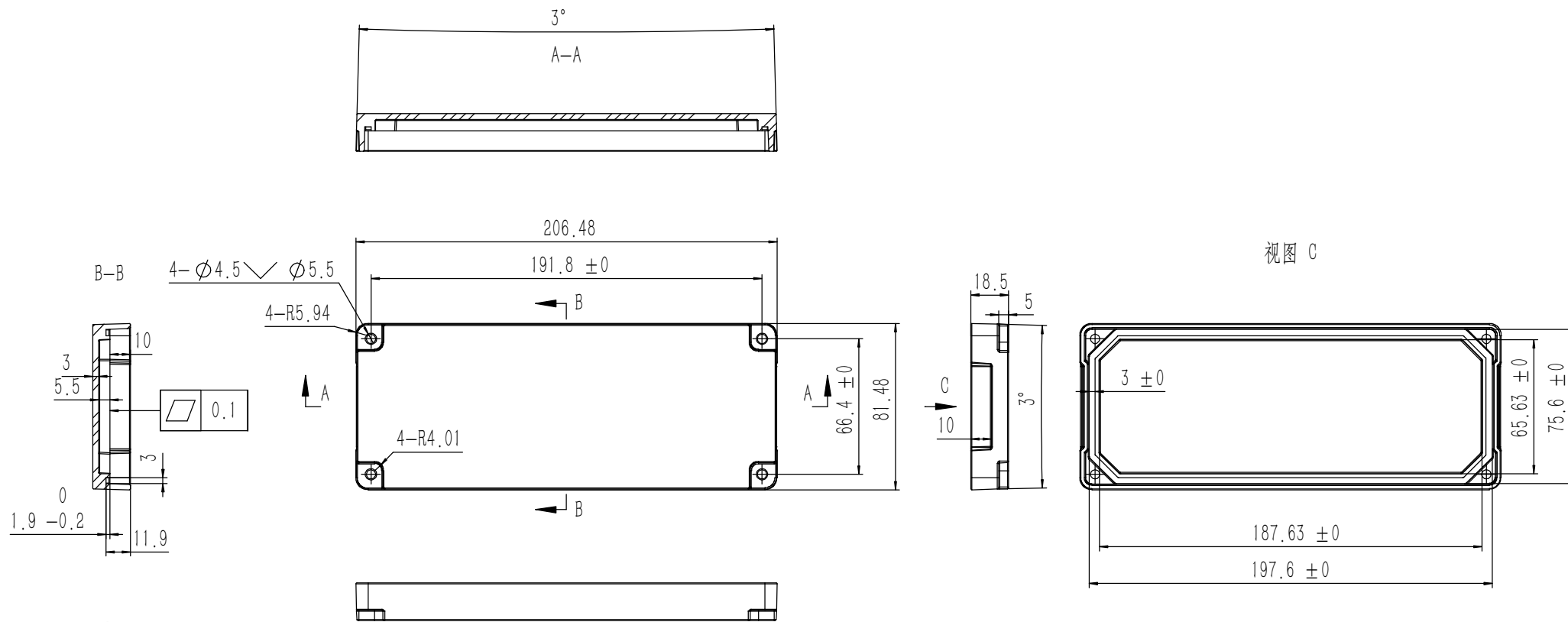
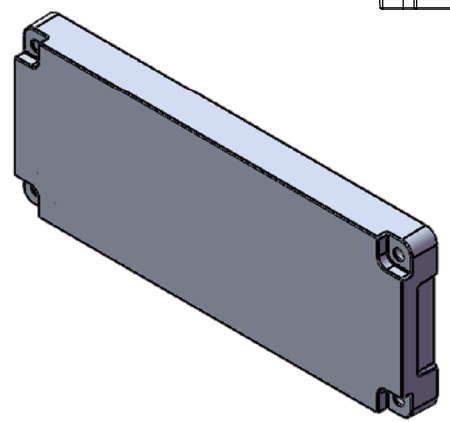


技术要求:
 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 2、去除毛刺飞边,锐角倒钝;
 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5		YONGU 永固				
	Weight: (重量) (Kg):	0.673						
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			Drawing Number (图号): YG-M05-0000-001				
	Part Name (零/部件名称):	壳体						
Position tolerances (未注位置公差): ±0.05	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图):	陈家俊	Date (日期):	2018.11.15	Size: (图幅):	A2	Sheet (页数): 1 / 1
		Check by (校对):		Date (日期):		Scale (比例):	1:1	
		Signature by (批准):		Date (日期):		Revision (版本):		



