

9	YG-G10C-0000-007	右耳朵	6063-T5	1	0.015	
8	YG-G10C-0000-006	左耳朵	6063-T5	1	0.015	
7	YG-G10C-0000-004	左侧板	6063-T5	1	0.076	
6	YG-G10C-0000-003	底板	5052-H32	1	0.335	
5	YG-G10C-0000-002	上盖板	5052-H32	1	0.356	
4	YG-G10C-0000-005	右侧板	6063-T5	1	0.076	
3	YG-G10C-0000-001	前后面板	6063-T5	2	0.201	
2	GB-T-819.1-2000-C-BE-M3X6	碳钢发黑十字沉头螺丝M3X6	普通碳钢	50	0.0004	
1	YG-TY-JM-001	角码	普通碳钢	8	0.005	
序号	图号	名称	材料	数量	单重	备注

技术要求:

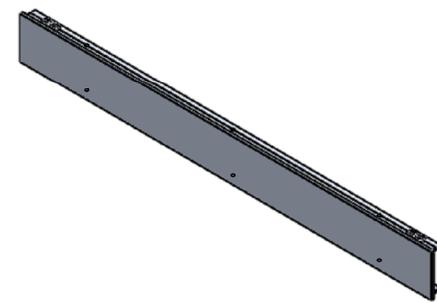
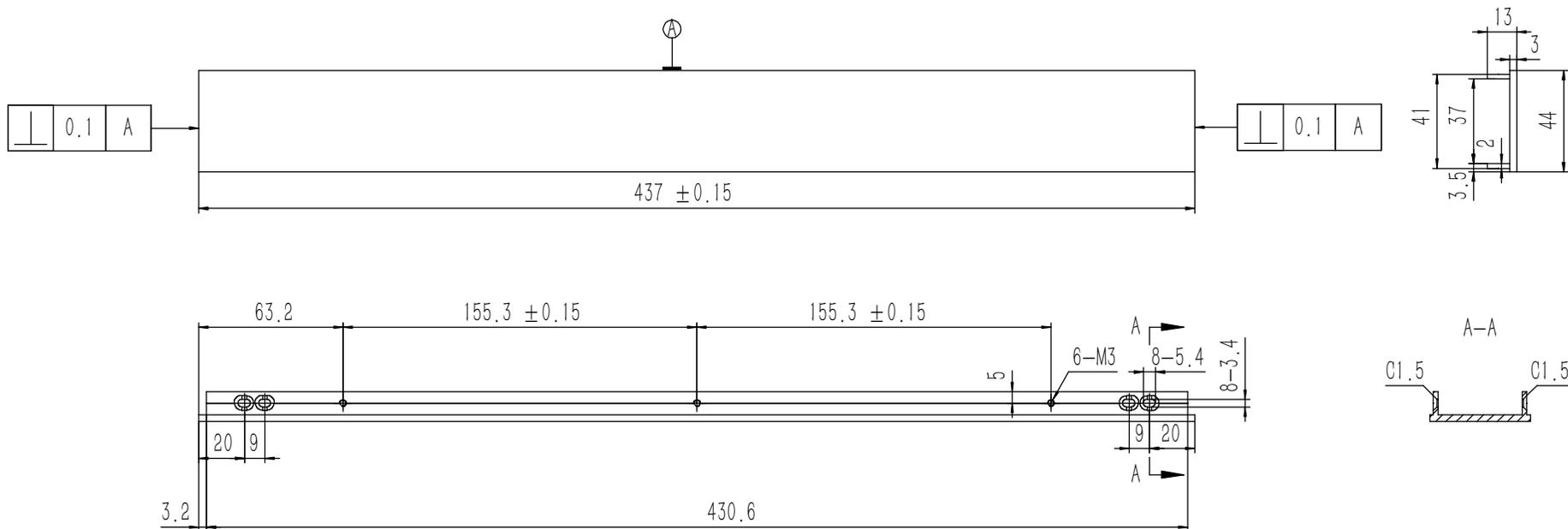
- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件,装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ± 0.05	

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): (装配图)
	Weight: (重量) (Kg): 1.333
	Protection: (表面处理):
	Part Name (零/部件名称):

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G10C机箱		Drawing Number (图号): YG-G10C-0000-000	
Drawn by (绘图): 邓展锋	Date (日期): 2020.05.27	Size (图幅): A0	Sheet (页数): 1/1
Check by (校对):	Date (日期):	Scale (比例): 1:1	Sheet (页数): 1/1
Signature by (批准):	Date (日期):	Revision (版本): A1	



