

德質譽一派·鋼管通世界
THE HIGHEST QUALITY, THE NEAREST

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A global leading stainless steel pipe & tube manufacturer.







ASTM A554, JIS G3446, and CNS 5802 tubes are excellent structural stainless steel tubes for using in ornamental, structural, exhaust, and other applications where appearance, mechanical properties or corrosion resistances are required.

Our products are made with Austenitic series stainless steel with optional grades in MT-304, MT-304L or MT-316L.

We offer a wide range of stainless steel tube sizes, the outside diameters mainly range from 9.5 mm to 203.2 mm.

Because stainless steel tubes are highly cost-effective, they are usually favored for constructing residential, commercial, and industrial projects. Stainless steel tubes can be used in guardrails and stair handrails, plumbing applications, irrigation, food and beverage processing/handling, structural applications, and even furniture.

E-PAI INOX CO., LTD is a global leading stainless steel pipe & tube manufacturer.

Our professional manufacturing and engineering teams offer products with excellent and consistent quality to our clients all around world.

Our prompt after-sales services can always be relied on by our customers. Our punctual delivery time makes stock control easy for our customers.

We offer product with tolerance complies with the norm (Specific tolerance requirement is possible. Please contact our sales specialists).

Specific mechanical tests are negotiable between seller and buyer.

Bundle packing or steel crate packing is available in accordance with clients' preference

E-PAI INOX, your best choice of stainless steel.

# EPAI: Quality First with ISO 9001 Management System and SGS Gold Supplier Certification

With a belief that quality is the cornerstone of our existence, epai has embodied the motto 'epai stands for quality first' since 1997. Over the past 30 years, we have embraced every customer requirement as our responsibility. Operating under the ISO 9001 quality management system, epai has been recognized as a 'Gold Supplier' by the internationally renowned SGS institution. Additionally, we boast numerous product patents and certifications for product testing, solidifying our commitment to excellence."





# The Patent Certificates for Some of Our Products







# 100% Bendable Authentic Stainless Steel

# 100% Bendable Authentic Stainless Steel

**Authentic stainless steel:** 

304 composition: 8% Nickel, 18% Chromium.

**Precision-crafted:** 

Tolerance of ±0.02mm for accurate dimensions.

# ASTM A554 Welded Tubes

20 Years of Excellence, Exported Across Four Continents to Over 100 Countries, Exceeding 13, 000 Tons Annually!





# Welding will be handled by our senior professionals.

Welded Austenitic Sanitary Tubing, Tubes for Boiler, Heat-Exchanger, General Service Tubing

# **ASTM A270 ASTM A269**

Years of experience and innovation had been put into developing sanitary tubing technology. The same technology is then applied in the manufacturing of tubes for boilers, heat exchangers and general service tubing purposes.



# STAINLESS STEEL PIPE SPECIFICATION SHEET

# 不锈钢管参数表

# Stainless Steel Standards of Different Countries 各国不锈钢标准牌号对照表

GB 中国	JIS 日本	ISO 国际标准	ASTM 美国	UNS 美国	BS 英国	EN 欧洲	NFA 法国
12Cr17Mn6Ni5N	SUS201	_	201	S20100	_	1.4372/X12CrMnNiN17-7-5	_
12Cr18Mn9Ni5N	SUS202	_	202	S20200	_	1.4373/X12CrMnNiN18-9-5	_
06Cr19Ni10	SUS304	11	304	S30400	304S15	1.4301/X5CrNi18-10	Z6CN18.09
022Cr19Ni10	SUS304L	10	304L	S30403	304S12	1.4307/X2CrNi18-9	Z2CN18.09
06Cr17Ni12Mo2	SUS316	20.20a	316	S31600	310S16	1.4401/X5CrNiMo17-12-2	Z6CND17.12
022Cr17Ni12Mo2	SUS316L	19.19a	316L	S31603	316S12	1.4404/X2CrNiMo17-12-2	Z2CND17.12

# Stainless Steel Pipe Weight Calculation Formula 不锈钢管重量计算公式

Type 钢种 ASTM 美标	Density(q/cm²) 密度	Calculation Method 计算方法						
201、202、304、304L	7.93	W=0.02491*t* (D-t)						
316、316L	7.98	W=0.02507*t* (D-t)						
W: Weight 重量 (kg/m) D: Outside Diameter 外径 (mm) t: Wall Thickness 壁厚 (mm)								



# Chemical Composition of Stainless Steel 不锈钢化学成分表

St	andard 标准				Chemical Co	mposition 化	学成分 (%)			
		C(碳)	Si(硅)	Mn(錳)	P(磷)	S(硫)	Ni(鎳)	Cr(鉻)	Mo(鉬)	N(氮)
	304	≤ 0.08	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.03	8.0-11.0	18.0-20.0	_	≤ 0.11
ASTM	304L	≤ 0.03	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.03	8.0-13.0	18.0-20.0	_	≤ 0.11
美标	316	≤ 0.08	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.03	10.0-14.0	16.0-18.0	2.0-3.0	≤ 0.11
	316L	≤ 0.03	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.03	10.0-14.0	16.0-18.0	2.0-3.0	≤ 0.11
	SUS304	≤ 0.08	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.03	8.0-11.0	18.0-20.0	_	_
JIS	SUS304L	≤ 0.03	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.03	9.0-13.0	18.0-20.0	_	_
日标	SUS316	≤ 0.08	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.03	10.0-14.0	16.0-18.0	2.0-3.0	_
	SUS316L	≤ 0.03	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.03	12.0-16.0	16.0-18.0	2.0-3.0	_
	06Cr19Ni10	≤ 0.08	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.03	8.0-11.0	18.0-20.0	_	<u> </u>
GB	022Cr19Ni10	≤ 0.03	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.03	8.0-12.0	18.0-20.0	_	_
国标	06Cr17Ni12Mo2	≤ 0.08	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.03	10.0-14.0	16.0-18.0	2.0-3.0	_
	022Cr17Ni12Mo2	≤ 0.03	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.03	10.0-14.0	16.0-18.0	2.0-3.0	_
	X5CrNi18-10\1.4301	≤ 0.07	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.015	8.0-10.5	17.0-19.5	_	≤ 0.11
EN	X2CrNi18-9\1.4307	≤ 0.03	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.015	8.0-10.0	17.5-19.5	_	≤ 0.11
欧标	X5CrNiMo17-12-2\1.4401	≤ 0.07	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.015	10.0-13.0	16.5-18.5	2.0-3.0	≤ 0.11
	X2CrNiMo17-12-2\1.4404	≤ 0.03	≤ 1.00	≤ 2.00	≤ 0.045	≤ 0.015	10.0-13.0	16.5-18.5	2.0-2.5	≤ 0.11

