

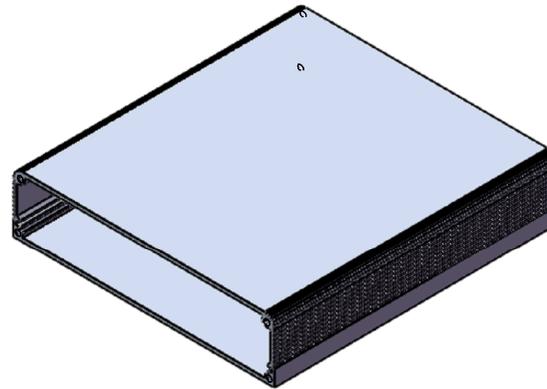
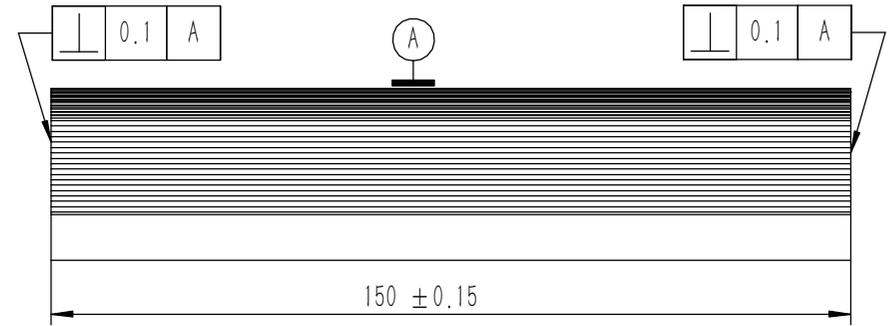
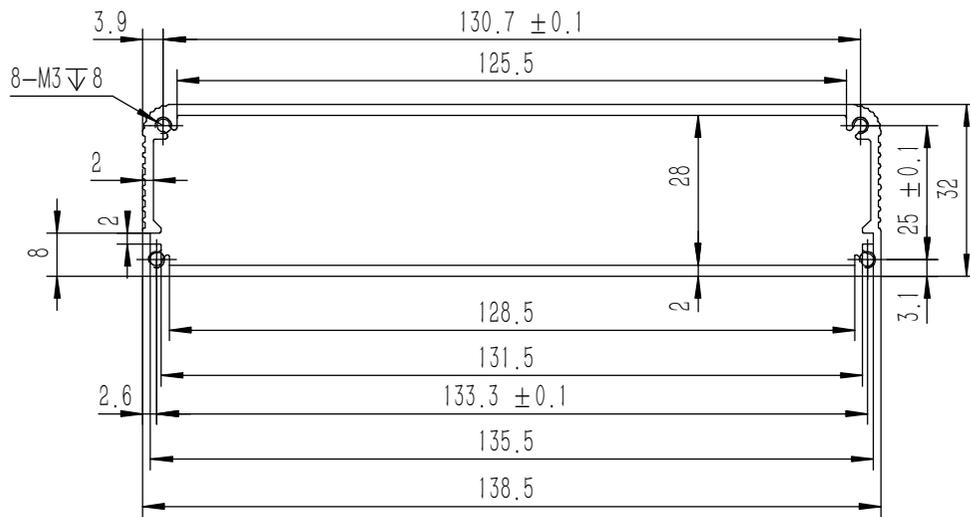
**技术要求:**

- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件,装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

| 5  | GB-T-70.1-2000-S-NL-M3X8  | 不锈钢内六角杯头螺丝M3X8 | SUS 304  | 4  | 0.001  |    |
|----|---------------------------|----------------|----------|----|--------|----|
| 4  | GB-T-819.1-2000-C-BE-M3X8 | 碳钢发黑十字沉头螺丝M3X8 | 普通碳钢     | 4  | 0.0005 |    |
| 3  | YG-W15C-0000-003          | 后挡板            | 5052-H32 | 1  | 0.023  |    |
| 2  | YG-W15C-0000-002          | 前挡板            | 5052-H32 | 1  | 0.048  |    |
| 1  | YG-W15C-0000-001          | 壳体             | 6063-T5  | 1  | 0.274  |    |
| 序号 | 图号                        | 名称             | 材料       | 数量 | 单重     | 备注 |

|  |   |
|--|---|
| Break sharp edges<br>(未注锐边倒角):<br>Ch 0.05 to 0.25 x45° | Angular tolerances<br>(未注角度公差):<br><6° ± 10'<br><30° ± 20'<br><120° ± 30'<br>>120° ± 1° |
| Position tolerances<br>(未注位置公差):<br>±0.05              |   |

