

22	DIN-9250-S-NL-M3	不锈钢防松垫圈	SUS 304	12	0.000	
21	YG-TY-A13-011	A垫板	5052-H32	1	0.594	
20	YG-TY-B05-001	B包角1	6063-T5	4	0.035	
19	GB-T-70_3-2000-C-NI-M3X6	芳生镀白镍内六角沉头螺丝M3X6	普通碳钢	16	0.0004	
18	YG-TY-A07-004	后防护条-4U	5052-H32	2	0.072	
17	YG-TY-A11-003	面板下固定件3	电解板	2	0.067	
16	YG-TY-XJD-001	橡胶垫11X35	硅橡胶	8	0.0013	
15	GB-T-973-1976-C-NI-M3X12	碳钢镀锌十字大扁头螺丝M3X12	普通碳钢	16	0.001	
14	YG-TY-A09-004	侧板连接件	电解板	6	0.044	
13	YG-TY-B03-004	B组合侧板	6063-T5	6	0.248	
12	BS0-M3-5-ZI-D5.4	压铆螺母 M3X5	普通碳钢	10	0.001	
11	YG-TY-B04-004	B组合侧板	6063-T5	2	0.137	
10	YG-TY-B05-002	B包角2	6063-T5	4	0.035	
9	YG-TY-B01-011	上下盖板	5052-H32	1	1.046	
8	YG-TY-A12-012	前后面板-4U	5052-H32	2	1.156	
7	YG-TY-A06-004	拉手-4U	6063-T5	2	0.145	
6	YG-TY-A10-003	面板上固定件3	电解板	2	0.061	
5	YG-TY-B02-011	上盖板	5052-H32	1	1.008	
4	S-M3-1-ZI	压铆螺母镀锌M3X1	普通碳钢	8	0.3750	
3	GB-T-973-1976-C-NI-M3X4	碳钢镀锌十字大扁头螺丝M3X4	普通碳钢	54	0.0005	
2	YG-TY-A08-004	A侧板固定件 4U	6063-T5	4	0.065	
1	GB-T-973-1976-C-NI-M3X6	碳钢镀锌十字大扁头螺丝M3X6	普通碳钢	24	0.0006	
序号	图号	名称	材料	数量	单重	备注

- 技术要求:
- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
 - 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
 - 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
 - 4、装配过程中零件不得磕碰、划伤和锈蚀;
 - 5、油漆未干的零件不得进行装配;
 - 6、相对运动的零件,装配时接触面间应加润滑油脂;
 - 7、各零、部件装配后相对位置应准确。

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ± 0.05	

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): (装配图)
	Weight: (重量) (Kg): 8.298
	Protection: (表面处理):
	Part Name (零/部件名称): B12机箱
Drawn by (绘图): 邓展锋	Date (日期): 2020.05.22
Check by (校对):	Date (日期):
Signature by (批准):	Date (日期):

YONGU 永固

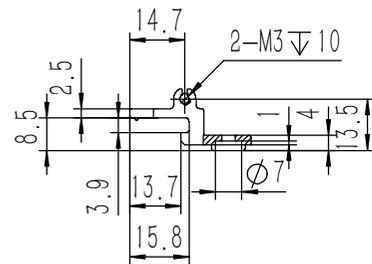
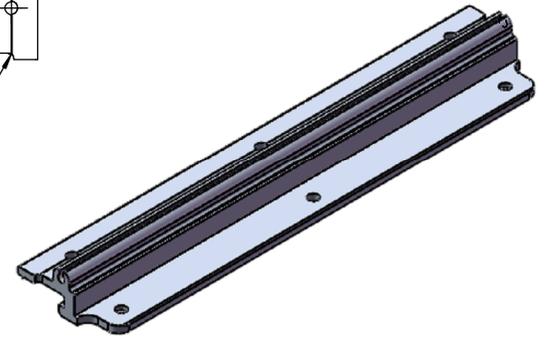
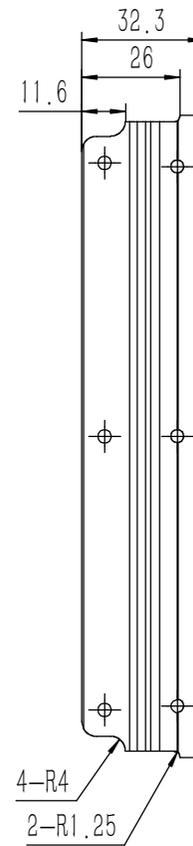
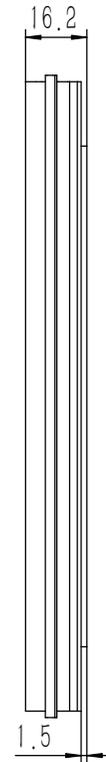
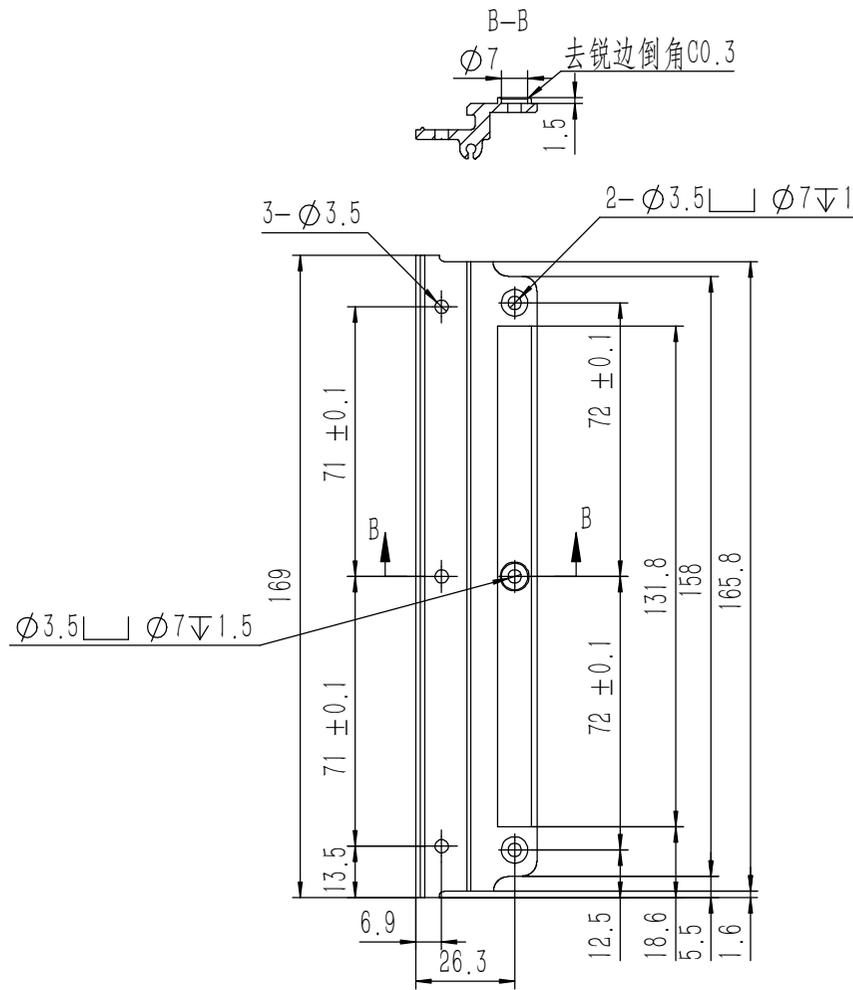
Drawing Number (图号): YG-B12-1000-000