# Stainless Steel Mechanical Properties 不锈钢机械性质

C+	:andard 标准	Tensile Strength 抗拉强度	Yield Strength 屈伏强度	Elongation 伸长率	Hardness 硬度	Characteristic
31	anuaru 初水庄	Kgf/mm² (N/mm²)	Kgf/mm² (N/mm²)	%	HRB(HV)	特性
	TP304	≥ 53 (515)	≥ 21 (205)	≥ 35	≤ 90 (200)	
ASTM	TP304L	≥ 50 (485)	≥ 17 (170)	≥ 35	≤ 90 (200)	304 Anti-general acid
美标	TP316	≥ 53 (515)	≥ 21 (205)	≥ 35	≤ 90 (200)	and heat 抗一般酸及热
	TP316L	≥ 50 (485)	≥ 17 (170)	≥ 35	≤ 90 (200)	
	SUS304	≥ 53 (520)	≥ 21 (205)	≥ 35	≤ 90 (200)	304L
JIS	SUS304L	≥ 49 (480)	≥ 18 (175)	≥ 35	≤ 90 (200)	Strong corrosion resistance And high
日标	SUS316	≥ 53 (520)	≥ 21 (205)	≥ 35	≤ 90 (200)	temperature 耐腐蚀性强
	SUS316L	≥ 49 (480)	≥ 18 (175)	≥ 35	≤ 90 (200)	及耐高温
	06Cr19Ni10	≥ 53 (520)	≥ 21 (210)	≥ 35	≤ 90 (200)	316
GB	022Cr19Ni10	≥ 49 (480)	≥ 18 (180)	≥ 35	≤ 90 (200)	resistant to grain boundary
国标	06Cr17Ni12Mo2	≥ 53 (520)	≥ 21 (210)	≥ 35	≤ 90 (200)	Corrosive 耐晶界腐蚀性
	022Cr17Ni12Mo2	≥ 59 (480)	≥ 18 (180)	≥ 35	≤ 90 (200)	
	X5CrNi18-10\1.4301	(500~700)	≥ 20 (195)	≥ 40	≤ 90 (200)	316L resistant to grain
EN	X2CrNi18-9\1.4307	(470~670)	≥ 18 (180)	≥ 40	≤ 90 (200)	boundary corrosion  High temperature to
欧标	X5CrNiMo17-12-2\1.4401	(510~710)	≥ 21 (205)	≥ 40	≤ 90 (200)	650°C 耐晶界腐蚀性
	X2CrNiMo17-12-2\1.4404	(490~690)	≥ 19 (195)	≥ 40	≤ 90 (200)	耐高温至 650° C

# QUALITY COMPARISON

产品质量对比



Other defective pipe



PERFECT 完美

CRACK, PERFORATION 製紋, 穿孔



PERFECT 完美



BURRS 管口毛刺



PERFECT 完美

ROUGH SURFACE, LOW BRIGHTNESS 纹路不细致, 亮度不够

# STAINLESS STEEL PIPE

# 不锈钢管

# Product Features 产品特性

Usually stainless steel pipe has three characteristics: weldability, corrosion resistance, polishing performance (BQ) 通常不锈钢管都有三种特性: 焊接性、耐腐蚀性、抛光性能 (BQ 性)

# Weldability / 焊接性

The use of different products on the welding performance requirements are also different. A class of utensils on the welding performance is generally not required, and even part of the pot business. But the vast majority of products require good raw material welding performance, like two types of tableware, insulation Cup, steel, water heaters, drinking fountains and so on.

产品用途的不同对焊接性能的要求也各不相同。一类餐具对焊接性能一般不做要求,甚至包括部分锅类企业。但是绝大多数产品都需要原料焊接性能好,象二类餐具、保温杯、钢管、热水器、饮水机等。

# Corrosion resistance / 耐腐蚀性

Most of the stainless steel products require good corrosion resistance, stainless steel tube like one, two types of tableware, kitchen utensils, water heaters, drinking fountains, etc., some foreign businessmen also do corrosion resistance test products: NACL aqueous solution heated to boiling, (Note: when the product is polished, due to emery or sandpaper contains Fe composition, will lead to the test surface rust), the amount of corrosion,

绝大多数不锈钢制品要求耐腐蚀性能好,不锈钢管象一、二类餐具、厨具、热水器、饮水机等,有些国外商人对产品还做耐腐蚀性能试验:用 NACL 水溶液加温到沸腾,一段时间后倒掉溶液,洗净烘干,称重量损失,来确定受腐蚀程度(注意:产品抛光时,因砂布或砂纸中含有 Fe 的成分,会导致测试时表面出现锈斑)

# Polishing performance / 抛光性能 (BQ性)

Stainless steel products in the production are generally polished after this process, only a few products such as water heaters, water dispenser liner and so do not need to polish. So this requires a good polishing performance of raw materials. Factors affecting the performance of the main polishing are the following:

- ① raw material surface defects. Such as scratches, pitting, pickling and so on.
- ② stainless steel pipe material quality problems. Hardness is too low, it is not easy to polish when polished (BQ is not good), and the hardness is too low, in the deep drawing surface prone to orange peel phenomenon, thus affecting the BQ. High hardness of the BQ is relatively good.
- 3 after deep drawing of the product, the deformation of a large area of the surface will be a small black spots and RIDGING, thus affecting the BO.

不锈钢制品在生产时一般都经过抛光这一工序,只有少数制品如热水器、饮水机内胆等不需要抛光。因此这就要求原料的抛光性能很好。影响抛光性能的因素 主要有以下几点:

- ①原料表面缺陷。如划伤、麻点、过酸洗等。
- ②不锈钢管原料材质问题。硬度太低,抛光时就不易抛亮(BQ 性不好),而且硬度太低,在深拉伸时表面易出现桔皮现象,从而影响 BQ 性。硬度高的 BQ 性相对就好。

③经过深拉伸的制品,变形量极大的区域表面也会出小的黑点和 RIDGING,从而影响 BQ 性。

# Stainless steel pipe classification 不锈钢管分类

Stainless steel seamless steel pipe and stainless steel welded pipe (with pipe) two categories, according to the different manufacturing processes can be: hot rolling, extrusion, cold drawing and cold rolling these basic types, according to cross-section shape can be divided into circles Tube and shaped tube, widely used is a round steel pipe, but there are some square, rectangular, semi-circular, hexagonal, equilateral triangle, octagonal and other profiled stainless steel pipe.

不锈钢无缝钢管和不锈钢焊接钢管 (有缝管) 两大类, 按照制造工艺的不同可以为: 热轧、挤压、冷拔和冷轧这几种基本类型, 按断面形状又可分为圆管和异形管, 广泛应用的是圆形钢管, 但也有一些方形、矩形、半圆形、六角形、等边三角形、八角形等异形不锈钢钢管。

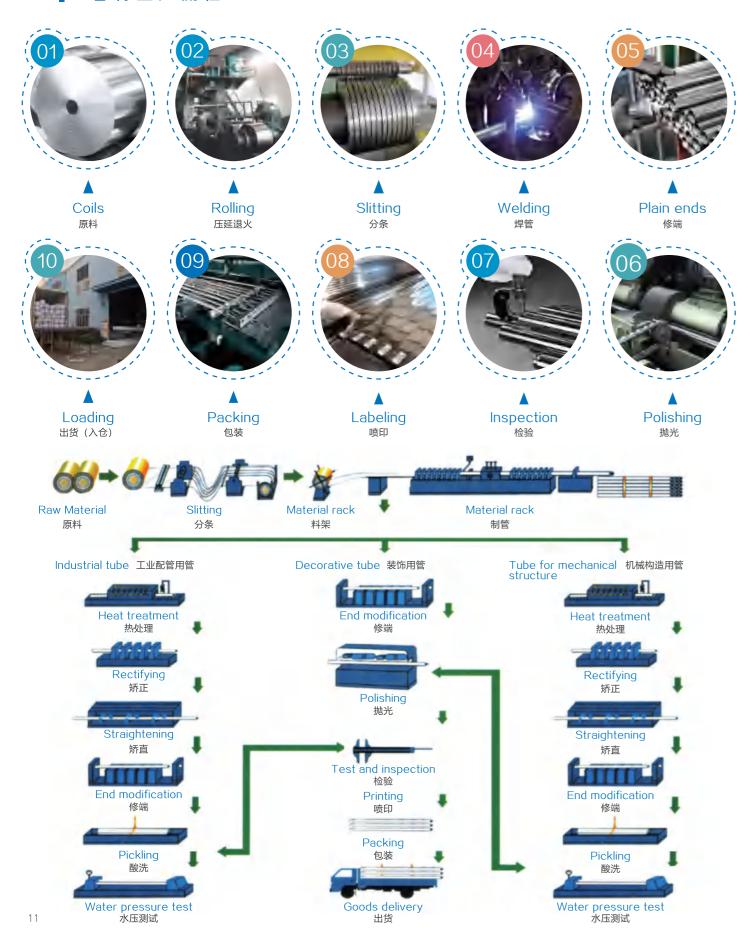
# The application of stainless steel 不锈钢的应用

