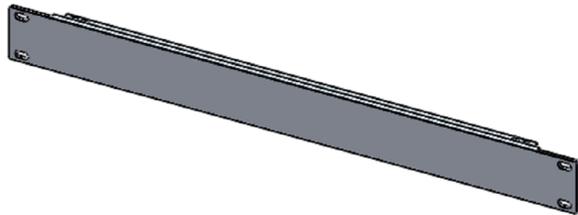
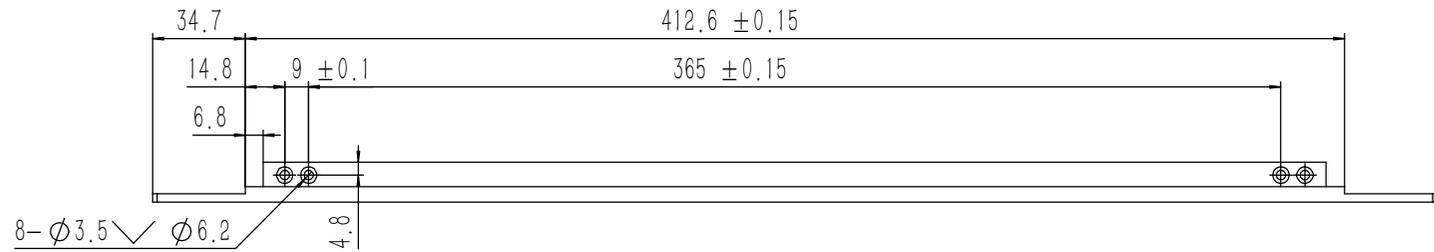
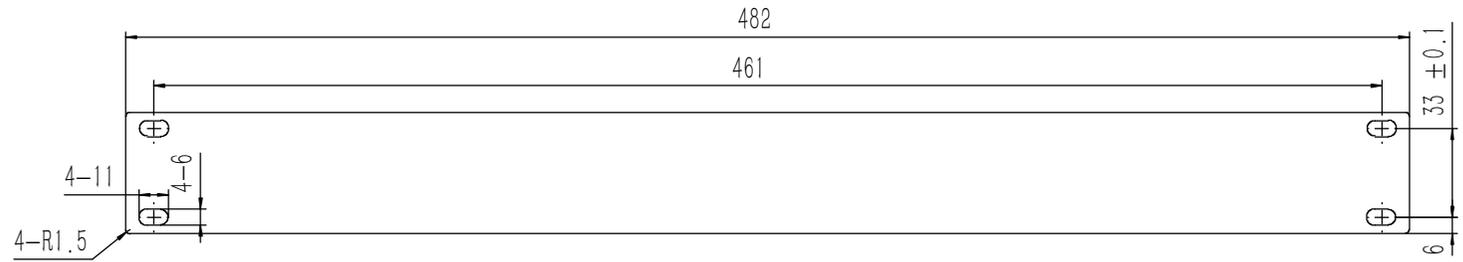
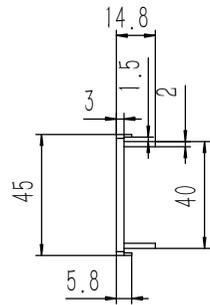


序号	图号	名称	材料	数量	单重	备注
7	GB-T-819.1-2000-C-NI-M3X8	碳钢镀镍十字沉头螺丝M3X8	普通碳钢	4	0.0005	
6	GB-T-819.1-2000-C-NI-M3X6	碳钢镀镍十字沉头螺丝M3X6	普通碳钢	20	0.0004	
5	YG-C06B-0000-002	后板	6063-T5	1	0.214	
4	YG-TY-JM-001	角码30X30X1.5	普通碳钢	4	0.005	
3	YG-C06B-0000-003	盖板	5052-H32	2	0.418	
2	YG-C06B-0000-004	侧板	6063-T5	2	0.113	
1	YG-C06B-0000-001	前板	6063-T5	1	0.230	

技术要求:

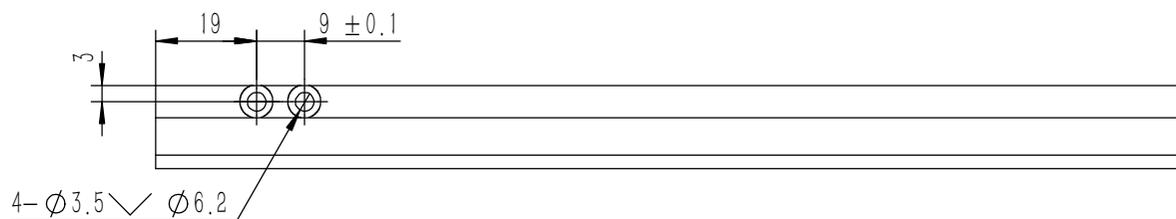
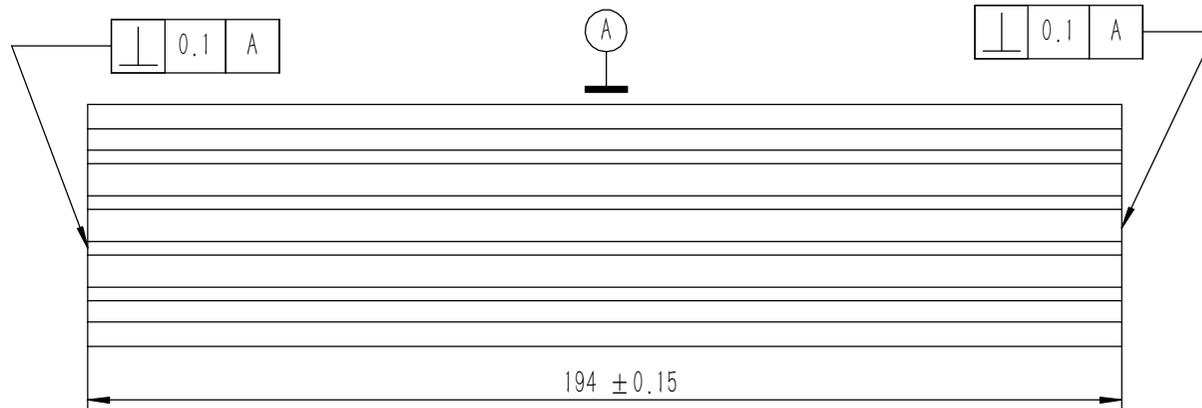
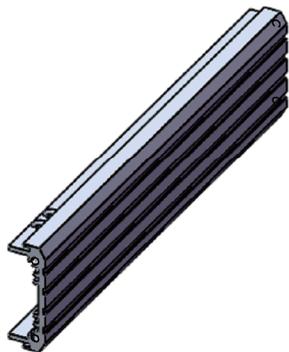
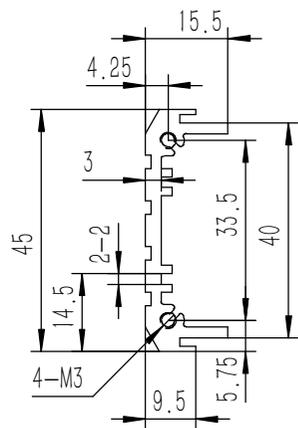
- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件,装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

Tolerances (未注公差):		Material (材料): (装配图)		YONGU 永固
0.5 to 6 ± 0.1	Weight: (重量) (Kg): 1.534	Protection: (表面处理):		
6 to 30 ± 0.2	Part Name (零/部件名称):		Drawing Number (图号):	
30 to 120 ± 0.3	C06B机箱		YG-C06B-0000-000	
120 to 400 ± 0.4	Signature by (批准):		Date (日期):	Size (图幅): A0
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差):		Date (日期): 2020.05.25	Scale (比例): 1:1.3
Position tolerances (未注位置公差): ± 0.05	<6° ± 10'		Date (日期):	Sheet (页数):
	<30° ± 20'		Date (日期):	Revision (版本): A1
	<120° ± 30'		Date (日期):	1 / 1
	>120° ± 1°			



- 技术要求:
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 - 2、去除毛刺飞边, 锐角倒钝;
 - 3、未标注尺寸见3D数模。