Size (图幅): A0

Scale (比例): 1:1.5

Sheet (页数): 1 / 1

Revision (版本): A1



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

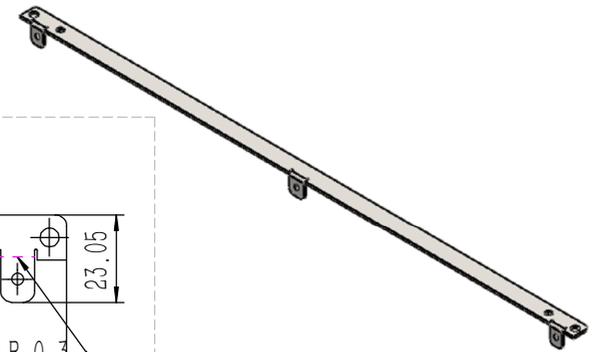
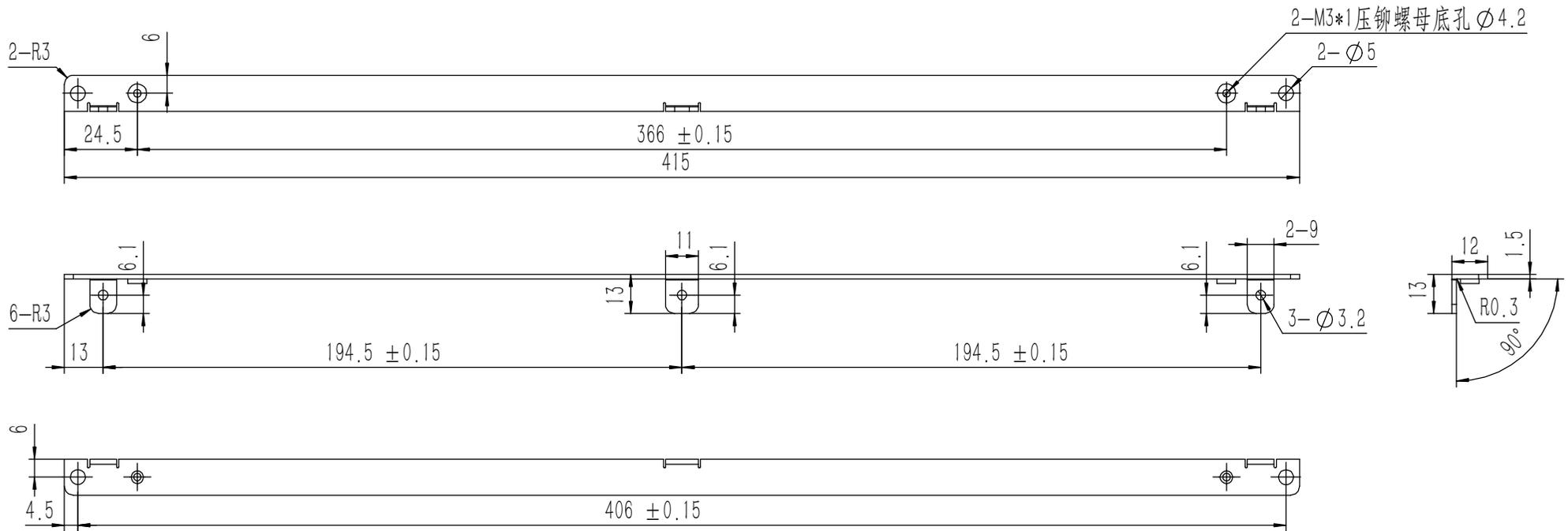
Tolerances (未注公差):	
0.5 to 6	± 0.1
6 to 30	± 0.2
30 to 120	± 0.3
120 to 400	± 0.4

Material (材料):	6063-T5
Weight: (重量) (Kg):	0.065
Protection: (表面处理):	
Part Name (零/部件名称):	A侧板固定件 4U

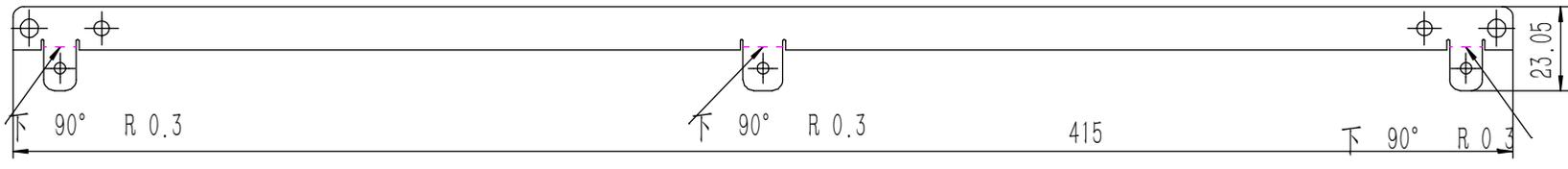
YONGU 永固

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差):
Position tolerances (未注位置公差): ± 0.05	$<6^\circ$ $\pm 10'$
	$<30^\circ$ $\pm 20'$
	$<120^\circ$ $\pm 30'$
	$>120^\circ$ $\pm 1^\circ$

Material (材料):	6063-T5	Weight: (重量) (Kg):	0.065	Protection: (表面处理):		Part Name (零/部件名称):	A侧板固定件 4U	Drawing Number (图号):	YG-TY-A08-004
Drawn by (绘图):	邓展锋	Date (日期):	2020.05.18	Size: (图幅):	A2	Check by (校对):		Scale (比例):	1:1
Signature by (批准):		Date (日期):		Revision (版本):	A1			Sheet (页数):	1 / 1



钣金展开及折弯方向参考图 (视图比例1:1)

