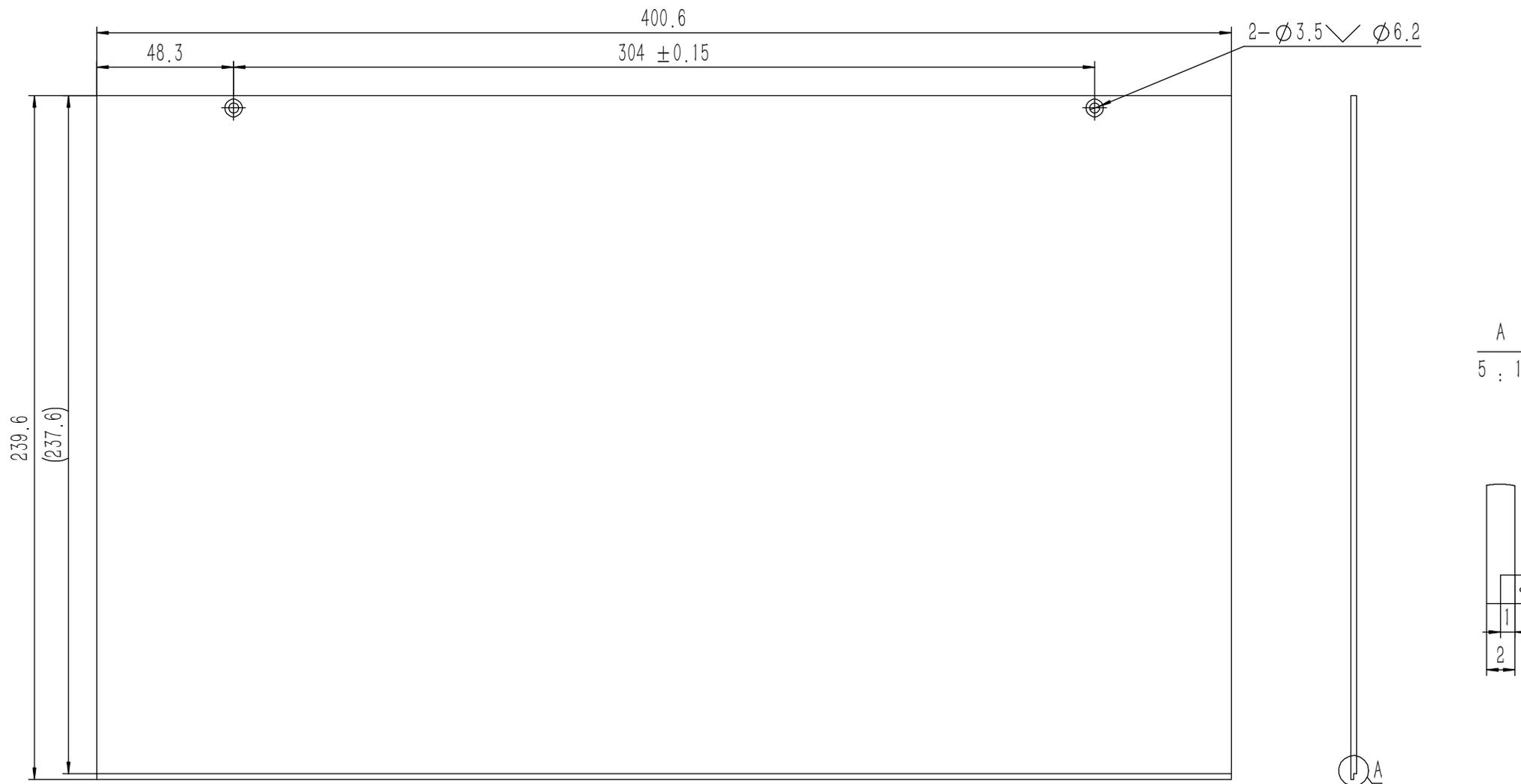


技术要求:

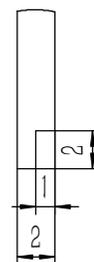
- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件,装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

7	GB-T-819.1-2000-C-NI-M4X8	碳钢镀锌十字沉头螺M4X8	普通碳钢	4	0.001	
6	GB-T-819.1-2000-C-NI-M3X6	碳钢镀锌十字沉头螺M3X6	普通碳钢	20	0.0004	
5	YG-C10B-0000-002	后面板	6063-T5	1	0.533	
4	YG-C10B-0000-004	侧板	6063-T5	2	0.456	
3	YG-TY-JM-001	角码30X30X1.5	普通碳钢	4	0.005	
2	YG-C10B-0000-001	前面板	6063-T5	1	0.585	
1	YG-C10B-0000-003	盖板	5052-H32	2	0.512	
序号	图号	名称	材料	数量	单重	备注

