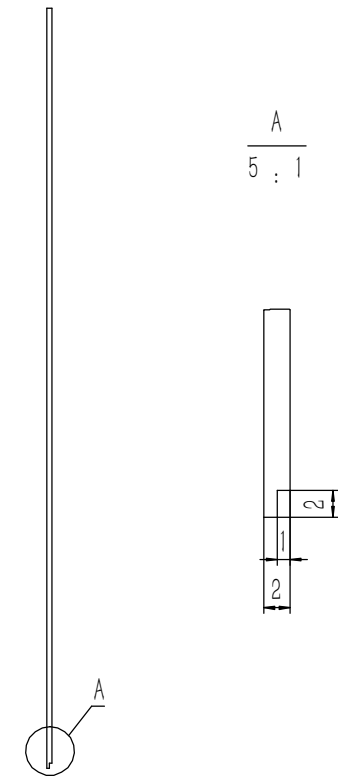
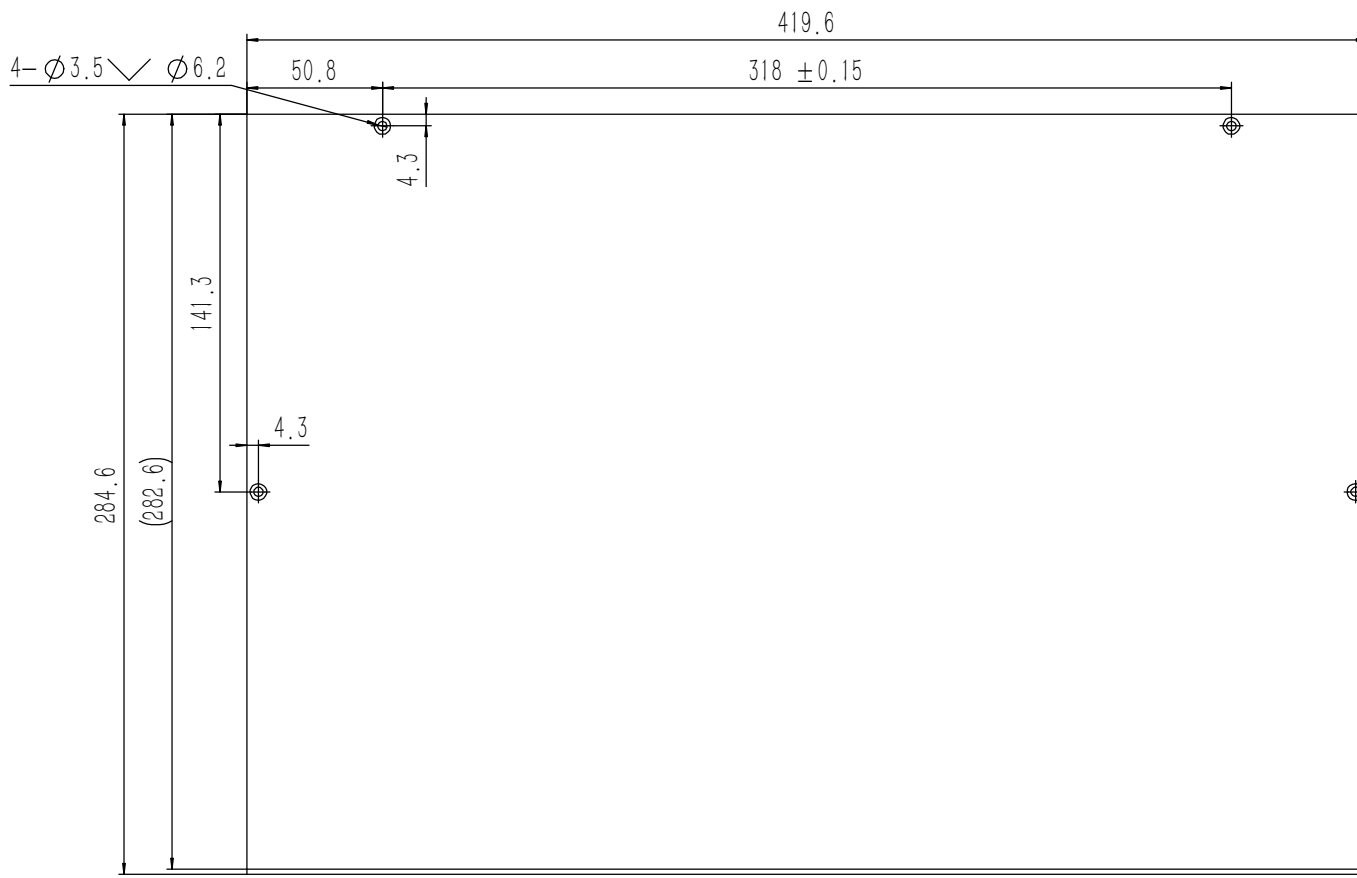


