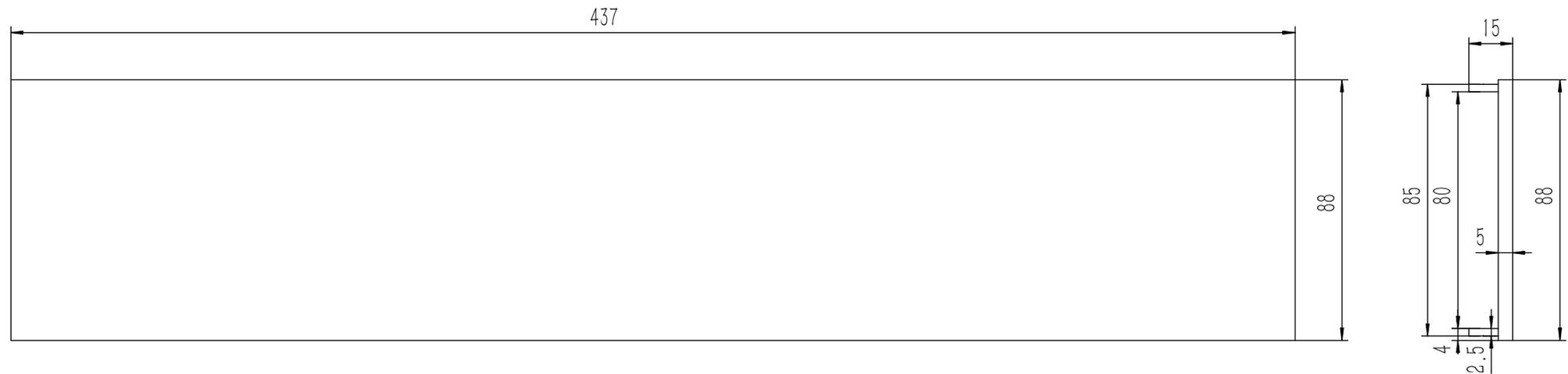
序号	图号	名称	材料	数量	单重	备注
9	YG-G11C-0000-003	下盖板	5052-H32	1	0.542	
8	GB-T-819.1-2000-C-BE-M3X6	碳钢发黑十字沉头螺丝M3X6	普通碳钢	54	0.0004	
7	YG-G11C-0000-004	左侧板	6063-T5	1	0.244	
6	YG-TY-JM-001	角码	普通碳钢	8	0.005	
5	YG-G11C-0000-002	上盖板	5052-H32	1	0.576	
4	YG-G11C-0000-005	右侧板	6063-T5	1	0.244	
3	YG-G11C-0000-006	左耳	6063-T5	1	0.032	
2	YG-G11C-0000-007	右耳	6063-T5	1	0.032	
1	YG-G11C-0000-001	前后板	6063-T5	2	0.576	

技术要求:

- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件,装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