Stainless steel pipe is an economical section steel, is an important product in the steel industry, can be widely used in life decoration and industry, many people on the market for the production of staircase handrails, window protection, railings, furniture and so on. Common are 201 and 304 two kinds of materials.

不锈钢管是一种经济的断面钢材,是钢铁工业中的一项重要产品,可广泛用于生活装饰和工业,市面上很多人用于制作 楼梯扶手、护窗、栏杆、家具等。常见的有 201 和 304 两种材质。

# PIPE MANUFACTURE PROCESS

管材生产流程



# TEST AND EXPERIMENT

# 检测与试验



# CHEMICAL ANALYSIS

化学分析

Doing chemical analysis for the raw materials and adding materials of welded pipes, to ensure them comply with standard.

对焊管用原料和添加材料的化学组成,实行化学分析,保障化学成分符合标准规定。



# FLATTENING TEST

压扁试验

The test is to check the strength by flattening the welding part to deformation. If the specimen withstands the specified degree of deformation without crack, then qualified.

此项试验使焊接部分承受压扁变形来检查它的强度。

如果试件经得起规定变形量而不发生裂缝,检查就算合格。



# FLARING TEST

扩口试验

The test will expand the outer diameter to 1.2 times larger, flaring part shall be free of crack.

此项试验把管口扩大到外径的 1.2 倍, 扩口部分无裂 缝。



# FLANGING TEST

翻边试验

After flanging test, qualified specimen shall be free of crack, either on welded section or base metal.

经过翻边试验的试件,无论在焊接部分或基体金属上均无裂缝。



# HYDROSTATIC TEST

水压试验

For pressure resistance pipe, doing hydraulic pressure test respectively, the pipe is qualified without leakage under given pressure and within stipulated time.

对耐压用管逐支进行水压试验,在规定压力值及规定时间下,管不渗漏和不泄漏为合格。



# **CORROSION TEST**

腐蚀试验

For industrial corrosion resistance stainless steel pipe, doing intergranular corrosion test for pipe and welded seam, according to the corrosion methods made by standards or bilateral agreement, shall not have intergranular corrosion tendency.

工业耐腐蚀钢管,经标准规定或双方协议的腐蚀方法,进行钢管和焊缝晶间腐蚀检验,不得有晶间腐蚀倾向。



# NONDESTRUCTIVE TEST

无损探伤

For stress corrosion resistance stainless steel pipe for industry, doing Eddy Current test or X-ray inspection, to ensure the welded seam and the interior construction are compact and pore-free, without admixture and micro-crack. 对工业耐腐蚀压力用管,进行涡流或 X 光探伤,保证焊缝及钢材内部结构致密无气孔,夹杂、微裂纹。



# OTHER TESTS

其他形式试验

According to the special requirements of the users of the special methods of test.

按用户特殊要求,进行特殊方法的试验。



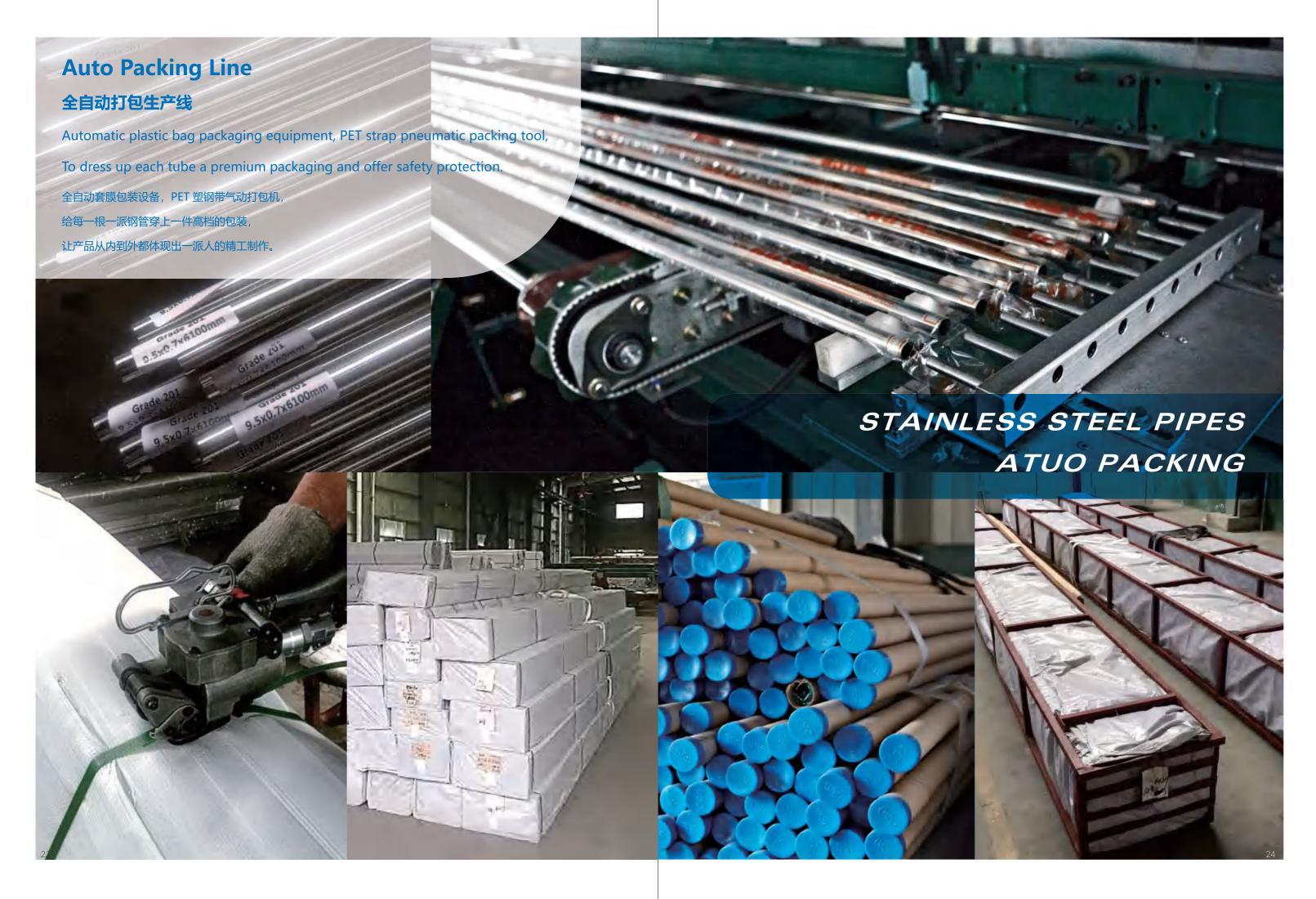




















"QUALITY STEMS FROM DILIGENCE,
THE JOY OF LOW PRICE IS FLEETING,
THE PAIN OF POOR QUALITY IS ENDURING.
SINCE OUR ESTABLISHMENT IN 1997, WE'VE ENGRAVED THIS IN OUR HEARTS."