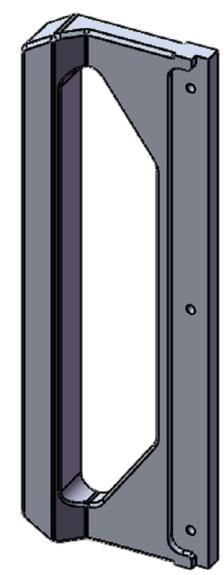
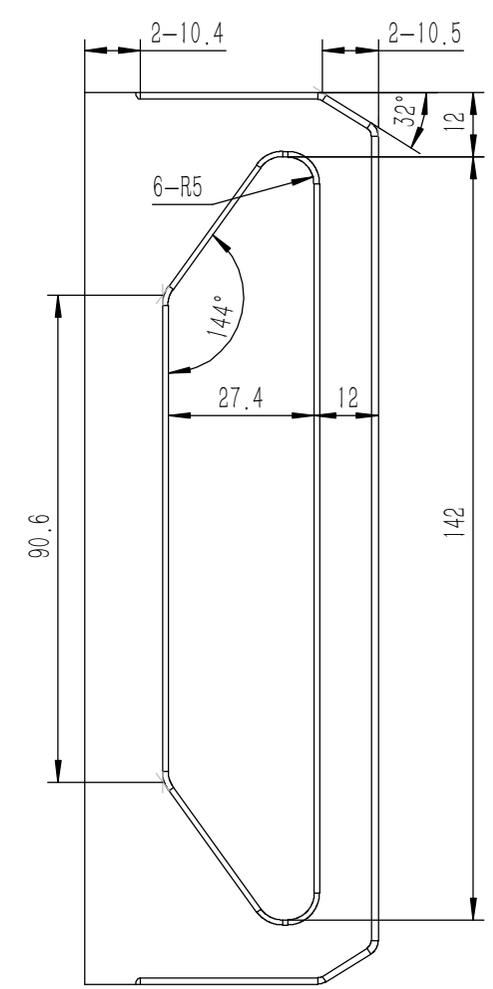
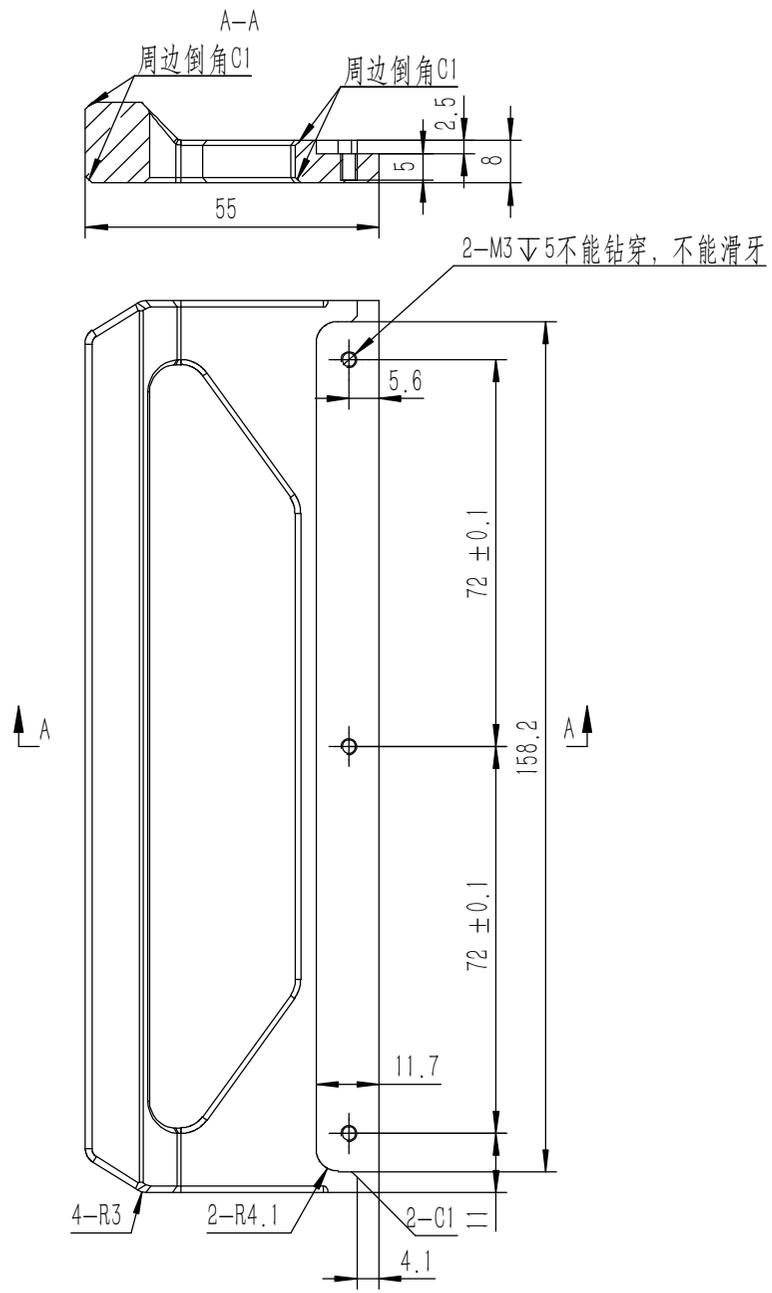


业务代码:

技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

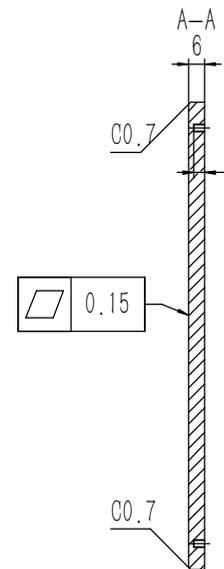
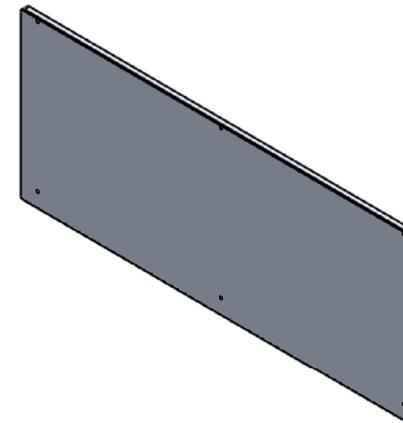
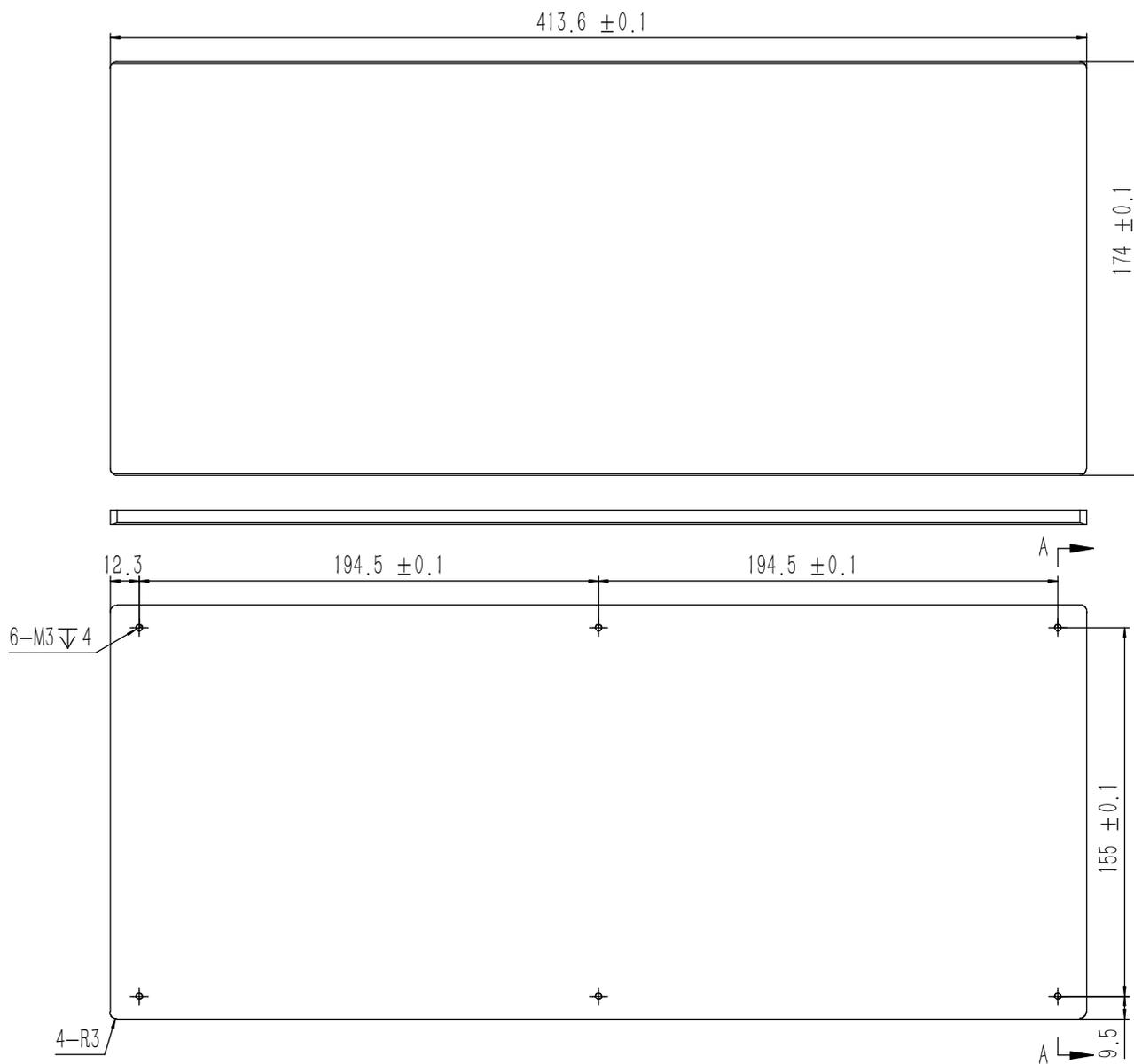
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 电解板	YONGU 永固	Drawing Number (图号): YG-TY-A10-003	
	Weight: (重量) (Kg): 0.061		Size: (图幅): A2	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理): 毛坯	面板上固定件3	Sheet (页数): 1 / 1	
	Part Name (零/部件名称):		Revision (版本): A1	
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图): 许宏彬	Date (日期): 2020.09.18	Signature by (批准):	
Position tolerances (未注位置公差): ±0.05	Check by (校对):	Date (日期):	Date (日期):	