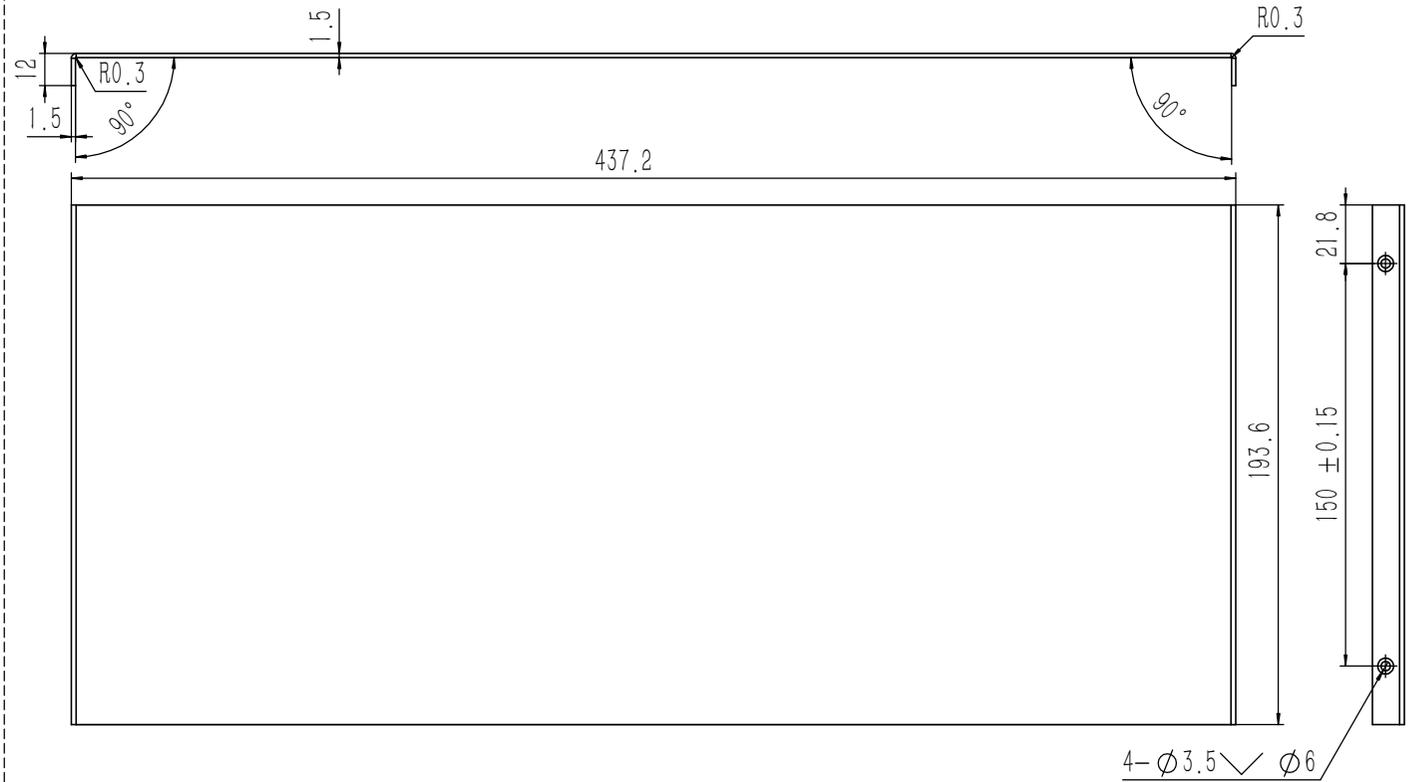
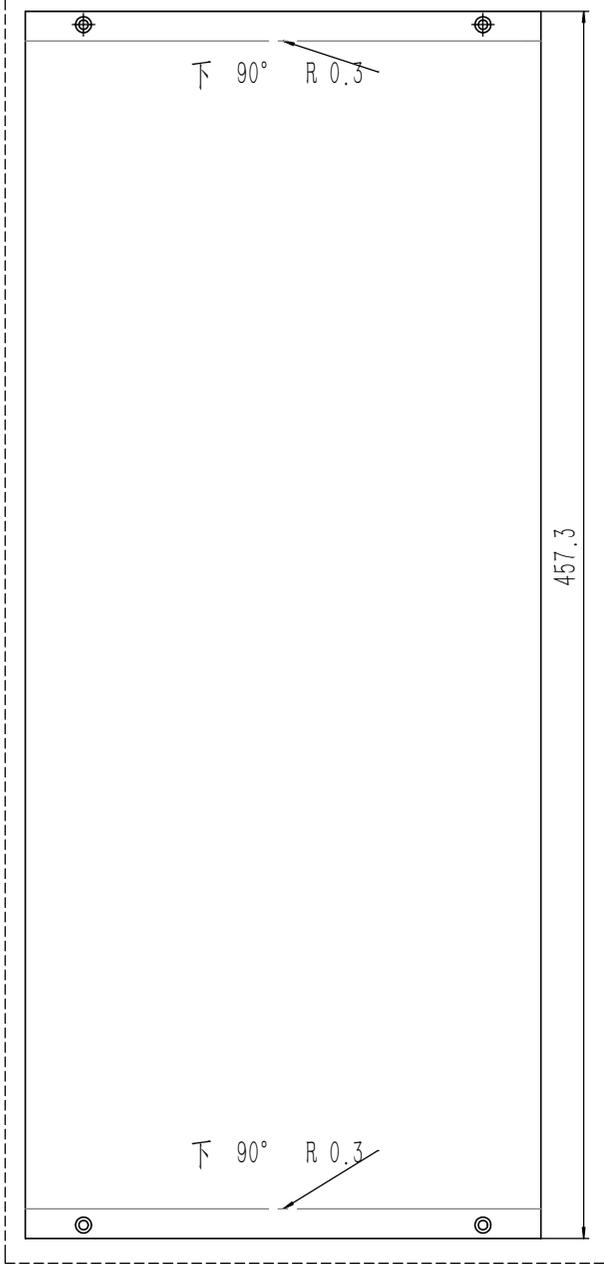
技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5	
	Weight: (重量) (Kg):	0.201	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		
	Part Name (零/部件名称):	前后面板	
Position tolerances (未注位置公差): ± 0.05	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawing Number (图号):	YG-G10C-0000-001
	Drawn by (绘图): 邓展锋	Date (日期): 2020.05.27	Size: (图幅): A1
	Check by (校对):	Date (日期):	Scale (比例): 1:1
	Signature by (批准):	Date (日期):	Revision (版本): A1
			Sheet (页数): 1 / 1