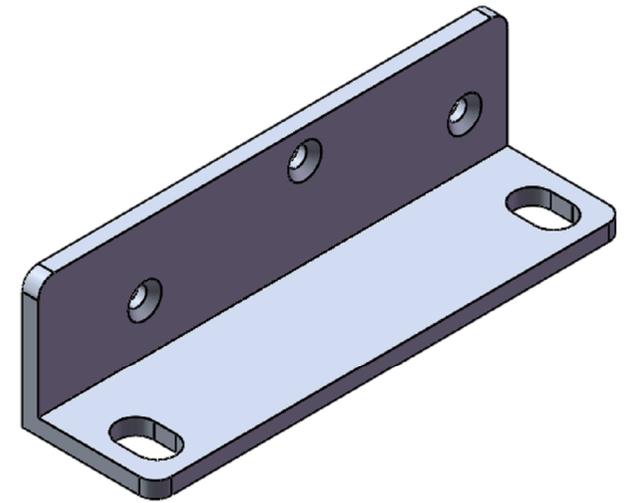
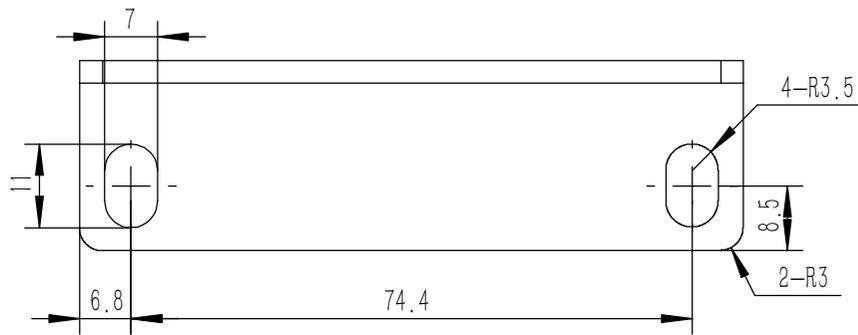
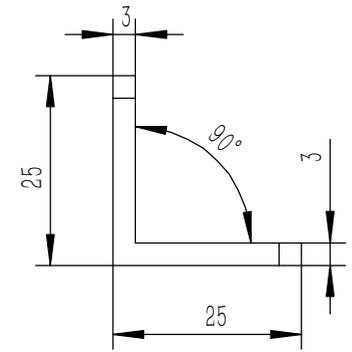
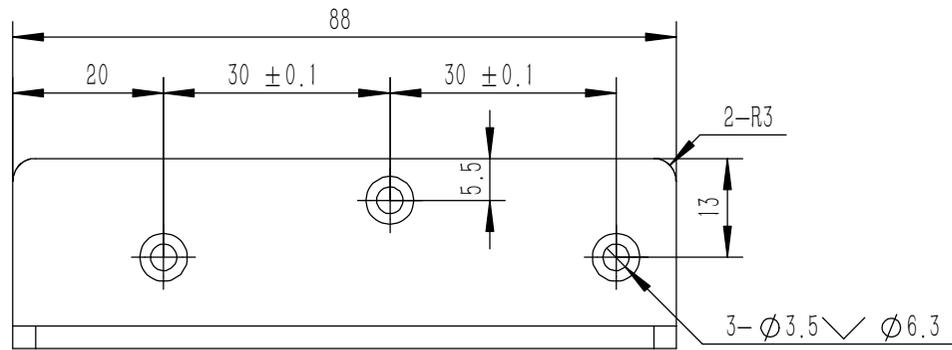
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ± 0.05	

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4		Material (材料): (装配图)		YONGU 永固	
		Weight: (重量) (Kg): 2.882			
		Protection: (表面处理):			
Part Name (零/部件名称): G11C机箱				Drawing Number (图号): YG-G11C-0000-000	
Drawn by (绘图): 莫永康		Date (日期): 2020.05.28		Size (图幅): A0	
Check by (校对):		Date (日期):		Scale (比例): 1:1	
Signature by (批准):		Date (日期):		Revision (版本): A1	
				Sheet (页数): 1 / 1	



技术要求:
 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 2、去除毛刺飞边,锐角倒钝;
 3、未标注尺寸见3D数模。

