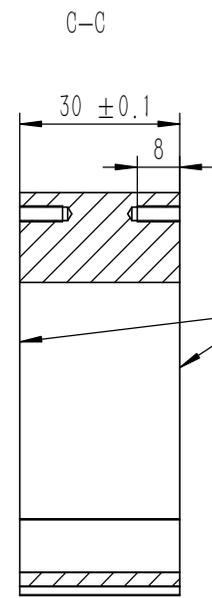
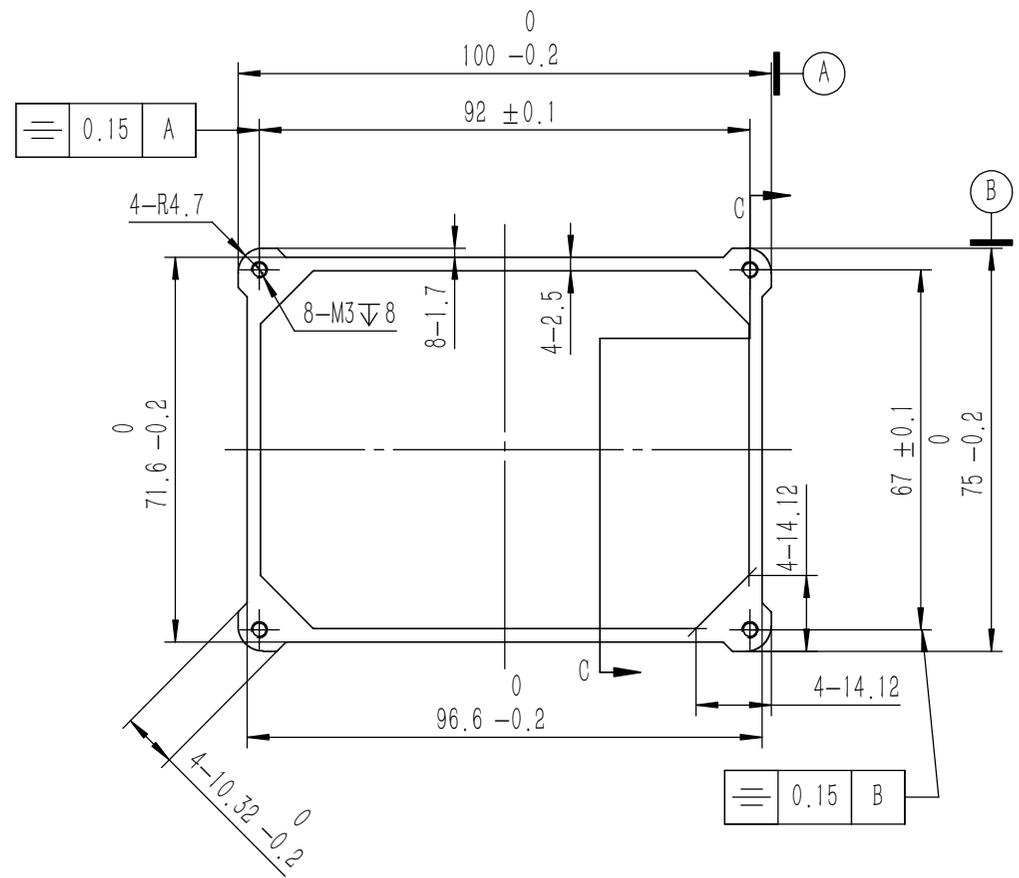
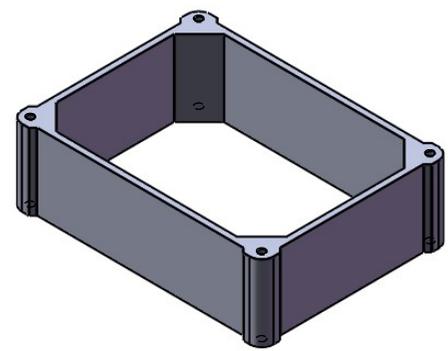




3.2



两端面要求光洁平整 (保证安装密封性)



- 技术要求:
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
  - 2、去除毛刺飞边, 锐角倒钝;
  - 3、未标注尺寸见3D数模。