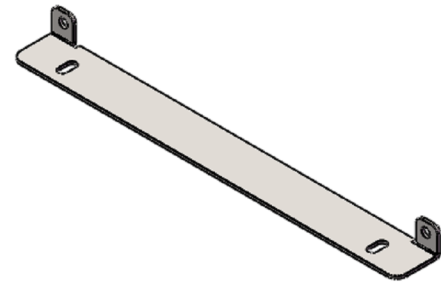
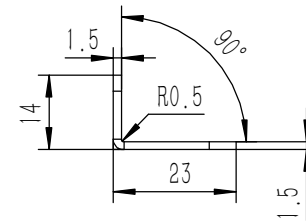
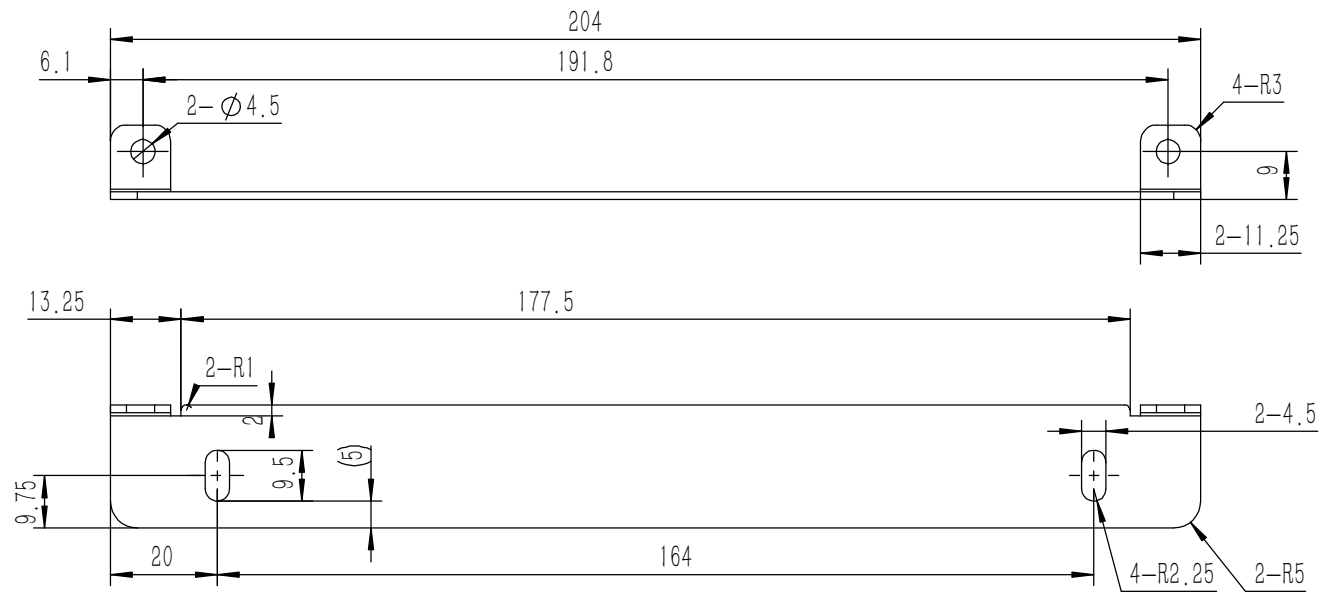
视图 C



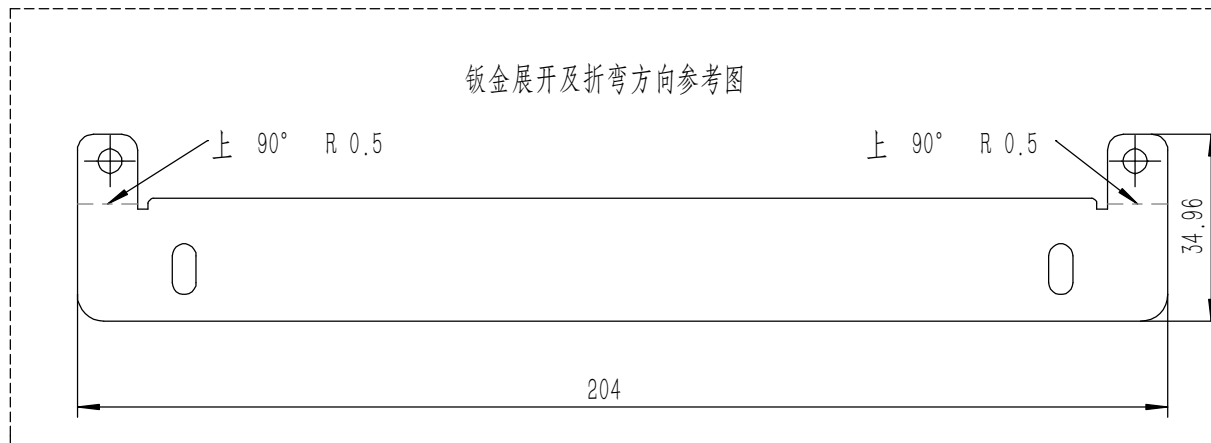
- 技术要求:
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 - 2、去除毛刺飞边,锐角倒钝;
 - 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	ADC12	
	Weight: (重量) (Kg):	0.223	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):	喷涂黑色	
	Position tolerances (未注位置公差): ± 0.05	Part Name (零/部件名称):	M05端盖
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Part Name (零/部件名称):	M05端盖	
	Drawing Number (图号):	YG-M05-0000-002	
Drawn by (绘图): 陈家俊	Date (日期): 2018.11.15	Size: (图幅): A1	Sheet (页数): 1 / 1
Check by (校对):	Date (日期):	Scale (比例): 1:1	
Signature by (批准):	Date (日期):	Revision (版本): A1	





钣金展开及折弯方向参考图



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	SUS 304		YONGU 永固
	Weight: (重量) (Kg)	0.058		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			Drawing Number (图号): YG-M05-0000-003
	Position tolerances (未注位置公差): ±0.05	Part Name (零/部件名称):	支脚	
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Part Name (零/部件名称):	支脚		Size (图幅): A3
	Drawn by (绘图): 陈家俊	Date (日期): 2018.11.15	Sheet (页数): 1 / 1	
	Check by (校对):	Date (日期):	Scale (比例): 1:1	Revision (版本): A1
	Signature by (批准):	Date (日期):		