技术要求:
 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 2、去除毛刺飞边,锐角倒钝;
 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	6063-T5	
	Weight: (重量) (Kg)	0.145	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		
	Part Name (零/部件名称):	拉手-4U	
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Part Name (零/部件名称):	拉手-4U	
	Position tolerances (未注位置公差): ±0.05	Part Name (零/部件名称):	Part Name (零/部件名称):
Drawing Number (图号):		YG-TY-A06-004	
Drawn by (绘图): 邓展锋	Date (日期): 2020.05.18	Size (图幅): A3	Sheet (页数): 1 / 1
Check by (校对):	Date (日期):	Scale (比例): 1:1	
Signature by (批准):	Date (日期):	Revision (版本): A1	

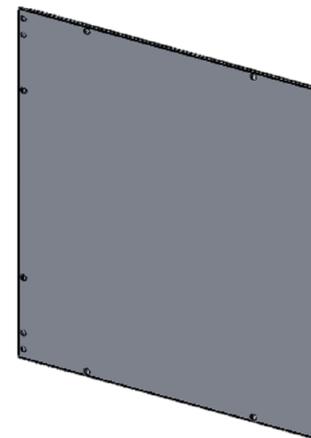
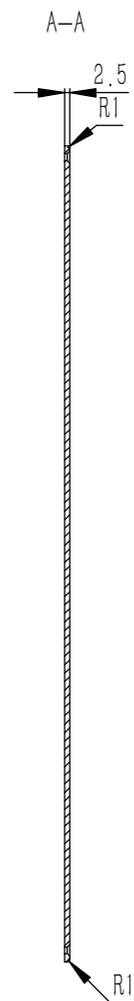
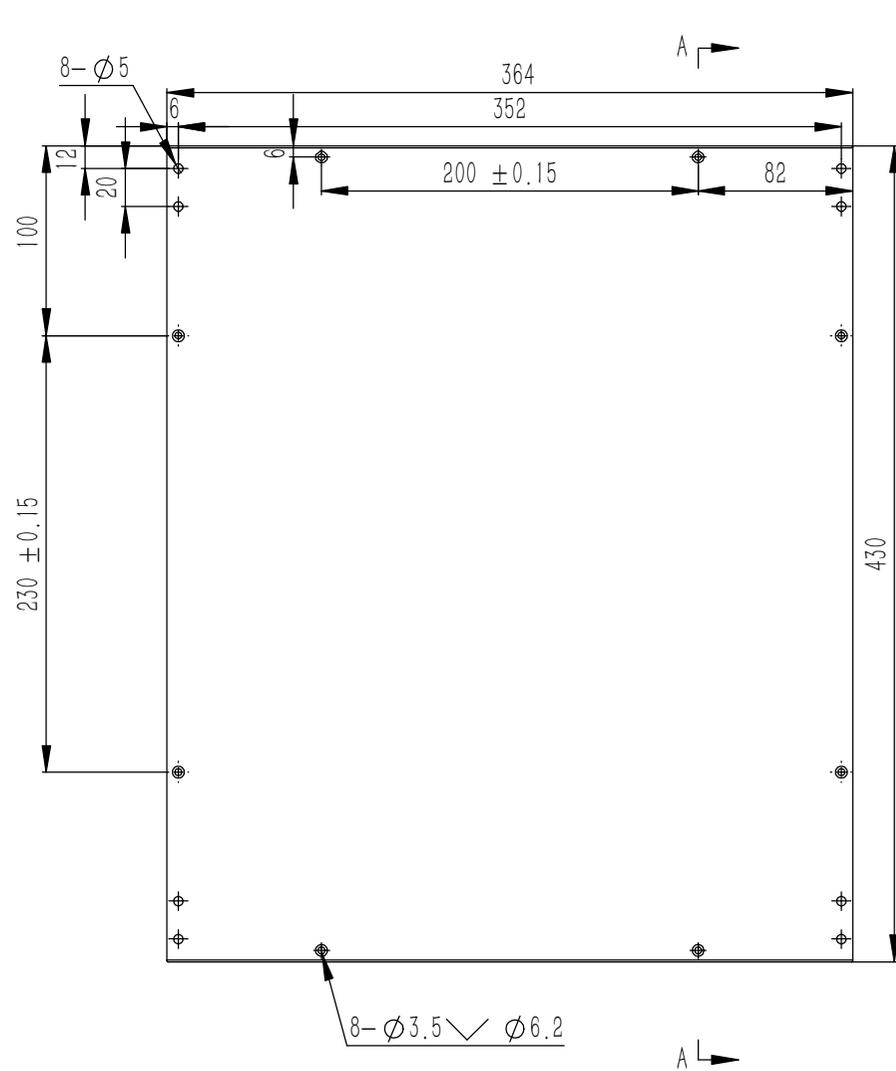




技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	5052-H32		YONGU 永固			
	Weight: (重量) (Kg):	1.156					
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):			Drawing Number (图号): YG-TY-A12-012			
	Position tolerances (未注位置公差): ± 0.05	Part Name (零/部件名称): 前后面板-4U					
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图):	莫永康	Date (日期):	2020.05.18	Size: (图幅):	A1	Sheet (页数): 1 / 1
	Signature by (批准):		Date (日期):		Scale (比例):	1:1	
		Check by (校对):		Date (日期):		Revision (版本):	A1