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钣金折弯及展开方向参考图 (1: 1)

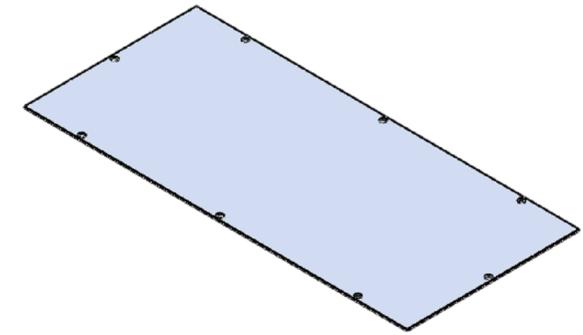
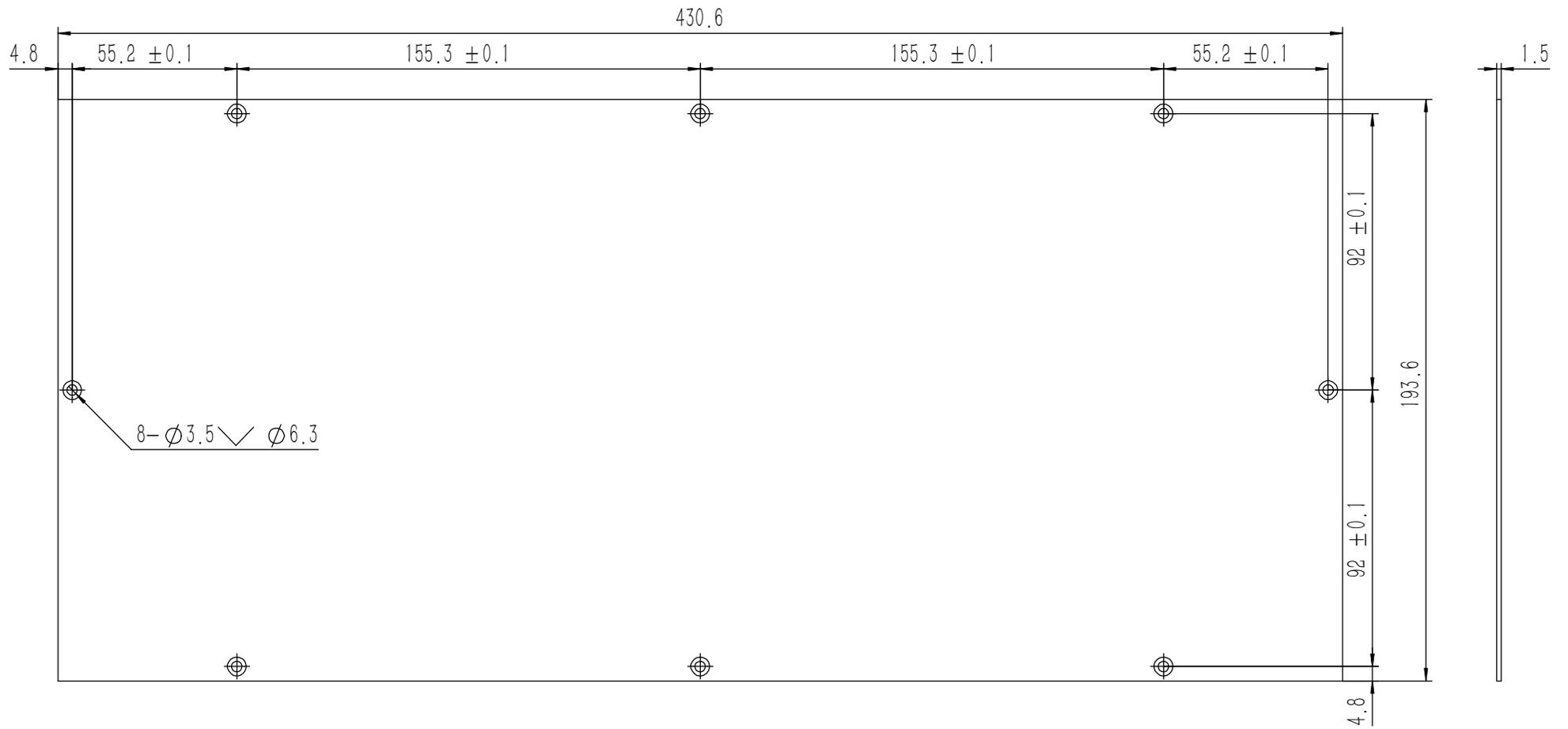


4- $\phi 3.5$ \surd $\phi 6$

技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	5052-H32	YONGU 永固				
	Weight: (重量) (Kg):	0.356					
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		Drawing Number (图号): YG-G10C-0000-002				
	Angular tolerances (未注角度公差):	Part Name (零/部件名称):		上盖板			
Position tolerances (未注位置公差): ±0.05	Drawn by (绘图):	邓展锋	Date (日期):	2020.05.27	Size: (图幅):	A1	Sheet (页数): 1 / 1
	<6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Check by (校对):		Date (日期):		Scale (比例):	
	Signature by (批准):		Date (日期):		Revision (版本):	A1	