# STAINLESS STEEL TUBING FOR MECHANICAL AND

# STRUCTURAL PURPOSES

ASTM A554,JIS G3446,CNS 5802

外徑 Outside Diameter	mm	0.8	0.9	1.0	1.2	1.25	1.5	1.6 1.65	2.0	2.11	2.5	3.0 3.05	4.0	5.0
in	mm in	0.031	0.035	0.039	0.047	0.049	0.059	0.063 0.065	0.079	0.083	0.098	0.118 0.120	0.157	0.197
3/8/-	9.5 / 10													
-/1/2	12 / 12.7	0	0		0	0	0	0						
-	14 / 15	0	0				0		0					
5 / 8	15.9 / 16	0	0		0	0	0	0	0					
-	18				0	0		0	0	0				
3 / 4	19 / 19.05	0	0											
-	20	0		0	0	0	0	0	0	0				
-	21.3		0	0	0					0	0	0		
7 / 8	22 / 22.2	0	0			0	0						1	
1	25 / 25.4	0	0	0		0	0			0	0	0		
-	26.9				0				0	0	0	0		\
1-1 / 8	28 / 28.6	0	0	0	0	0			0	0	0	0		
-	30	0	0		0	0		0	0	0	0	0	1	d
1-1 / 4	31.75 / 31.8 / 32	0	0	0	0	0		0	0	0	0	0		
-	33.7	1			0	0					0	0	*	*
-	35			0	0				0	0	0	0		
1-1 / 2	38 / 38.1	0			0						0			
-/1-/8	40 / 41.28	1	0								0			
-	42			1	0	0				0	0	0		
-	42.4	1		10	0	0				0	0	0	*	*
1-3 / 4	44.45 / 44.5 / 45		0								0	0	1	
1.9	48.26 / 48.3	3			0	0			0	0	0	0	*	*
- / 2	50 / 50.8 / 51			0	0				0	0	0	0	100	
2-1/8/2-1/4	54 / 57					0	0	0	0		0			
-	60.3					0			0	0	0	0	*	*
2-1/2/2-3/4	63.5 / 70				0	0	0		0	0	0	0		
3	76.1 / 76.2			47	0	0					0	0	*	*
3-1 / 2 / 4	88.9 / 101.6		- 12						0	0	0	0	*	*
4-1 / 2	114.3		15.3		190								*	*
5	127		18	11/10			Δ	Δ	Δ	Δ	Δ	Δ	12	
5-1 / 2	139.7			2.3							Δ	Δ	*	*
6	152.4						Δ	Δ	Δ	Δ	Δ	Δ	1	
-	168.3							1/1/1	20			Δ	*	*
8	203.2							Δ		Δ				
Ren	nark		~	luct Spec :h#180);(		h#180/#3	320);( 🗆	Polish#1	80/#320/	/#400);( @	:Polish	#180/#3	20/#400/	#600)

# Welded Stainless Steel Sanitary Tubing, Tubes for Boiler, Heat-Exchanger & General Service Tubing

ASTM A249/A269/A270,AS 1528.1,JIS G3447/G3463,CNS 6668/7383,EN10357

外徑 Outside 厚度 Thickness	in	1/2	5/8	3/4	7/8	1	11/4		11/2	2	21/2	3	31/2	4	41/2
mm	Gauge	12.7	15.9	19 19.05	22.2	25.4 (25)	31.8 (32)	35	38.1 (38)	50.8 (51)	63.5	76.2	88.9	101.6	114.3
1.2 / 1.25	-/18	*	*	*	*	*	*	*	*	*	*				
1.50	-	*	*	*	*	*	*	*	*	*	*	*	*	*	
1.60 / 1.65	/16	*	*	*	*	*	*	*	*	*	*	*	*	*	
2.00 / 2.11	/14		*	*	*	*	*	*	*	*	*	*	*	*	*
						Remark (1)Marking:Product Spec.for ASTM A249/A270,AS 1528.1,JIS G3447/G3463,CNS 6668/7383,EN10357 (2)*:Product Spec.for ASTM A269									

# Stainless Steel Square Tubing

ASTM A554,CNS 5802

外徑 Outside Diarr		0.8	0.9	1.0	1.2 1.25	1.50	1.6 1.65	2.0 2.11	2.5 2.77	3.0 3.05	4.00	4.57 5.0	6.0 6.35	8.0
in _	mm 10.0x10.0	Δ	Δ	Δ	Δ	Δ	Δ							
1/2x1/2	12.7x12.7	Δ	Δ	Δ	Δ	Δ	Δ							
-	15.0x15.0 / 18.0x18.0													
3 / 4x3 / 4														
-	20.0x20.0													
7 / 8 x7 / 8														
1x1	25.4x25.4 / 25.0x25.0													
-	30.0x30.0													
1-1/4X1-1/4	31.8x31.8													
-	35.0x35.0										_			1
1/2X1-1/2	38.1x38.1										*	*		
-	40.0x40.0													
2x2	50.8x50.8 / 50.0x50.0	1									*	*	*	
-	60.0x60.0										*	*		
2-1/2X2-1/2	63.5x63.5			2							*	*	*	/
-	70.0x70.0										*	*	*	
3x3	76.2x76.2 / 75.0x75.0										*	*	*	
-	80.0x80.0										*	*	*	
-	90.0x90.0										*	*	*	1
-	100.0x100.0										*	*	*	
4x4	101.6x1016 / 100.0x100.0										*	*	*	
-	120.0x120.0									*	*	*	*	
6x6	152.4x1524 / 150.0x150.0									*	*	*	*	
8x8	203.2x203.2 / 200.0x200.0									*	*	*	*	*
F	Remark		king:(Prod h:(*:Polisl		c.) A :Polish	n#180/#3	320);( 🗆	:Polish#1	80/#320/	(#400)				

# Stainless Steel Rectangular Tubing

ASTM A554,CNS 5802

外徑 Outside Diam	厚度 Thickness mm eter	0.8	0.9	1.0	1.2 1.25	1.5	1.6 1.65	2.0 2.11	2.5 2.77	3.0 3.05	4.0	4.57	5.0	6.0 6.35
in	mm				1.23		1.03	2.11		3.03				0.55
-	10x20													
-	12x25													
-	10x(30 / 40 / 50)													
-	15x(25 / 30) / 20x30	_												
3/4x1-1/2	19.05x38.1		Δ	Δ	Δ	Δ	Δ	Δ						
-	20x40										/			
-	22.4x28.3	100	3											
1x1-1 / 2	25.4x38.1 / 25x38	1		Δ	Δ	Δ	Δ	Δ	Δ	Δ				
-	30x(40 / 50)										-			1
1x2	25.4x50.8 / 25x50													
-	30x60		-								*	*	*	
1x3	25.4x76.2 / 25x75													
-	20x(60 / 80)													
-	40x60													/
-	40x80 / 45x75										*	*	*	
-	45x95 / 50x100										*	*	*	*
2x(3 / 4)	50.8x(76.2 / 101.6)										*	*	*	*
2x6	50.8x152.4 / 50x150							П			*	*	*	*
-	60x120					- 1					*	*	*	*
4x6	101.6x152.4 / 100x150									*	*	*	*	*
4x8	101.6x203.2 / 100x200									*	*	*	*	*
R	emark		• •	duct Spe h#180);(	ec.)	#180/#3	320);( 🗆	:Polish#1	80/#320/	(#400)				