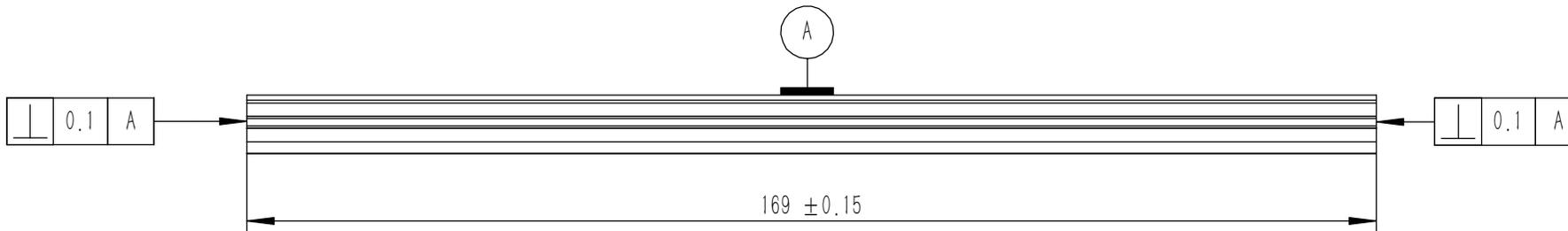
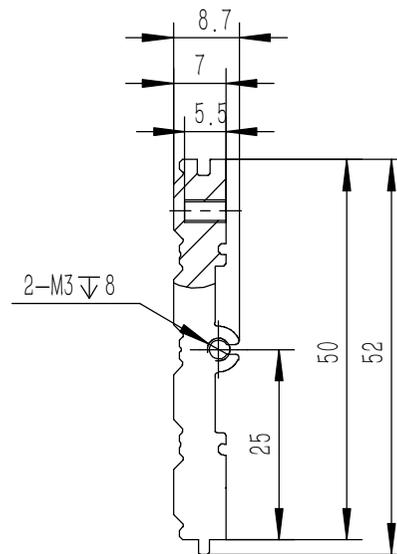
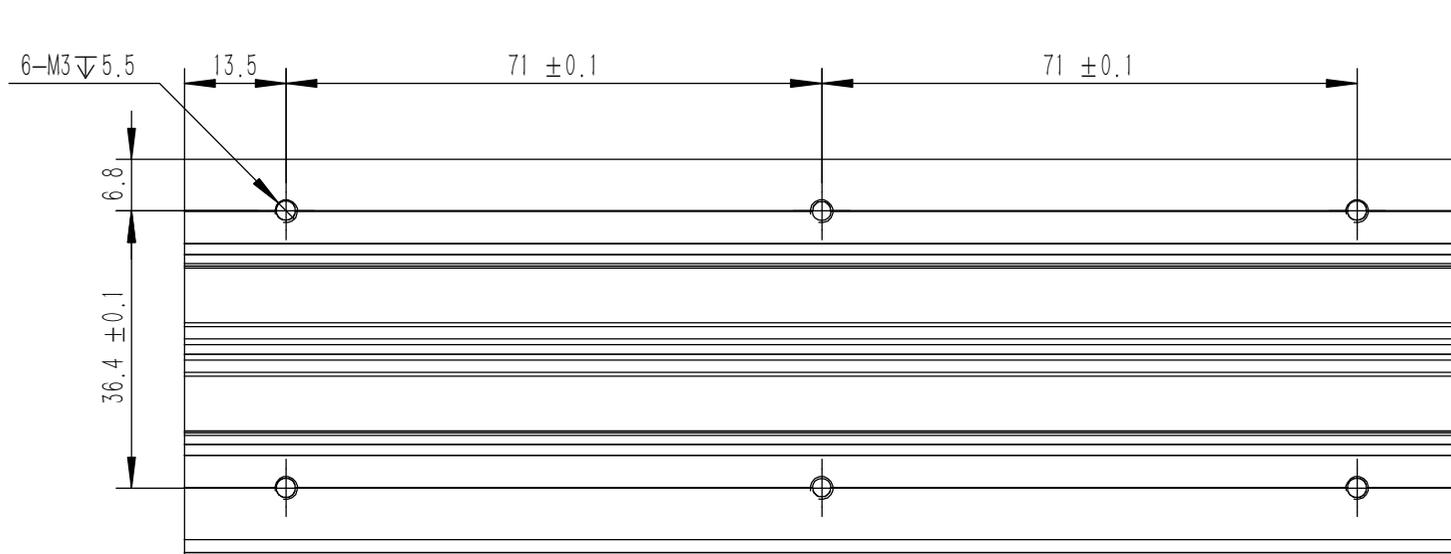


技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ±0.05	

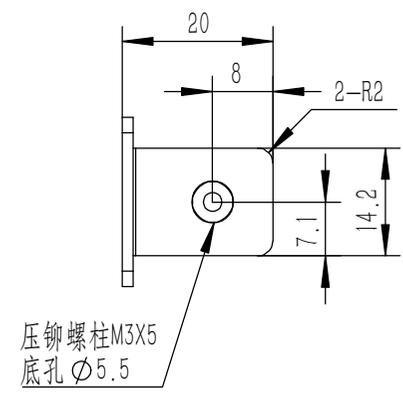
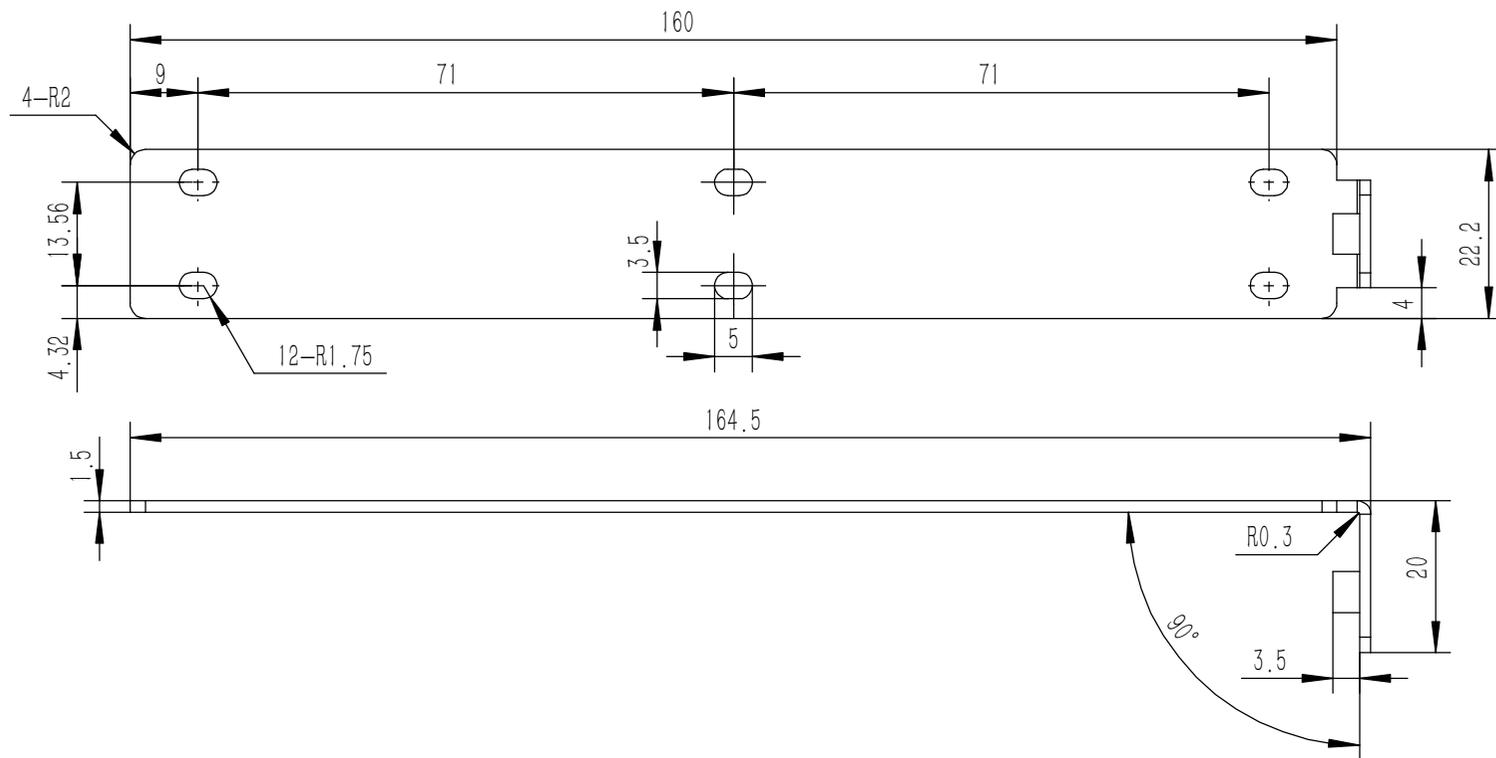
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	5052-H32		YONGU 永固		
	Weight: (重量) (Kg):	1.046				
	Protection: (表面处理):					
	Part Name (零/部件名称):	上下盖板				
	Material (材料):	5052-H32		Drawing Number (图号):	YG-TY-B01-011	
	Weight: (重量) (Kg):	1.046		Size: (图幅):	A0	
	Protection: (表面处理):			Scale (比例):	1:1	
	Part Name (零/部件名称):	上下盖板		Revision (版本):	A1	
	Drawn by (绘图):	邓展锋	Date (日期):	2020.05.19	Sheet (页数):	1 / 1
	Check by (校对):		Date (日期):			
	Signature by (批准):		Date (日期):			



