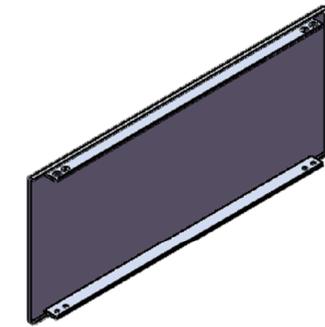
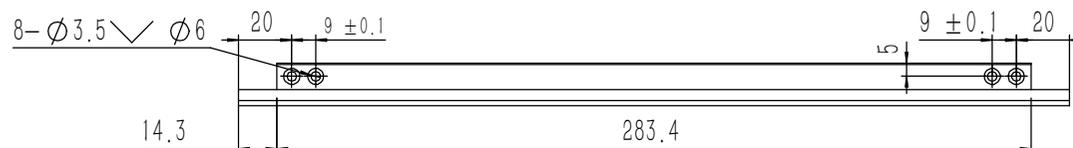
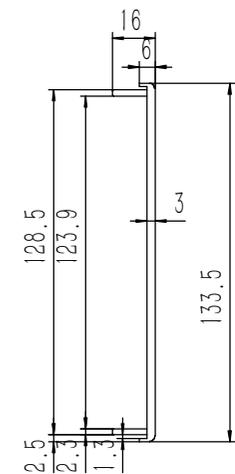
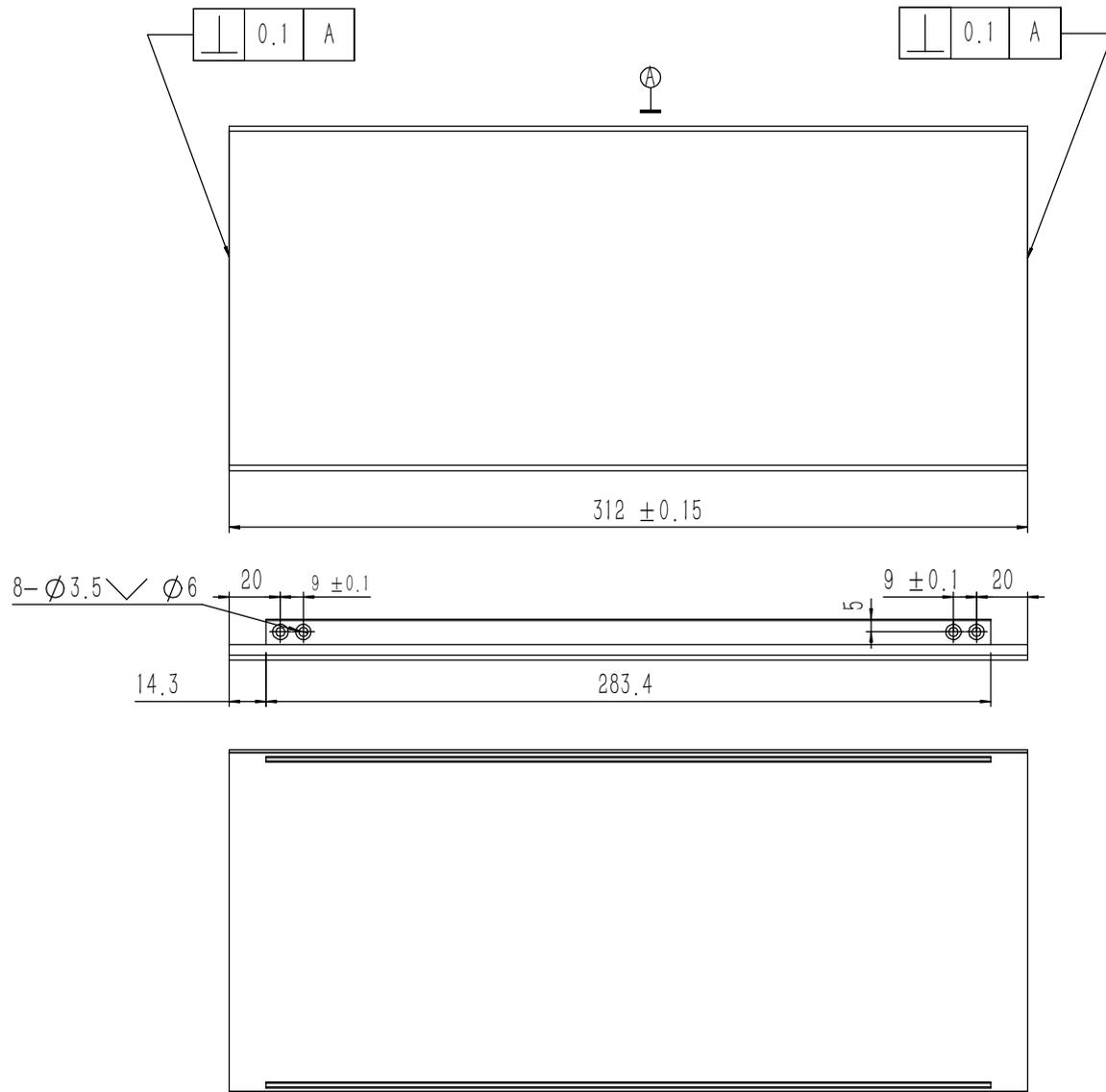