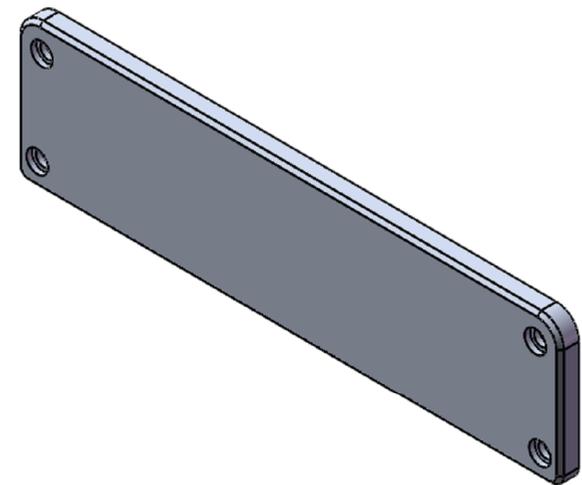
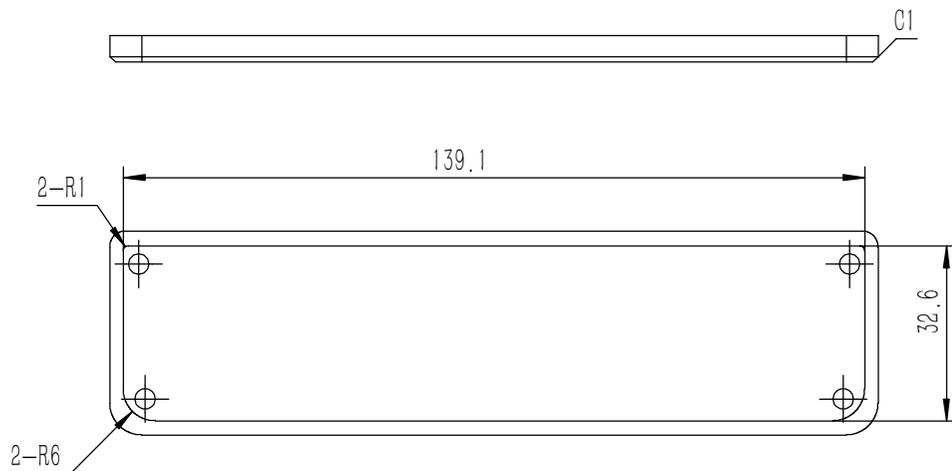
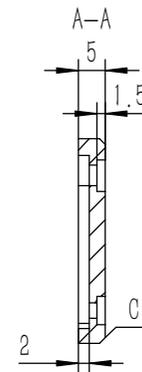
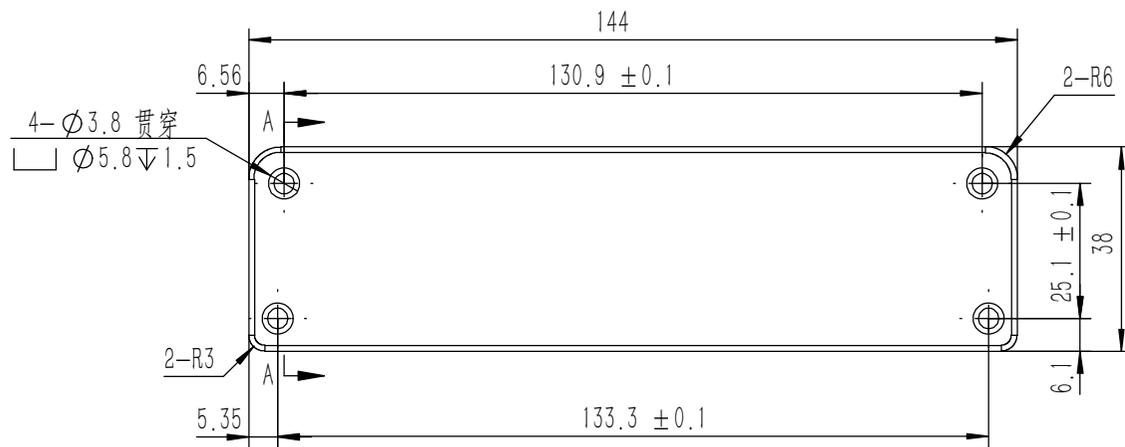
|   |  |                       |  |                   |  |
|---|--|-----------------------|--|-------------------|--|
| Tolerances<br>(未注公差):<br>0.5 to 6 ± 0.1<br>6 to 30 ± 0.2<br>30 to 120 ± 0.3<br>120 to 400 ± 0.4 |  | Material (材料): (装配图)  |  | <b>YONGU</b> 永固   |  |
| Weight: (重量) (Kg) 0.351   |  | Protection: (表面处理):   |  |                   |  |
| Part Name (零/部件名称):   |  | Drawing Number (图号):  |  |                   |  |
| W15C功放  |  | YG-W15C-0000-000      |  |                   |  |
| Drawn by (绘图): 莫永康  |  | Date (日期): 2020.05.14 |  | Size (图幅): A3     |  |
| Check by (校对):  |  | Date (日期):            |  | Scale (比例): 1:1   |  |
| Signature by (批准):  |  | Date (日期):            |  | Revision (版本): A1 |  |
|   |  |                       |  | Sheet (页数): 1 / 1 |  |