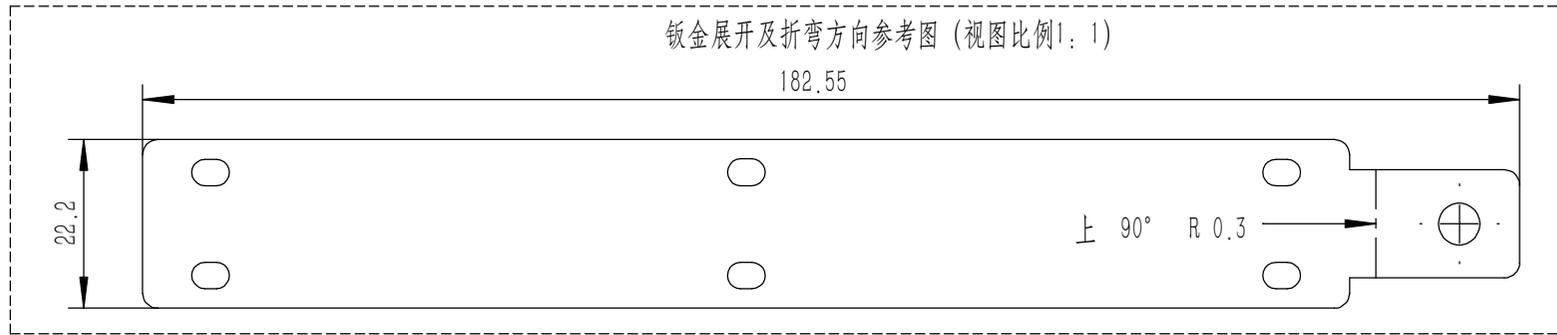
技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 6063-T5	YONGU 永固	
	Weight: (重量) (Kg) 0.137		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45° Position tolerances (未注位置公差): ±0.05	Protection: (表面处理):	Part Name (零/部件名称): B组合侧板	
	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Part Name (零/部件名称):	Drawing Number (图号): YG-TY-B04-004
	Drawn by (绘图): 邓展锋	Date (日期): 2020.05.19	Size: (图幅): A4
	Check by (校对):	Date (日期):	Scale (比例): 1:1
	Signature by (批准):	Date (日期):	Revision (版本): A1
			Sheet (页数): 1 / 1

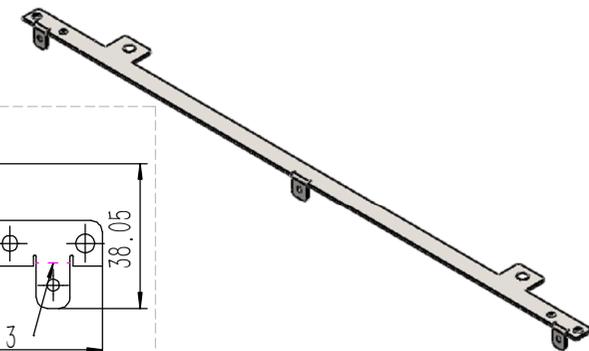
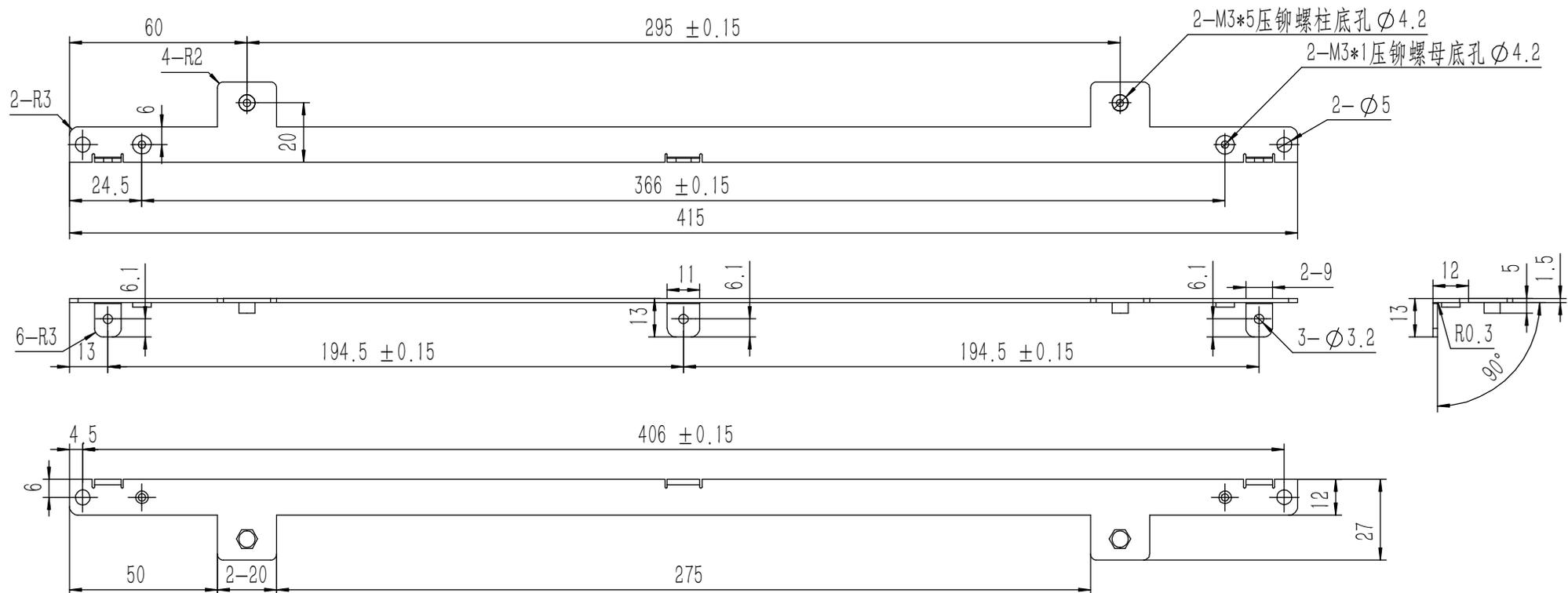


钣金展开及折弯方向参考图 (视图比例1:1)

