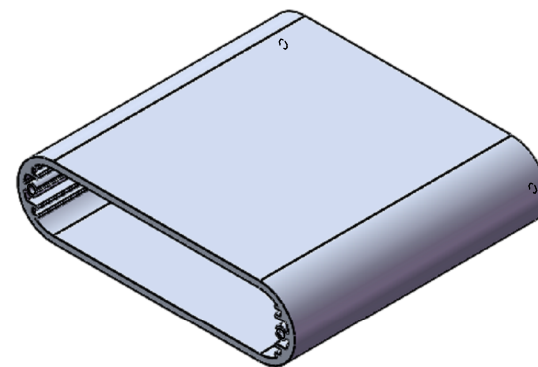
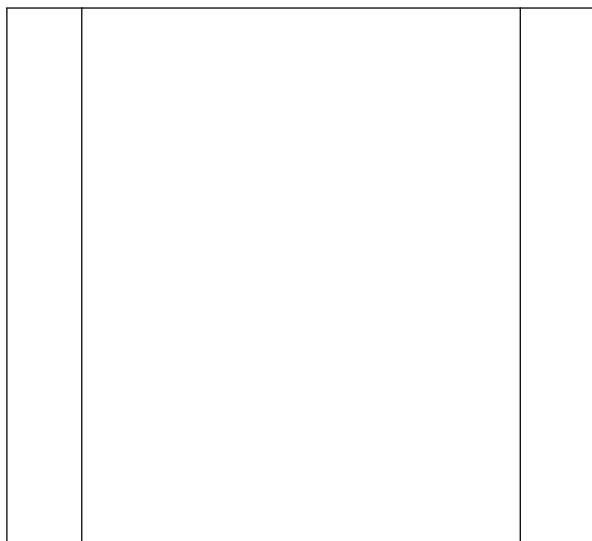
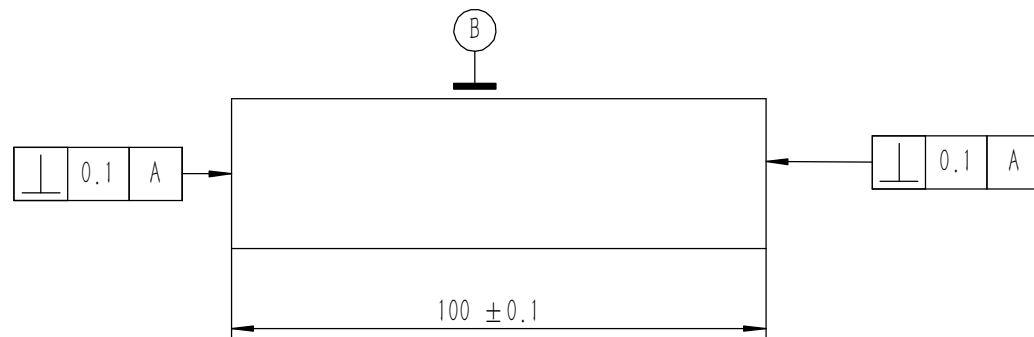
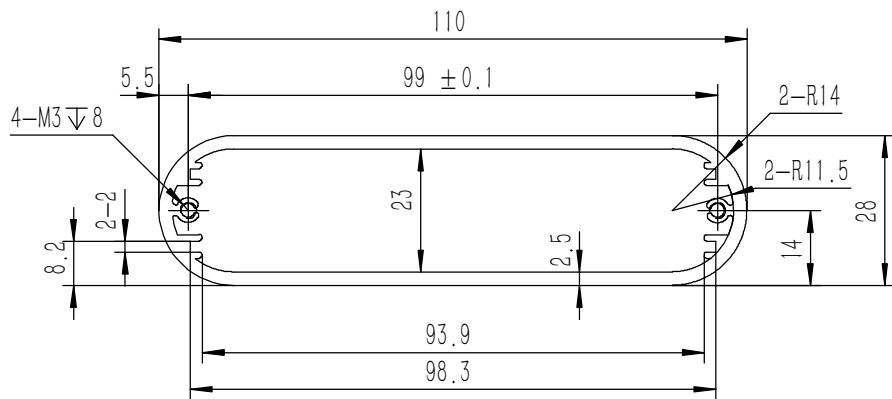