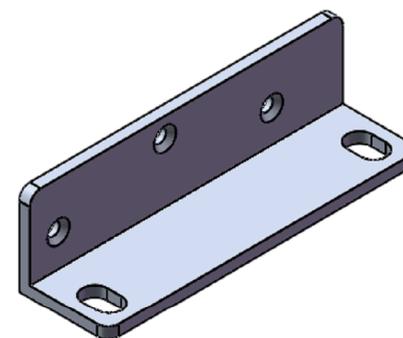
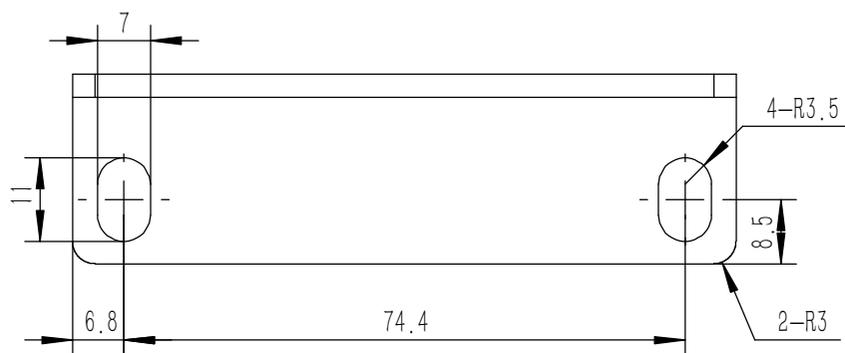
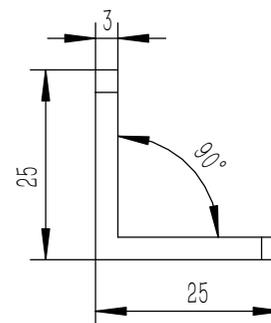
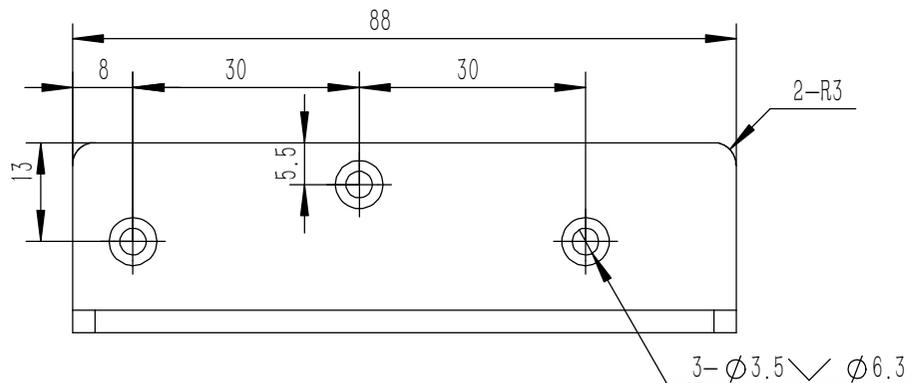
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5		YONGU 永固	
	Weight: (重量) (Kg):	0.576			
	Protection: (表面处理):				
	Part Name (零/部件名称):	前后板		Drawing Number (图号):	YG-G11C-0000-001
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图): 莫永康	Date (日期): 2020.05.28	Size: (图幅): A2	Sheet (页数): 1 / 1
Position tolerances (未注位置公差): ±0.05	Check by (校对):	Date (日期):	Scale (比例): 1:1		
Signature by (批准):	Date (日期):	Revision (版本): A1			



技术要求:

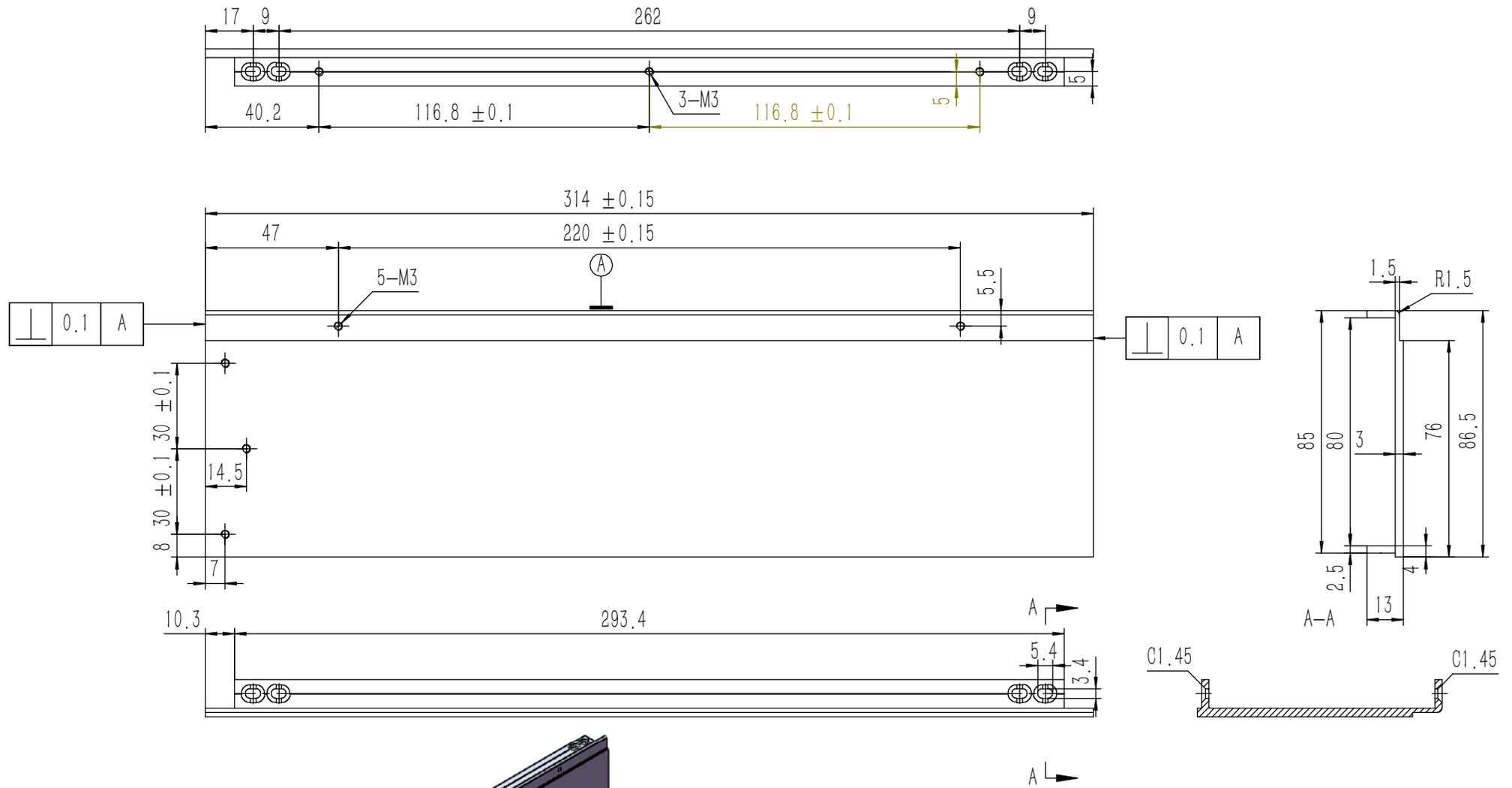
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 6063-T5	YONGU 永固		
	Weight: (重量) (Kg) 0.032			Protection: (表面处理):
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Part Name (零/部件名称): 右耳		Drawing Number (图号): YG-G11C-0000-007	
	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图): 莫永康	Date (日期): 2020.05.28	Size: (图幅): A4
Position tolerances (未注位置公差): ±0.05	Check by (校对):	Date (日期):	Scale (比例): 1:1	Sheet (页数):
	Signature by (批准):	Date (日期):	Revision (版本): A1	1 / 1



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- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
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Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 6063-T5	YONGU 		
	Weight: (重量) (Kg) 0.032			Protection: (表面处理):
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Part Name (零/部件名称): 左耳		Drawing Number (图号): YG-G11C-0000-006	
	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图): 莫永康	Date (日期): 2020.05.28	Size: (图幅): A4
Position tolerances (未注位置公差): ±0.05	Check by (校对):	Date (日期):	Scale (比例): 1:1	 Sheet (页数): 1 / 1
	Signature by (批准):	Date (日期):	Revision (版本): A1	