- 技术要求:
- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
  - 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
  - 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
  - 4、装配过程中零件不得磕碰、划伤和锈蚀;
  - 5、油漆未干的零件不得进行装配;
  - 6、相对运动的零件,装配时接触面间应加润滑油;
  - 7、各零、部件装配后相对位置应准确。

6	YG-C15C-0000-002	后面板	6063-T5	1	0.537	
5	YG-C15C-0000-004	侧板	6063-T5	2	0.363	
4	GB-T-819.1-2000-C-NI-M3X6	碳钢镀锌十字沉头螺丝M3X6	普通碳钢	40	0.0004	
3	YG-TY-JM-001	角码30X30X1.5	普通碳钢	8	0.005	
2	YG-C15C-0000-001	前面板	6063-T5	1	0.589	
1	YG-C15C-0000-003	盖板	5052-H32	2	0.637	
序号	图号	名称	材料	数量	单重	备注

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	(装配图)		<h1>YONGU 永固</h1>
	Weight: (重量) (Kg):	3.183		
	Protection: (表面处理):			
	Part Name (零/部件名称):	C15C机箱		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawing Number (图号): YG-C15C-0000-000	Size: (图幅): A0	
Position tolerances (未注位置公差): ± 0.05	Drawn by (绘图): 邓展锋	Date (日期): 2020.05.26	Scale (比例): 1:1.3	Sheet (页数):
	Check by (校对):	Date (日期):	Revision (版本): A1	1 / 1
	Signature by (批准):	Date (日期):		