9	GB-T-819.1-2000-C-BE-M3X16	碳钢发黑十字沉头螺丝M3X16	普通碳钢	12	0.0009	
8	YG-TY-JM-001	角码	普通碳钢	4	0.005	
7	GB-T-819.1-2000-C-BE-M4X8	碳钢发黑十字沉头螺丝 M4X8	普通碳钢	4	0.001	
6	YG-G16B-0000-003	盖板	5052-H32	2	0.480	
5	YG-G16B-0000-004	侧板	6063-T5	2	0.540	
4	YG-G16B-0000-002	后面板	6063-T5	1	0.412	
3	GB-T-819.1-2000-C-BE-M3X6	碳钢发黑十字沉头螺丝M3X6	普通碳钢	16	0.0004	
2	YG-G16B-0000-001	前面板	6063-T5	1	0.387	
1	YG-G16B-0000-005	拉手	6063-T5	2	0.116	
序号	图号	名称	材料	数量	单重	备注

- 技术要求:
- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
 - 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
 - 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
 - 4、装配过程中零件不得磕碰、划伤和锈蚀;
 - 5、油漆未干的零件不得进行装配;
 - 6、相对运动的零件,装配时接触面间应加润滑油脂;
 - 7、各零、部件装配后相对位置应准确。

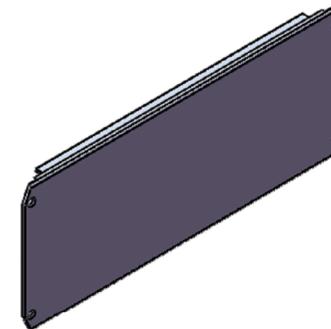
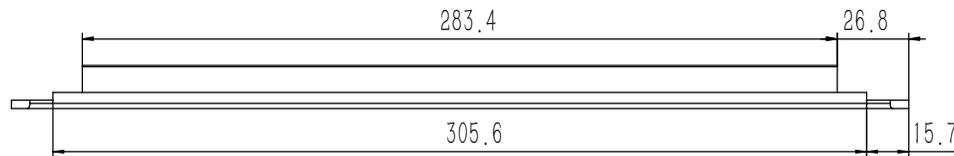
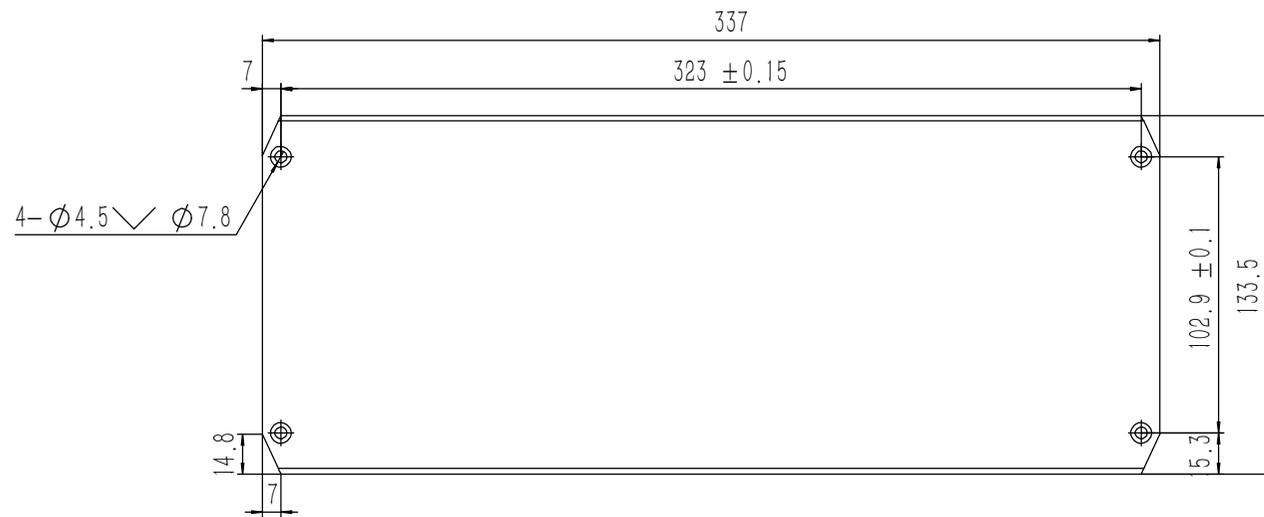
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	(装配图)	YONGU 永固
	Weight: (重量) (Kg):	3.113	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		Drawing Number (图号): YG-G16B-0000-000
	Angular tolerances (未注角度公差):		
Position tolerances (未注位置公差): ± 0.05	Part Name (零/部件名称):	G16B机箱	Size (图幅): A0 Scale (比例): 1:1 Revision (版本): A1
	<6° ± 10'	Drawn by (绘图): 莫永康	
<30° ± 20'	Check by (校对):	Date (日期):	Sheet (页数):
<120° ± 30'	Signature by (批准):	Date (日期):	1 / 1
>120° ± 1°			