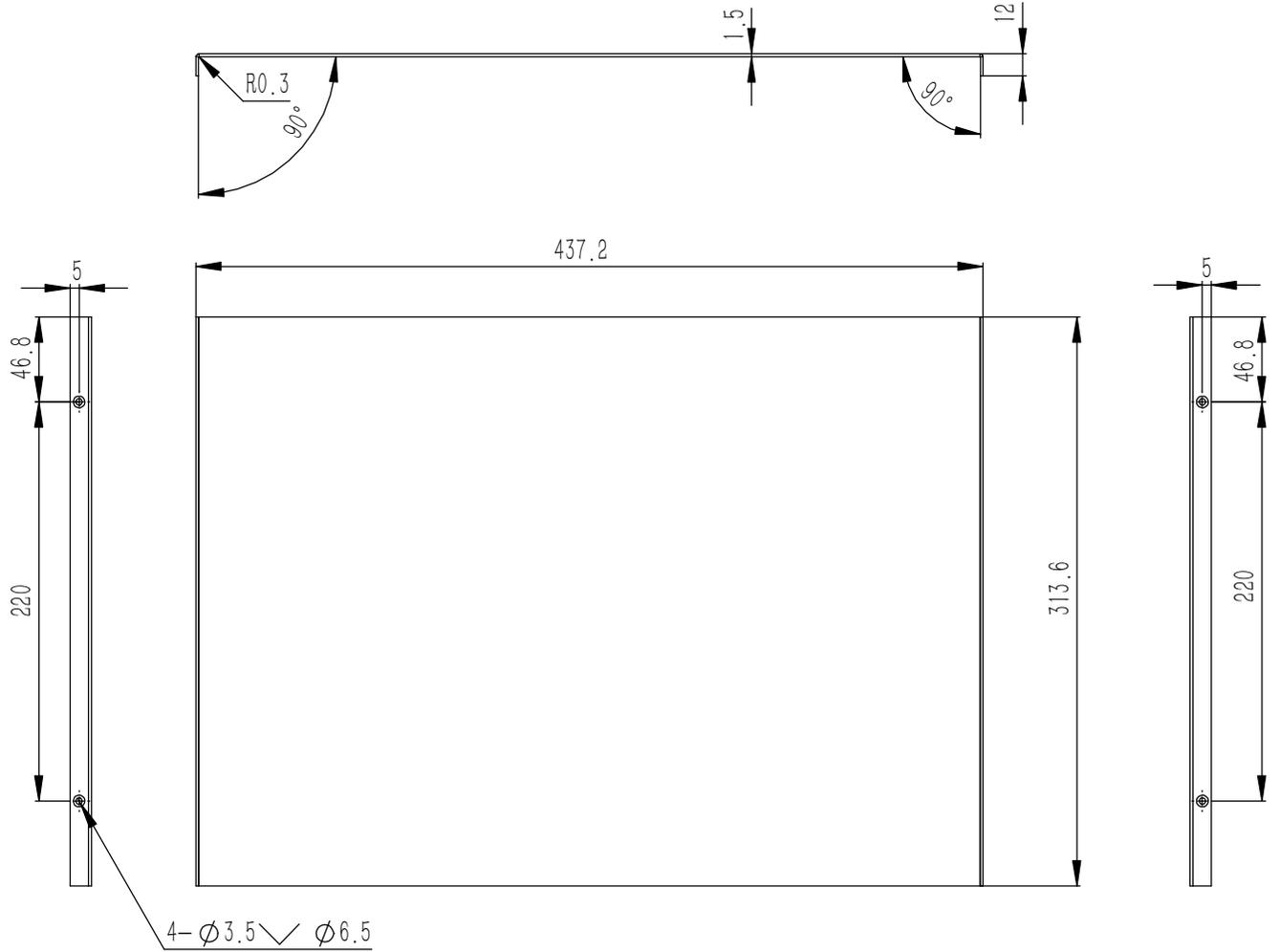
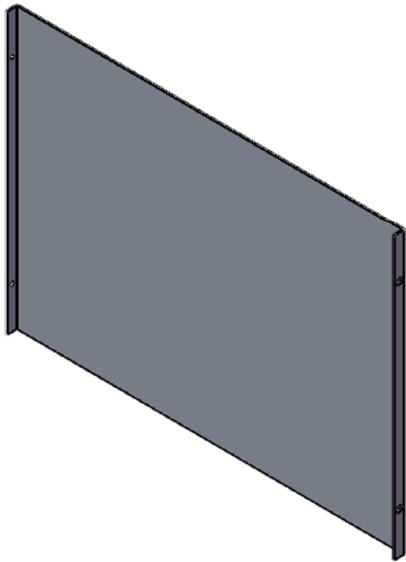
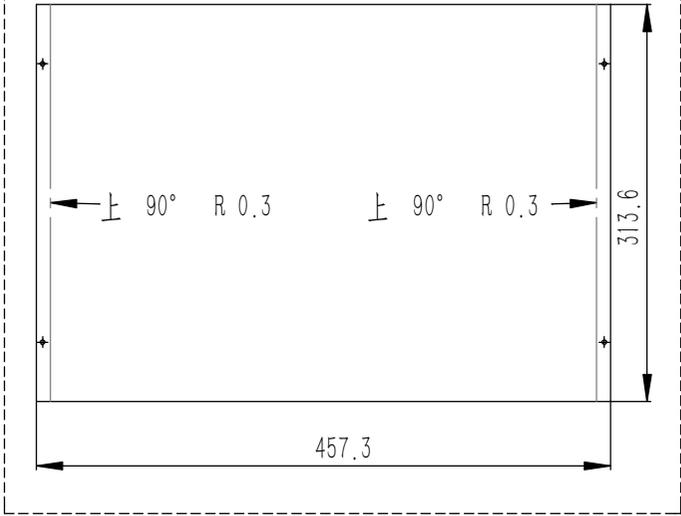