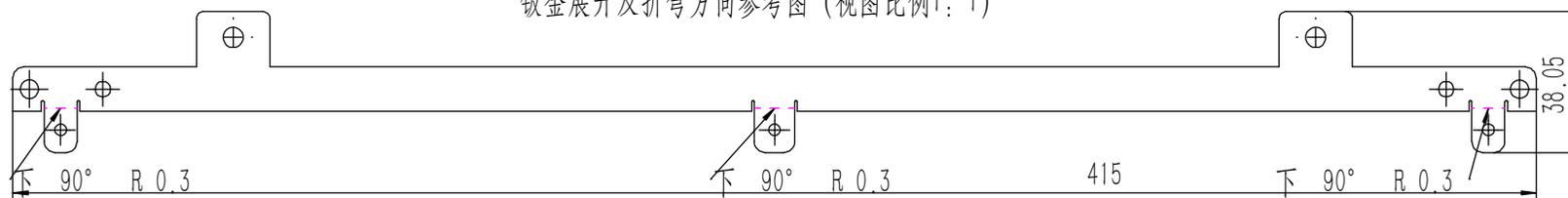


技术要求:
 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 2、去除毛刺飞边,锐角倒钝;
 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 电解板			
	Weight: (重量) (Kg) 0.045			
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):	Part Name (零/部件名称): 侧板连接件 4U		
	Position tolerances (未注位置公差): ±0.05	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Date (日期): 2020.05.19	Drawing Number (图号): YG-TY-A09-004
	Part Name (零/部件名称): 侧板连接件 4U	Scale (图幅): A4	Sheet (页数): 1 / 1	
	Drawn by (绘图): 莫永康	Signature by (批准):	Date (日期):	Revision (版本): A1



钣金展开及折弯方向参考图 (视图比例1:1)

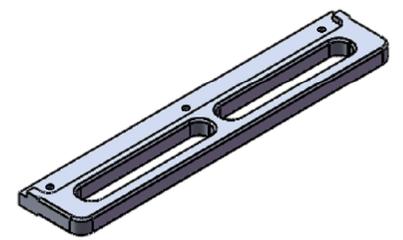
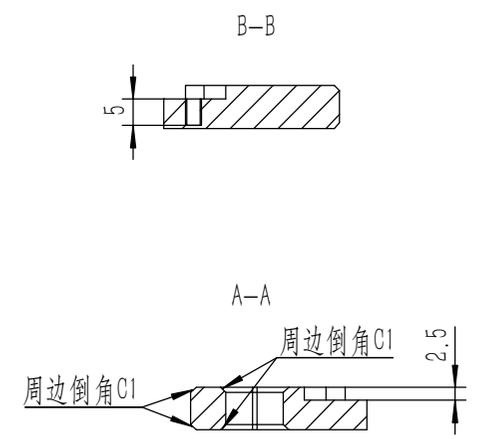
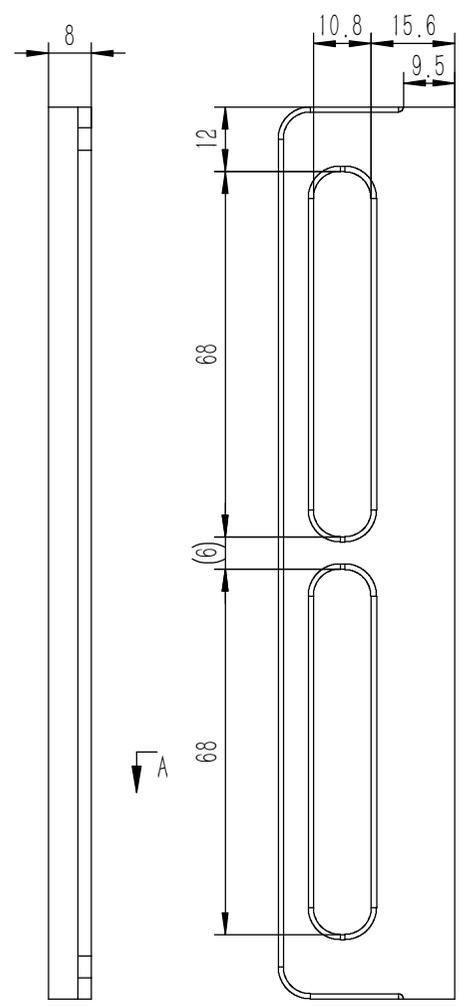
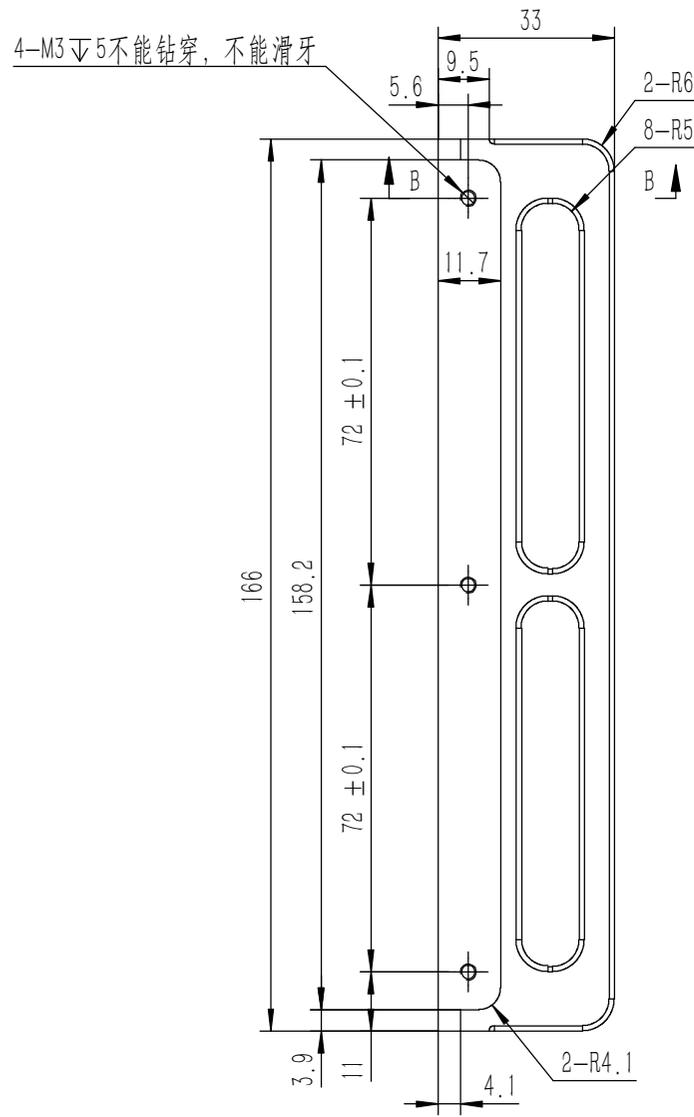


业务代码:

技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): (装配图)	YONGU 永固	Drawing Number (图号): YG-TY-A11-003		
	Weight: (重量) (Kg): 0.069				
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理): 毛坯	Part Name (零/部件名称): 面板下固定件3	Size: (图幅): A2		
Position tolerances (未注位置公差): ±0.05	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°			Drawn by (绘图): 许宏彬	Date (日期): 2020.09.18
		Check by (校对):	Date (日期):	Scale (比例): 1:1	Sheet (页数): 1 / 1
		Signature by (批准):	Date (日期):	Revision (版本): A1	