技术要求:

- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件,装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

5	GB-T-70.1-2000-S-NL-M3X8	不锈钢内六角杯头螺丝M3X8	SUS 304	2	0.001	
4	GB-T-819.1-2000-C-BE-M3X8	碳钢发黑十字沉头螺丝M3X8	普通碳钢	2	0.0005	
3	YG-W06C-0000-003	后面板	5052-H32	1	0.023	
2	YG-W06C-0000-002	前面板	5052-H32	1	0.060	
1	YG-W06C-0000-001	壳体	6063-T5	1	0.181	
序号	图号	名称	材料	数量	单重	备注

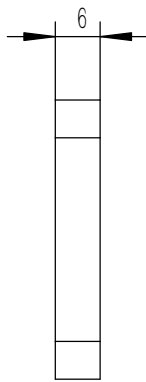
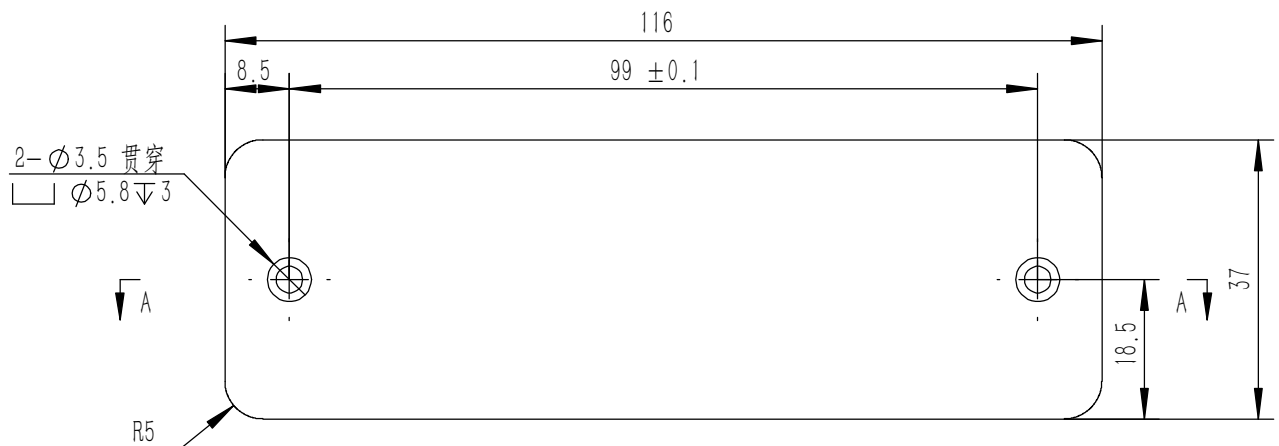
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4		Material (材料): (装配图)		YONGU 永固	
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°		Weight: (重量) (Kg) 0.267			
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°		Protection: (表面处理):			
Position tolerances (未注位置公差): ±0.05		Part Name (零/部件名称): W06C功放		Drawing Number (图号): YG-W06C-0000-000	
		Drawn by (绘图): 莫永康		Date (日期): 2020.05.16	
		Check by (校对):		Size (图幅): A3	
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				Sheet (页数): 1 / 1	