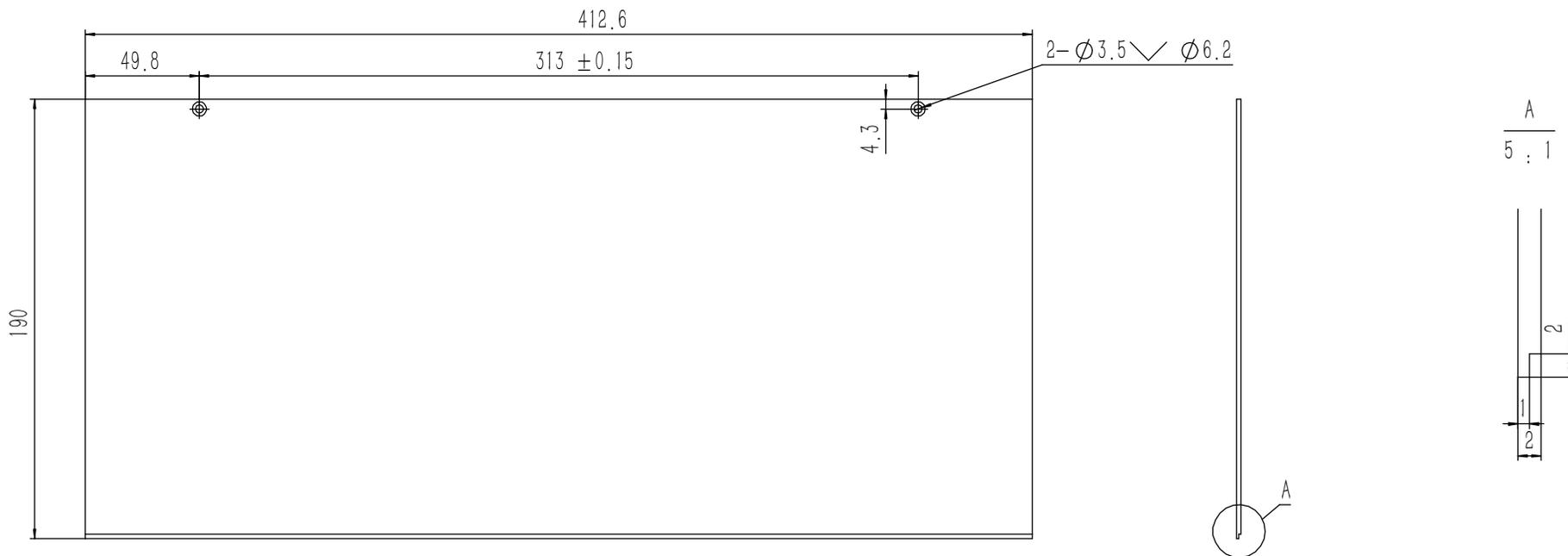
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5	YONGU 永固				
	Weight: (重量) (Kg):	0.230					
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		Drawing Number (图号): YG-C06B-0000-001				
	Position tolerances (未注位置公差): ± 0.05	Part Name (零/部件名称): 前板					
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图):	邓展锋	Date (日期):	2020.05.25	Size: (图幅):	A1	Sheet (页数): 1 / 1
	Signature by (批准):		Date (日期):		Scale (比例):	1:1	
			Date (日期):		Revision (版本):	A1	



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
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- 3、未标注尺寸见3D数模。