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

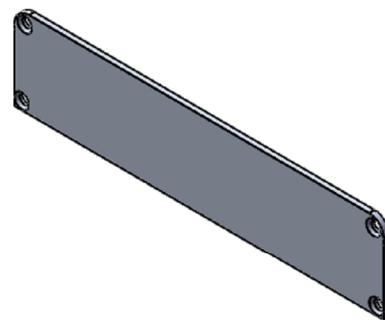
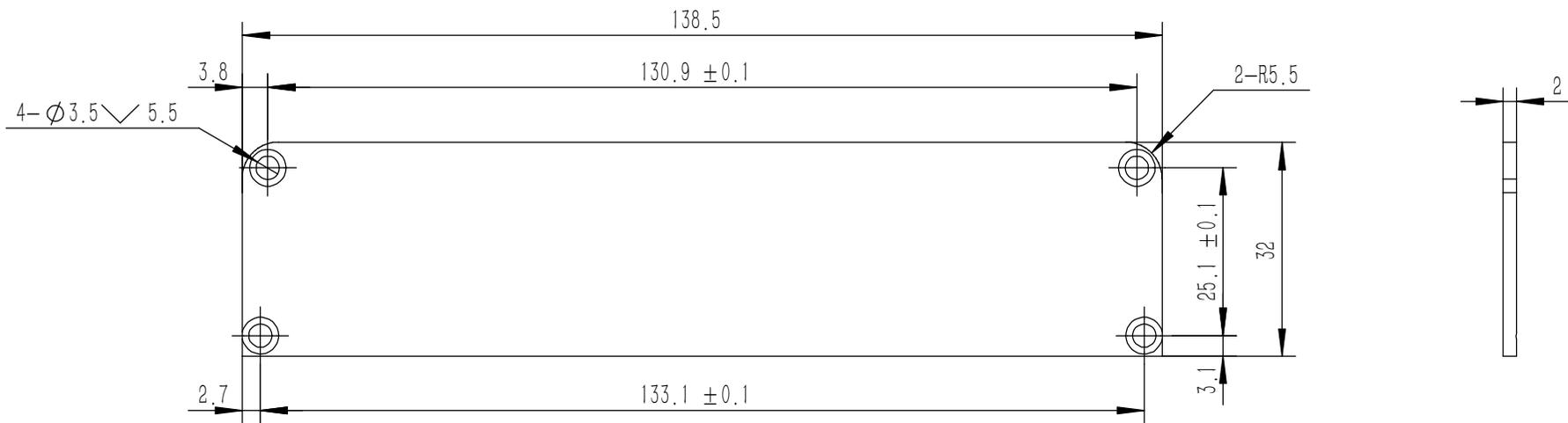
|                                  |                      |           |                     |                   |                |                      |
|----------------------------------|----------------------|-----------|---------------------|-------------------|----------------|----------------------|
| Tolerances<br>(未注公差):            | 0.5 to 6             | $\pm 0.1$ | Material (材料):      | 6063-T5           |                | YONGU 永固             |
|                                  | 6 to 30              | $\pm 0.2$ |                     | Weight: (重量) (Kg) | 0.274          |                      |
| Angular tolerances<br>(未注角度公差):  | 30 to 120            | $\pm 0.3$ | Protection: (表面处理): |                   |                | Drawing Number (图号): |
|                                  | 120 to 400           | $\pm 0.4$ | Part Name (零/部件名称): | 壳体                |                |                      |
| Break sharp edges<br>(未注锐边倒角):   | Ch 0.05 to 0.25 x45° |           | Drawn by (绘图):      | 莫永康               | Date (日期):     | 2020.05.14           |
| Position tolerances<br>(未注位置公差): | $\pm 0.05$           |           | Check by (校对):      |                   | Date (日期):     |                      |
|                                  |                      |           | Signature by (批准):  |                   | Date (日期):     |                      |
|                                  |                      |           |                     |                   | Scale (比例):    | 1:1                  |
|                                  |                      |           |                     |                   | Revision (版本): | A1                   |
|                                  |                      |           |                     |                   | Sheet (页数):    | 1 / 1                |