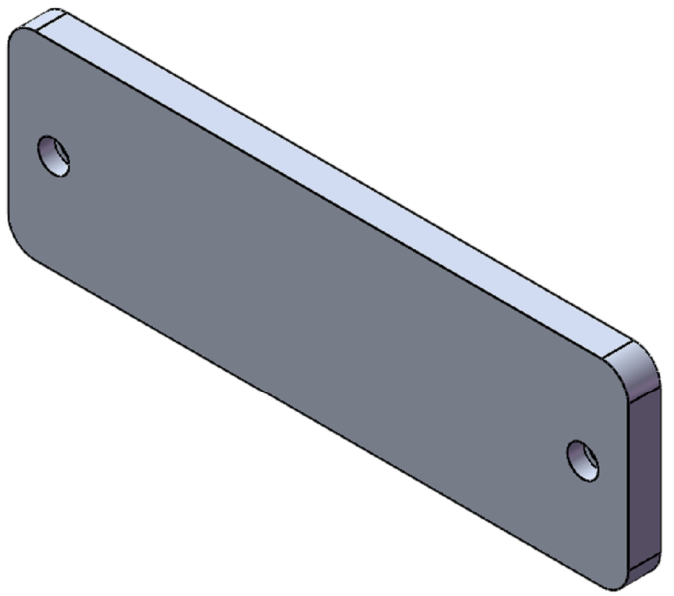
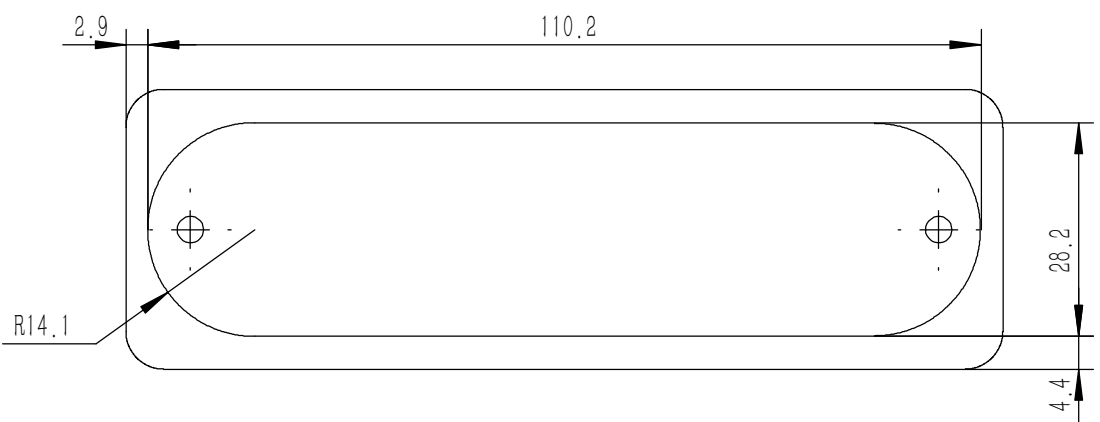
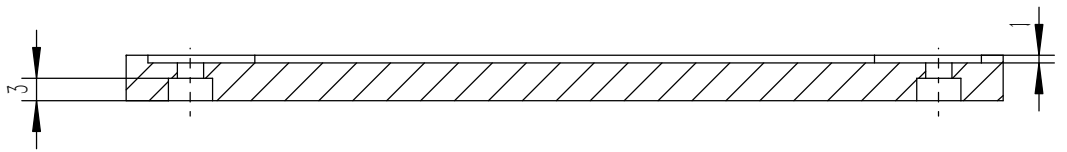
技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5		YONGU 永固				
	Weight: (重量) (Kg)	0.181						
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			Drawing Number (图号): YG-W06C-0000-001				
	Part Name (零/部件名称):	壳体						
Position tolerances (未注位置公差): ±0.05	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图):	莫永康	Date (日期):	2020.05.16	Size (图幅):	A3	Sheet (页数): 1 / 1
		Check by (校对):		Date (日期):		Scale (比例):	1:1	
		Signature by (批准):		Date (日期):		Revision (版本):	A1	