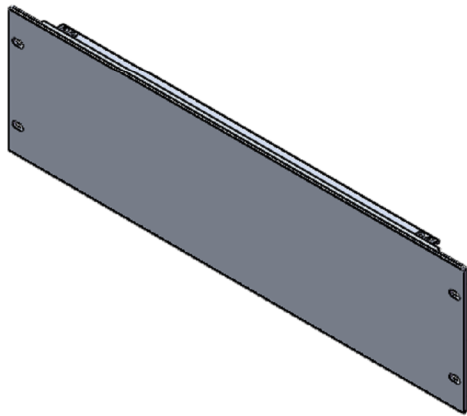
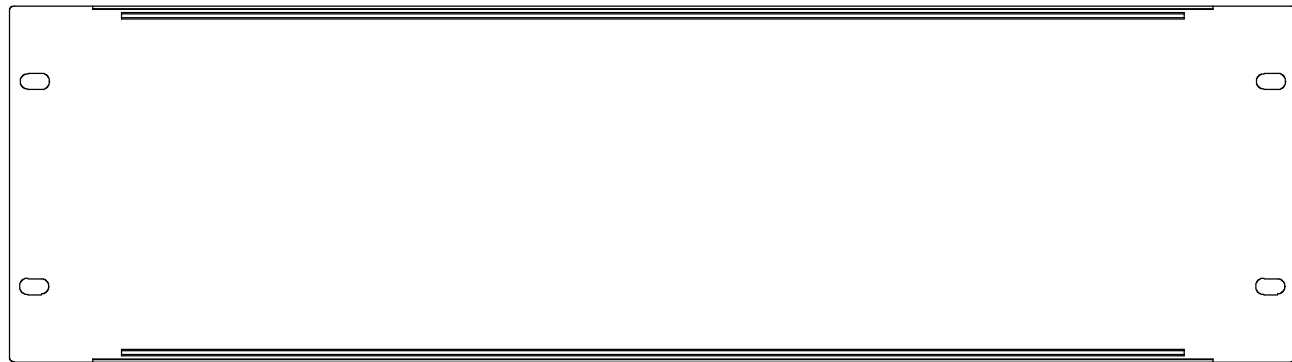
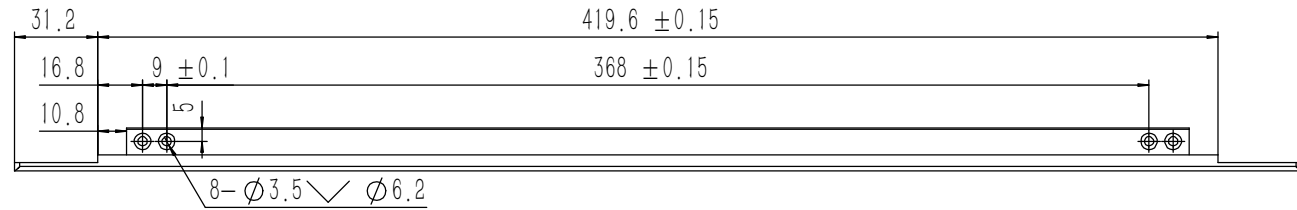
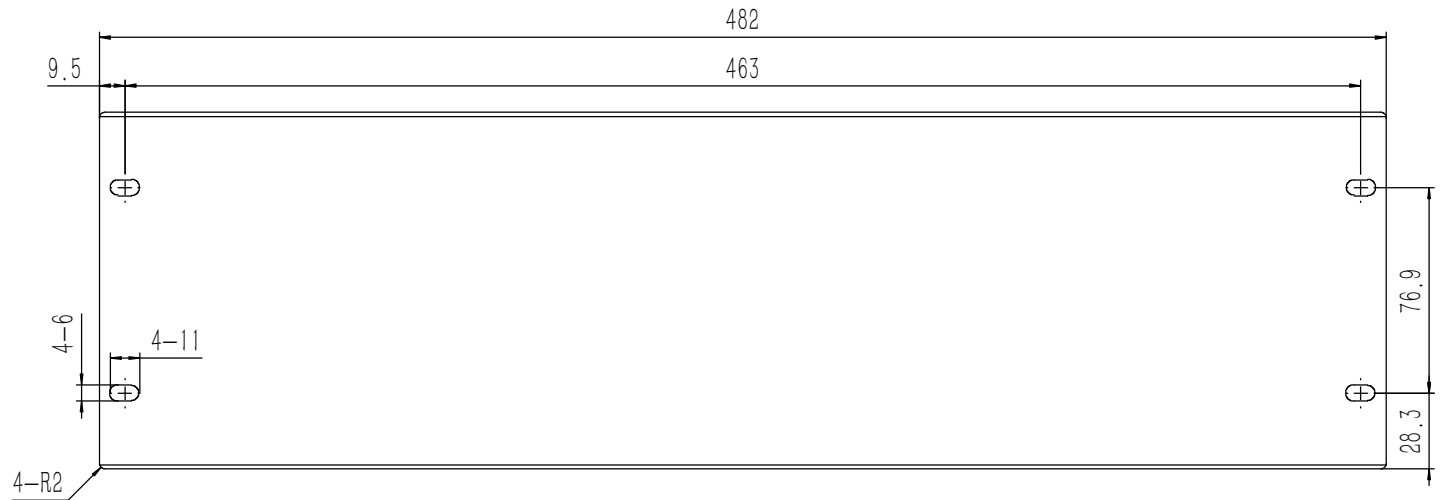
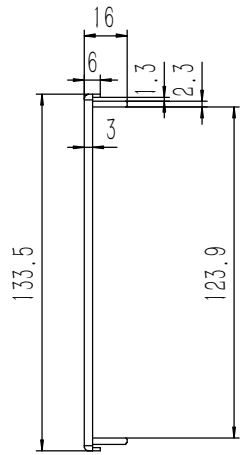


