

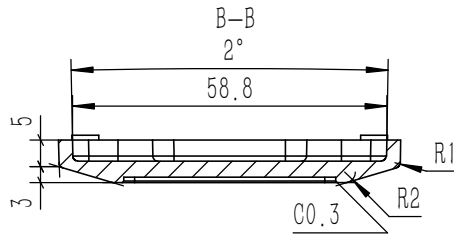
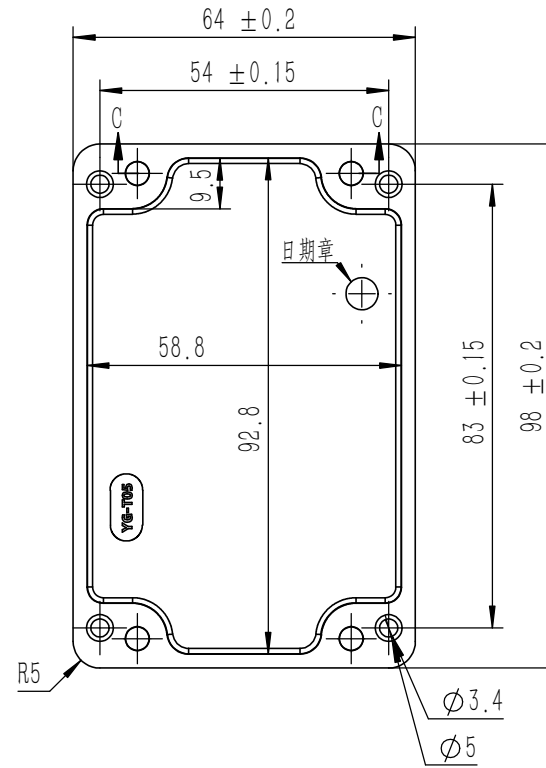
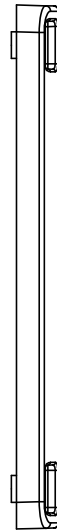
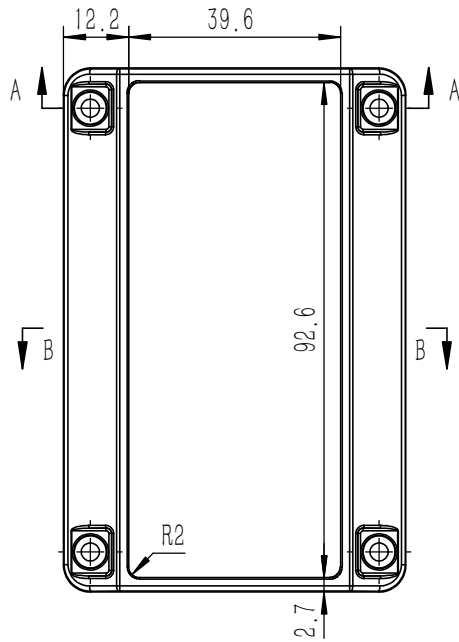
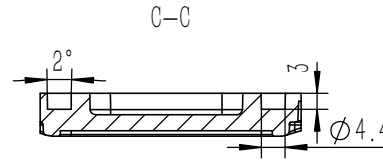
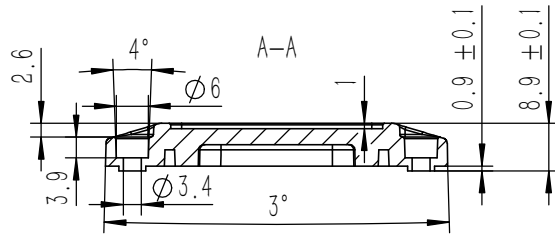
- 技术要求:
- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
  - 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
  - 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
  - 4、装配过程中零件不得磕碰、划伤和锈蚀;
  - 5、油漆未干的零件不得进行装配;
  - 6、相对运动的零件,装配时接触面间应加润滑油脂;
  - 7、各零、部件装配后相对位置应准确。

业务代码:

4	YG-T03-MFGJQ-001	T03蓝色密封圈	硅胶	1	0.01	
3	YG-T03-0000-002	T03压铸下壳	ADC12	1	0.13	
2	YG-T03-0000-001	T03压铸上壳	ADC12	1	0.06	
1	GB-T-70.1-2000-S-NL-M3X8	不锈钢内六角杯头螺丝M3X8	SUS 304	4	0.001	