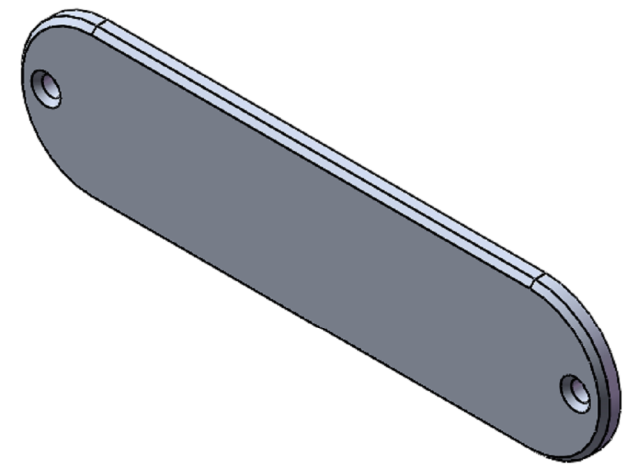
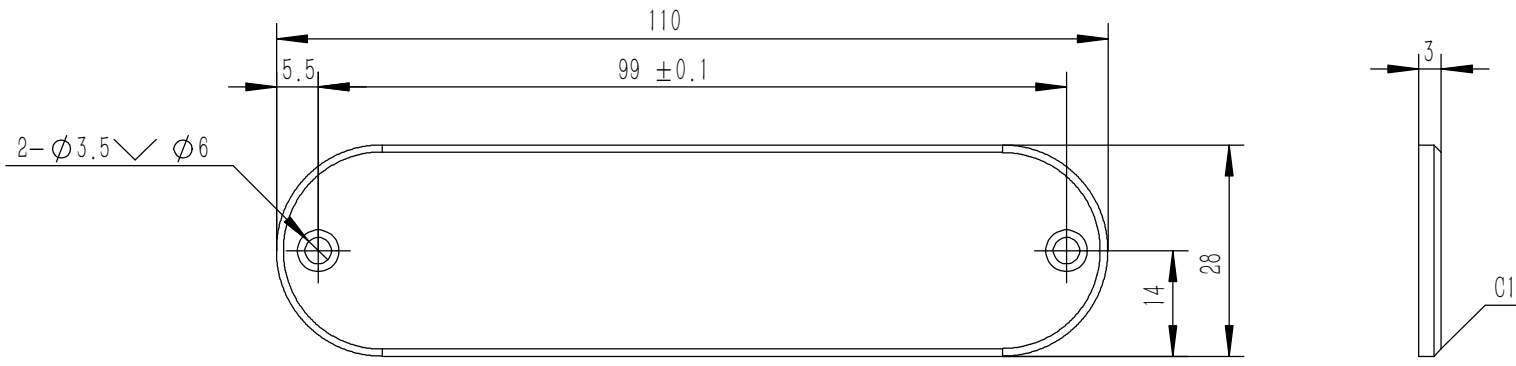


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- 技术要求:
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 - 2、去除毛刺飞边, 锐角倒钝;
 - 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 5052-H32	YONGU 永固	
	Weight: (重量) (Kg) 0.060		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Part Name (零/部件名称): 前面板		Drawing Number (图号): YG-W06C-0000-002
	Angular tolerances (未注角度公差): <6° $\pm 10'$ <30° $\pm 20'$ <120° $\pm 30'$ >120° $\pm 1^\circ$	Position tolerances (未注位置公差): ± 0.05	Drawn by (绘图): 莫永康 Date (日期): 2020.05.16
	Signature by (批准):	Date (日期):	Revision (版本): A1



- 技术要求:
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 - 2、去除毛刺飞边, 锐角倒钝;
 - 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	5052-H32		YONGU
	Weight: (重量) (Kg)	0.023		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			
	Part Name (零/部件名称):	后面板		Drawing Number (图号): YG-W06C-0000-003
Position tolerances (未注位置公差): ±0.05	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图): 莫永康	Date (日期): 2020.05.16	Size: (图幅): A4
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