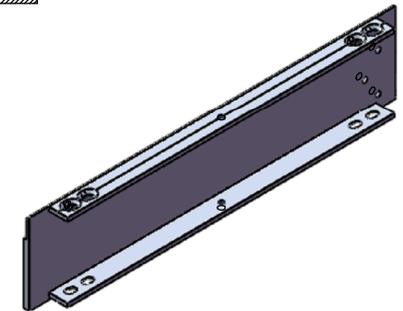
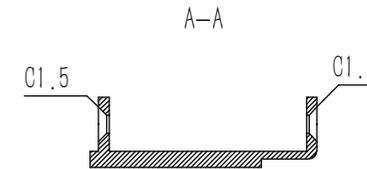
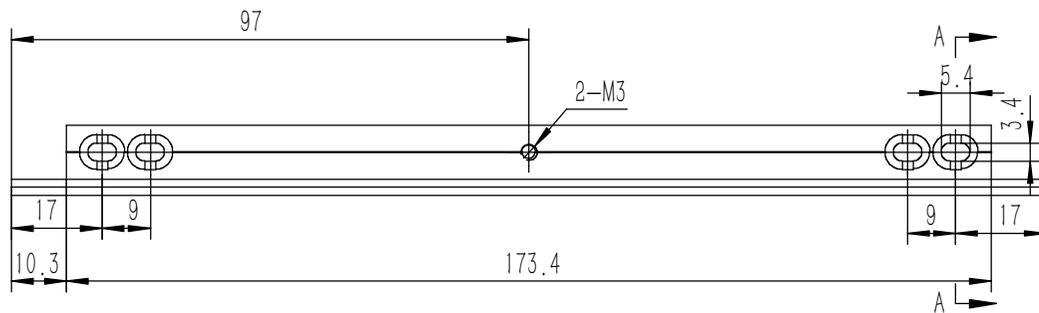
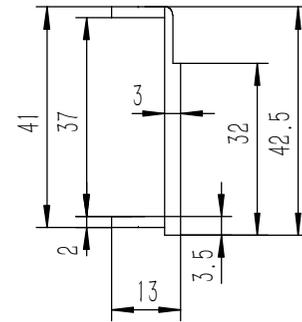
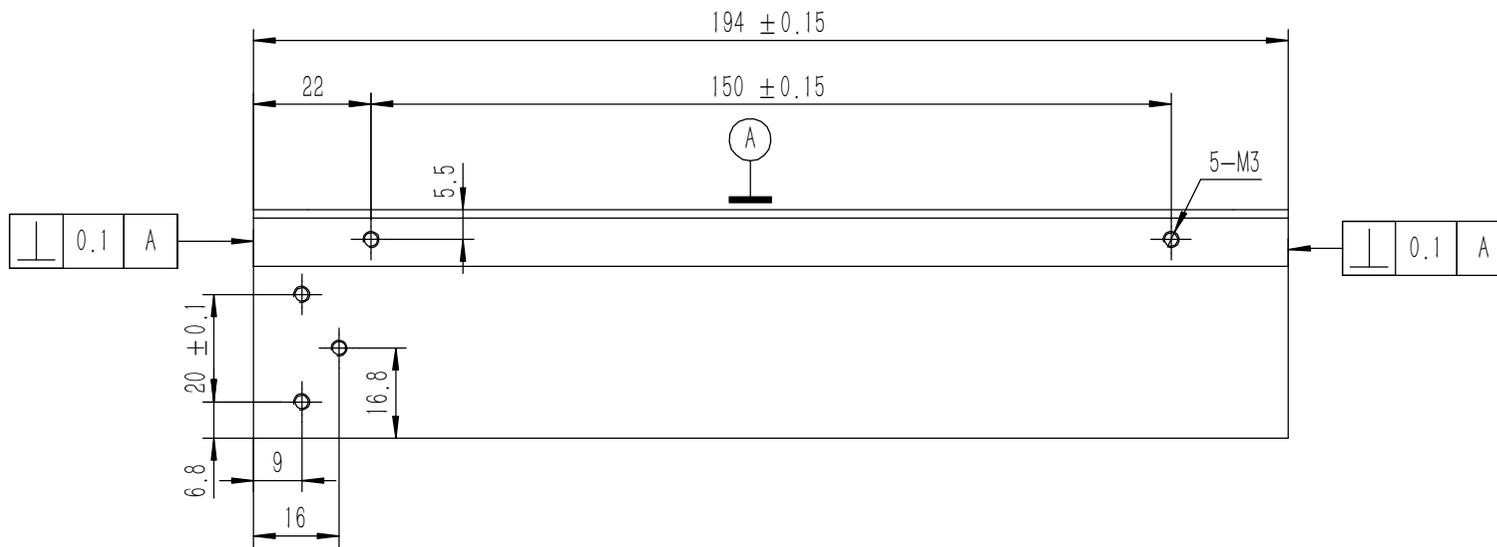