序号 (Item)	图号 (Drawing Number)	名称 (Part Name)	材料 (Material)	数量 (QTY)	单重 (Weight)	备注 (Note)
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Tolerances (未注公差):		Material (材料): (装配图)		<b>YONGU</b>		
0.5 to 6	± 0.1	Weight: (重量) (Kg) 0.20				
6 to 30	± 0.2	Protection: (表面处理):				
30 to 120	± 0.3	Part Name (零/部件名称):				
120 to 400	± 0.4	T03壳体		Drawing Number (图号): YG-T03-0000-000		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°		Angular tolerances (未注角度公差):		Drawn by (绘图): 杨志业	Date (日期): 2024.01.11	Size: (图幅): A3
Position tolerances (未注位置公差): ±0.05		<6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°		Check by (校对):	Date (日期):	Scale (比例): 1:1
				Signature by (批准):	Date (日期):	Revision (版本): A1
						Sheet (页数): 1 / 1

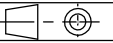


- 技术要求:
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
  - 2、去除毛刺飞边, 锐角倒钝;
  - 3、未标注尺寸见3D数模。

业务代码:

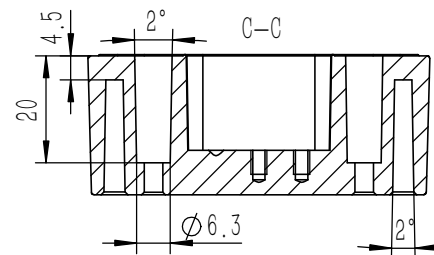
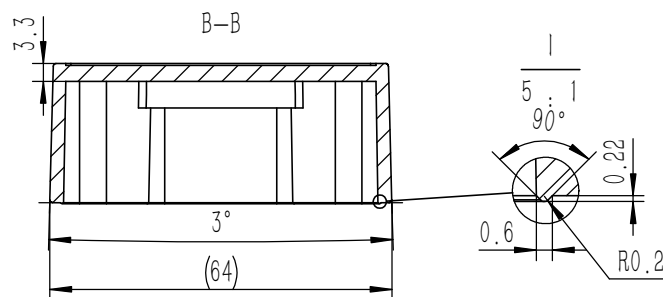
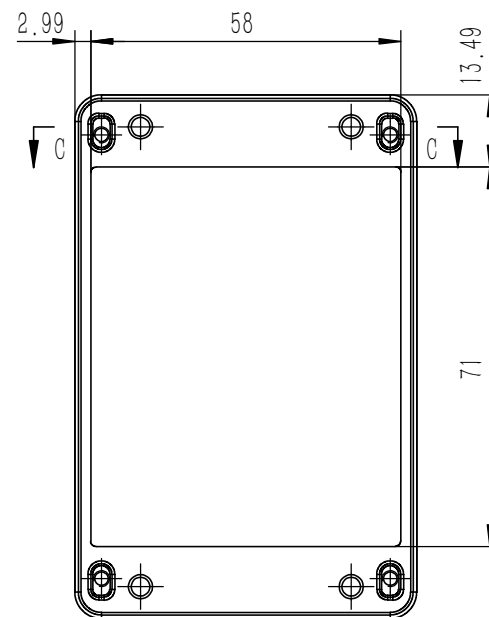
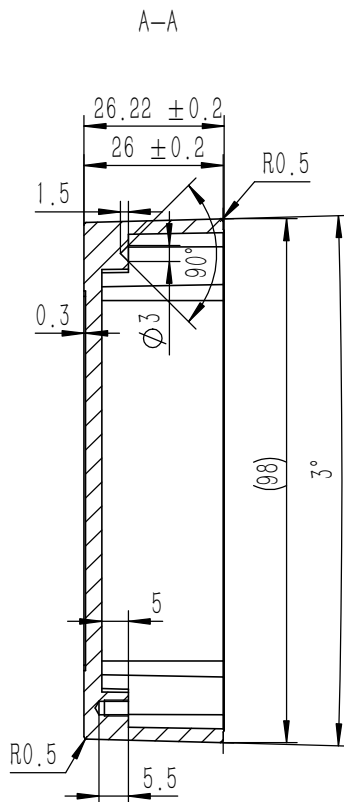
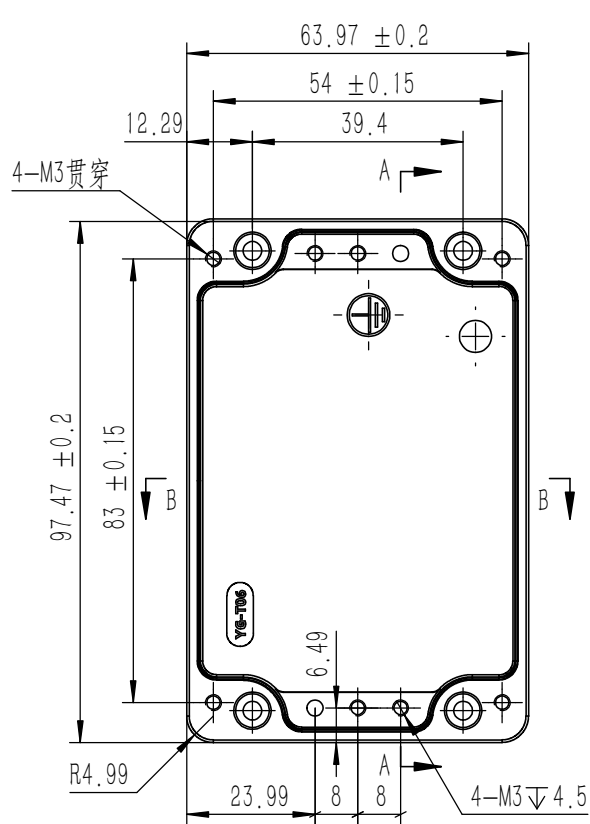
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ±0.05	