技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

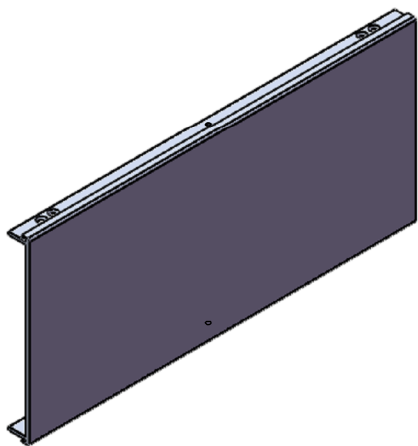
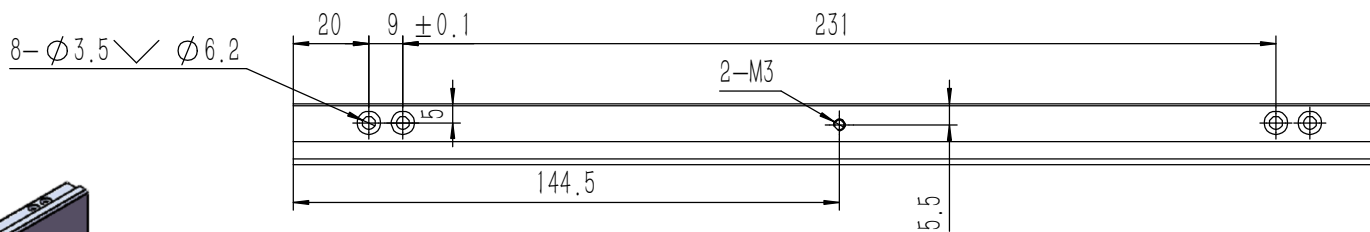
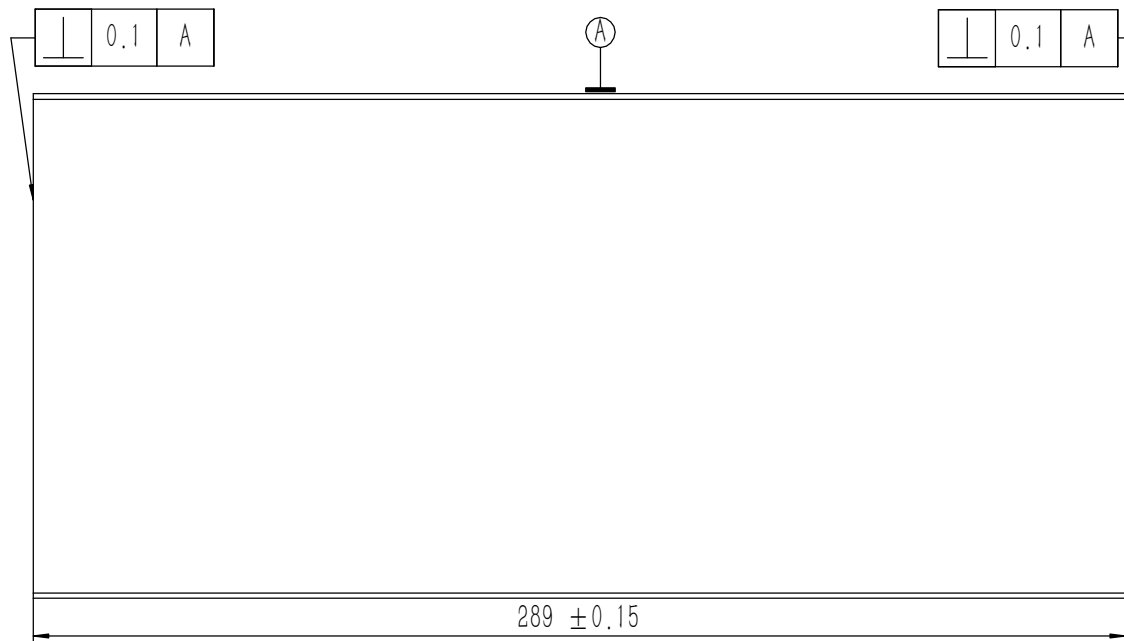
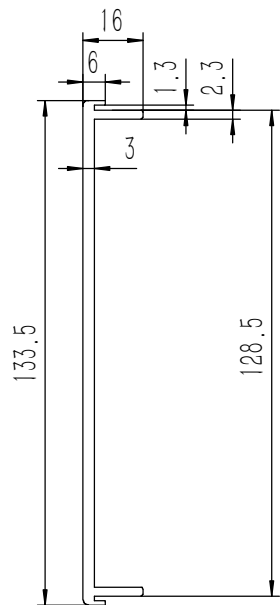
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	5052-H32	
	Weight: (重量) (Kg):	0.637	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		
	Part Name (零/部件名称):	盖板	
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Position tolerances (未注位置公差): ± 0.05	Drawing Number (图号):	YG-C15C-0000-003
	Drawn by (绘图):	邓展锋	Date (日期): 2020.05.26
Signature by (批准):		Date (日期):	Scale (比例): 1:1
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		Sheet (页数):	1 / 1





- 技术要求:
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
  - 2、去除毛刺飞边,锐角倒钝;
  - 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5		<b>YONGU</b> 永固
	Weight: (重量) (Kg):	0.589		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			
	Position tolerances (未注位置公差): ± 0.05	Part Name (零/部件名称):	前面板	
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawing Number (图号):	YG-C15C-0000-001		
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	Revision (版本):	A1		