# Oval Tube 椭圆管 / Slot Tube 凹槽管

Туре	Shape	Size(mm)	Туре	Shape	Size(mm)	Slot Width X Depth
类別	外形	规格	类別	外形	规格	槽宽 x 槽深 (mm)
		19x25				
		15x30			Ф25.4	14x14
		18x33				
		20x30			Ф28	5x5
		20x34.3				
		21x61				13x15
		23x38			Ф31.8	18.5x15
		24.9x40				
		28x57 30x60				15x15
		30x70			Ф38.1	19x23
		31x62				23.5x13
		32x64				15x15
		35x55			<b>*</b> 42.4	19.7x26.2
		34x80			Ф42.4	20x15
		35x80				24x24
0.171		40x60			Ф48.3	19.7x31.8
Oval Tube 椭圆管		40x80				24x24
I TO ELL		40x110			Ψ46.3	27x30
		42x75		Single Slot 单槽		30x27
		46x100				13.8x15
		50x100				15x15
		50x120				19x38
		50x150			Ф50.8	19.7x31.8
		57x93				20x20
	60x90 Round Tube			20x25		
		60x120	圆管			25x25 28x21
		60x150				20/21
		78x145		Ф60	25x25	
		80x142			400	25x40
		90x180				20x20
		95x180			Ф60.3	34x34
		100x150 100x180				
		110x100				15x15
		153x177			Ф63	19x38 20x20
		6x12				23x34
		14x21				25x25
		13x25				25x25
		15x30			Ф76	38x45
		15x35				
		14x36			Ф90	57x35
		15x36				- 1.1.2
Flat Oval Tube		16x34				
平椭管		15x35			Ф50.8	15x15
		18x33		4 6		
		20x40			Φ60.2	20,20
		20x90		V V	Ф60.3	20x20
		30x60		Double Slot		15x15
		40x80		双槽	Ф63.5	20x20
		15x117				25x25
		51x151				
		60x100			Ф76.2	25x25
		154x251				

Туре	Shape	Size(mm)	Slot Width X Depth		
类別	外形	规格	槽宽 x 槽深 (mm)		
		25x21	14x14		
		31.8x31.8	15x15		
		32x32	15x5		
		38x25	20x15		
		38x38	15x15		
		40x40	15x15 20x20		
	Single Slot 单槽		40x60	15x15	
		50x50	15x15 20x20		
Square &				50x25	15x15 25x15
Rectangular Tube		60x40	15x15 24x24		
方矩管		60x60	25x25		
		75x45	20x25 25x25 35x28		
		70x30	42x6		
		71x26	15x12		
		100x30	34x19		
		40x40	15x15		
	Double Slot	40x85	25x13 25x20		
	双槽	50x50	15x15		
		60x40	20x20		
		87x65	24x28		
Oval Tube		80x40	24x24 33x26		
椭圆管	Single Slot 单槽	93x57	25x25		
		100x52	45x40		
		110x40	33x26		

# Dimension Tolerance Table 尺寸公差表

Tolerance 公差	С	Outside Diameter 外	径	Wall Thickness	Length
Standards 规范	O.D 外径 (mm)	W.T 厚度 (mm)	Tolerance公差(mm)	厚度 (mm)	长度 (mm)
	< 12.7	0.51 ~ 1.24	±0.10		
	≥ 12.7 ~ 25.4	0.51 ~ 1.65	±0.13		
	2 12.7 1 25.4	> 1.65 ~ 3.40	±0.25		
	> 25.4 ~ 38.1	0.64 ~ 1.65	±0.20		
	× 25.4 ·· 50.1	> 1.65 ~ 3.40	±0.25		
		0.64 ~ 1.24	±0.25		
	> 38.1 ~ 50.8	> 1.24 ~ 2.11	±0.28		
ASTM A554		> 2.11 ~ 3.78	±0.30	±10.0%	+4.8, -0.0
		0.81 ~ 1.65	±0.30		
	> 50.8 ~ 63.5	> 1.65 ~ 2.77	±0.33		
		> 2.77 ~ 4.19	±0.36		
	> 63.5 ~ 88.9	0.89 ~ 4.19	±0.36		
	> 03.3 ~ 00.3	> 4.19	±0.51		
	> 88.9 ~ 127.0	0.81 ~ 4.19	±0.51		
	7 00.3 127.0	> 4.19	±0.64		
	< 25	±0	.15		
	≥ 25~40	±0	.18		
	≥ 40~50	±0	.20		
	≥ 50~60	±0	1.23		
GB/T 12770	≥ 60~70	±0	.30	±10.0%	+20.0, -0.0
95/1 12770	≥ 70~80	±0	.30	±10.076	+20.0, -0.0
	≥ 80~90	±0	.30		
	≥ 90~100	±0	.40		
	≥ 100~200	±0.5%D			
JIS G3446	< 50	±0	1.25	< 3.0 ±0.3	+50.0, -0.0
713 03440	≥ 50	±0	.50%	≥ 3.0 ±10.0%	

# Square and Rectangular Tolerance 方、矩管公差

Tolerance 公差	Max Radii of	Corners 角度 (mm)	Outside Diameter 外径			
Standards 公左 规范	W.T 厚度 (mm)	Radii of Corners, Max 最大角度 (mm)	O.D 外径 (mm)	Tolerance 公差 (mm)		
	> 0.51 ~ 1.24	2.4	≤ 31.8	±0.38		
	> 1.24 ~ 1.65	3.2	> 31.8 ~ 63.5	±0.51		
	> 1.65 ~ 2.11	3.6	> 63.5 ~ 139.7	±0.76		
	> 2.42 ~ 2.77	5.2	Twist 扭角	角 (mm)		
ASTM A554	> 2.77 ~ 3.40	5.6	< 12.7	1.4		
7,511117,554	> 3.40 ~ 3.96	6.4	≥ 12.7 ~ 38.1	2.1		
	> 3.96 ~ 5.05	9.5	> 38.1 ~ 63.5	2.6		
	> 5.05 ~ 6.35	12.7	> 63.5 ~ 101.6	3.5		
	> 6.35 ~ 9.53	19.1	> 101.6 ~ 152.4	6.9		

Product Application: It is widely used on machinery, medical devices, sport and fitness equipments, coatings, high-speed trains, automotives, furniture, interior decorations etc.