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

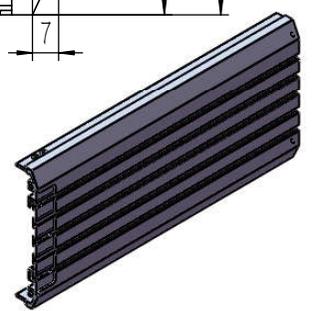
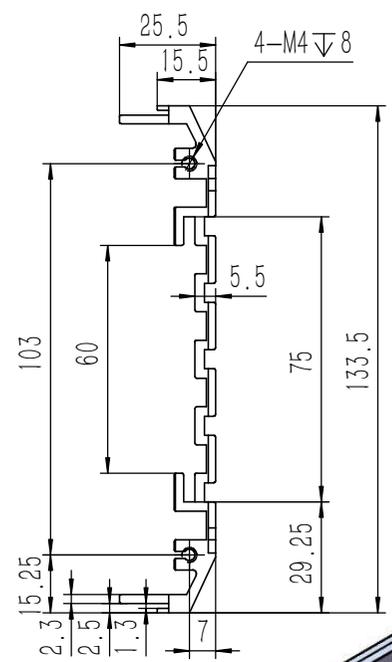
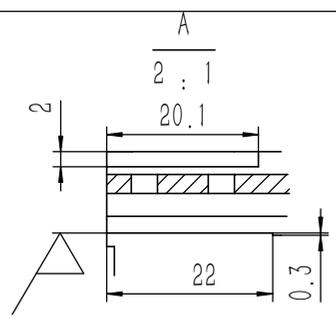
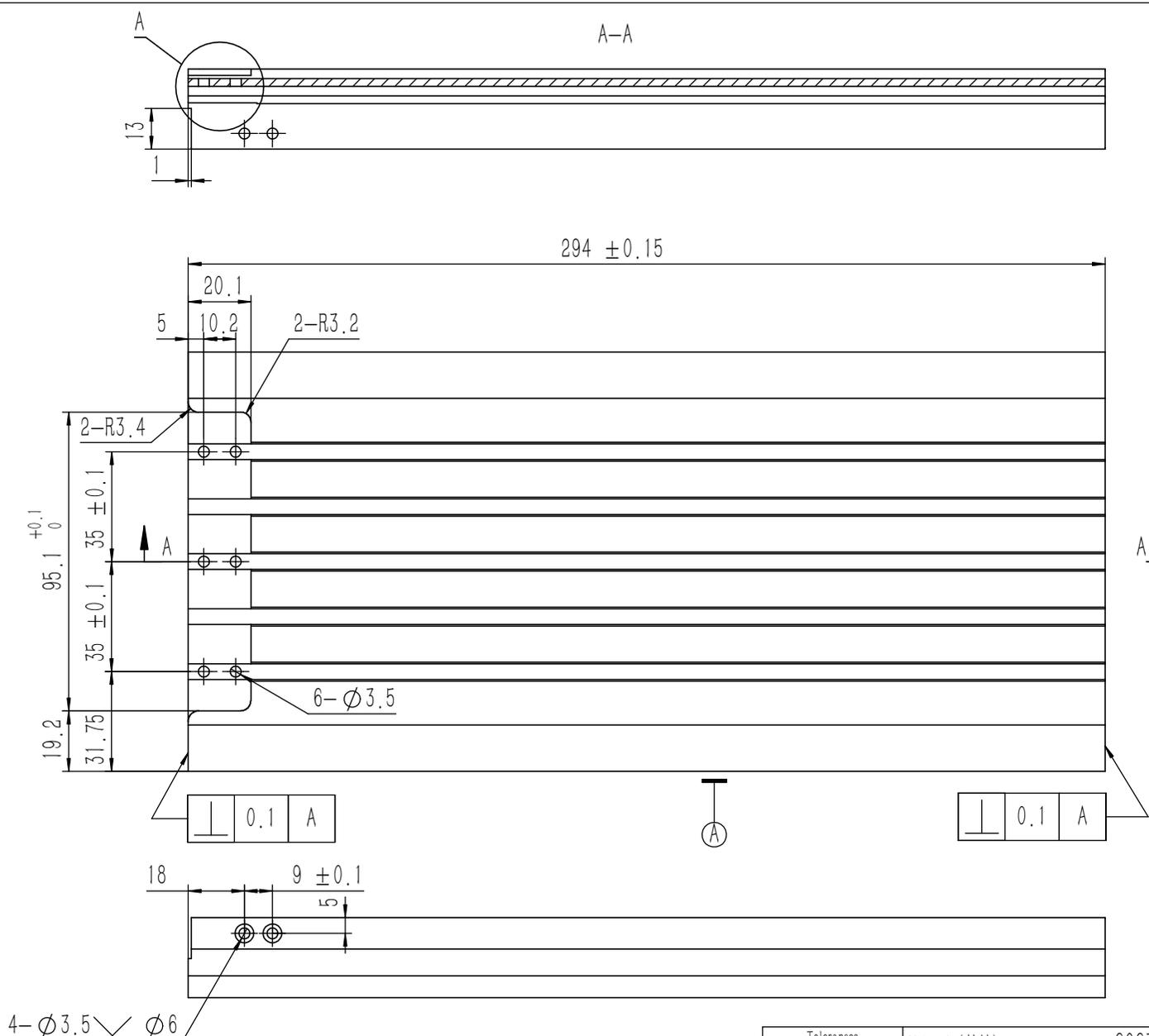
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5	YONGU 永固
	Weight: (重量) (Kg):	0.387	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		Drawing Number (图号): YG-G16B-0000-001
	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Part Name (零/部件名称):	
Position tolerances (未注位置公差): ± 0.05	Drawn by (绘图): 莫永康	Date (日期): 2020.05.29	Size: (图幅): A1
	Check by (校对):	Date (日期):	Scale (比例): 1:1
	Signature by (批准):	Date (日期):	Revision (版本): A1
			Sheet (页数): 1 / 1