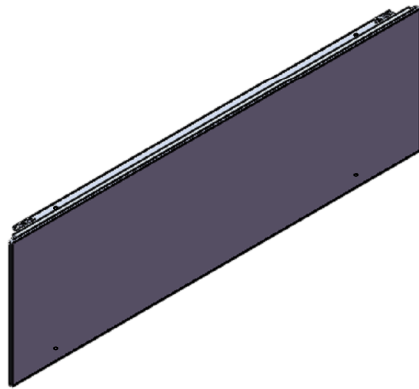
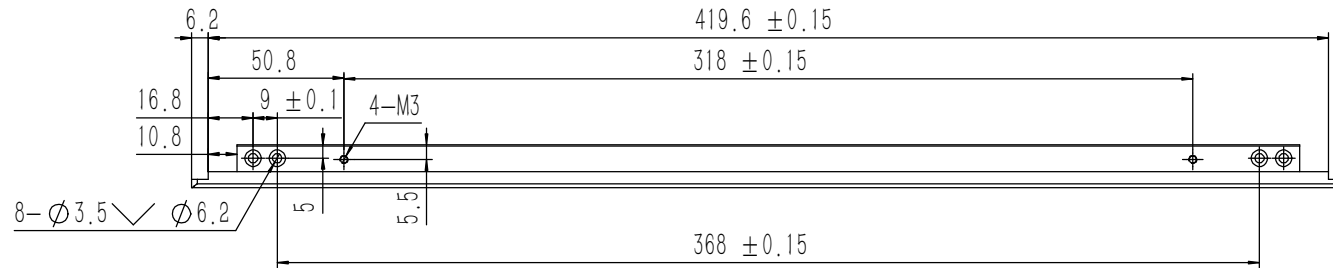
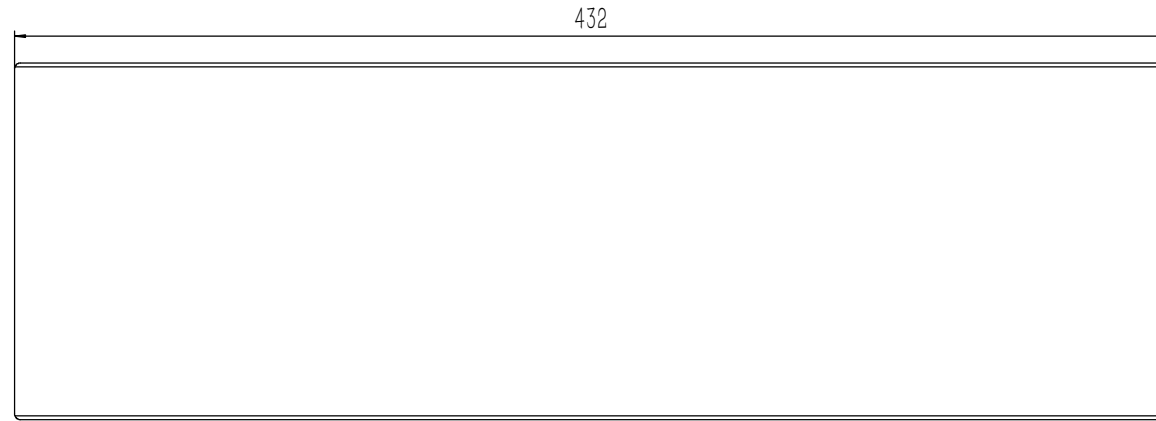
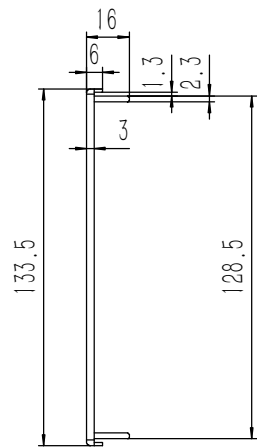


技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差):	Material (材料):	6063-T5	
	0.5 to 6 ± 0.1	Weight: (重量) (Kg):	0.363
6 to 30 ± 0.2	Protection: (表面处理):		
30 to 120 ± 0.3	Part Name (零/部件名称):	侧板	
120 to 400 ± 0.4	Drawing Number (图号):	YG-C15C-0000-004	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差):	Drawn by (绘图):	Date (日期): 2020.05.26
Position tolerances (未注位置公差): ±0.05	<6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Check by (校对):	Date (日期):
		Signature by (批准):	Date (日期):
		Scale (比例):	1:1
		Revision (版本):	A1
		Sheet (页数):	1 / 1

**YONGU** 永固



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5		<b>YONGU</b> 永固
	Weight: (重量) (Kg):	0.537		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			
	Position tolerances (未注位置公差): ± 0.05	Part Name (零/部件名称):	后面板	
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Part Name (零/部件名称):	后面板		Drawing Number (图号):
	Drawn by (绘图):	邓展锋	Date (日期):	2020.05.26
	Check by (校对):		Date (日期):	
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