产品应用: 广泛应用于机械、医疗器械、健身运动器械、染整、高速列车、汽车、家具、家饰装潢装饰等用途。

# STAINLESS STEEL WELDED TUBE FOR BOILER, HEAT EXCHANGER AND CONDENSER

锅炉热交换器、冷凝器用不锈钢管

ASTM A249, A269 / JIS G3463 / GB/T 24593 / DIN 17457 / EN 10217-7

OD 规格	Thickness 壁厚	0.80	1.00	1.20	1.24	1.50	1.65	2.00	2.11	2.50	2.77
inch	mm				18GA		16GA		14GA		12GA
3/8	9.5	☆	☆	☆	☆	☆	☆				
1/2	12.7	☆	☆	☆	☆	☆	☆				
5/8	15.9	☆	☆	☆	☆	☆	☆	☆	☆	☆	
	16	☆	☆	☆	☆	☆	☆	☆	☆	☆	
	18	☆	☆	☆	☆	☆	☆	☆	☆	☆	
3/4	19.1	0	0	0	0	0	0	0	0	☆	
7/8	22.2	0	0	0	0	0	0	0	0	☆	
1	25.4	0	0	0	0	0	0	0	0	☆	
1-1/8	28.6	0	0	0	0	0	0	0	0	☆	
1-1/4	31.8	0	0	0	0	0	0	0	0	☆	
	32	0	0	0	0	0	0	0	0	☆	
	34	0	0	0	0	0	0	0	0	☆	
1-3/8	35	0	0	0	0	0	0	0	0	☆	
1-1/2	38.1	0	0	0	0	0	0	0	0	☆	☆
	40	0	0	0	0	0	0	0	0	☆	☆
1-5/8	41.3	0	0	0	0	0	0	0	0	☆	☆
	42.7	0	0	0	0	0	0	0	0	☆	☆
1-3/4	44.5	0	0	0	0	0	0	0	0	☆	☆
	48.6	0	0	0	0	0	0	0	0	☆	☆
2	50.8	0	0	0	0	0	0	0	0	☆	☆
	52	0	0	0	0	0	0	0	0	☆	☆
2-1/4	57	0	0	0	0	0	0	0	0	☆	☆
2-1/2	63.5	0	0	0	0	0	0	0	0	☆	☆
	70	0	0	0	0	0	0	0	0	☆	☆
3	76.2	0	0	0	0	0	0	0	0	☆	☆
	85	0	0	0	0	0	0	0	0	☆	☆
3-1/2	88.9	0	0	0	0	0	0	0	0	☆	☆
4	101.6	0	0	0	0	0	0	0	0	☆	☆
4-1/4	108					Δ	Δ	Δ	Δ		
4-1/2	114.3					Δ	Δ	Δ	Δ		
	A269 Can Produce 大表 A269 工艺				\A269 Can Pı \A249\A269 <u>I</u>				nly inside bea 内焊道整平工		







# Dimension Tolerance Table 尺寸公差表

Tolerance 公差 Standards 标准	Outside Diame 外径(mm)	eter	Wall Thickness 厚度(mm)	Length 长度 (mm)
ASTM A269	< 38.1 ≥ 38.1~ < 88.9 ≥ 88.9~ < 139.7	±0.13 ±0.25 ±0.38	OD < 12.7 ±15.0% OD ≥ 12.7 ±10.0%	OD < 38.1 +3.2, -0.0 OD ≥ 38.1 +4.0, -0.0
ASTM A249	< 25.0  ≥ 25.0~ ≤ 40.0  < 40.0~ < 50.0  ≥ 50.0~ < 65.0  ≥ 65.0~ < 75.0  ≥ 75.0~ ≤ 100.0  < 100.0~ ≤ 200.0	+0.10, -0.11 ±0.15 ±0.20 ±0.25 ±0.30 ±0.38 +0.38, -0.64	±10.0%	OD < 50.8 +3.0, -0.0  OD ≥ 50.8 +5.0, -0.0
GB/T 24593	≤ 25.0 > 25.0~40.0 > 40.0~50.0 > 50.0~65.0 > 65.0~75.0 > 75.0~100.0 > 100.0~200.0	±0.10 ±0.15 ±0.20 ±0.25 ±0.30 ±0.38 +0.38, -0.64	±10.0%	+5.0,-0.0
JIS G3463	< 60.0 ≥ 60.0~ < 80.0 ≥ 80.0~ < 100.0 ≥ 100.0~ < 120.0	±0.25 ±0.30 ±0.40 +0.40, -0.60	OD < 40.0 T < 2mm +0.4, -0.4 T ≥ 2mm +20%, -0.4 OD < 40.0 +22%, -0.6	
EN 10217-7	D1±1.50% with ±0.75mm D2±1.00% with ±0.50mm D3±0.75% with ±0.30mm D4±0.50% with ±0.10mm EN ISO 1127	n (min)	T1±15.00% with ±0.60mm (min) T2±12.50% with ±0.40mm (min) T3±10.00% with ±0.20mm (min) T4±7.50% with ±0.15mm (min) T5±5.00% with ±0.10mm (min) EN ISO 1127	L ≤ 6000 +5.0 , -0.0 L > 6000-12000 +10.0 , -0.0

Product Application: The product is applicable in construction of the high/ super-high pressure power boiler, the uperheating steam tube, the boiling water pipe and the superheating tube for locomotive boiler.

产品应用:建造高压和超高压电站锅炉,过热蒸汽管、沸水管及机车锅炉用过热蒸管

# STAINLESS STEEL SANITARY TUBE

# 食品卫生用不锈钢管

ASTM A270 / JIS G3447 / DIN 11850 / ISO 2037 / BS 4825 / QB/T 2467

	Thickness	0.90	1.00	1.07	1.20	1.50	2.00	2.50	2.77	3.05	4.00	5.00
OD 规格	壁厚	0.89			1.24	1.65	2.11					
inch	mm	20GA		19GA	18GA	16GA	14GA		12GA	11GA		
5/8	15.9											
3/4	19.1											
7/8	22.2											
1	25.4											
1-1/8	28.6											
1-1/4	31.8											
	33.4											
	35											
1-1/2	38.1											
	41.3											
	42.7											
1-3/4	44.5											
	48.6											
2	50.8											
2 1/4	57											
2-3/8	60.3											
2-1/2	63.5											
3	76.2											
3-1/2	88.9											
4	101.6											
4-1/2	114.3											
5-1/2	139.7											
	154											
	165.2											
6-5/8	168.3											
8-5/8	219.05											
10-3/4	273.05											
12-3/4	323.85											
14	355.6											
16	406.4											







# DIN 11850

DN	10	15	20	25	32	40	50	65	80	100	125	150	200	250
OD 外径 (mm)	12	18	22	28	34	40	52	70	85	104	129	154	204	254
T壁厚 (mm)	1.5	1.5	1.5	1.5	1.5	1.5	1.5	2	2	2	2	2	2	2

# Dimension Tolerance Table 尺寸公差表

Tolerance 公差 Standards 标准	Outside Diam 外径 (mm)		Wall Thickness 厚度(mm)	Length 长度 (mm)
ASTM A270	$\leq 25.4$ $> 25.4 \sim \leq 50.8$ $> 50.8 \sim \leq 76.2$ $> 76.2 \sim < 139.7$ $\geq 139.7 \sim < 203.2$ $\geq 203.2 \sim 304.8$	±0.13 ±0.20 ±0.25 ±0.38 ±0.76	±10.0%	OD ≤ 101.6 +3.2, -0.0  OD > 101.6 +4.8, -0.0
JIS G3447	25.4 31.8 38.1 50.8 63.5 76.3 89.1 101.6 114.3 139.8 165.2	±0.15 ±0.16 ±0.19 ±0.25 ±0.25 ±0.25 +0.30, -0.40 +0.40, -0.60 +0.40, -0.80 +0.40, -1.20	±10.0%	+10.0, -0.0

Product Application: Biological engineering industry, food industry, pharmaceutical industry, purified water industry, electronic engineering industry, chemical fiber industry, chemical industry, papermaking industry, beer industry, highly-purified gases industry cosmetics industry and etc.