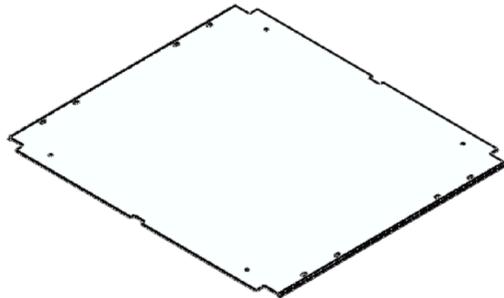
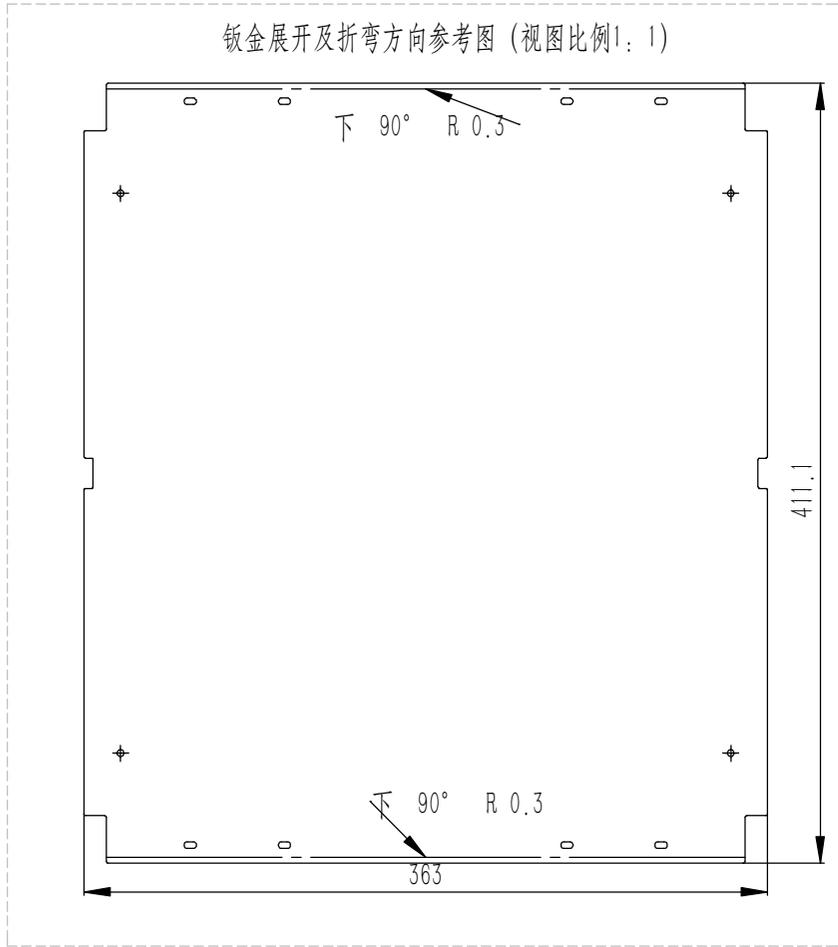


技术要求：
 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷；
 2、去除毛刺飞边，锐角倒钝；
 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 \pm 0.1 6 to 30 \pm 0.2 30 to 120 \pm 0.3 120 to 400 \pm 0.4	Material (材料):	5052-H32	
	Weight: (重量) (Kg)	0.072	
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Protection: (表面处理):		
	Part Name (零/部件名称):	后防护条-4U	
Angular tolerances (未注角度公差): <6° \pm 10' <30° \pm 20' <120° \pm 30' >120° \pm 1°	Position tolerances (未注位置公差): \pm 0.05	Part Name (零/部件名称):	后防护条-4U
	Drawing Number (图号):	YG-TY-A07-004	
Drawn by (绘图): 邓展锋	Date (日期): 2020.05.18	Size (图幅): A3	Sheet (页数): 1 / 1
Check by (校对):	Date (日期):	Scale (比例): 1:1	
Signature by (批准):	Date (日期):	Revision (版本): A1	

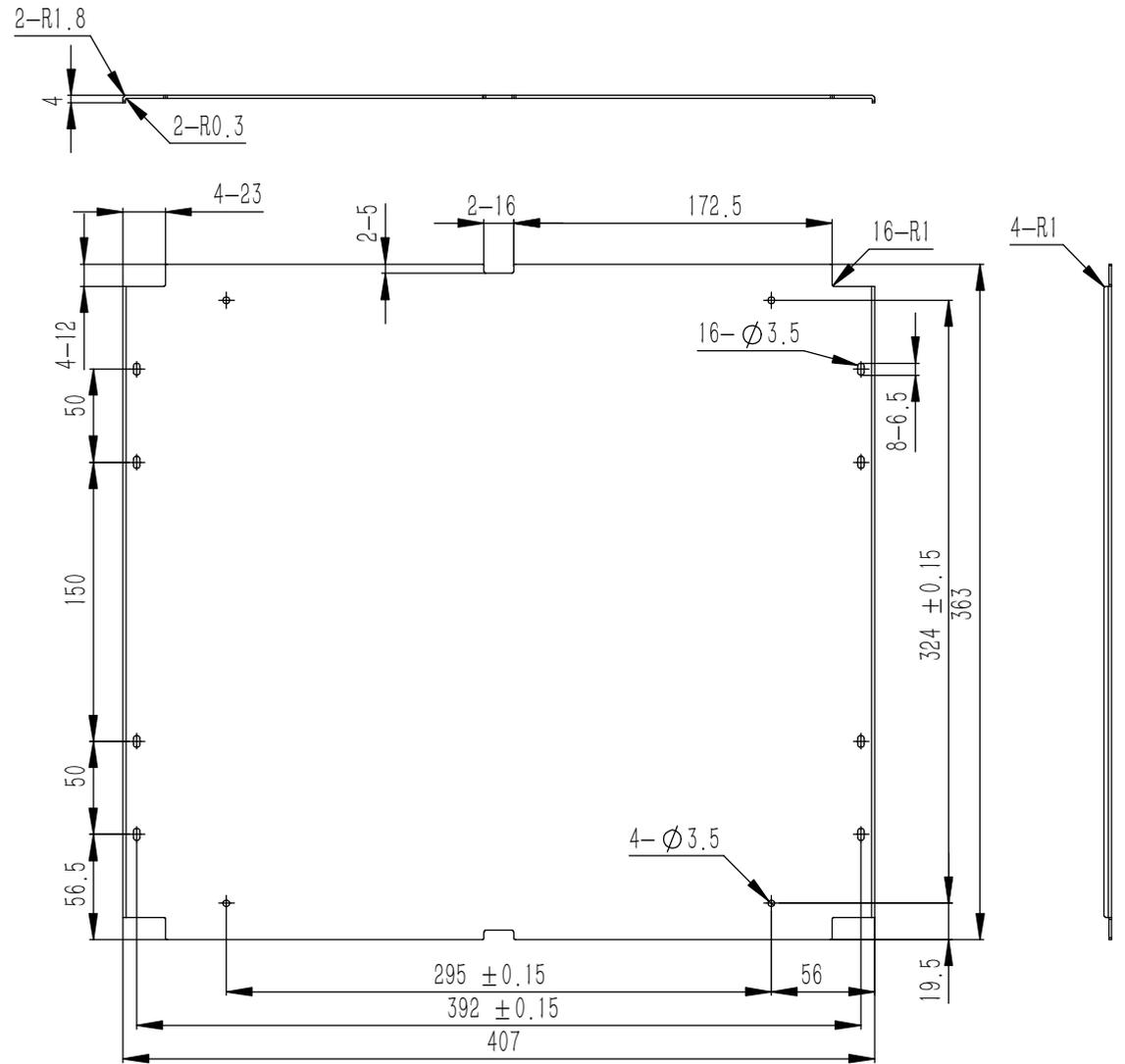


钣金展开及折弯方向参考图 (视图比例1:1)



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边, 锐角倒钝;
- 3、未标注尺寸见3D数模。



业务代码:

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料):	5052-H32		YONGU 永固	
	Weight: (重量) (Kg):	0.594			
	Protection: (表面处理):				
	Part Name (零/部件名称):	A垫板		Drawing Number (图号):	YG-TY-A13-011
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawn by (绘图): 许宏彬	Date (日期): 2020.09.17	Size (图幅): A0	
Position tolerances (未注位置公差): ± 0.05		Check by (校对):	Date (日期):	Scale (比例): 1:1	Sheet (页数):
		Signature by (批准):	Date (日期):	Revision (版本): A1	1 / 1