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 - 3、未标注尺寸见3D数模。

Tolerances (未注公差):	Material (材料):	6063-T5							
	0.5 to 6 ± 0.1	Weight: (重量) (Kg):	0.244						
6 to 30 ± 0.2	Protection: (表面处理):								
30 to 120 ± 0.3	Part Name (零/部件名称):	右侧板							
120 to 400 ± 0.4	Drawing Number (图号):	YG-G11C-0000-005							
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差):	Drawn by (绘图):	莫永康	Date (日期):	2020.05.28	Size: (图幅):	A2	Sheet (页数):	1 / 1
		Position tolerances (未注位置公差):	±0.05	Check by (校对):		Date (日期):			
		Signature by (批准):		Date (日期):		Revision (版本):	A1		

YONGU 永固

钣金展开及折弯方向参考图 (比例1:1.5)

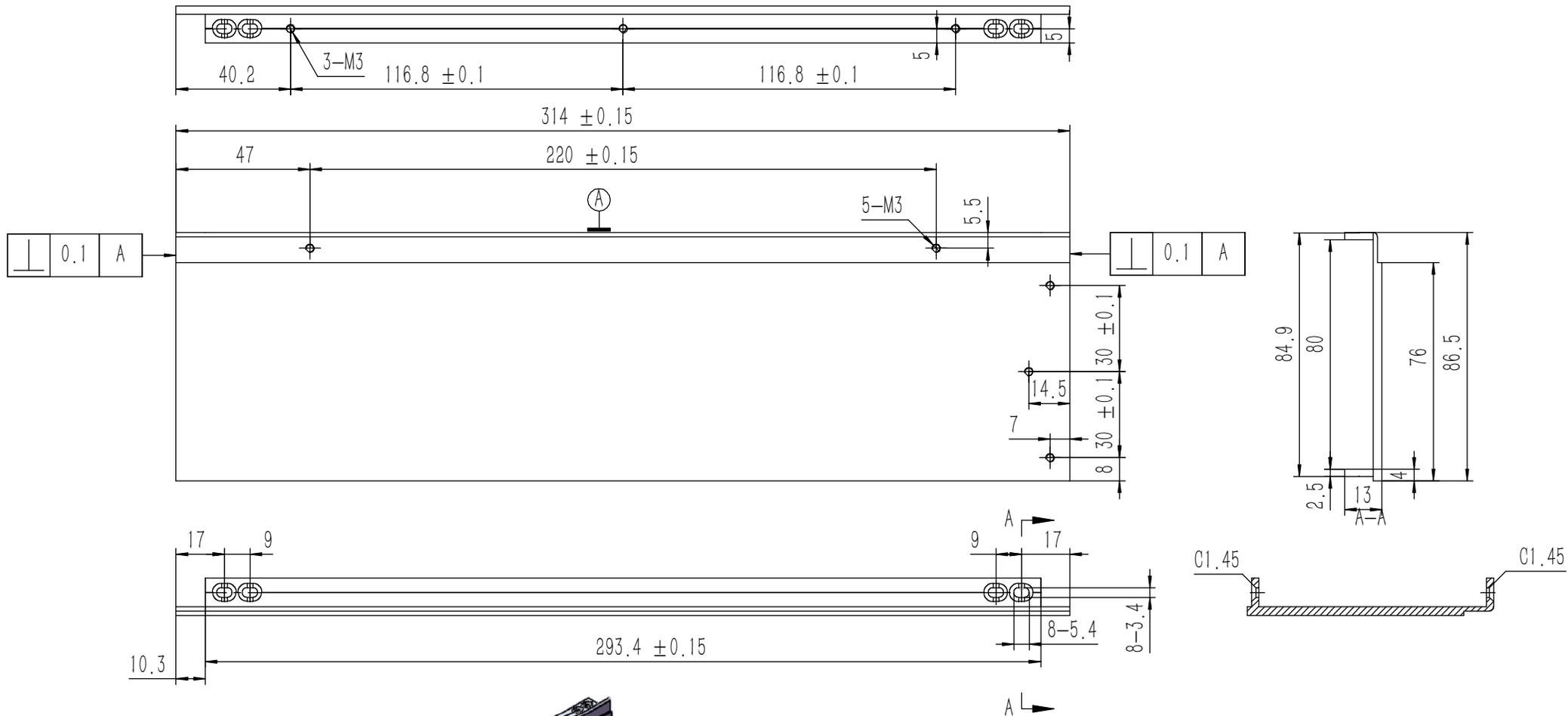


4- $\phi 3.5 \sqrt{\phi 6.5}$

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- 3、未标注尺寸见3D数模。

Tolerances (未注公差):	Material (材料):	5052-H32		YONGU 永固
	0.5 to 6 ± 0.1	Weight: (重量) (Kg):	0.576	
6 to 30 ± 0.2	Protection: (表面处理):			Drawing Number (图号):
30 to 120 ± 0.3	Part Name (零/部件名称):			
120 to 400 ± 0.4	上盖板			Size (图幅): A0
Break sharp edges (未注锐边倒角):	Angular tolerances (未注角度公差):		Drawn by (绘图): 莫永康	Date (日期): 2020.05.28
Ch 0.05 to 0.25 x45°	<6° ± 10'	<30° ± 20'	Check by (校对):	Date (日期):
Position tolerances (未注位置公差):	<120° ± 30'	>120° ± 1°	Signature by (批准):	Date (日期):
±0.05			Revision (版本): A1	
				Sheet (页数): 1 / 1