Tolerances (未注公差):		Material (材料): (装配图)		<b>YONGU</b> 永固	
0.5 to 6 ± 0.1		Weight: (重量) (Kg): 3.085			
6 to 30 ± 0.2		Protection: (表面处理):			
30 to 120 ± 0.3		Part Name (零/部件名称):			
120 to 400 ± 0.4		C10B机箱		Drawing Number (图号): YG-C10B-0000-000	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10'	Drawn by (绘图): 邓展锋	Date (日期): 2020.05.25	Size (图幅): A0	Sheet (页数): 1 / 1
Position tolerances (未注位置公差): ± 0.05	<30° ± 20'	Check by (校对):	Date (日期):	Scale (比例): 1:1.3	
	<120° ± 30'	Signature by (批准):	Date (日期):	Revision (版本): A1	



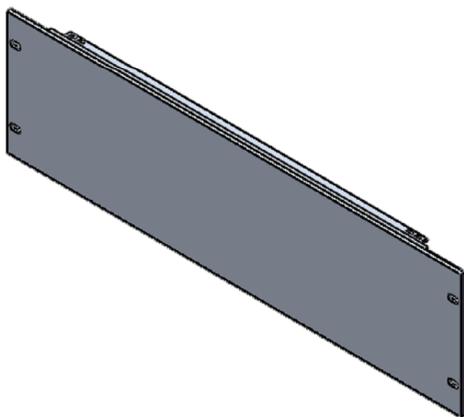
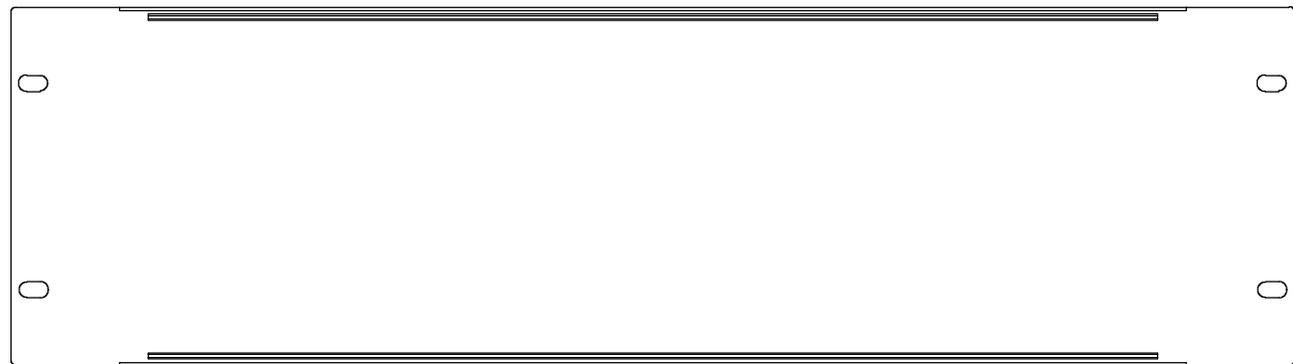
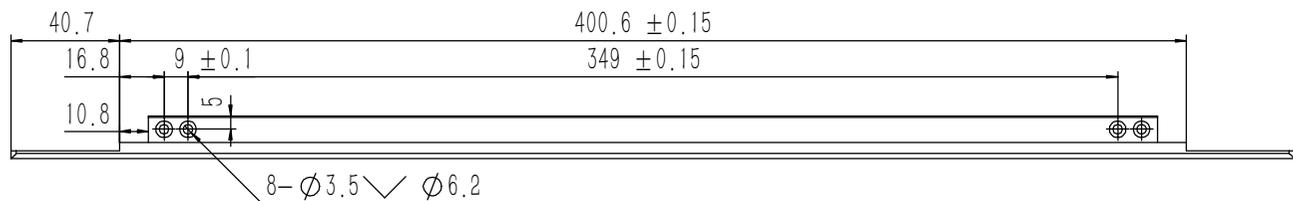
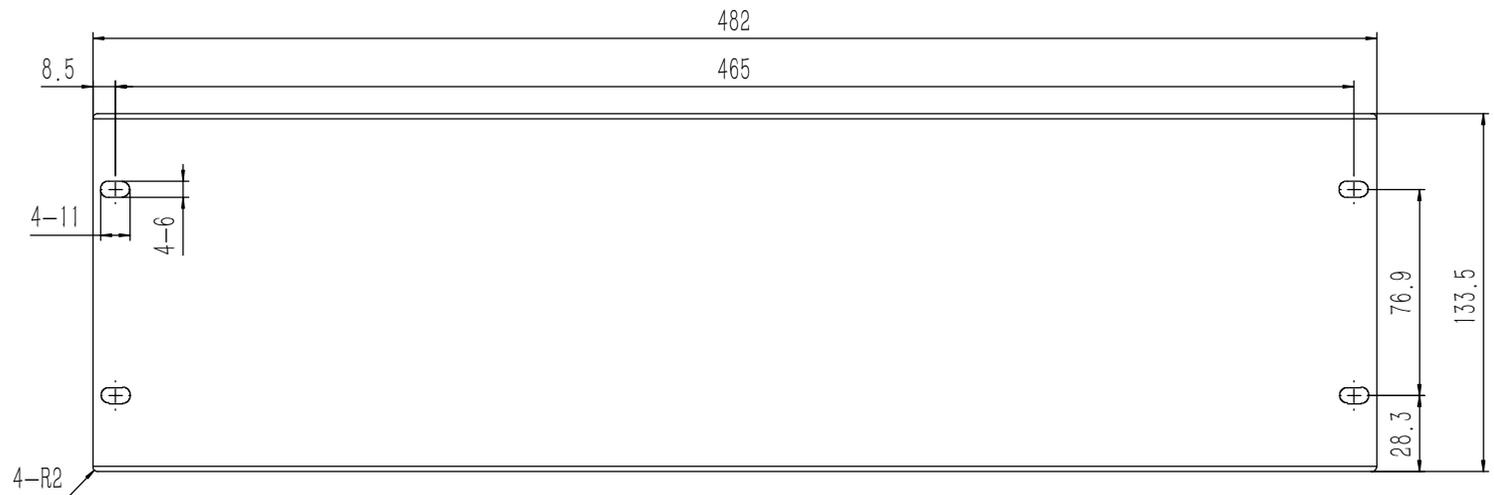
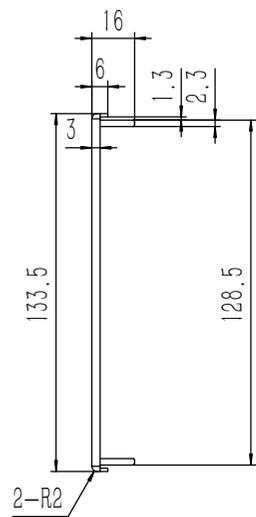
A  
5 : 1