产品应用:生物工程、食品、制药、纯净水、电子工程、化纤工业、化工、造纸、啤酒、高纯度气体、化妆品等行业。



# ASTM A554 STANDARD BOOK

4.1 Orders for material under this specification should include the fertineous, as bequired, to asserte the desired

softest.
4.1.5 Form timed, square recomputes, operal, set (-1),
4.1.4 Dimensione.
4.1.4 Proportionated dissorter and wall thebreak for all
constitutes (Section 9). Alternatively, for policycloped
constitutes consider dismoster and fracte plureners or totale
illumerus and wall dismosters may be specified.
4.1.4.1 Square and rectangular possible dimensions and wall
fortunes are set of the property of the property

# ASTM554标准书



## Standard Specification for Welded Stainless Steel Mechanical Tubing<sup>1</sup>

the control to two assessed by up to some in the Brownest it Differ-

1.1 This specification energy weeked assume and investigations steel mechanical turing interded to see in ordinarial institution, which add once approximen mentalization programmer, mentalization programmer, mentalization programmer, mentalization programmer, mentalization programmer, or mentalization programmer mentalization for programmer and the prog

1.2 This specification covers as legisled or cold-related approximate, order to Terminating Average mechanisms into the same to the solid arms and to said the consistency of the solid arms and the solid the consistency of the solid arms and the solid the consistency of the solid arms and the solid the consistency of the solid arms and the solid the consistency of the solid arms and the solid the consistency of the solid arms and the solid the consistency of the solid arms and the solid the consistency of the solid arms and the solid arms are solid arms are solid arms and the solid arms are solid arms.

1.3 Takes shall be frombated in one of the following shapes

1.4 Supplementary requirements of an optional hatter fre-revoked and wites arrived study for as sound in the resize.

3.5 The vitino unterly interruptional users at the exposure to monitori. The vitino given in parenthose, are treatment of conventions or Al units that are provided for information only, and one say considered assembled.

## 2. Referenced Documents. 2.1 AVTM Numberle?

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tice 5.30.

4.15 Cepter (Time 1).

4.15 Cepter (Time 1).

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4.15 Inside districts bend confilient (see 7.7).

4.10 Report of Central antiques, of required Section 1).

4.10 Report of Central antiques, if required Section 1).

4.11 Inside implementary requirements, if organical,

4.12 End use.

4.13 Specimentary designation. 

\$1. The aveil may be based by any groups Anni Santana and Repaired High State Billy a Street St Str. Probable Pt 1911 Anni pro Street

"A financy of Floriga within appears of the and of the implient stand he had the last transmission, in present close these

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100 1,00 1,000 1,000 1,00 1,00 12,5-12,5 1,00 1,00 1,000 1,00 1,00 1,75-175 1,75-2,00 1,75-10 \*\* pull 100 cles cles 100 100 178-158 cause of the resultant transition material is required. The produces shall lemove the currention material by an established procedure that positively separates the grades. s. Materials and Manufacture 5.4 Sted ney be can in support or may be stand cast. When
5.4 Sted ney be can in support or may be stand cast. When
5.5 The tables shall be made from the interface stand or standard or s

4504 - 13

## MIN A554 - 13

1.) He lake shall be furnished in any of the following:

7.1.4 Chil refined and arrested.

12. The unade discussed begat staff for branched or are of the conflüence on appointed.

7.2.1 Hadd for returned T.2.2 Bond committee will (80 in 10.15 mm) or 15.% of the specimed will flack new infractions in grount, and T.2.2 Bond principal.

1.3 Summ and recognitive weight stainly strong in my plant as cold marked order interpretar specified.

## 6. Heat America

6.1 An analysis of each time of such shall be made by the such manufacture in discretize the processings of the ob-rection agentified. If wear-been among process, and employed the form analysis shall be obtained from one concluded single or the mean suppose than the organized many one fractions again to the product of one excelled surge so can't partners more. The cherically composition than determined, or that desirational from a greatest analyses made by the intrinsic product manufactures, shall uniform to requirement spositics. When required in the mice or immune, a report of this analysis shall be formated of the purchaser. See Test Methods, Practices, and Terminology a 5 (1).

# 8, Fermissible Variations in Dimembus-Round Tubing

9.1 For all condition except tubing with feed commed, that, I shall apply.

W.E. Fire turning with front removal. Time: 1 multi-apply-

9.3. For total with food remoted, I am J. and apply.
9.3. Langths. Tabus is normally furnished in mill length 5. It 17.3 ml and are. Definite on lengths are furnished when specifies, or the major indersocs showed in I.— For inform perture it milliple singuist, in a common produce in alimn a getting operation of the cach manager for the purchase's capitage operation. This catang advances of south is specified in the purchase office.
9.4. Language New Y. Valentine, "The attaignment independent being of the first of the purchase and profession.

# 18. Personalitée Variations in Olimensions—Square and Reclamathe Tubina

## 1) Workmandip, Vinish, and Appearance

Non- 1-45-day in the different between some and the same and the same property of the con-

Name 3 - For comparing and exploring 15 or 1727 common according to the comparing of common of common deposits and common of common deposits and common of common of common deposits and common of the common of common deposits and common deposits are common of the common deposits and common deposits are common of the common deposits and common deposits are common deposits and common deposits and common deposits are common deposits and common deposits are common deposits and common deposits and common deposits are common deposits and common deposits and common deposits are common deposits and common deposits and common deposits are common deposits and common deposits and common deposits are common deposits and common deposits and common deposits are common de

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Distance (187)	migrationer.	-0.51 to 1.24	N/File	3.4
941107 b 24	CORPORATION AND ADDRESS.	# 54 W 4 4D	Dewell	# 0
11 E F (14.7 6) 124 6	- Charle (6-08) 170-0, 1704	ment in all to be de-	0.010	Let.
Chart 7 for 5 :- (Str. # St. 76. F), time	COMMAND OF STREET	204 to 1 69	D COSE	10.00
Charles on a service of the service	0.000 at 0.100	press 1 (60) (b) (2 (44)	0.640	100
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54. Teel Reports

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# II. Surface Fluids

12.1 Tubes shall se from of bush.

# FASLE 5 Square and Rectangular Tubing

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# SHERRY SH

14. Craring

14.1 Civilian Programmens, Each but, bouilte on 160, but pinne (when individual proces are shimed) shall be identified

45 AS54 - 13

\$4.2 Whos specified on the parchase order, or when a specific type of melting has been epocaled, the type of melting used to produce the material shall be included with the insi-

53.1 A produce's in supplier's certification shall be fu-sibled in the povernment that the material was some setting supplier, search, and respected to accredance such this speci-fication and has been found in order the requirements. This certificate shall include a report of beat analysis (product critical value notices a report of bear analysis (protect analysis when requested in the purchase-order), and, when specified in the purchase order or contract, a report of test counts shall be formalled.

## Mr. Hejection Provisions for Government Orders

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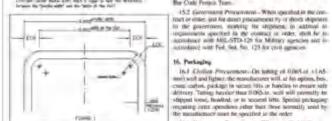
# SUMMARY OF CHANGES

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# 16.2 Government, Procurement—When specified in the cus-nued or order, and the Orecas procurement by an ident shipment into the junctionness when Level A is specified, personation, packaging, and packing shall be in tecnolarure with the Lavel A requirement of MIL-STTE-fe2.

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# SUPPLEMENTARY REQUIREMENTS.