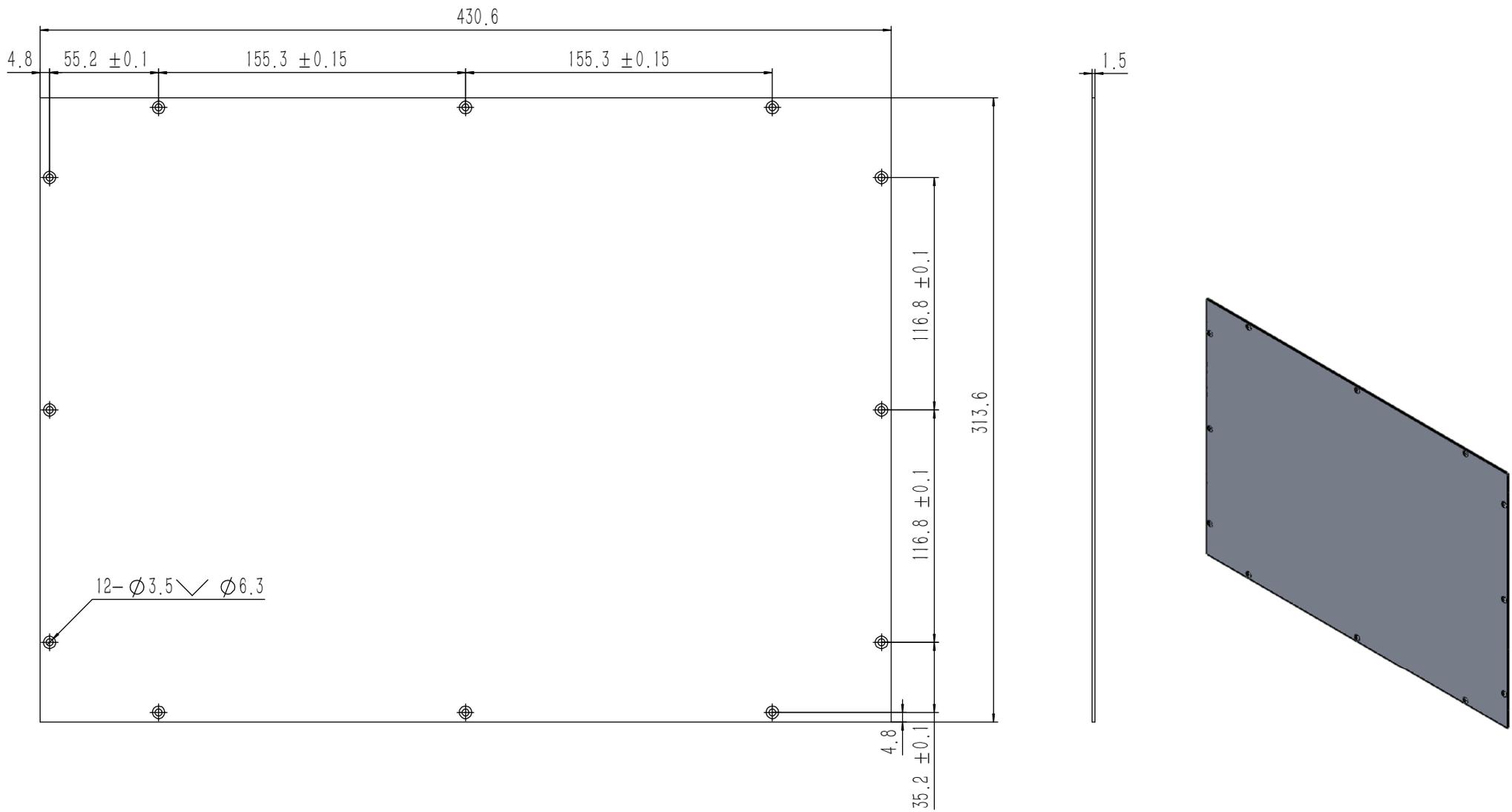


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Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5	
	Weight: (重量) (Kg):	0.244	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		
	Position tolerances (未注位置公差): ±0.05	Part Name (零/部件名称):	左側板
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图):	莫永康	Date (日期): 2020.05.28
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	Scale (比例):	1:1	1 / 1
	Revision (版本):	A1	

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Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	5052-H32	
	Weight: (重量) (Kg):	0.542	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		
	Part Name (零/部件名称):	下盖板	
Position tolerances (未注位置公差): ± 0.05	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawing Number (图号):	YG-G11C-0000-003
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