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): ADC12	YONGU 永固
Weight: (重量) (Kg): 0.06	Protection: (表面处理):	
Part Name (零/部件名称): T03压铸上壳	Part Name (零/部件名称):	Drawing Number (图号): YG-T03-0000-001
Drawn by (绘图): 杨志业	Date (日期): 2024.01.11	Size: (图幅): A3
Check by (校对):	Date (日期):	Scale (比例): 1:1
Signature by (批准):	Date (日期):	Revision (版本): A1



Sheet (页数):

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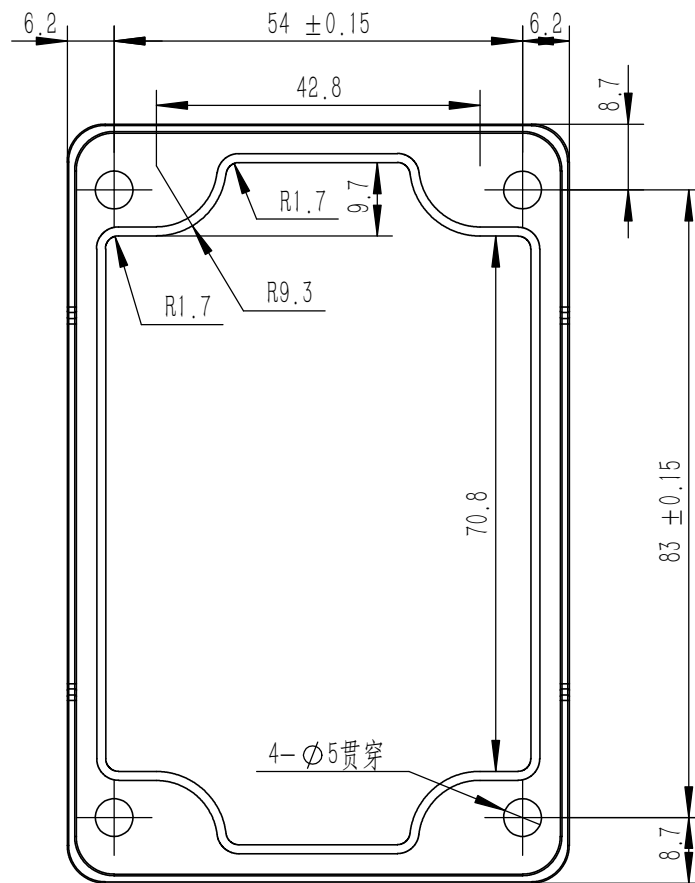
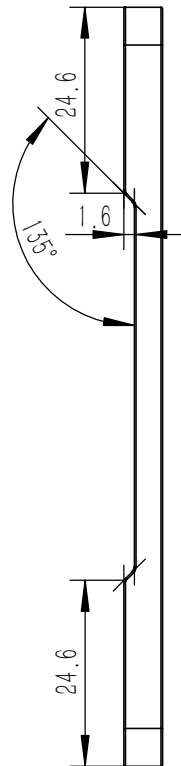
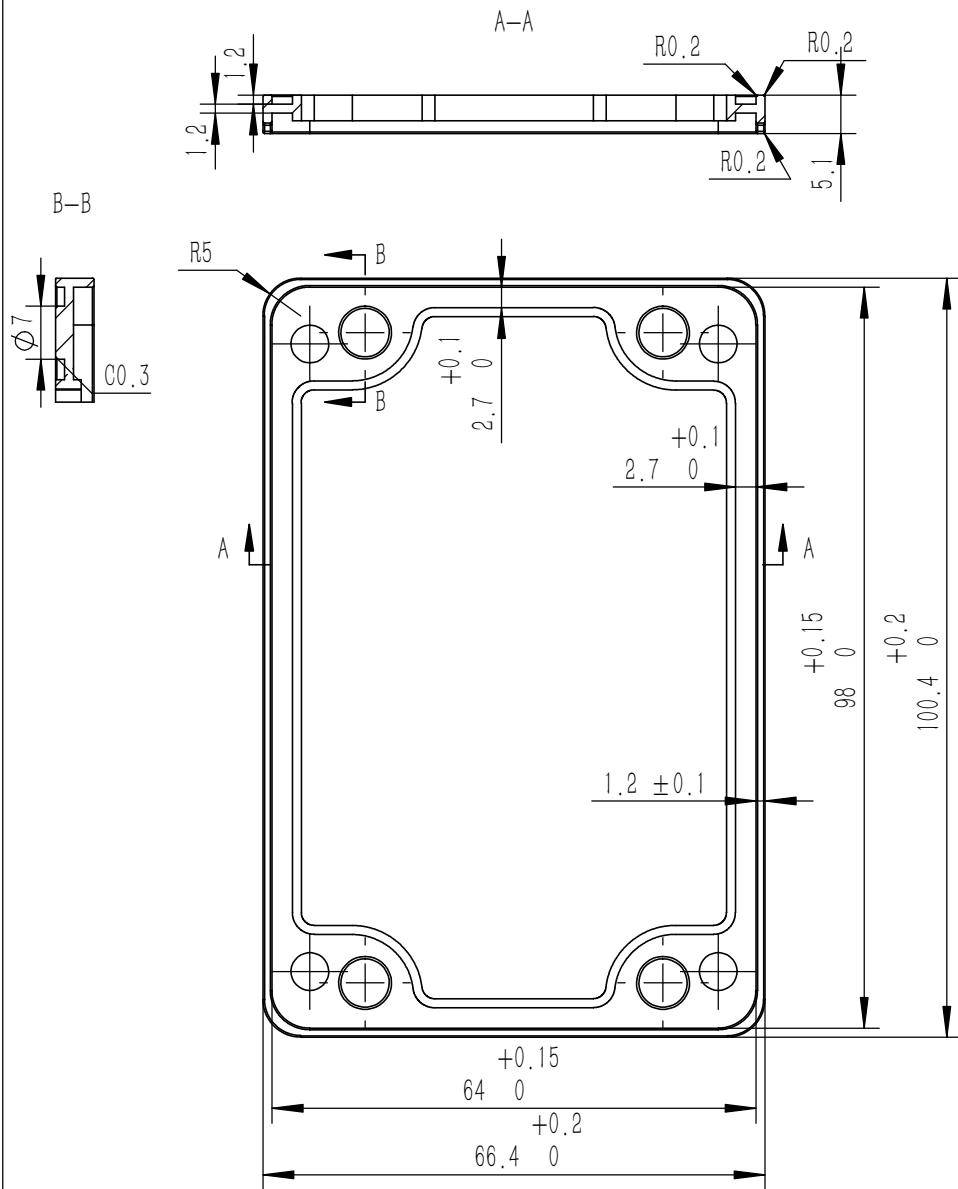