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52.1 The unes shall controm to the impartments of an-tender properties presented in law —1. When controduced impress or address the immandances shall be consulted. 52.2 When the tendes tool is specified, one set shall be performed on a specimen from one tobe of each fee of 250 ft. (780 on or fraction described from each feat of steel, your su-

coul on or fraction thereof from each feat of steel, your sections, to less the steel of the steel of \$2.3 To give strength corresponding to a personnel office of \$2.9 of the page security of the specimen or to a local extension of 0.5 % of the page length under local shall be demonrated.

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ASTM A554, JIS G3446, and CNS 5802 tubes are excellent structural stainless steel tubes for using in ornamental, structural, exhaust, and other applications where appearance, mechanical properties or corrosion resistances are required.

Our products are made with Austenitic series stainless steel with optional grades in MT-304, MT-304L or MT-316L.

We offer a wide range of stainless steel tube sizes, the outside diameters mainly range from 9.5 mm to 203.2 mm.

Because stainless steel tubes are highly cost-effective, they are usually favored for constructing residential, commercial, and industrial projects. Stainless steel tubes can be used in guardrails and stair handrails, plumbing applications, irrigation, food and beverage processing/handling, structural applications, and even furniture.

E-PAI INOX CO., LTD is a global leading stainless steel pipe & tube manufacturer.

Our professional manufacturing and engineering teams offer products with excellent and consistent quality to our clients all around world.

Our prompt after-sales services can always be relied on by our customers. Our punctual delivery time makes stock control easy for our customers. We offer product with tolerance complies with the norm (Specific tolerance requirement is possible. Please contact our sales specialists).

Specific mechanical tests are negotiable between seller and buyer.

Bundle packing or steel crate packing is available in accordance with clients' preference

E-PAI INOX, your best choice of stainless steel.

# EPAI: Quality First with ISO 9001 Management System and SGS Gold Supplier Certification







# Exhaust pipe for car in production

automatic unloading machine to avoid scratching











# DEVELOPMENT PATH

# 发展历程



# ■ 1997-1998 Startup / 创业

1997 - Set up "New Hua Bao Hardware Decorative Materials CO.,LTD" in Foshan, sales "NHB" brand luxury door handle and gating hardware products. The company started from zero and found a firm footing in the market, the product was initially recognized by the market.

- 在佛山成立"新华宝五金装饰材料行",销售"NHB"牌子豪华门拉手与门控五金产品。公司顺利 从零起步并在市场站住脚,产品初步得到市场认可。

1998 - Set up "New Hua Bao Hardware Factory", plant area 400 square meters, started to produce and sale "NHB" brand luxury door handle.

- 开办"新华宝五金厂", 厂房面积 400m², 开始自产自销"NHB"牌豪华门拉手。

# 1999-2002 Transition / 转型 ▶



1999 - Developed innovative product strategy, featured product: stainless steel glass door handle. Production scale expanded.

- 制定创新产品策略, 主打不锈钢玻璃门拉手, 并掀起国内拉手分色处理的潮流。同年扩展生产规模。

2000 - Introduced ISO 9001-2000 quality management system, began to standardize the manufacturing process, implemented a firm foundation for management.

- 导入 ISO 9001-2000 质量管理体系,开始生产标准化流程进程,打好管理基础。



# ■ 2003–2008 Development / 开拓

2003 - Adjusted the market strategy, began to develop foreign market.

- 调整市场策略,开始拓展国外市场。

2006 - Became the leading manufacturers that exported the largest number of stainless steel door handle, and successfully maintain the growth of a single product for the largest number.

-成为不锈钢门拉手出口单品数量最多的厂家之一,并顺利保持增长连续产品单品数量最多的厂家,成 为拉手领军厂家。

# 2009-2010 Profession / 专业 🕨



2009 - For quality improve of stainless steel handle, controlled the quality of raw material and started production of stainless steel tube, and won customers recognition.

- 为更好控制不锈钢拉手的品质,控制来料品质并投产不锈钢管生产线,得到客户认可。

2010 - Invested 6 production lines of stainless steel tube, month capacity 200 Tons. Set up "EPAI SS HANDLE MANUFACTURING CO., LTD.", specialized in producing elbow stainless steel handle.

- 承继发展势头开发不锈钢管生产线,初步投入 6 条生产线,月产销达 200 吨。并投产"一派精工", 专业生产不锈钢弯管拉手。



# ■ 2011-Now 至今 Mission / 使命

- 2011 Sales range of stainless steel tube kept increased, month capacity reached 300 tons with 10 production lines, developed strategy of "development through quality" to expand the market.
  - 不锈钢管销量在扩大,月产300吨,共投产10条生产线,并制定"以质量求发展"的策略,拓展不锈钢管市场。
- 2012 Loyal customers number increased steadily, and produce range expanded to stainless steel railing accessories, set up "EPAI BUILDER'S HARDWARE" factory.
- 不锈钢管固定客户稳定增加, 并且业务延伸到为客户提供更优质的栏杆配件, 开立"一派联和"建筑五金厂。初步奠定"一 派品质"口碑,奠定了"成为不锈钢建筑五金领导者"的基础。
- 2013 -For quality improvement, purchased 20 whole new production lines and modes, also moved into a new modern plant, month capacity reached 500 tons.
  - -为了做更好品质的产品,购置20条全新的生产线和模具,搬入全新的现代化厂区,月产500吨。
- 2017 Set a long-term strategy, to creating a "Happy Working" business platform, and leading EPAI to become the king of stainless steel building materials industry! Provide a platform of entrepreneurship for every staff, shareholder and business partner to cooperate and achieving dream life.
- 定下长远的战略方针, 打造"快乐工作, 工作快乐"的创业平台, 引领一派成为不锈钢建材行业王者! 为我们员工, 股 东乃至商业伙伴提供创信和圆梦平台,共赢天下,公司是平台,我们每一个人都是主人,大家在上面创业和创富,共赢人生。 2019 - Keep pursuing "Excellence EPAI quality" as always, to provide satisfied products for customers. Production lines reached 26 and month capacity reached 1,500 tons. Market had spread over 30 regions of Southeast America, Southeast Asia, Middle East, Europe and China, and earn a good reputation of customer as "EPAI Tube, Trustable Tube".
- 一如既往地对"更好的一派品质"进行追求,为客户提供放心满意的产品。生产线达到 26 条,产量保持持续递增,月产 1500 吨。市场开拓到南美、东南亚、中东、欧洲、中国等30多个地区,并且赢得客户评价"一派管,放心管"美誉。

# **EPAI GROUP**







企业理念

Our Vision: Make us impressive to the world, build a best EPAI brand of stainless steel appliances

企业愿景: 实现"让全世界刮目相看"的伟大梦想,代言中国好建材!

Our Spirit: Focus on teamwork and collaboration, brave in exploration and creativity,

企业精神: 正念、理他、厚德, 团队协作, 勇于开拓, 不离不弃, 共创辉煌

Our Faith: Respect every customer, superior quality builds the foundation, efficient service wins customer's trust

企业理念: 诚待天下客,质赢用户心,以卓越品质立企业之本,用优质服务得民众之心

never give up on any company personnel, to create a brilliant tomorrow together

Our Mission: Produce first-class products and cultivate top talents, create a happy working environment and

make contributions to the whole world

企业使命: 做一流产品,造一流人才,让一派成为快乐的工作平台,为社会做出应有的贡献

**Conduct Code**: Listen, smile, praise, appreciate 企业行为文化: 倾听、微笑、赞美、感恩