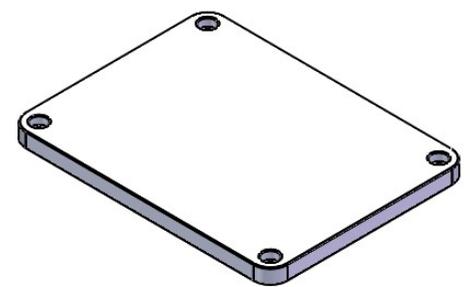
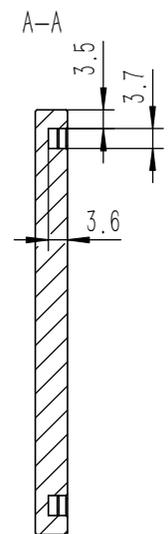
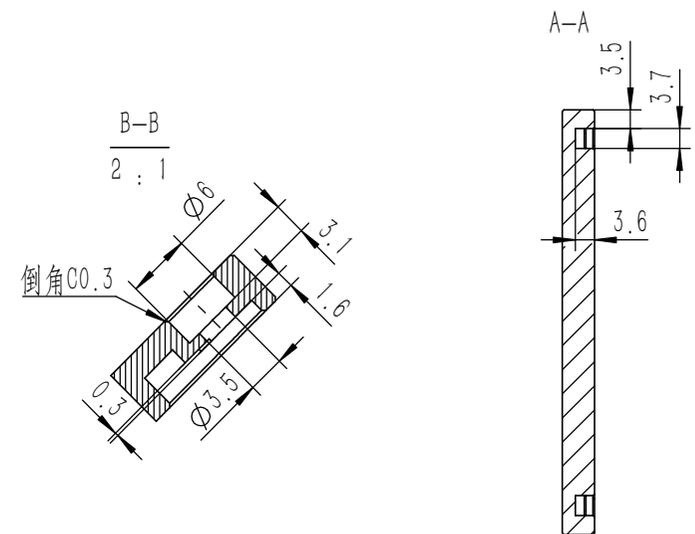
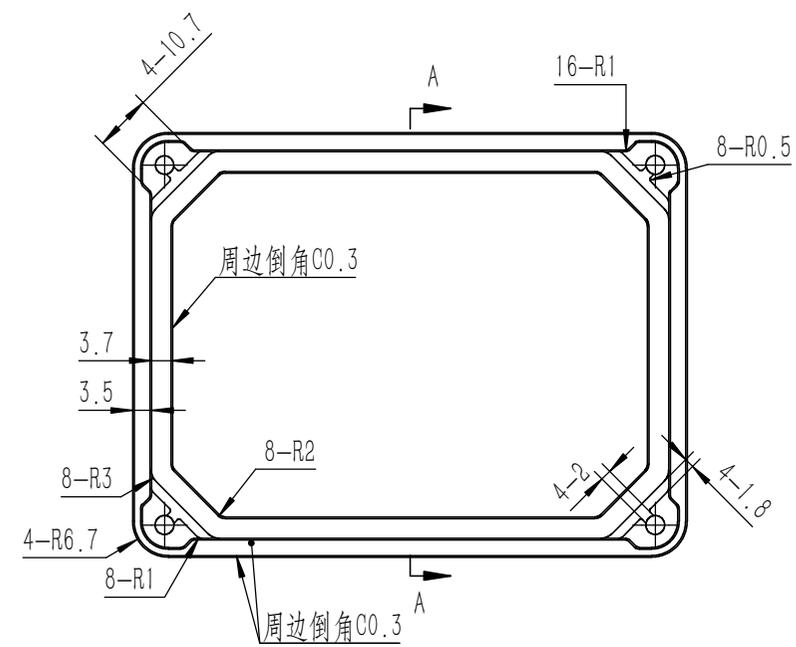
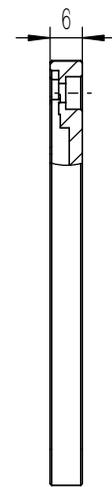
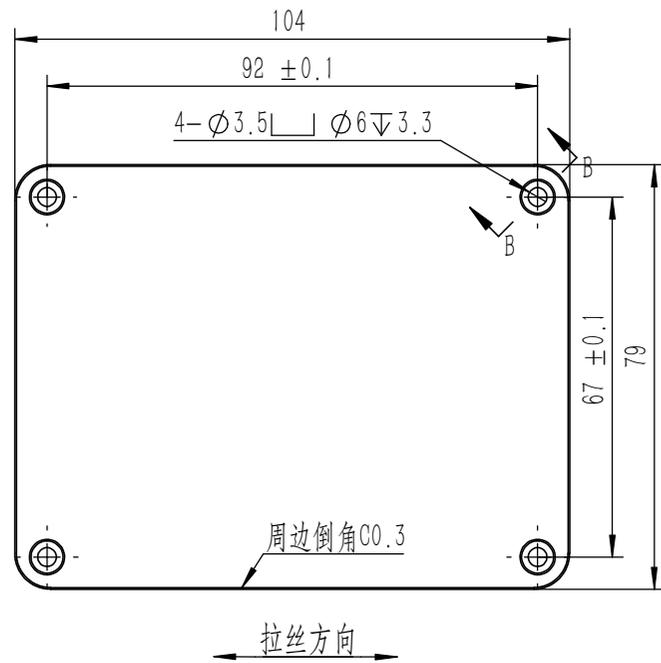
业务代码:

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 6063-T5 Weight: (重量) (Kg) 0.088 Protection: (表面处理): Part Name (零/部件名称): 壳体	Drawing Number (图号): YG-L01A-0000-001
		Position tolerances (未注位置公差): ±0.05	Material (材料): 6063-T5 Weight: (重量) (Kg) 0.088 Protection: (表面处理): Part Name (零/部件名称): 壳体	Drawing Number (图号): YG-L01A-0000-001
		Drawn by (绘图): 许宏彬 Check by (校对): Signature by (批准):	Date (日期): 2021.01.30 Date (日期): Date (日期):	Size: (图幅): A3 Scale (比例): 1:1 Revision (版本): A1

**YONGU** 永固

Sheet (页数): 1 / 1

3.2



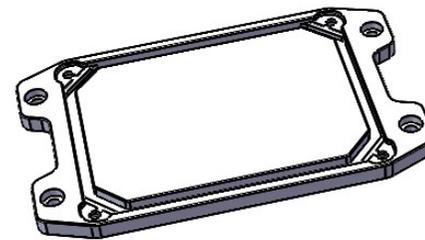
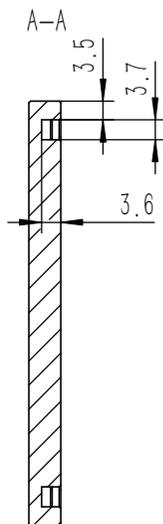
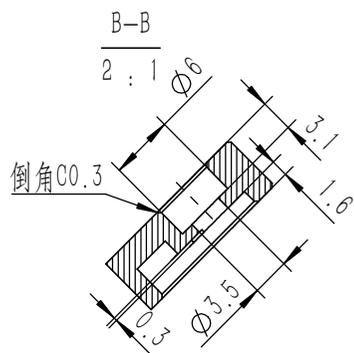
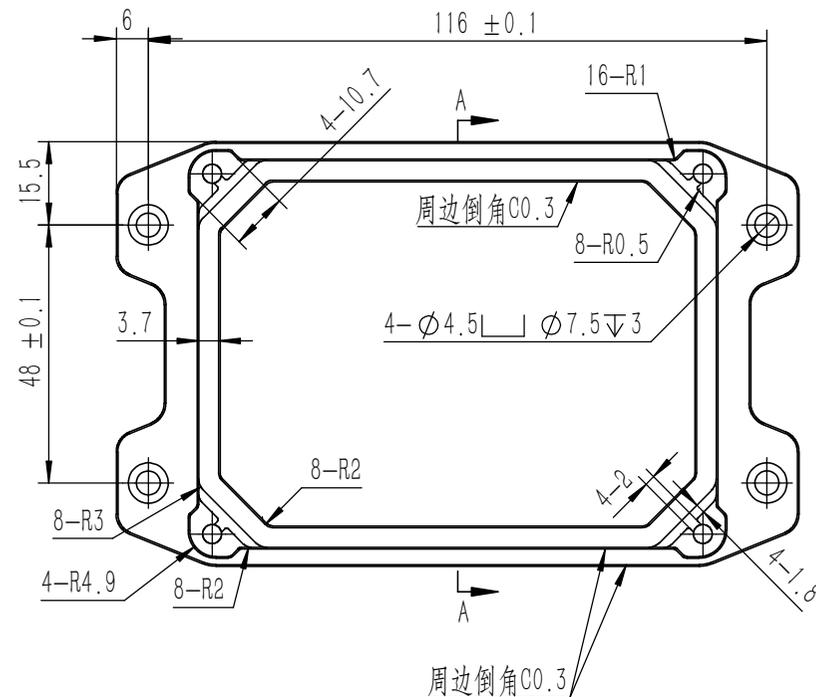
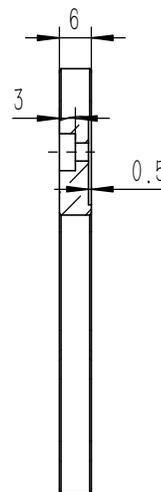
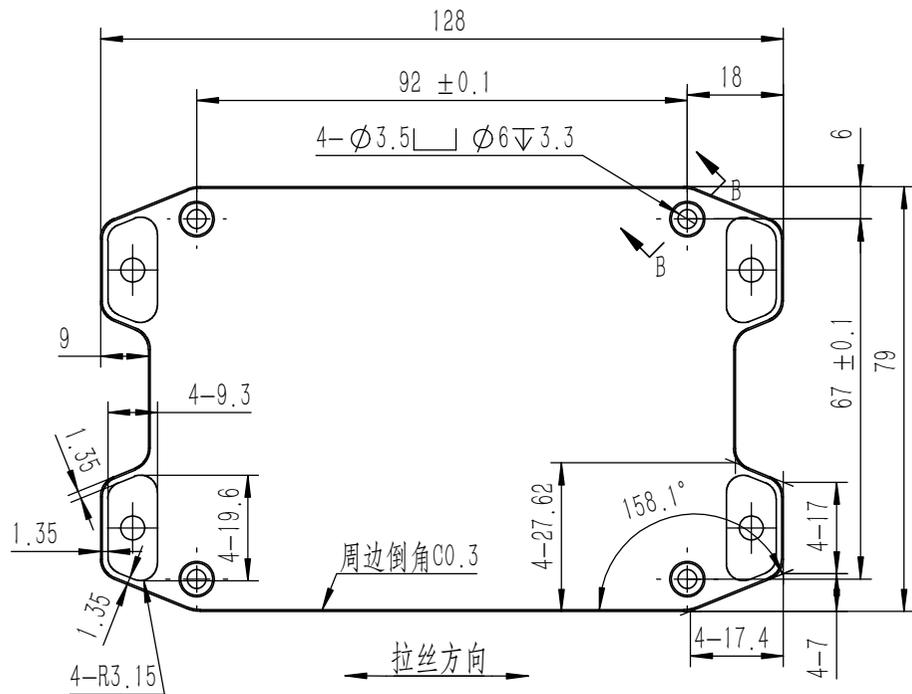
技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模;
- 4、靠近防水槽外边打防水胶, 防水胶宽度3.7mm高度3.6 ± 0.2mm。

业务代码:

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ±0.05	

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 5052-H32	<b>YONGU</b> 永固
Weight: (重量) (Kg) 0.118	Protection: (表面处理):	
Part Name (零/部件名称): 上盖	Drawing Number (图号): YG-L01A-0000-002	
Drawn by (绘图): 许宏彬	Date (日期): 2021.04.22	Size: (图幅): A3
Check by (校对):	Date (日期):	Scale (比例): 1:1
Signature by (批准):	Date (日期):	Revision (版本): A1
		Sheet (页数): 1 / 1



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模;
- 4、靠近防水槽外边打防水胶, 防水胶宽度3.7mm高度 $3.6 \pm 0.2$ mm。

业务代码:

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ±0.05	

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 5052-H32	<b>YONGU</b> 永固
	Weight: (重量) (Kg) 0.134	
	Protection: (表面处理):	
	Part Name (零/部件名称): 下盖	Drawing Number (图号): YG-L01A-0000-003
	Drawn by (绘图): 许宏彬	Date (日期): 2021.04.22
	Check by (校对):	Date (日期):
	Signature by (批准):	Date (日期):
	Size: (幅图): A3	Sheet (页数): 1 / 1
	Scale (比例): 1:1	Revision (版本): A1