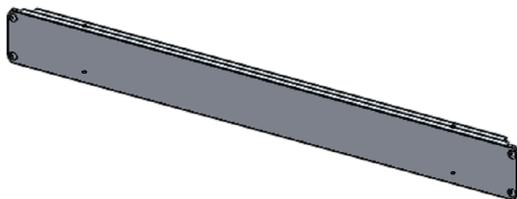
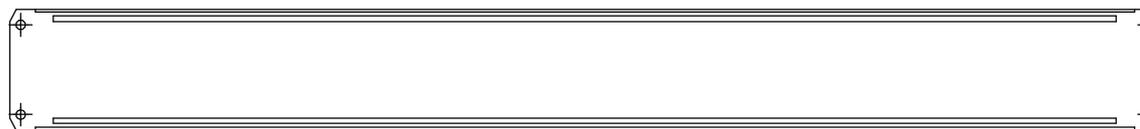
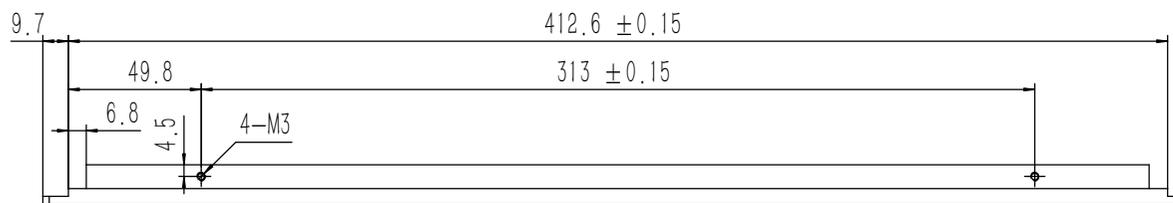
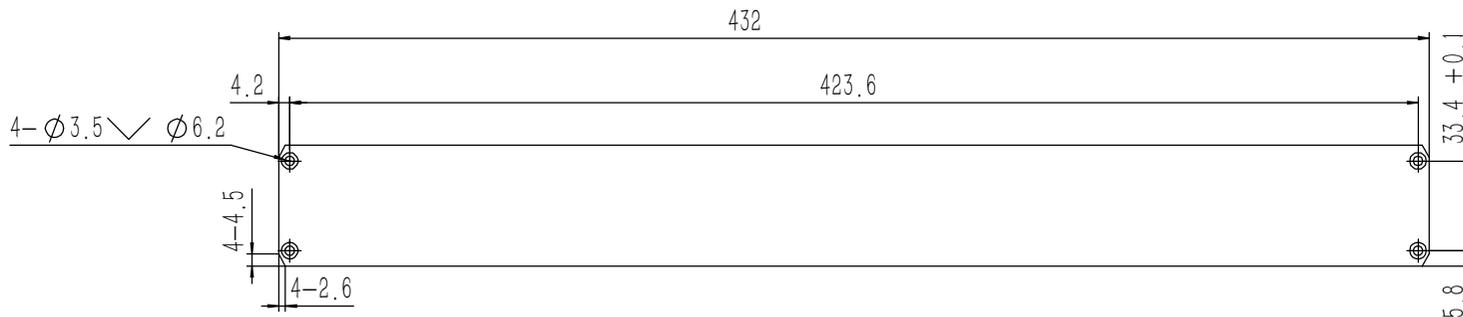
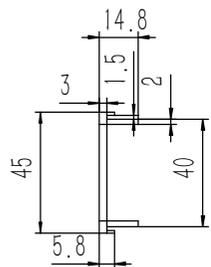
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5		YONGU 永固
	Weight: (重量) (Kg)	0.113		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			Drawing Number (图号): YG-C06B-0000-004
	Part Name (零/部件名称):	侧板		
Position tolerances (未注位置公差): ±0.05	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Part Name (零/部件名称):	侧板	Size (图幅): A3
		Drawn by (绘图): 邓展锋	Date (日期): 2020.05.25	Scale (比例): 1:1
		Check by (校对):	Date (日期):	Revision (版本): A1
		Signature by (批准):	Date (日期):	Sheet (页数): 1 / 1



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	5052-H32		YONGU 永固				
	Weight: (重量) (Kg):	0.418						
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			Drawing Number (图号): YG-C06B-0000-003				
	Part Name (零/部件名称):	盖板						
Position tolerances (未注位置公差): ± 0.05	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图):	邓展锋	Date (日期):	2020.05.25	Size: (图幅):	A1	Sheet (页数): 1 / 1
		Check by (校对):		Date (日期):		Scale (比例):	1:1	
		Signature by (批准):		Date (日期):		Revision (版本):	A1	



技术要求:

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- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5	YONGU 永固				
	Weight: (重量) (Kg):	0.214					
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		Drawing Number (图号): YG-C06B-0000-002				
	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Part Name (零/部件名称):		后板			
Position tolerances (未注位置公差): ± 0.05	Drawn by (绘图):	邓展锋	Date (日期):	2020.05.25	Size: (图幅):	A1	Sheet (页数): 1 / 1
	Check by (校对):		Date (日期):		Scale (比例):	1:1	
	Signature by (批准):		Date (日期):		Revision (版本):	A1	