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

|   |   |                     |            |  |
|---|---|---------------------|------------|--|
| Tolerances<br>(未注公差):<br>0.5 to 6 ± 0.1<br>6 to 30 ± 0.2<br>30 to 120 ± 0.3<br>120 to 400 ± 0.4 | Material (材料):                            | 5052-H32            |            | <b>YONGU</b> 永固                          |
|   | Weight: (重量) (Kg)                         | 0.048               |            |  |
| Break sharp edges<br>(未注锐边倒角):<br>Ch 0.05 to 0.25 x45°  | Protection: (表面处理):                       |                     |            | Drawing Number (图号):<br>YG-W15C-0000-002 |
|   | Position tolerances<br>(未注位置公差):<br>±0.05 | Part Name (零/部件名称): | 前挡板        |  |
| Angular tolerances<br>(未注角度公差):<br><6° ± 10'<br><30° ± 20'<br><120° ± 30'<br>>120° ± 1°         | Drawn by (绘图):                            | 莫永康                 | Date (日期): | 2020.05.14                               |
|   | Check by (校对):                            |                     | Date (日期): |  |
|   | Signature by (批准):                        |                     | Date (日期): |  |
|   | Scale (比例):                               | 1:1                 |            | Sheet (页数):<br>1 / 1                     |
|   | Revision (版本):                            | A1                  |            |  |



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|   |   |                       |                   |  |
|---|---|-----------------------|-------------------|--|
| Tolerances<br>(未注公差):<br>0.5 to 6 ± 0.1<br>6 to 30 ± 0.2<br>30 to 120 ± 0.3<br>120 to 400 ± 0.4 | Material (材料):  | 5052-H32              |                   | <b>YONGU</b> 永固                          |
|   | Weight: (重量) (Kg)   | 0.023                 |                   |  |
| Break sharp edges<br>(未注锐边倒角):<br>Ch 0.05 to 0.25 x45°  | Protection: (表面处理):   |                       |                   | Drawing Number (图号):<br>YG-W15C-0000-003 |
|   | Part Name (零/部件名称):   | 后挡板                   |                   |  |
| Position tolerances<br>(未注位置公差):<br>± 0.05  | Angular tolerances<br>(未注角度公差):<br><6° ± 10'<br><30° ± 20'<br><120° ± 30'<br>>120° ± 1° | Part Name (零/部件名称):   | 后挡板               |  |
|   | Drawn by (绘图): 莫永康  | Date (日期): 2020.05.14 | Scale (图幅): A4    | Sheet (页数): 1 / 1                        |
|   | Check by (校对):  | Date (日期):            | Scale (比例): 1:1   | Revision (版本): A1                        |
|   | Signature by (批准):  | Date (日期):            | Revision (版本): A1 | 1 / 1                                    |