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

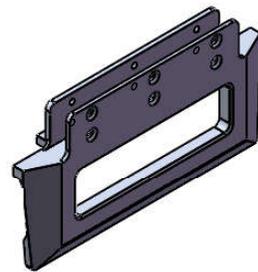
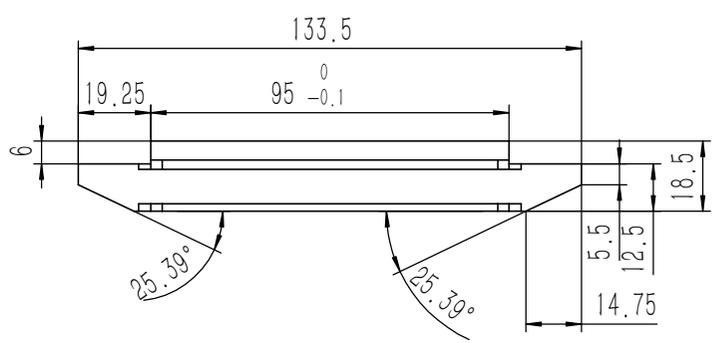
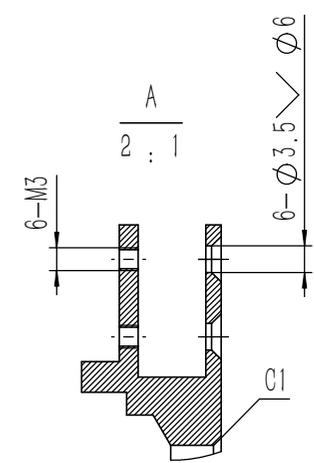
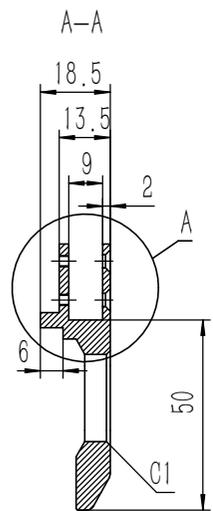
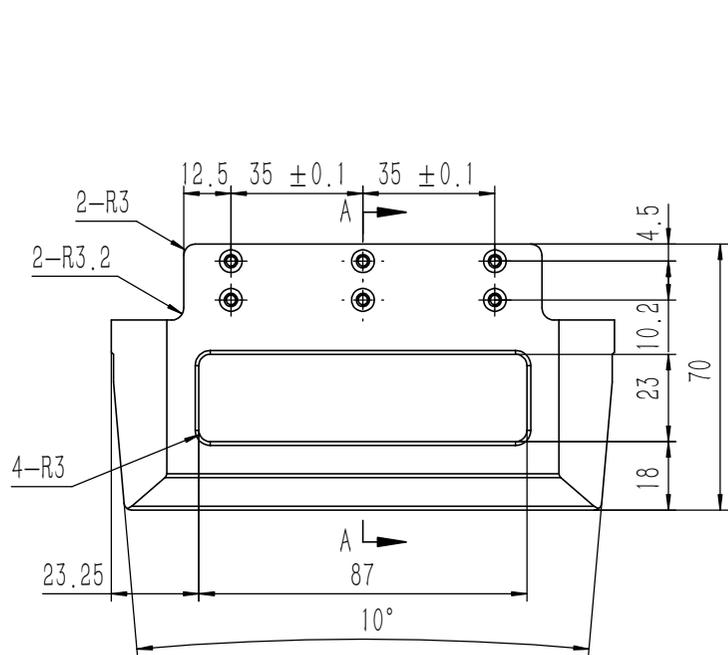
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5		YONGU 永固
	Weight: (重量) (Kg):	0.412		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			Drawing Number (图号): YG-G16B-0000-002
	Position tolerances (未注位置公差): ± 0.05	Part Name (零/部件名称): 后面板		
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图): 莫永康	Date (日期): 2020.05.29	Size: (图幅): A1	Sheet (页数): 1 / 1
	Check by (校对):	Date (日期):	Scale (比例): 1:1	
	Signature by (批准):	Date (日期):	Revision (版本): A1	



技术要求:
 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 2、去除毛刺飞边,锐角倒钝;
 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 6063-T5 Weight: (重量) (Kg): 0.540 Protection: (表面处理): Part Name (零/部件名称):	Material (材料): 6063-T5 Weight: (重量) (Kg): 0.540 Protection: (表面处理): Part Name (零/部件名称):		Drawing Number (图号):	
				YG-G16B-0000-004	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45° Position tolerances (未注位置公差): ±0.05	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	侧板		Drawn by (绘图): 莫永康	Date (日期): 2020.05.29
		Check by (校对):	Date (日期):	Size (图幅): A2	Sheet (页数): 1 / 1
Signature by (批准):		Date (日期):	Revision (版本): A1		





技术要求:
 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 2、去除毛刺飞边,锐角倒钝;
 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5	
	Weight: (重量) (Kg):	0.116	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		
	Position tolerances (未注位置公差): ±0.05	Part Name (零/部件名称):	拉手
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图):	莫永康	Date (日期): 2020.05.29
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	Size (图幅):	A2	Sheet (页数):
	Scale (比例):	1:1	1 / 1
	Revision (版本):	A1	