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

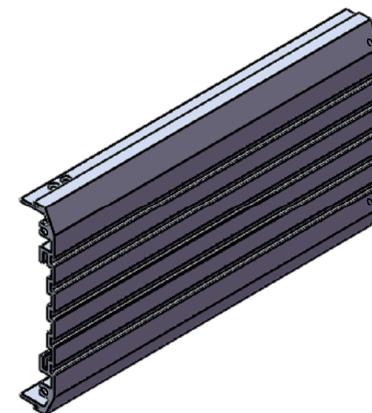
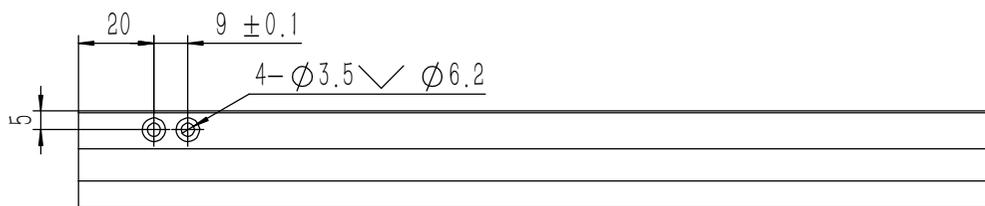
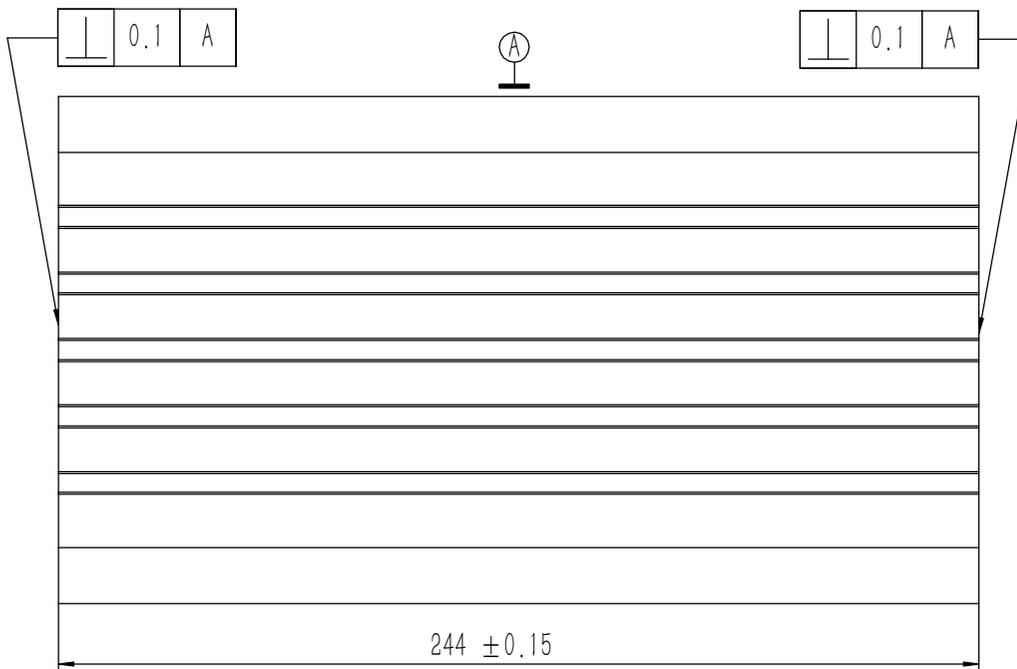
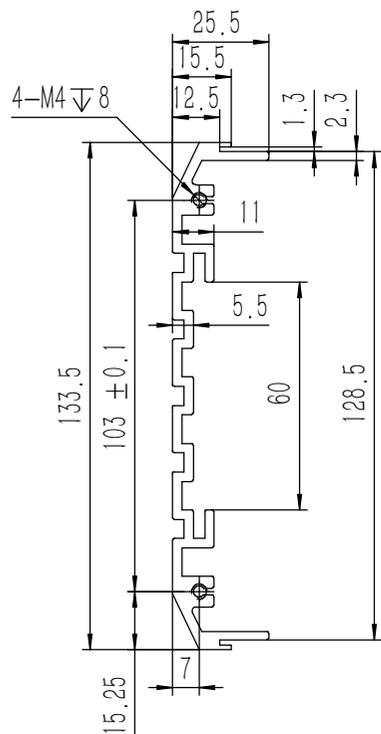
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	5052-H32		<b>YONGU</b> 永固
	Weight: (重量) (Kg):	0.512		
	Protection: (表面处理):			
	Part Name (零/部件名称):	盖板		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawing Number (图号): YG-C10B-0000-003	Size: (图幅): A2	
Position tolerances (未注位置公差): ±0.05	Drawn by (绘图): 邓展锋	Date (日期): 2020.05.25	Scale (比例): 1:1	Sheet (页数): 1 / 1
	Signature by (批准):	Date (日期):	Revision (版本): A1	



技术要求:

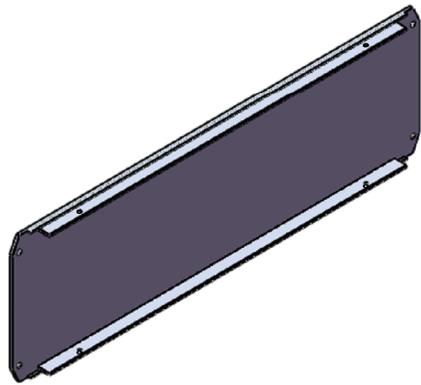
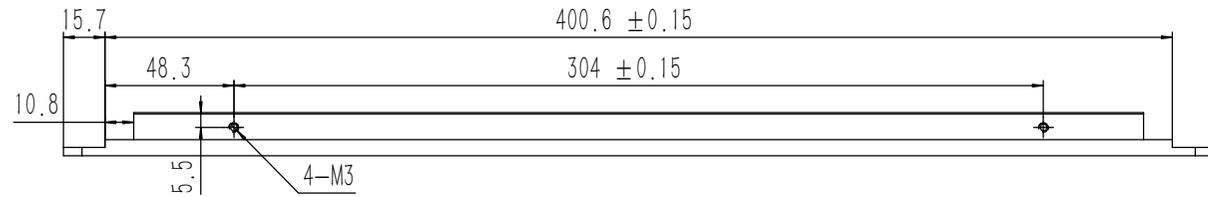
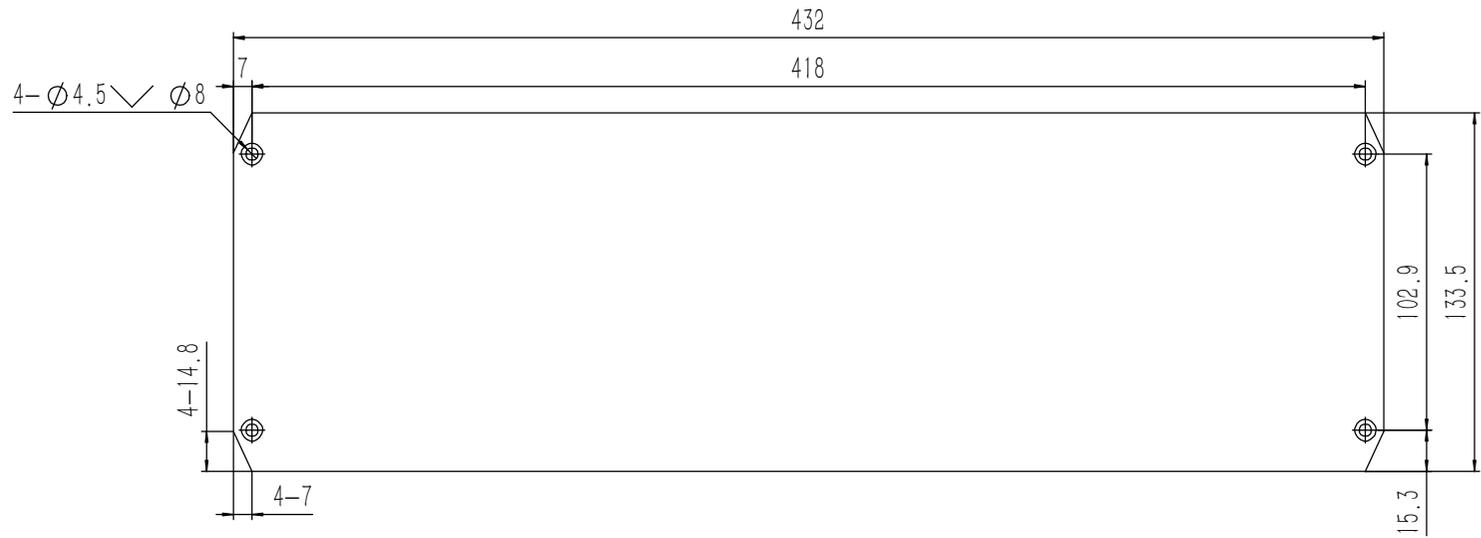
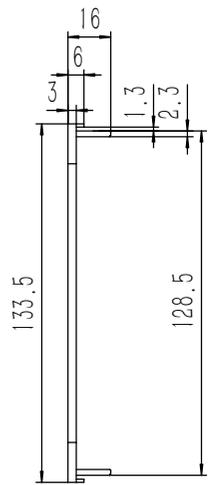
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5	<b>YONGU</b> 永固
	Weight: (重量) (Kg):	0.585	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		Part Name (零/部件名称):
	Position tolerances (未注位置公差): ± 0.05		
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Part Name (零/部件名称):	前面板	Drawing Number (图号):
	Drawn by (绘图):	邓展锋	YG-C10B-0000-001
	Check by (校对):		Size: (图幅): A1
	Signature by (批准):		Scale (比例): 1:1
			Revision (版本): A1
			Sheet (页数): 1 / 1



- 技术要求:
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
  - 2、去除毛刺飞边, 锐角倒钝;
  - 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5	<b>YONGU</b> 永固		
	Weight: (重量) (Kg):	0.456			
	Protection: (表面处理):				
	Part Name (零/部件名称):	侧板		Drawing Number (图号):	YG-C10B-0000-004
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图): 邓展锋	Date (日期): 2020.05.25	Size: (图幅): A2	 Sheet (页数): 1 / 1
Position tolerances (未注位置公差): ±0.05	Check by (校对):	Date (日期):	Scale (比例): 1:1		
Signature by (批准):	Date (日期):	Revision (版本): A1			



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5		<b>YONGU</b> 永固			
	Weight: (重量) (Kg):	0.533					
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			Drawing Number (图号): YG-C10B-0000-002			
	Position tolerances (未注位置公差): ± 0.05	Part Name (零/部件名称): 后面板					
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图):	邓展锋	Date (日期):	2020.05.25	Size: (图幅):	A1	Sheet (页数): 1 / 1
	Check by (校对):		Date (日期):		Scale (比例):	1:1	
	Signature by (批准):		Date (日期):		Revision (版本):	A1	