技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

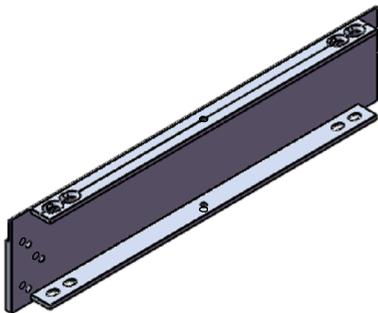
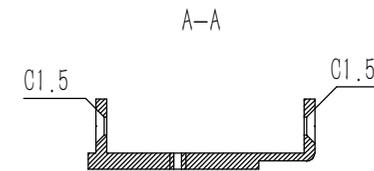
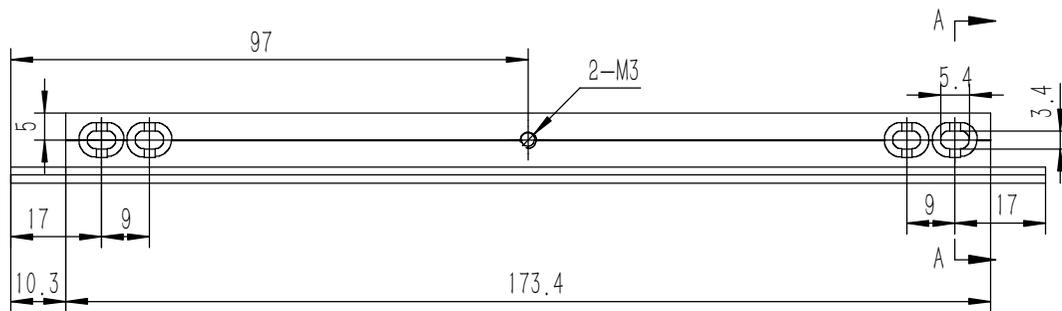
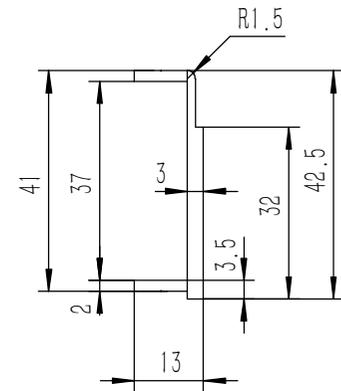
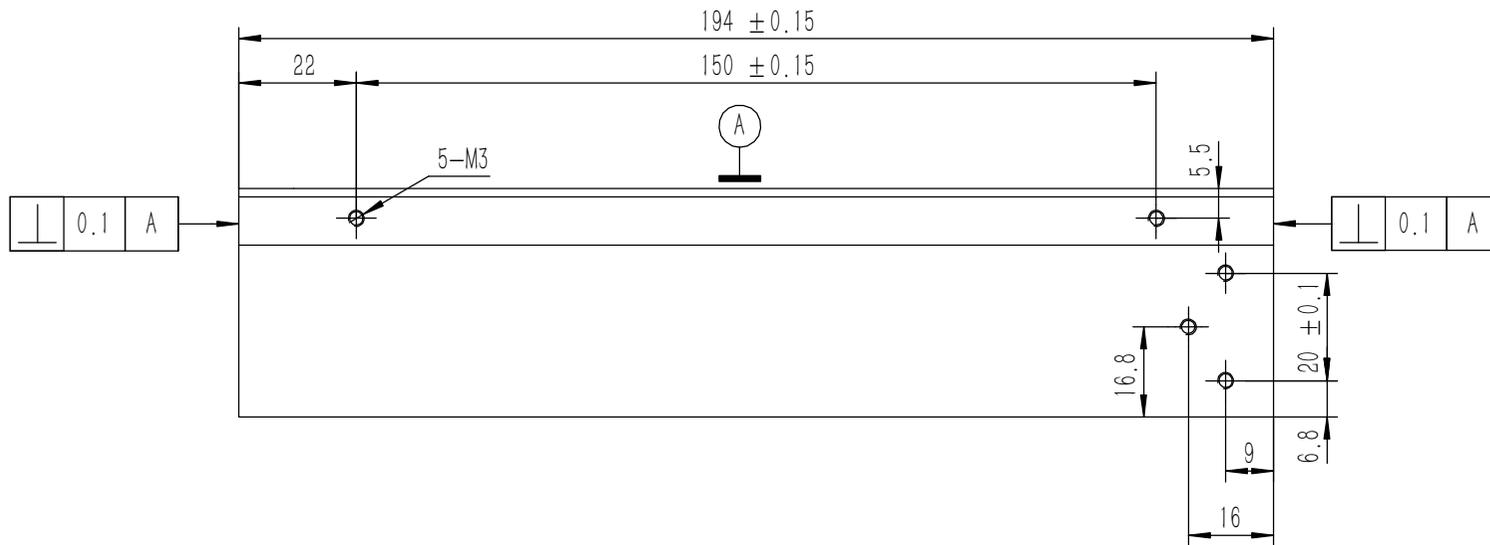
Tolerances (未注公差):	Material (材料):	5052-H32	
	0.5 to 6 ± 0.1	Weight: (重量) (Kg):	0.335
6 to 30 ± 0.2	Protection: (表面处理):		
30 to 120 ± 0.3	Part Name (零/部件名称):		
120 to 400 ± 0.4	底板		Drawing Number (图号):
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差):		YG-G10C-0000-003
	<6° ± 10'	Drawn by (绘图):	邓展锋
Position tolerances (未注位置公差): ±0.05	<30° ± 20'	Date (日期):	2020.05.27
	<120° ± 30'	Check by (校对):	
>120° ± 1°	Signature by (批准):	Date (日期):	
		Size: (图幅):	A2
		Scale (比例):	1:1
		Revision (版本):	A1
			Sheet (页数):
			1 / 1