- 技术要求:
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
  - 2、去除毛刺飞边, 锐角倒钝;
  - 3、未标注尺寸见3D数模。

业务代码:

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ±0.05	

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): ADC12	<b>YONGU</b> 永固
	Weight: (重量) (Kg): 0.13	
Protection: (表面处理):	Part Name (零/部件名称): T03压铸外壳	Drawing Number (图号): YG-T03-0000-002
Drawn by (绘图): 杨志业	Date (日期): 2024.01.11	Size: (图幅): A3
Check by (校对):	Date (日期):	Scale (比例): 1:1
Signature by (批准):	Date (日期):	Revision (版本): A1
		Sheet (页数): 1 / 1



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

业务代码:

Tolerances (未注公差):	
0.5 to 6	± 0.1
6 to 30	± 0.2
30 to 120	± 0.3
120 to 400	± 0.4

Break sharp edges (未注锐边倒角):	
Ch 0.05 to 0.25 x45°	

Position tolerances (未注位置公差):	
± 0.05	

Material (材料): 硅胶	
Weight: (重量) (Kg) 0.01	
Protection: (表面处理): 蓝色, 硬度50A	
Part Name (零/部件名称): T03蓝色密封胶	
Drawn by (绘图): 杨志业	Date (日期): 2024.01.11
Check by (校对):	Date (日期):
Signature by (批准):	Date (日期):

<b>YONGU</b> 永固	
Drawing Number (图号): YG-T03-MFGJQ-001	
Size: (图幅): A4	☐-⊙
Scale (比例): 1:1	Sheet (页数):
Revision (版本): A1	1 / 1