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- 技术要求:
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 - 2、去除毛刺飞边,锐角倒钝;
 - 3、未标注尺寸见3D数模。

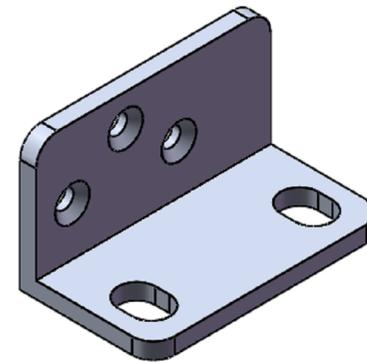
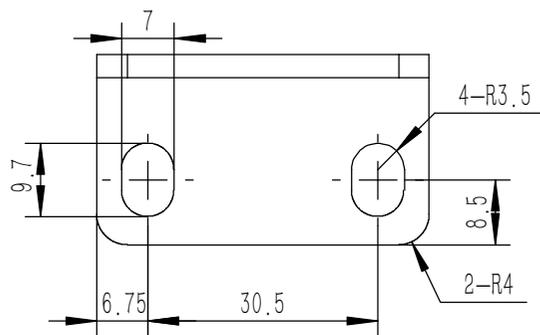
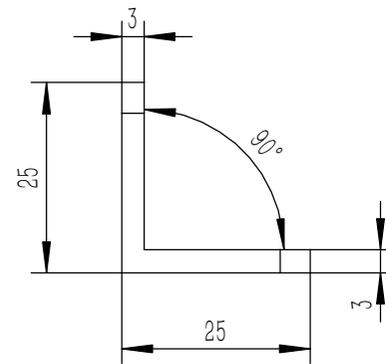
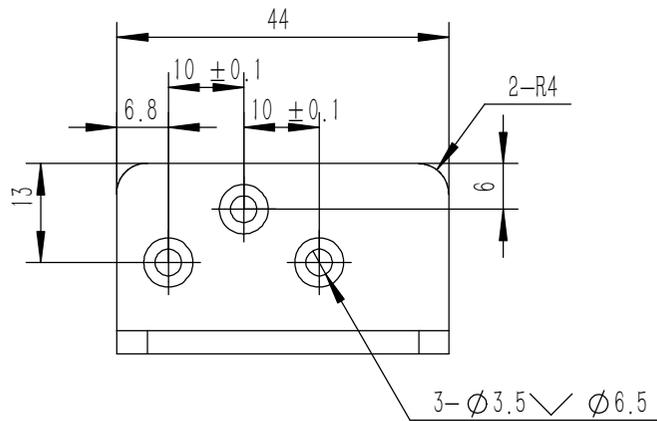
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5		YONGU 永固
	Weight: (重量) (Kg)	0.076		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			Drawing Number (图号): YG-G10C-0000-004
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Part Name (零/部件名称):	左侧板		
Position tolerances (未注位置公差): ±0.05	Drawn by (绘图):	邓展锋	Date (日期): 2020.05.27	Size (图幅): A3
	Check by (校对):		Date (日期):	Scale (比例): 1:1
	Signature by (批准):		Date (日期):	Revision (版本): A1
				Sheet (页数): 1 / 1



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5	YONGU 永固
	Weight: (重量) (Kg)	0.076	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		Part Name (零/部件名称): 右侧板
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Part Name (零/部件名称):		
Position tolerances (未注位置公差): ±0.05	Drawn by (绘图):	邓展锋	Date (日期): 2020.05.27
	Check by (校对):		Date (日期):
	Signature by (批准):		Date (日期):
	Size (图幅):	A3	Scale (比例): 1:1
	Revision (版本):	A1	Sheet (页数): 1 / 1



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

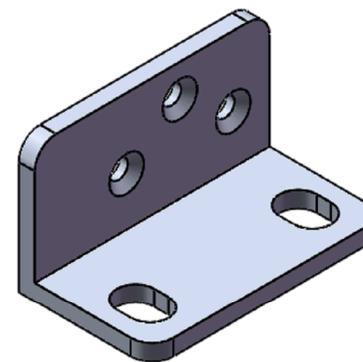
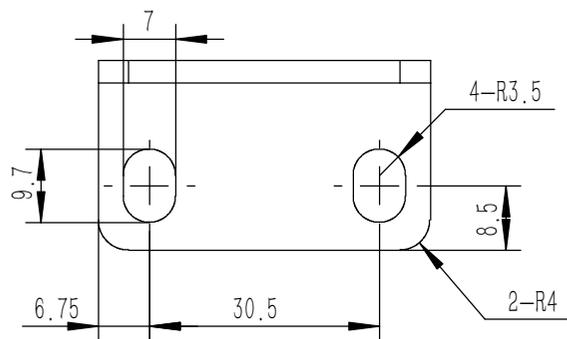
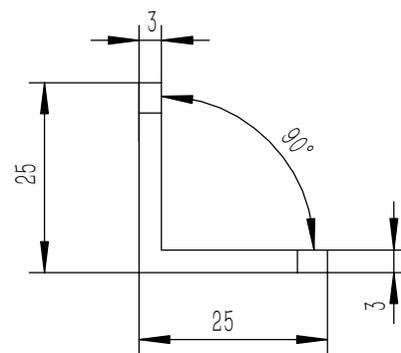
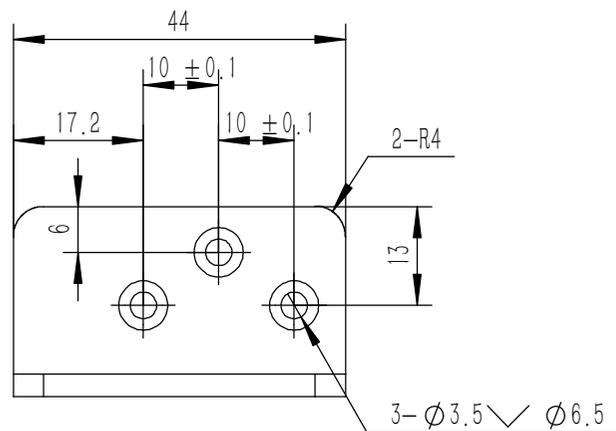
Tolerances (未注公差):	
0.5 to 6	± 0.1
6 to 30	± 0.2
30 to 120	± 0.3
120 to 400	± 0.4

Material (材料):	6063-T5
Weight: (重量) (Kg):	0.015
Protection: (表面处理):	
Part Name (零/部件名称):	左耳朵



Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差):
Position tolerances (未注位置公差): ± 0.05	<6° ± 10'
	<30° ± 20'
	<120° ± 30'
	>120° ± 1°

Drawing Number (图号):		YG-G10C-0000-006	
Drawn by (绘图):	邓展锋	Date (日期):	2020.05.27
Check by (校对):		Date (日期):	
Signature by (批准):		Date (日期):	
Size: (图幅):	A4	Scale (比例):	1:1
		Revision (版本):	A1
		Sheet (页数):	1 / 1



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差):	
0.5 to 6	± 0.1
6 to 30	± 0.2
30 to 120	± 0.3
120 to 400	± 0.4

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°		Angular tolerances (未注角度公差):	
		<6°	± 10'
		<30°	± 20'
		<120°	± 30'
		>120°	± 1°

Material (材料):	6063-T5
Weight: (重量) (Kg)	0.015
Protection: (表面处理):	

Part Name (零/部件名称):		右耳朵	
Drawn by (绘图):	邓展锋	Date (日期):	2020.05.27
Check by (校对):		Date (日期):	
Signature by (批准):		Date (日期):	

<h1>YONGU</h1> 	

YG-G10C-0000-007	
Size: (图幅):	A4
Scale (比例):	1:1
Revision (版本):	A1
Sheet (页数):	1 / 1